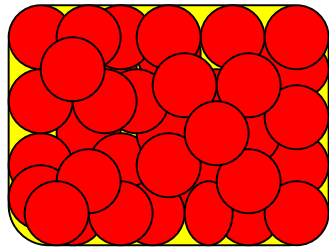


A New Energetic Prepolymer
- Structurally Stable PGN Prepolymer -

Jaekyung Kim*, Jinseuk Kim, Jinrai Cho
and Jeongkook Kim

Plastic-Bonded Explosive(PBX)



Filler(High Explosive) 80~90 %

Binder(Polymer) 20~10 %

Inert Binder

High Performance or
Low sensitivity

Energetic Binder

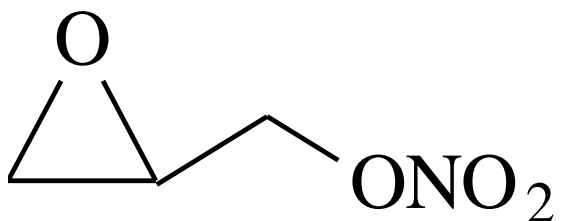
High Performance and
Low sensitivity

Nitrate, $-\text{ONO}_2$
Azide, $-\text{N}_3$

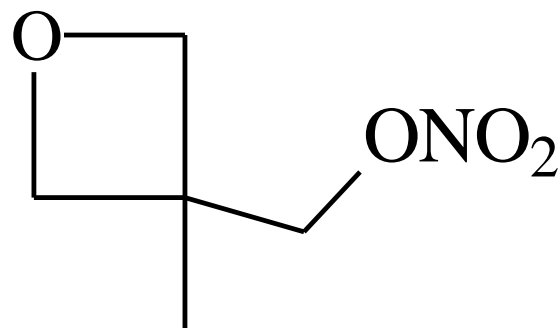


Nitro, $-\text{NO}_2$

