



Thermal Remediation Services, Inc.

Electrical Resistance Heating for Rapid Remediation of DNAPL

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David Fleming

425-396-4266

dfleming@thermalrs.com

www.thermalrs.com



What is Electrical Resistance Heating?

- Takes common 3-phase electricity and directs it into the subsurface through electrodes
- Electrodes can be placed vertically to any depth or may be placed horizontally
- Once in the subsurface, the electrical energy resistively heats soil and groundwater
- Contaminants are removed by direct volatilization and *in situ* steam stripping



Why Electrical Resistance Heating?

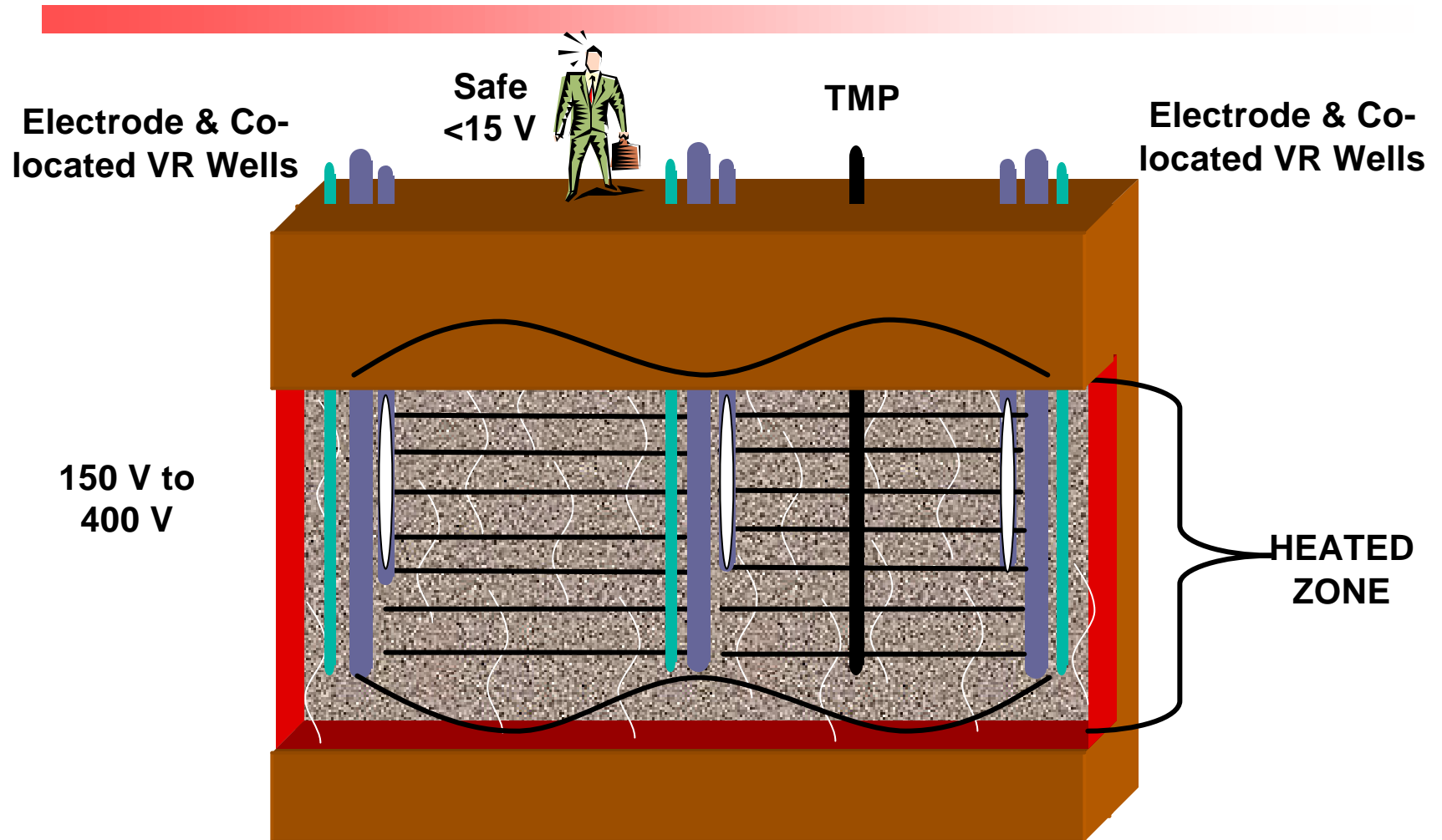
- Heating is uniform with no bypassed regions
- Heating is rapid – months vs. years
- Steam is produced *in situ*
- Preferentially heats tight soil lenses and DNAPL hot spots
- Cost effective: most commercial, full-scale sites range from \$30-\$90 per yds³ (site specific)



