



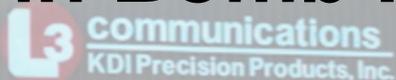
communications

KDI Precision Products, Inc.

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**Electronic Safety and
Arming Fuzes (ESAF)
for
Conventional Bomb Weapons**

“Technology in Bomb Fuzing”



**48th Annual NDIA Fuze Conference
April 26-28, 2004**

**Presented by:
Mike Sowder - KDI Precision Products, Inc.**



communications
KDI Precision Products, Inc.



KDI ESAD History

- 1991 - ATACMS ESAD - 1st Generation
 - First AFSRB Certified ESAD
 - High Voltage - 2500V
 - Standard EFI
 - Spark Gap
 - Military Components
 - Leaded Components
 - Microcontroller
 - Hermetic Package



KDI ESAD History

- 2000 - AIM-9X ESAD - 2nd Generation
 - Lower Voltage - 1500V
 - Spark Gap
 - LEEFI
 - COTS Components
 - Surface Mount
 - Antifuse FPGAs
 - Hermetic Package

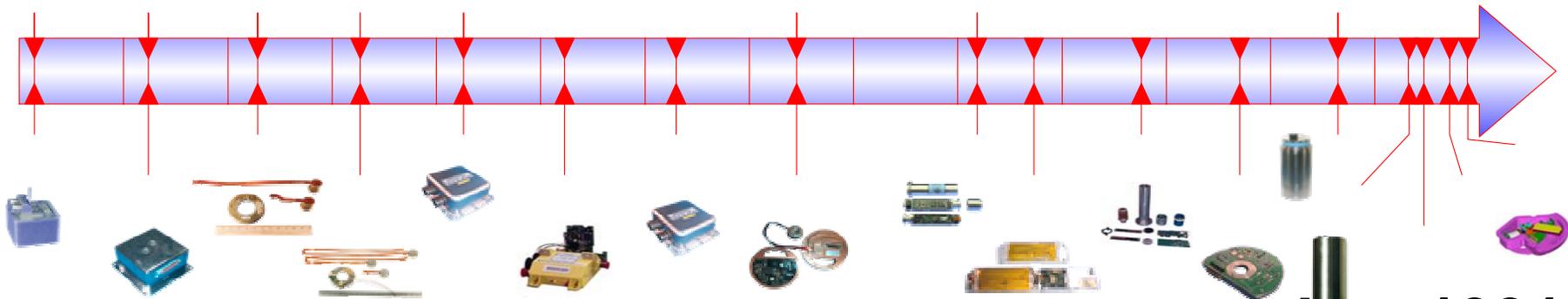
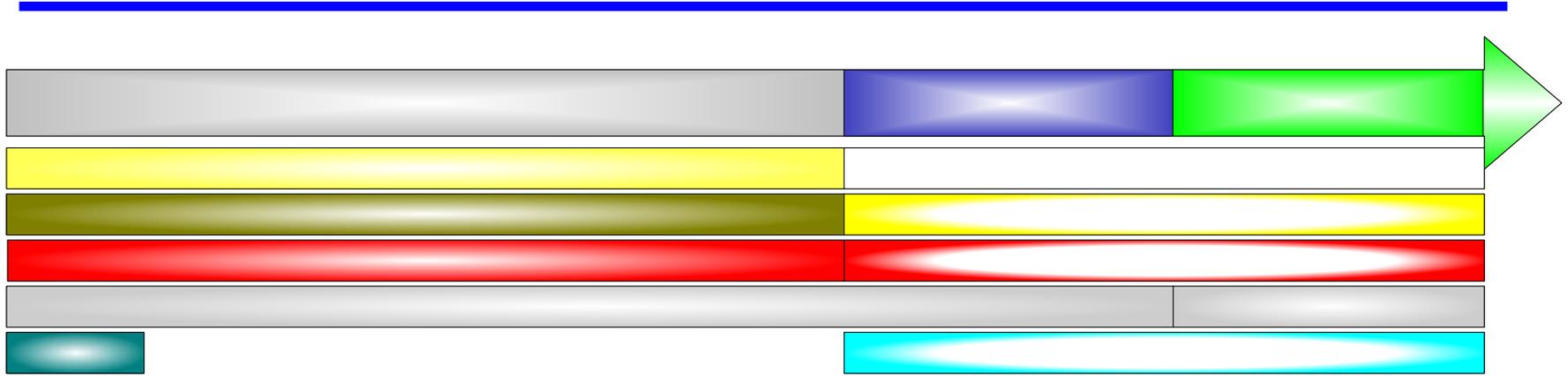