Well-known monomers for energetic prepolymers

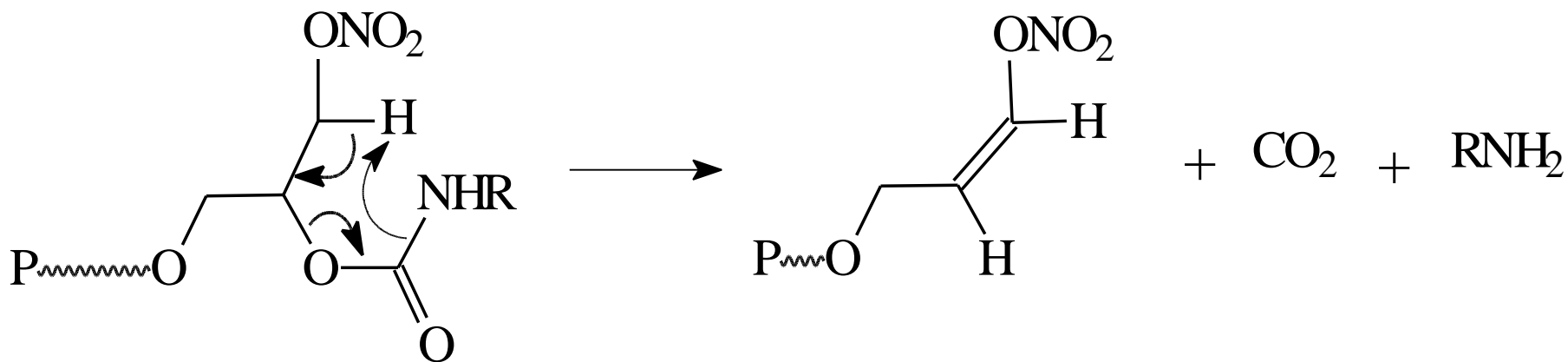


GN



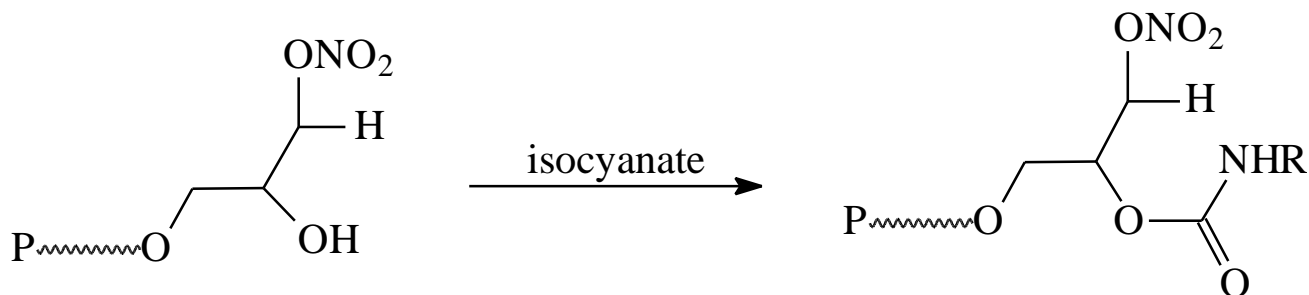
NIMMO

Chain scission of ETPE

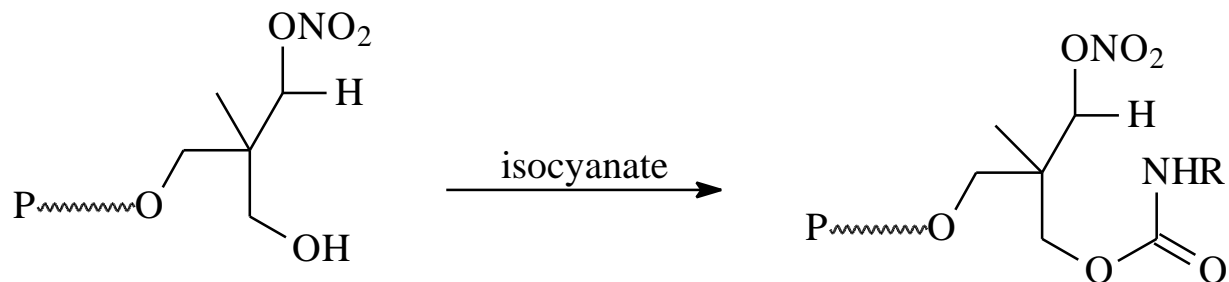


Chemical structure comparison of ETPE

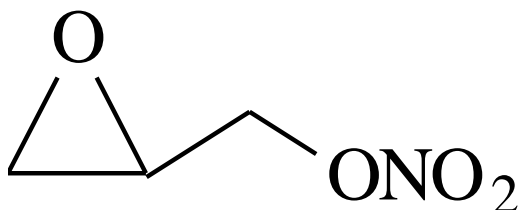
•PGN



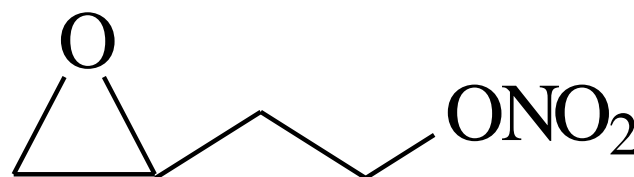
•PNIMMO



Design of new energetic monomer



GN

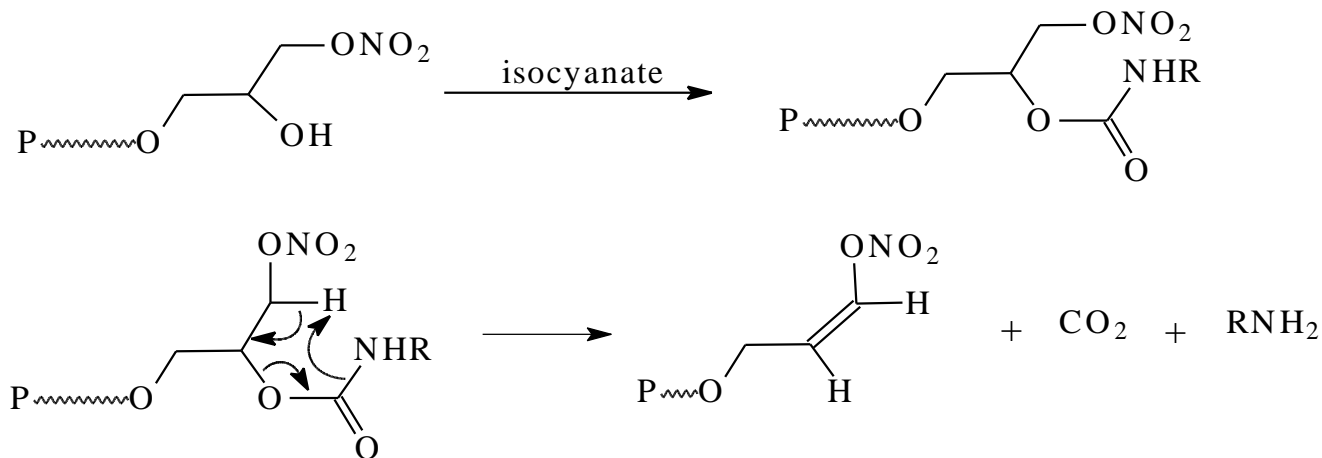


M-GN

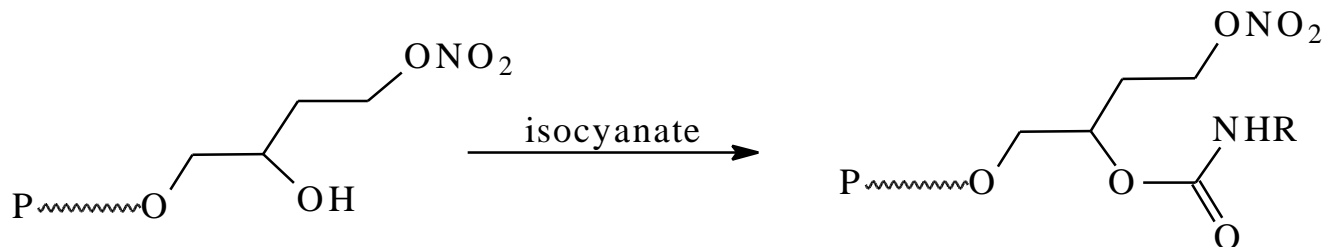
- Insert methylene group to GN
- 2-nitroethoxyloxirane
(we called it “M-GN”)