Applications

-
- **Low permeability & heterogeneous lithologies**
 - **DNAPL & LNAPL cleanups by aquifer and smear zone heating**
 - **Heavy hydrocarbon mobilization**
 - **Bioremediation enhancement**
 - **Remediation underneath operating facilities**
 - **Remediation in the presence of buried utilities and hazardous waste drums**

In-Situ Steam Generation



1. Soil grains act as electrical resistors

2. Steam generation is uniform through the heated zone

3. Discrete intervals can be heated



Typical Surface Equipment



Photo
Courtesy of
Brown and
Caldwell

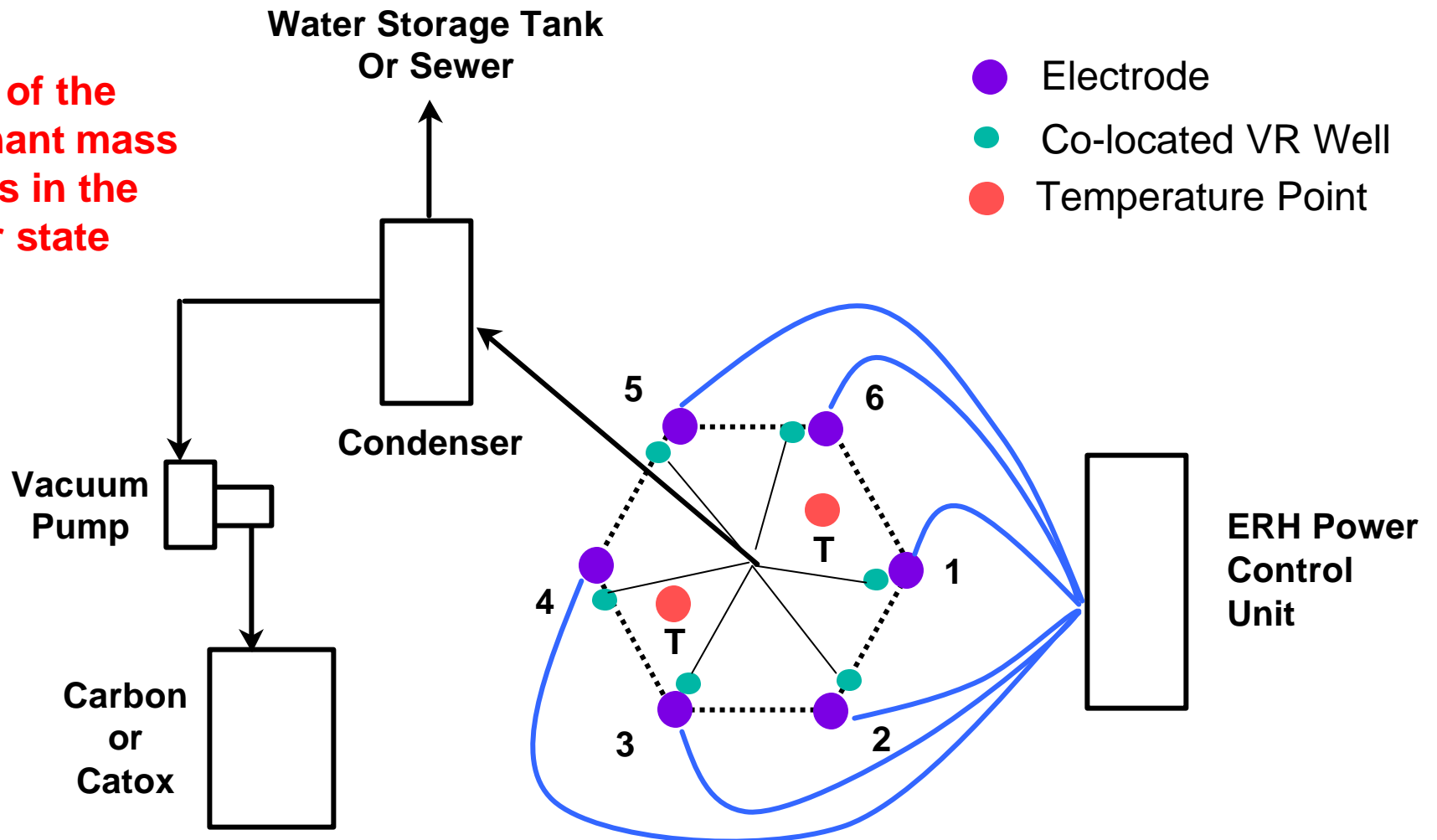


ERH 2000 kW PCU



Vapor Recovery System

**>99% of the
contaminant mass
remains in the
vapor state**





TCE DNAPL Remediation Air Force Plant Four Fort Worth, Texas



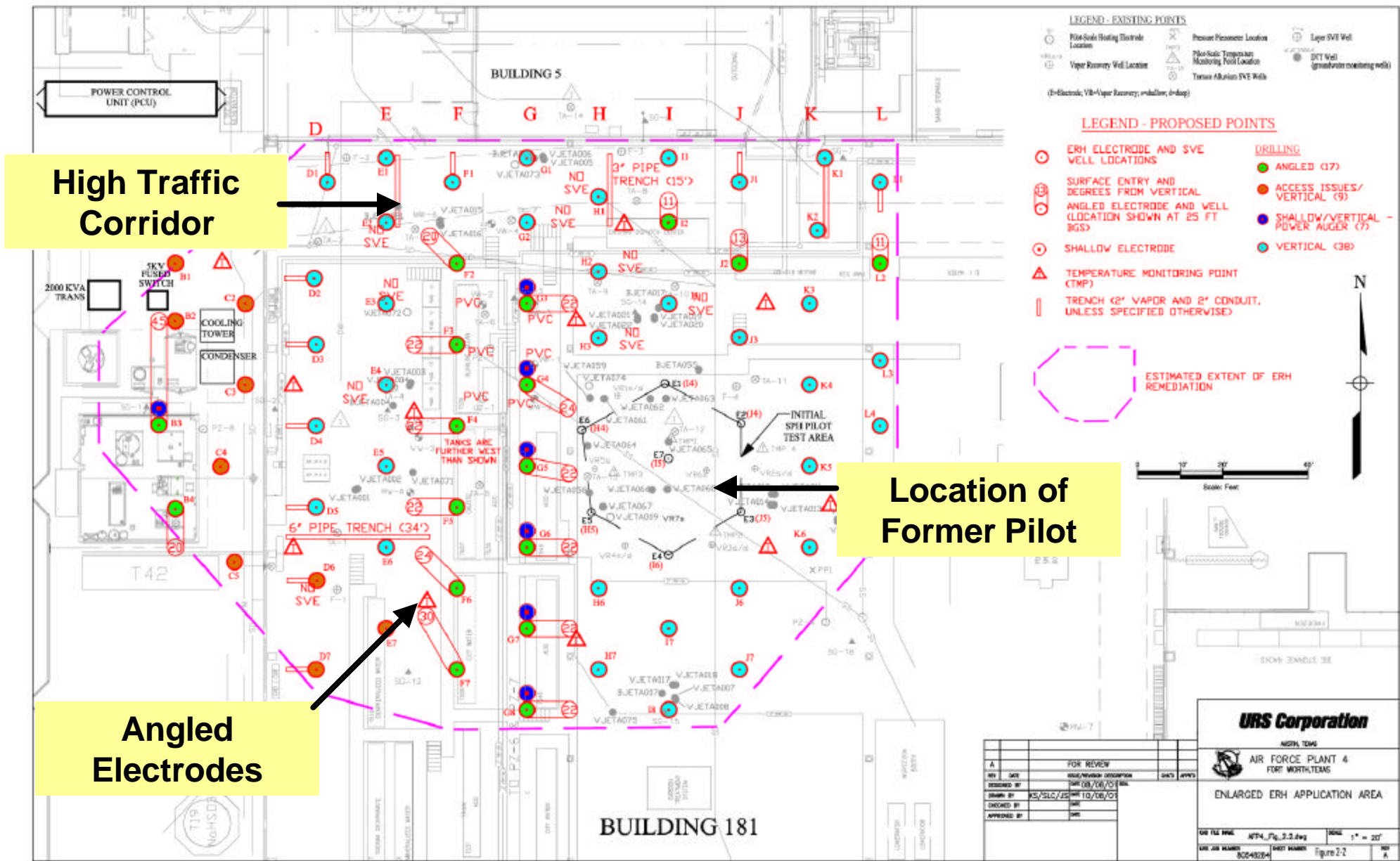
Photo
Courtesy of
URS



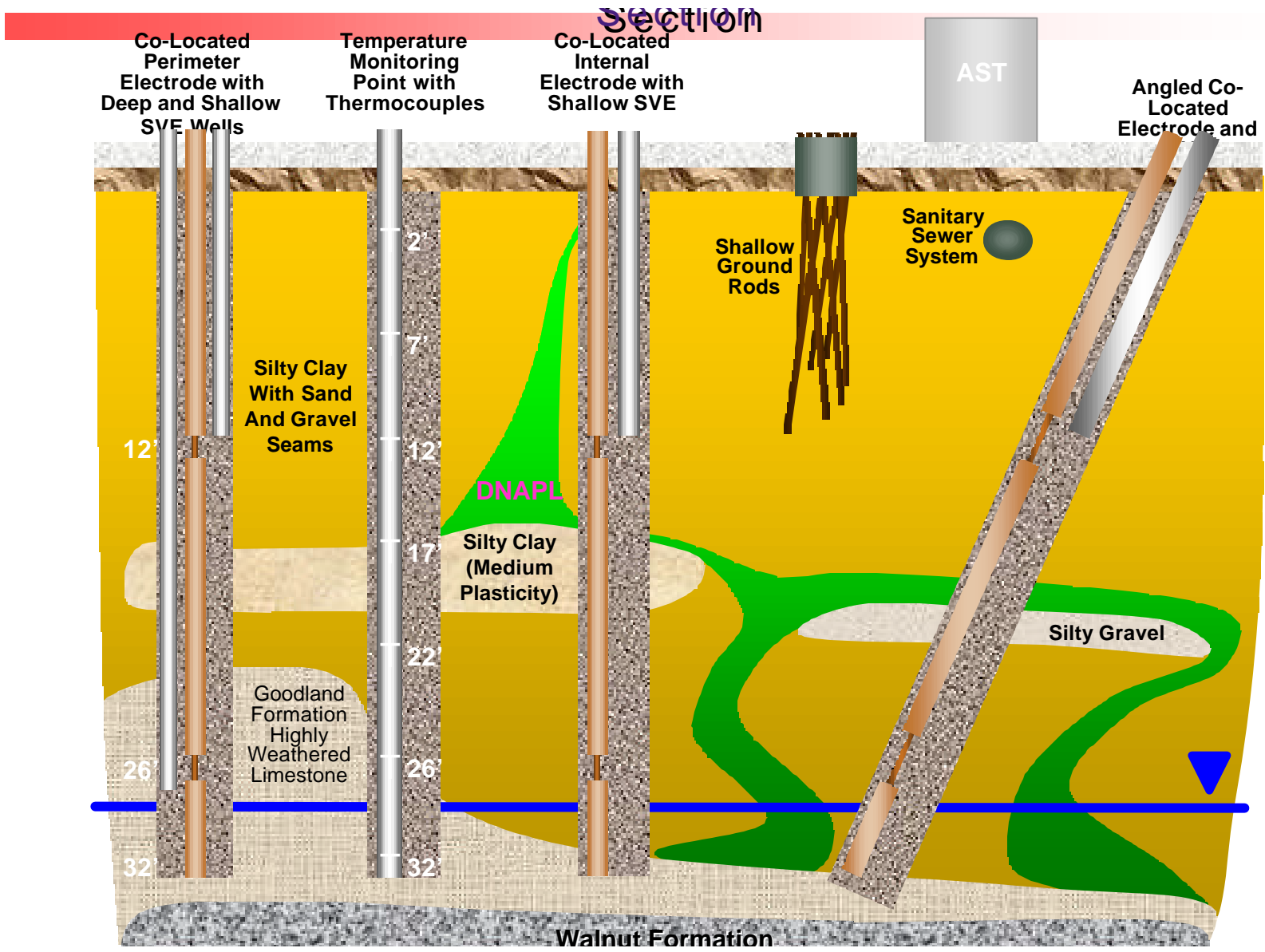
Full-Scale ERH at AF Plant 4

- Full-scale ERH covering 1/2 acre area inside and outside of Bldg. 181, manufacturing operations 24/7
- 70 electrodes and co-located VR wells installed in and around existing tanks, piping and equipment (32° angles)
- Heterogeneous silt, clay and gravel with a highly weathered limestone, competent bedrock at 32 ft bg
- Groundwater at 27 ft bg
- Electrodes electrically conductive 3 to 32 ft bg
- Two vapor and steam recovery intervals in perimeter electrodes
- ERH operations May to Aug 2002; reduced – Dec '02
- Goal – average 90% reduction based on a 95% UCL