KDI ESAD History

- 2002 - GMLRS ESAD - 3rd Generation
 - Low Voltage - 1250V
 - NMCT Switch
 - LEEFI
 - COTS Components
 - Surface Mount
 - Antifuse FPGAs
 - Hermetic Package



KDI ESAD History



Jan. 1991 -
1st Genera

2500

Electromechanical Fuzing

- Fuze Examples
 - FMU-139: General Purpose Bomb Fuze
 - FMU-152: Joint Programmable Fuze
 - FMU-156: JASSM Fuze
 - FMU-143: Hard Target Fuze

FMU-139 Fuze



FMU-152 JPF



Electromechanical Fuzing

- Power Sources
 - Turbine Alternator (FZU-55A/B, FZU-48)
 - Fuze Function Control Set (FFCS)
 - Turbojet Alternator
- Fire Inputs
 - External Proximity Sensor (DSU-33)
 - Internal Impact Switch
 - External Crush Switch

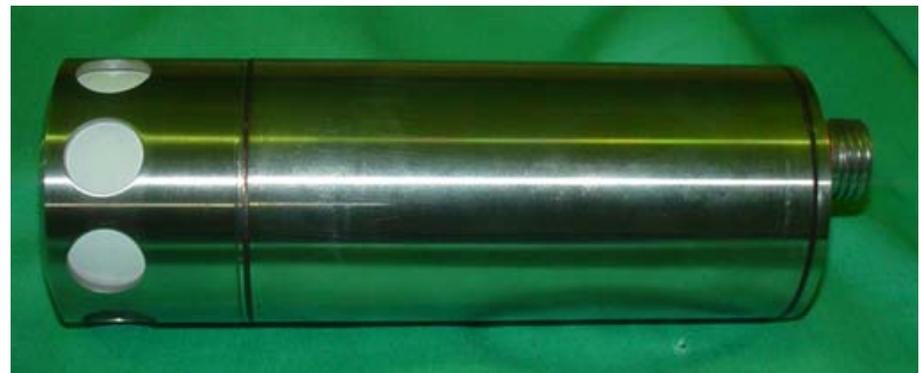
Electromechanical Bomb Fuzing

- Unique Components
 - Gag Rod
 - Piston Actuators
 - Detonator (MK 71)
 - Bellows Motor (MK 20)
 - Reserve Battery/Battery Primer (PA 536)

ESAF Development Programs at KDI

- New Systems Can Take Advantage of ESAF Technology
 - KDI Teamed w/Boeing SDB ESAF
- Current Systems Can be Upgraded to Incorporate ESAFs
 - Teamed w/Lockheed Martin JASSM
 - Teamed w/Boeing

JASSM ESAF
(SDB packaging
is similar)



ESAF Design Features

- Power Sources
 - Turbine Alternator
 - Fuze Function Control Set (FFCS)
 - Turbojet Alternator
- Fire Inputs
 - External Fuze Proximity Sensor
 - Internal Impact Sensor
 - External Impact Sensor

ESAF Design Features

- Based on 3rd Generation ESAF Design
- Some Components common with all other ESADs
- No Stored Energy for Arming
- No Moving Components