Prevent rearrangement reaction

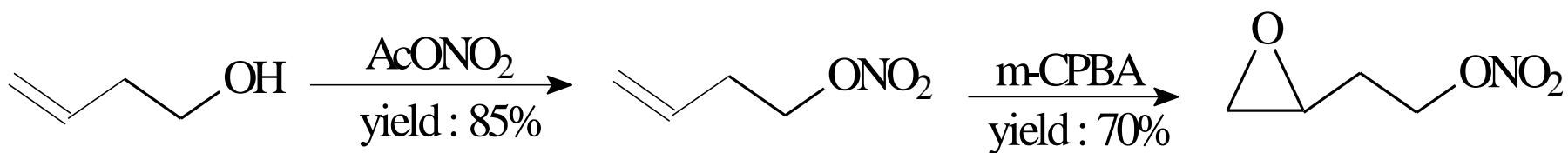
•PGN



•M-PGN

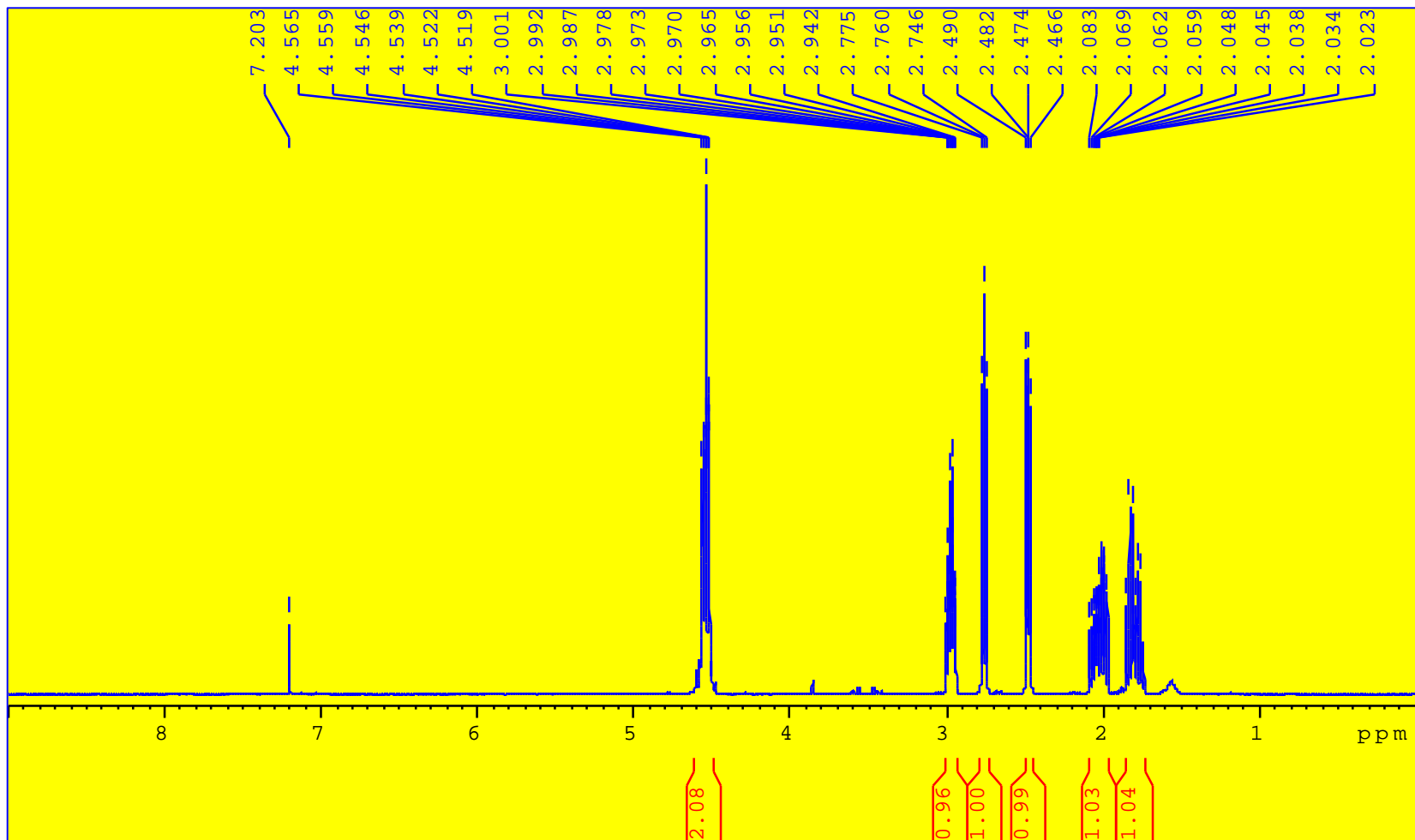