Full-Scale ERH Layout



Full-Scale ERH Subsurface X-Section





ERH Remediation Beneath Air Force Plant Four

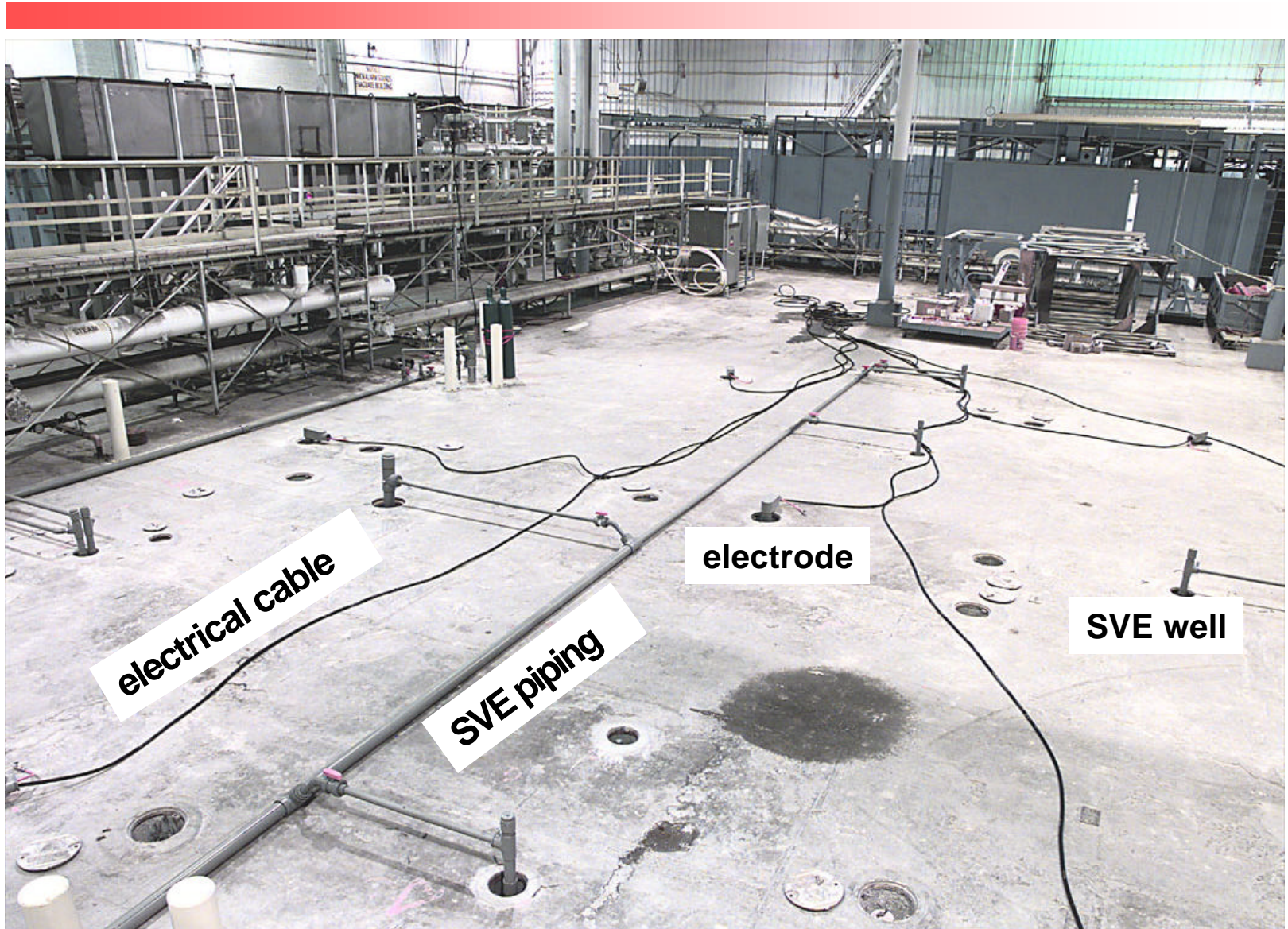
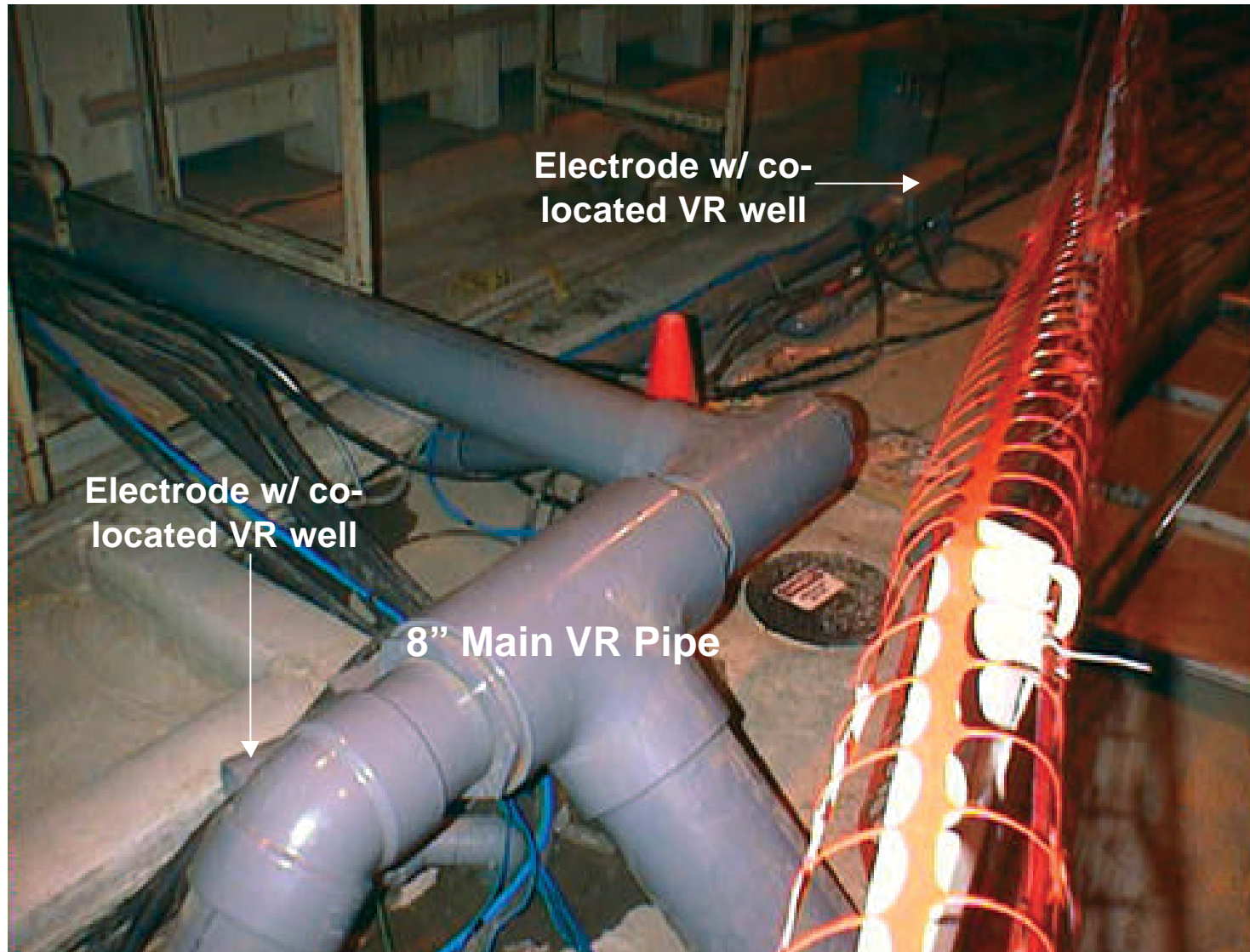