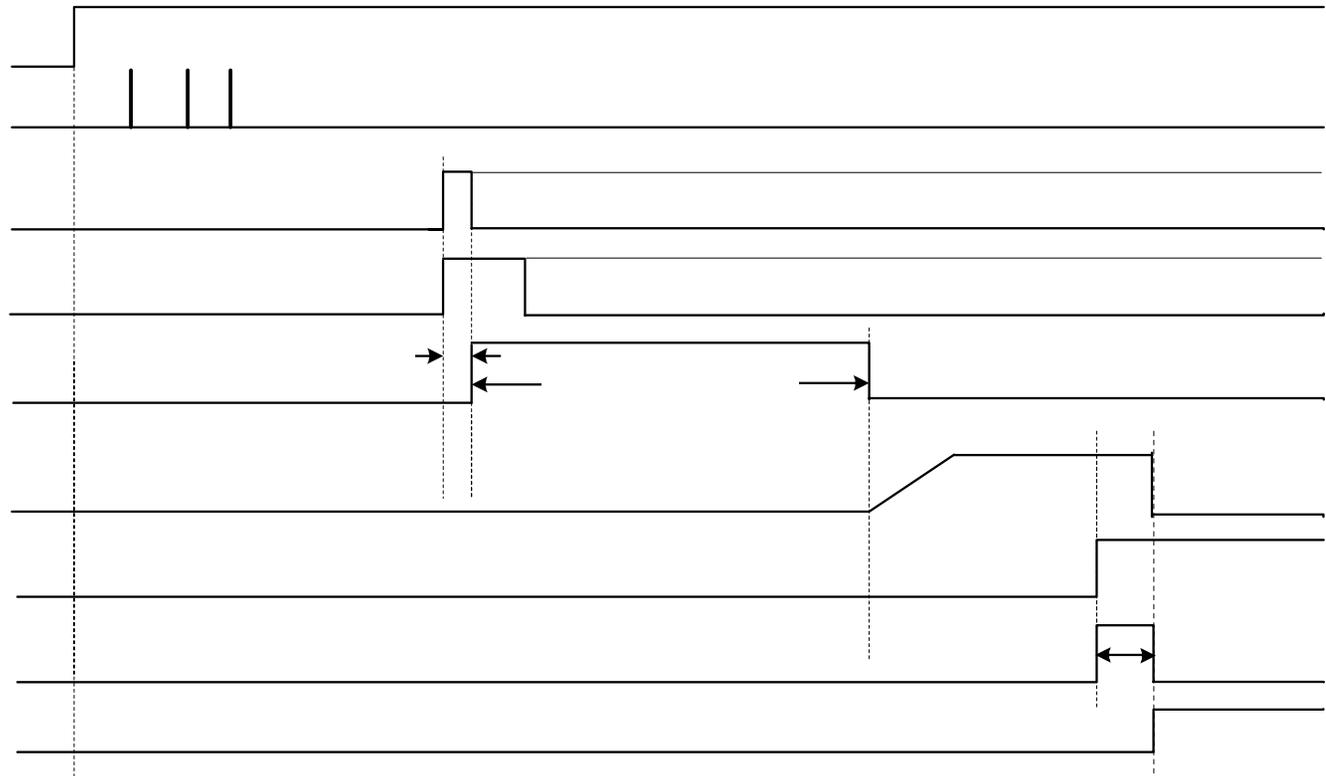
ESAF Design Features

- Common Features
 - All Electronic
 - Form Factor - Standard 3 Inch Fuze Well
 - Stainless Steel Housing - Hermetically Sealed
 - COTS Components
 - Surface Mount Components
 - Withstand Target Penetration
 - Programmability
 - Serial Command and Status Messages
 - Selector Switches
 - In-Line Explosive Train
 - Environmentally Derived Arming Environments

ESAF Design Features

- Safety Requirements
 - MIL-STD-1316E Safety Compliant
 - NNMSB and/or WSESRB Approval
 - LEEFI Complies with MIL-DTL-23659
 - Two Independent Safety Environments
 - No Stored Energy - Environmentally Derived Arming Power

ESAF Timing Diagram



ESAF Advantages

- Increased Reliability
 - No Moving Parts
 - Increased Usable Life - Hermetically Sealed (1×10^{-6} cc/sec Helium)
 - Only One (1) One-Shot Device, LEEFI
- Lower Overall Cost
 - Short Development Times
 - Common ESAF Parts
 - Low Unit Cost

ESAF Advantages

- Increased Flexibility
 - Adaptable to Varying System Requirements
 - Improved Programmability / Communication with System/Aircraft Features Can be Added
 - Variable Environment Sensing
 - Multiple Explosive Outputs
- Increased Safety
 - MIL-STD-1316E Compliant

Conclusion

- Electromechanical Bomb Fuzes Exist and are Performing in the Field but...
- Electronic Bomb Fuzes are Being Developed as a Lower Cost and Enhanced Performance Improvement /Upgrade to Existing and New Systems
 - “Technology in Bomb Fuzing”