Synthesis of M-GN

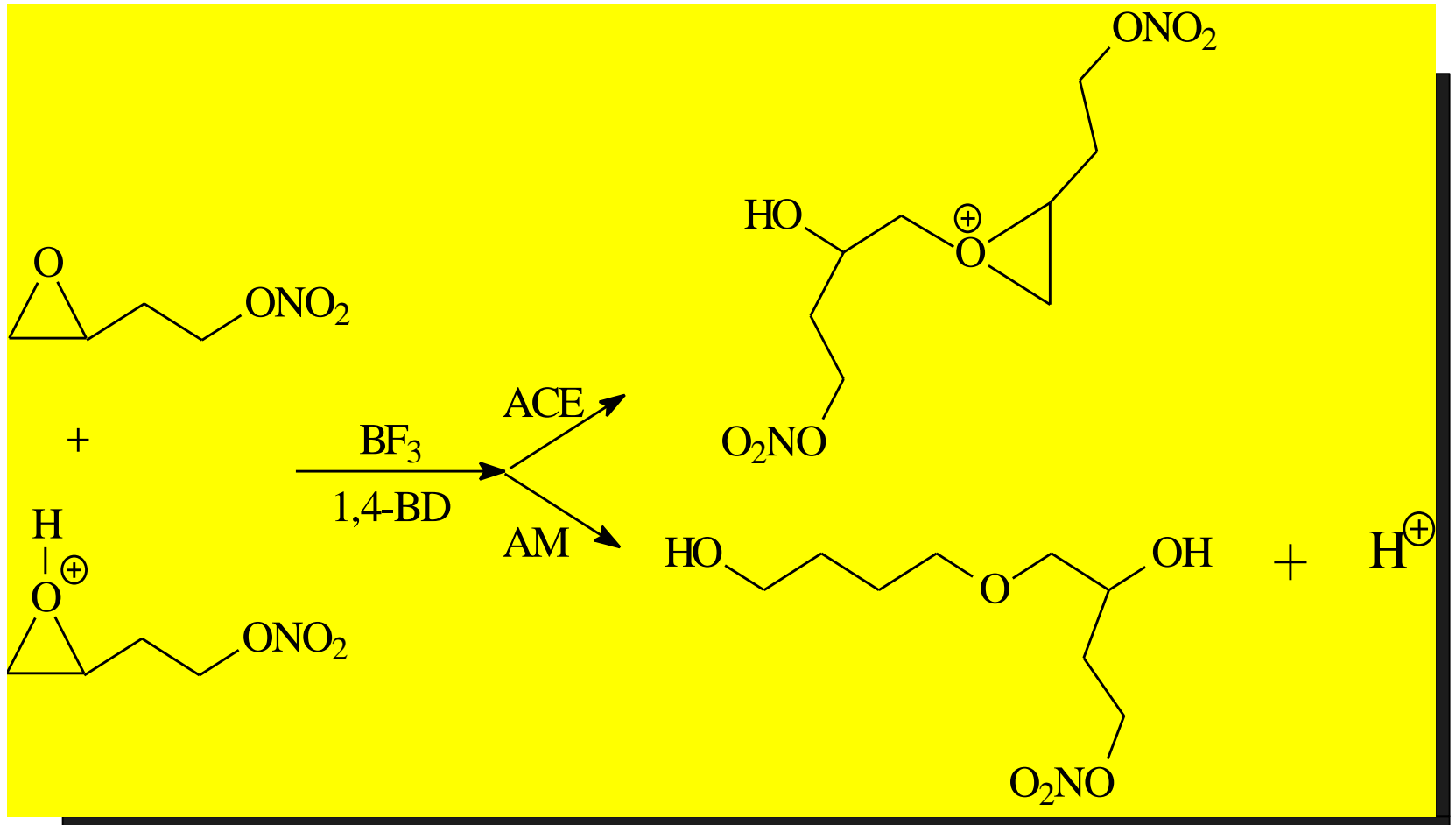


- Short reaction step