Photo
Courtesy of
URS

VR Piping Inside Bldg 181



Close Up of ERH Electrode

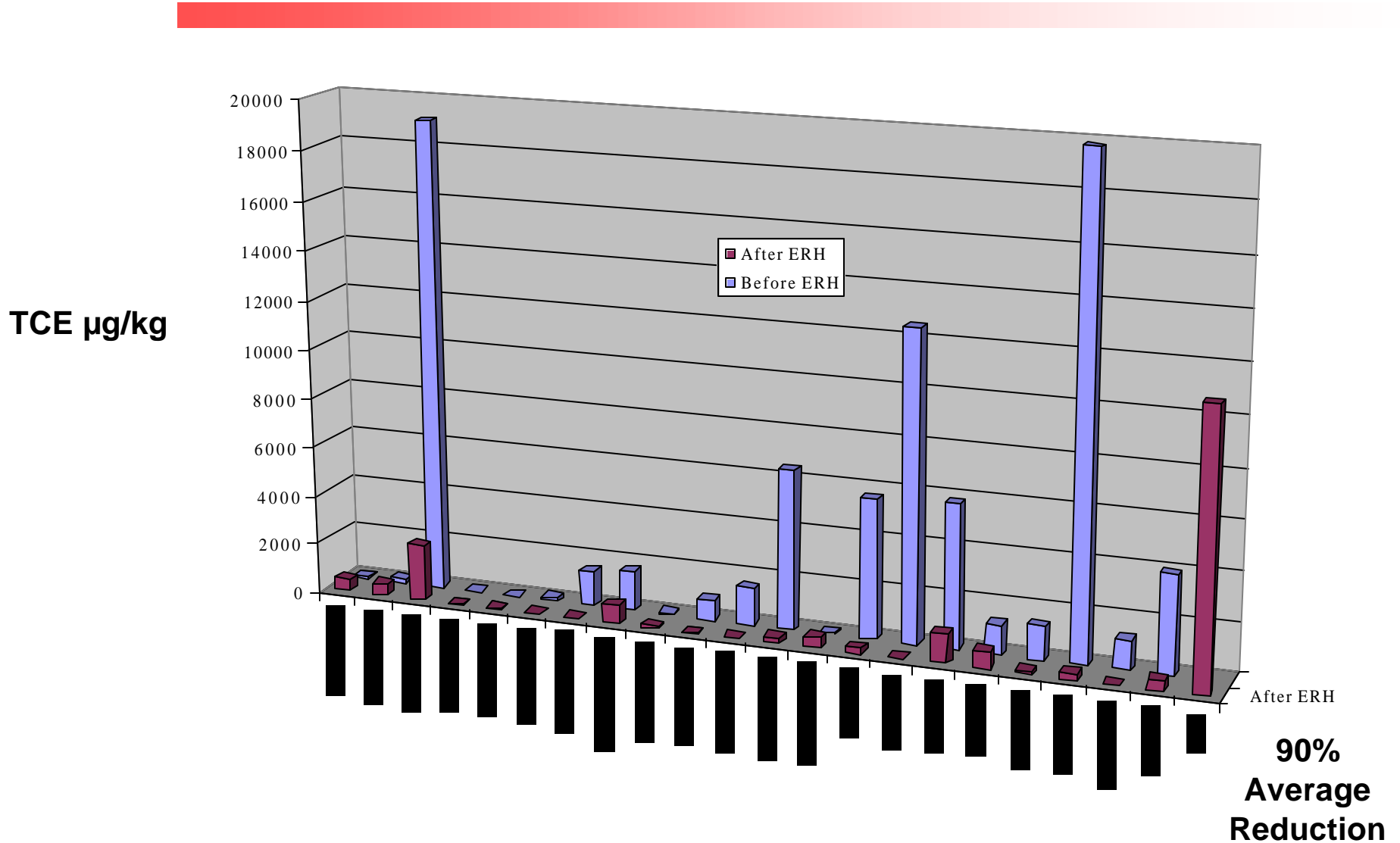


Continuous Indoor Air Monitoring

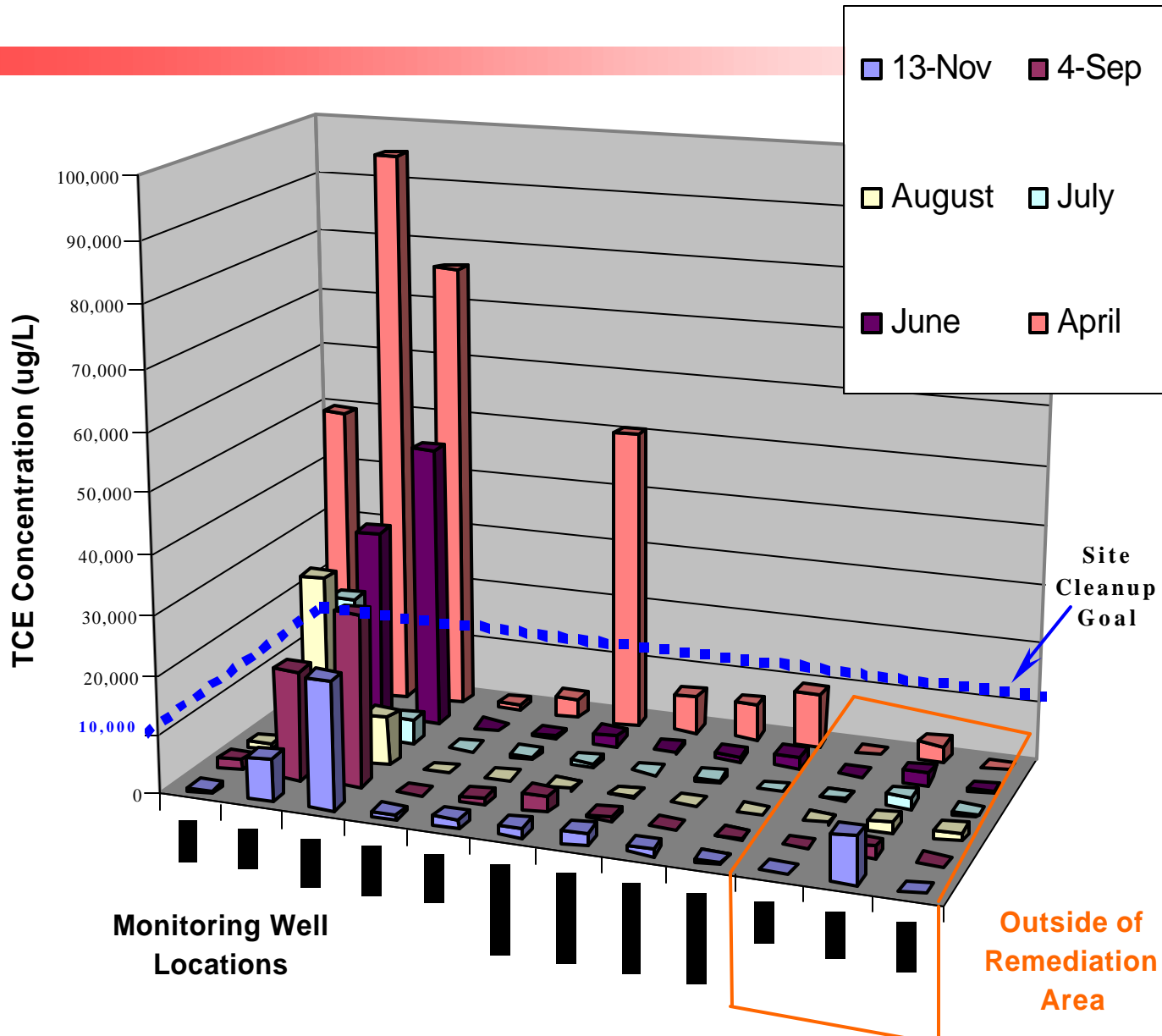
- URS operated INNOVA System sampled air for TCE every 5 minutes
- Would shutdown ERH system if TCE >3 ppm
- Online remote monitoring
- Never exceeded background TCE concentrations inside Bldg. 181



Final TCE Concentrations in Soil



Final TCE Concentrations in Groundwater





Results at AF Plant 4

- Area & volume treated - 22,000 sq. ft. & 27,400 cubic yards – from May to Dec 2002
- Average weekly power input – 563 kW
- Recovered ~ 1,600 lbs. TCE
- Met groundwater goal following 4 months of ERH operations, ~ 93% average reduction in TCE concentrations in groundwater
- Met soil goal, 90% average reduction
- TCE concentrations never exceeded background levels of TCE in the indoor breathing space
- No impacts to manufacturing operations
- \$57 per cubic yard



Polishing Mechanisms

■ Hydrolysis of Halogenated Alkanes

- ◆ Compounds such as TCA have a hydrolysis half-life of less than one day at steam temperatures.

■ Iron Reductive Dehalogenation

- ◆ Steel shot used as electrode backfill provides an iron source for reductive dehalogenation (iron filing wall)

■ Temperature Accelerates Reactions

- ◆ The above reaction rates are increased by factor of thousands at 100°C (Arrhenius Equation)

■ Bioremediation by Thermophiles

- ◆ Thermophilic bacteria are the most effective solvent dehalogenators and prefer 40-70°C



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Electrical Resistance Heating

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Thermal *update*

October 10, 2002 — Thermal Remediation Services, Inc. Wins In-Situ Thermal Remediation Project at Fort Lewis, Washington. — Thermal Remediation Services, Inc. (Thermal) was recently awarded the In-Situ Thermal Remediation project at the East Gate Disposal Yard (EGDY) on the U.S. Army Base in Fort Lewis, Washington. Following an extensive competitive process, Thermal was selected by the Seattle District of the Army Corps of Engineers to implement Electrical Resistance Heating (ERH) combined with Multi-Phase Extraction (MPE) for the in-

Internet