





## M10 Charger



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#### **Overview**



- **☐** Armored Security Vehicle (ASV)
- ☐ .50 Cal M2 Machine Gun

- **■** M10 Charger
- Cable
- Conclusions







## **Armored Security Vehicle**







#### M2 .50 Cal Machine Gun

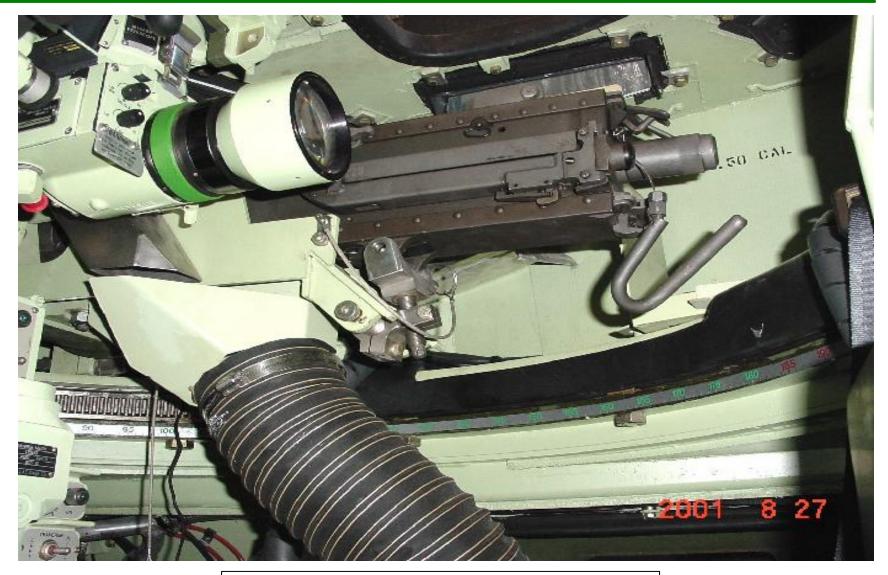






#### M2.50 Cal in ASV

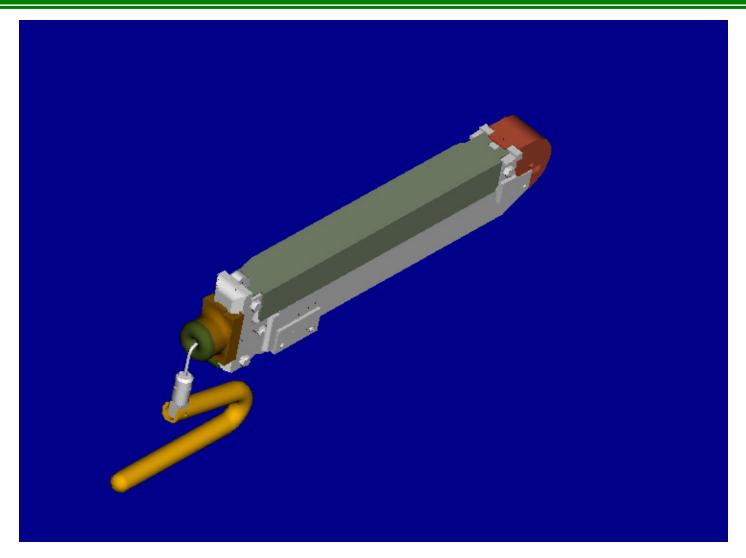






# M10 Charger

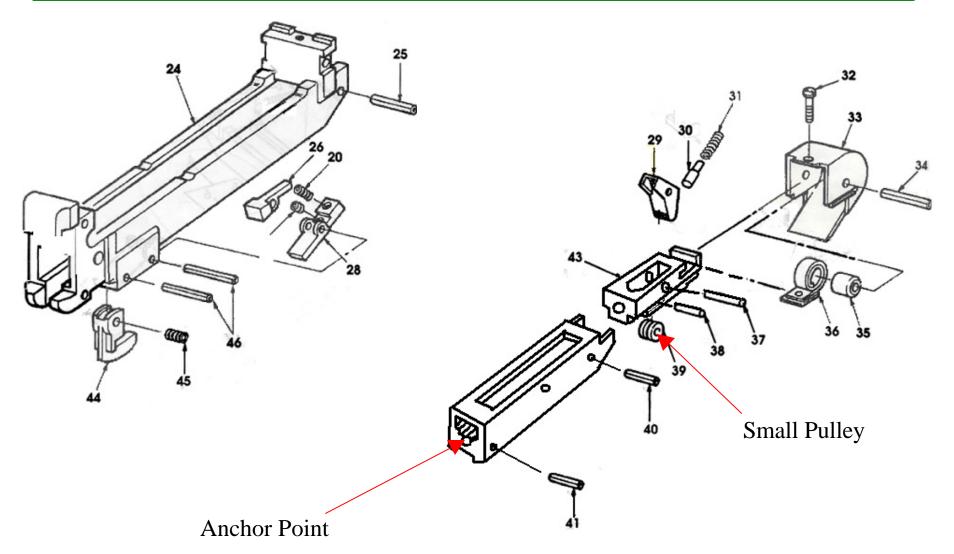






# **M10 Charger Function**







## Two M10 Charger Designs



- 2 pulley system
- Pulley bushing system







## M10 Charger in ASV



Ready to Charge

Charging

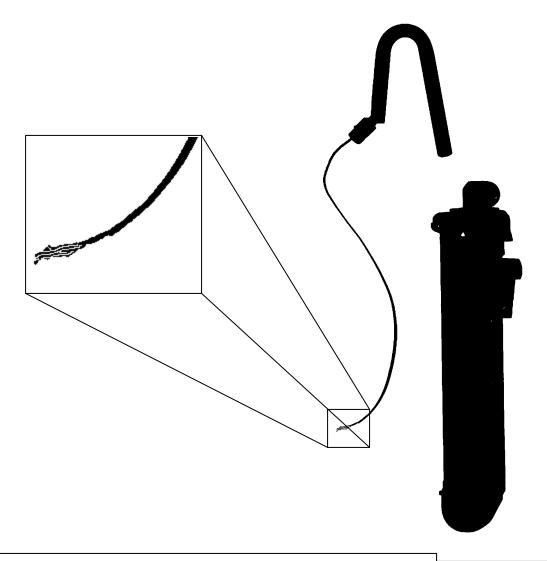






## **Cable Failure**



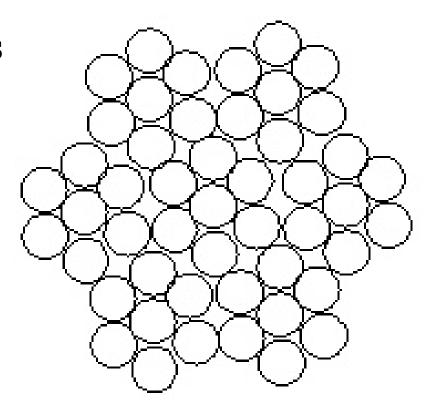




#### **Cable Failure Causes**



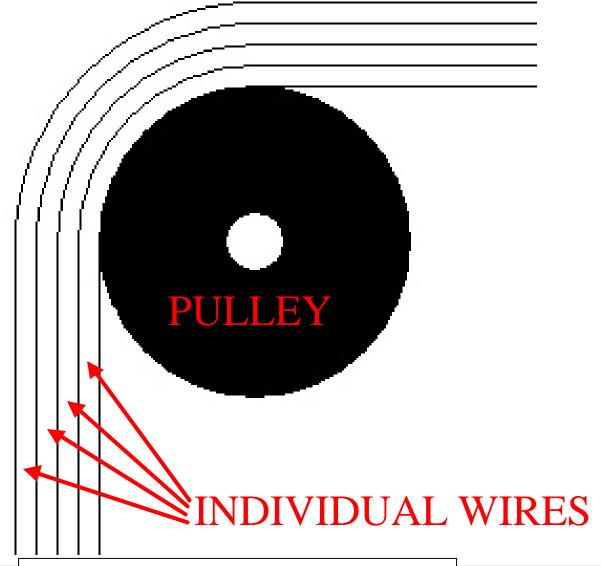
- Tensile force
- Bending radius





## **Bending Radius**





Committed To Excellence



#### **Mathematical Proof**



 $L_i$  =length of inner wire;  $L_o$  =length of neutral axis  $R_{pb}$  = radius of pulley/bushing;  $R_w$  =radius of individual wires

$$L_i = 2 \pi R_{pb}$$
;  $L_o = 2 \pi (R_{pb} + R_w)$  Definition of circumference

$$\varepsilon = [L_o - L_i] / L_o$$
 Definition of strain

$$\varepsilon = [2 \pi (R_{pb} + R_{w}) - 2 \pi R_{pb}] / 2 \pi (R_{pb} + R_{w})$$

$$\varepsilon = 2 \pi \left[ (R_{pb} + R_{w}) - R_{pb} \right] / 2 \pi (R_{pb} + R_{w})$$