- Relatively high yield
- Mild reaction conditions

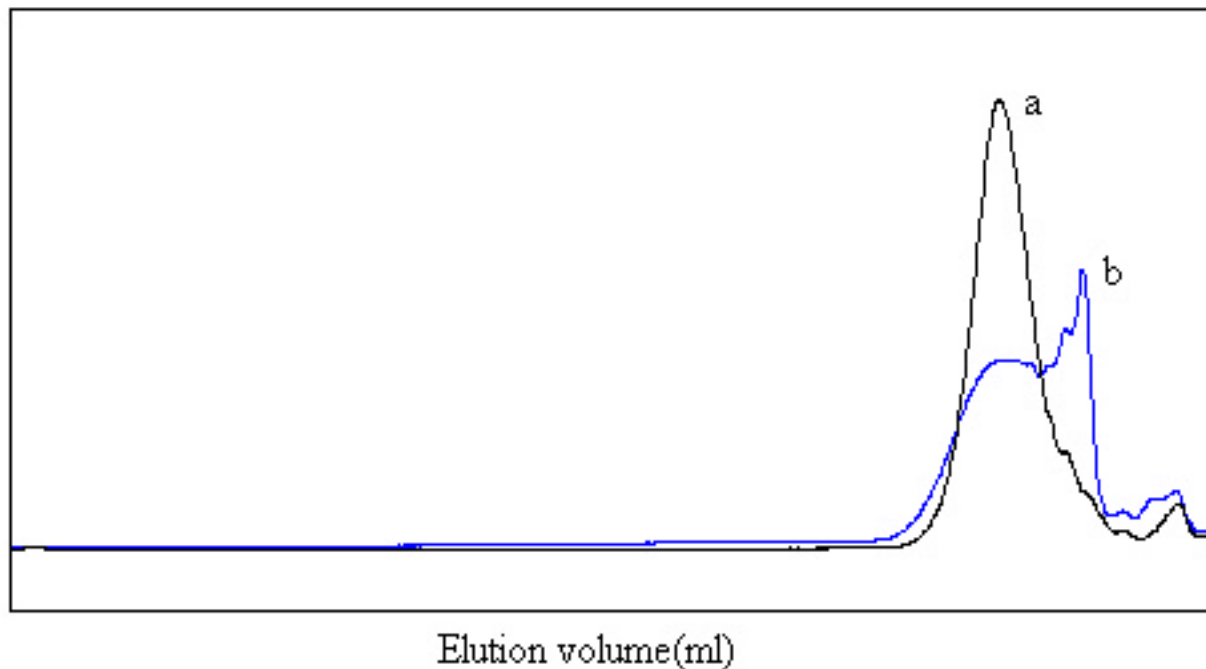
$^1\text{H-NMR}$ Spectra of MGN



