

Making Process and Product Quality Assurance (PPQA) Work on Small Projects

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Who is GTRI?



- Unit of the Georgia Institute of Technology
- 1200+ employees
- Wide variety of products
- Customers include federal, state, and industry
- Projects range greatly in size and duration
- More Info:<u>http://www.gtri.gatech.edu/</u>







Current Status

- Assessed CMM level 3
- Performed gap analysis between CMM and CMMI
- Updating processes
- Implementing the new processes
- Not assessed under CMMI





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What is **PPQA**?

- Objectively evaluate performed processes, work products, and services against the applicable process descriptions, standards, and procedures
- Identify and document noncompliance issues
- Provide feedback to project staff and managers on the results of quality assurance (QA) activities
- Ensure that noncompliance issues are addressed

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Small Project Assumptions

- A small project has 25 people or less
- Project team generally works together on all phases of product development
- Must trade-off limited resources
- Testers are often the developers



- Need independent inspection at critical phases
- Quality engineers must have technical expertise to add value on a small project





Very Small Projects (5 or less)

- May not have adequate funding to support even minimal QA activities
- Probably need more outside guidance and independent reviews (QA)







- Develop a generic PPQA plan
- Hire and/or recruit Quality Engineers highly qualified in the product development field
- Mentor project team
- Analyze project and product risks
- Build a strong base for quality
- Add value by reducing risk



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Develop a Generic QA Plan

- Developing a QA plan from scratch for each project is too expensive
- Many QA activities are similar between projects
- Tailoring a generic QA plan and schedule is cost-effective, and is based on:
 - Risk
 - Project team experience
 - Customer requirements
 - Project schedule
 - Project deliverables/milestones







QA Plan Guideline

- Tasks
 - Start-Up Tasks
 - Periodic Reviews of QA Activities with all levels of organization
 - Mentor Project Team
 - Support Customer QA
 - Resolve Disputes



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- Reviews and Audits
 - List of required reviews (each phase)
 - List of required audits (each phase, deliverables)
 - Peer review guidelines
- QA Schedule Template



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Hire/Recruit Qualified – Quality Engineers

- Technical and managerial experience
- Knowledgeable in appropriate technical areas
- Should be capable of doing "real work"
- Recognized by project team for their experience and competency



 Able to abstract and share information across projects





Mentor Project Team



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- Technical areas
- Management areas
- New processes
- Existing tools and processes
- Attitude





Analyze Project and Product Risks



- Specific team members
 - Compliant vs. noncompliant
 - Experienced vs. inexperienced
 - **Phases of development**
- Cost of re-work or failure
- Familiarity with the subject area







Build a Strong Base for Quality

- Leverage "star players"
 - spread across project teams



- use to develop processes
- Praise "star players" and reward them to the extent that you are capable
- Modify processes to the organization's best-in-class
- Create an environment where process compliance is institutionalized



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Add Value by Reducing Risk

- Prioritize organizational QA activities based on project/product risk
- Communicate status to all levels of the organization, as appropriate
- Share lessons learned for all projects
- Assist the project team in developing and implementing risk mitigation strategies
- Act as "the conscience" of the project team