$$\varepsilon = (R_{pb} + R_{w} - R_{pb}) / (R_{pb} + R_{w})$$

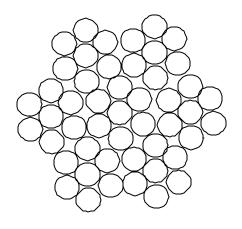
$$\varepsilon = R_w / (R_{pb} + R_w)$$
 Final formula

The amount of strain a cable undergoes when wrapped around a given radius directly depends on the radius of the individual wires making up the cable. The smaller the wire, the sharper the bend.



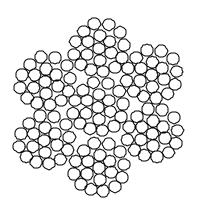
## **Cable Designs**





7 X 7 CONSTRUCTION 7 BUNDLES MADE UP OF 7 STRANDS EACH

**Current Cable** 



7 X 19 CONSTRUCTION 7 BUNDLES MADE UP OF 19 STRANDS EACH

**Proposed Cable** 



# **Cable Comparison**



- Equal diameter
- Higher allowable stress
- More flexible



## Verification of Analysis



<b>Proven 7X7 Failure</b>	Stress	Comparison
Maximum Allowable	254,544 psi	100%
Large Pulley	290,859 psi	114%
Small Pulley	402,299 psi	158%
Bushing	515,971 psi	203%



## **Analytical Results**



- 7X19 Cable operates below maximum limit on both the large and small pulley
- 7X19 Cable operates above maximum limit over bushing radius without taking groove into account



#### **Conclusions**



- •Over 3,000 pulls without failure of cable
- •All the 7X7 cables have been replaced with 7X19 cables on all ASVs.
- •ECP replacing the 7X7 cables with the 7X19 cables has been approved and an NSN has been assigned.