Activated monomer polymerization

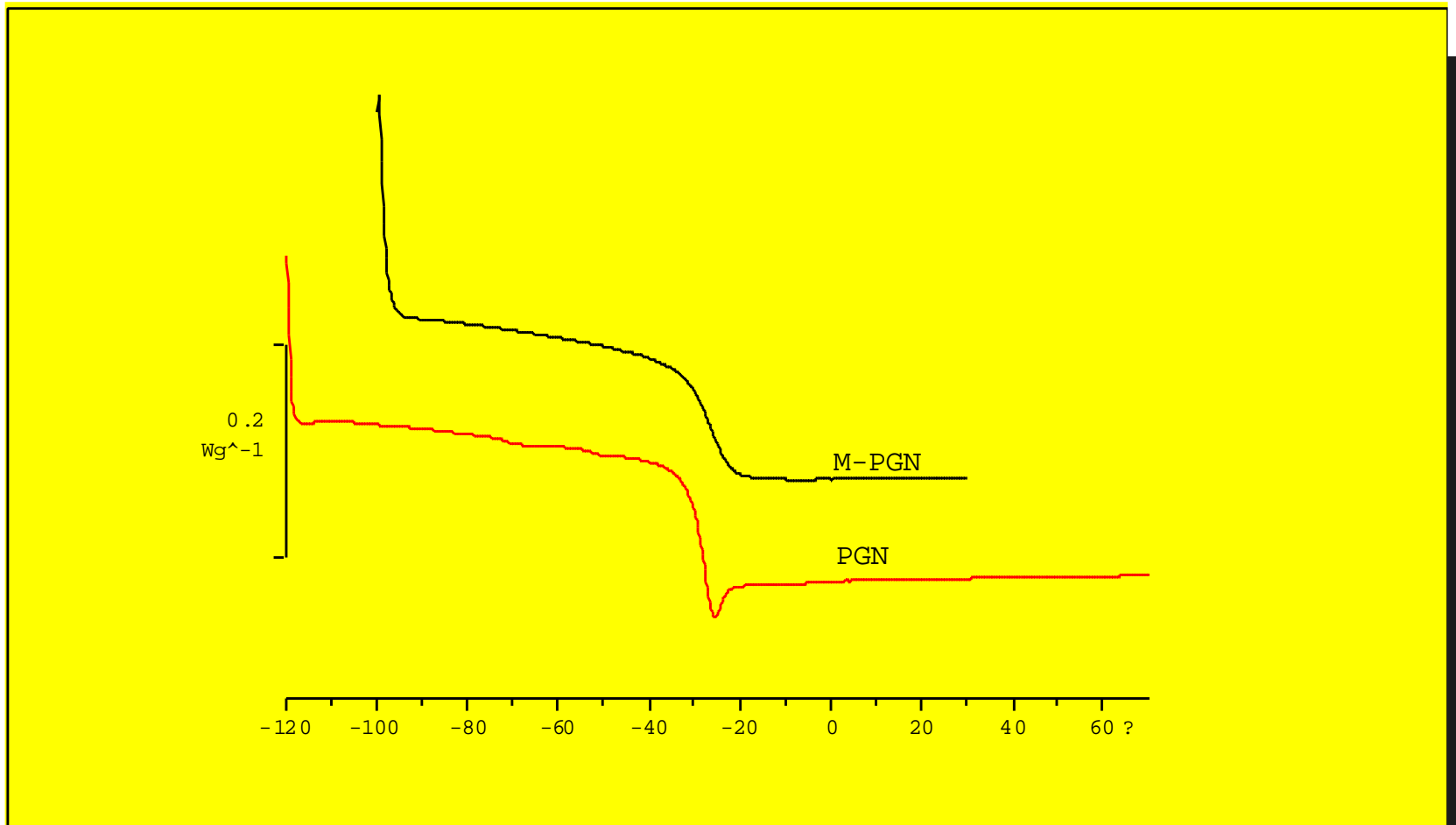


GPC chromatogram of M-PGN

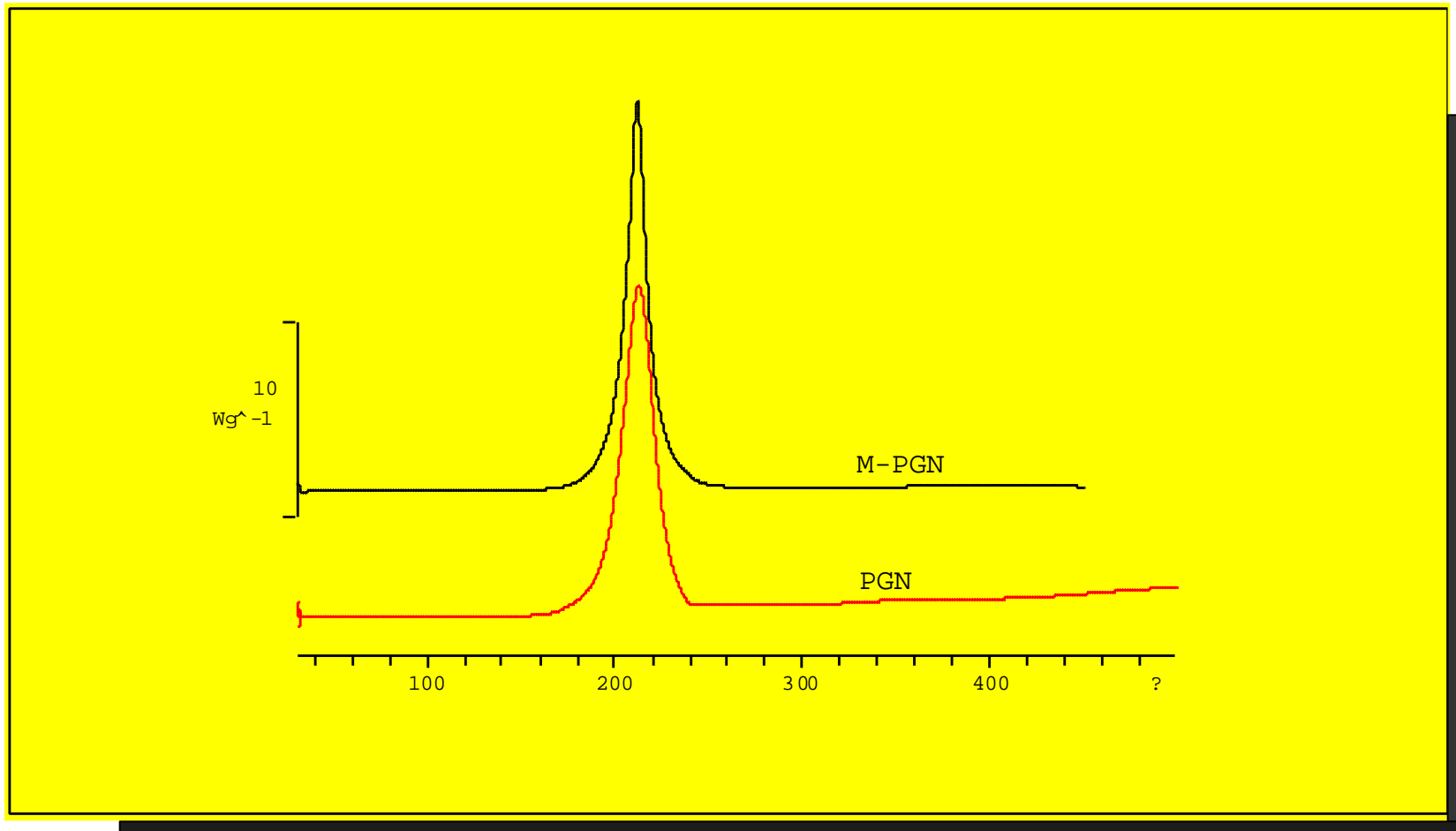


a) AM($M_n=2350$, $PDI=1.18$), b) ACE($M_n=1870$, $PDI=1.42$)

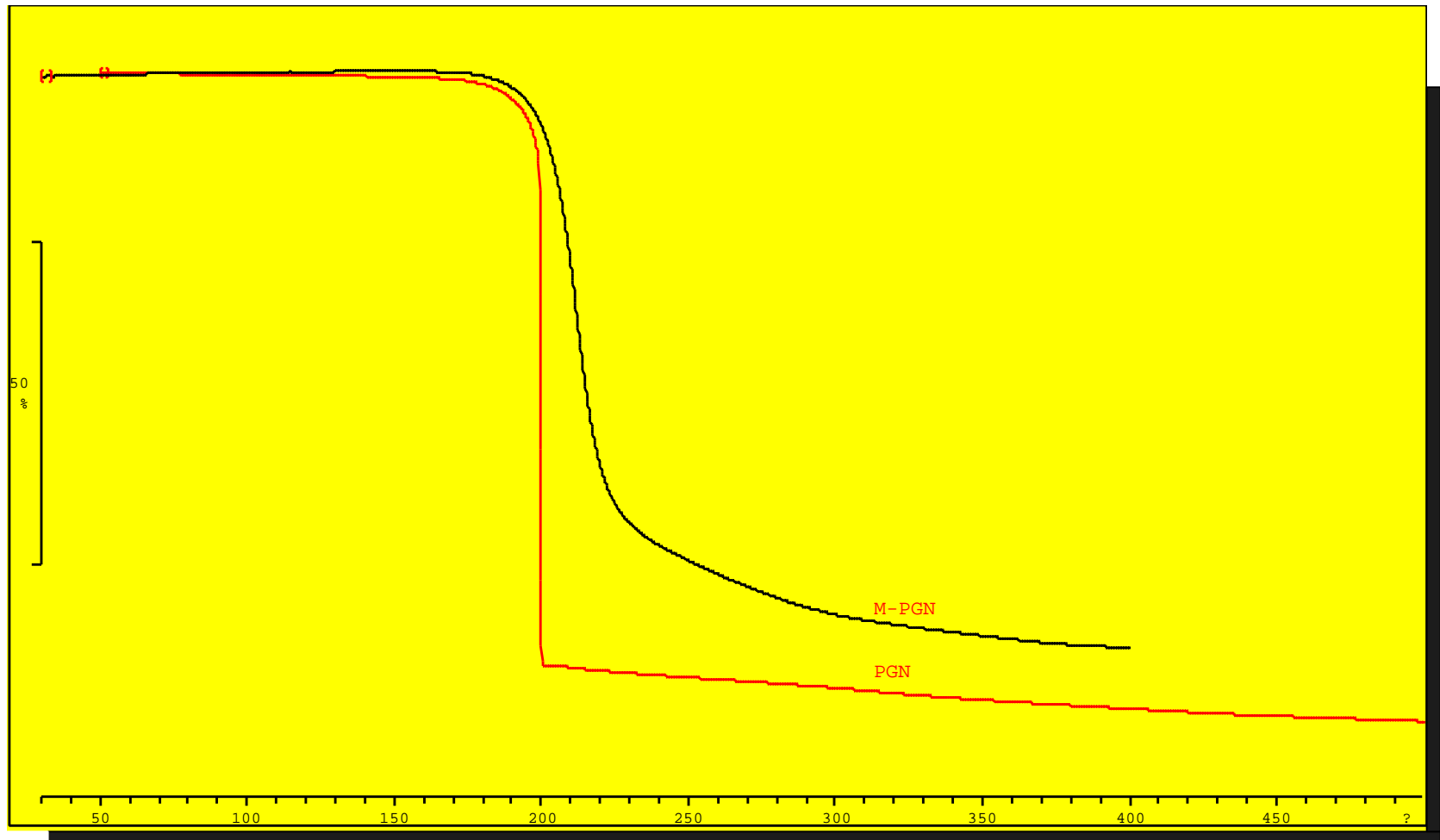
Glass transition temperature of PGN & M-PGN



Exothermic decomposition



TG thermogram of M-PGN



Comparison of physical properties

	PGN	M-PGN
Decomposition Onset(?)	180	>180
Tg (?)	-28.4	-28.0
Stability in polyurethane	unstable	stable

Viscosities

prepolymers	Tg('C)	Viscosity (at 25'C, poise)
PGN	-28.4	150
PNIMMO	-36.5	1200
M-PGN	-28.0	100

Changes of hardness for ETPE

Time(days)	Shore A hardness	
	PGN based	M-PGN based
3	2.0	2.0
5	3.0	3.0
7	2.5	3.5
10	decomposed	3.5
15		3.5
30		3.5
90		3.5
180		3.5

Conclusions

- We designed a new energetic monomer, 2-nitratoethyloxirane(M-GN)
- Simple process & Short steps
- Optimize polymerization process
- We confirmed dimensional stability of ETPE
- Bench scale production of M-PGN

Staffs

- Dr. Jaekyung Kim
- Dr. Jinseuk Kim
- Dr. Jinrai Cho
- Dr. Jeungkook Kim
- Dr. Soogyong Cho
- Ms. Eunmee Goh