

***NORTHROP GRUMMAN***

DEFINING THE FUTURE

# Analyzing Defects Can Tell a Story About a Company

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**Northrop Grumman Corporation**

# Agenda

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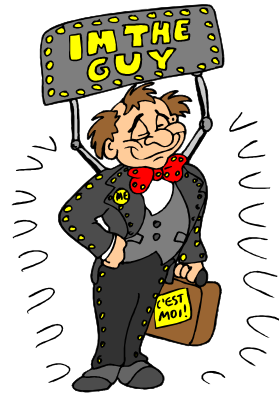
- **4 Stages of Denial**
- **Looking for the Story**
- **Power of Control Charts**
- **Example Using Real Data**



# 4 Stages of Denial

1

## Arrogance



We're perfect. We're a fine tuned machine. Analyzing our defects is a waste of time.

2

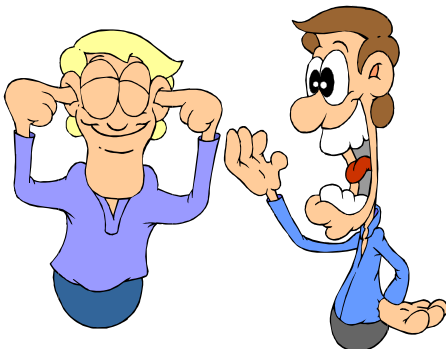
## Defensiveness



We're not perfect, but I don't believe your analysis. Are you saying we're incompetent?

3

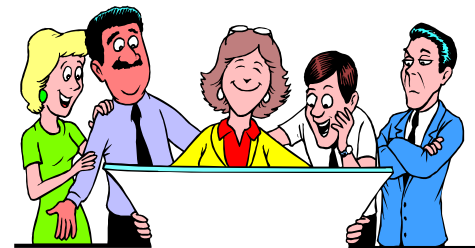
## Resistance



I believe you, but we've survived for years. We don't need to change.

4

## Skepticism



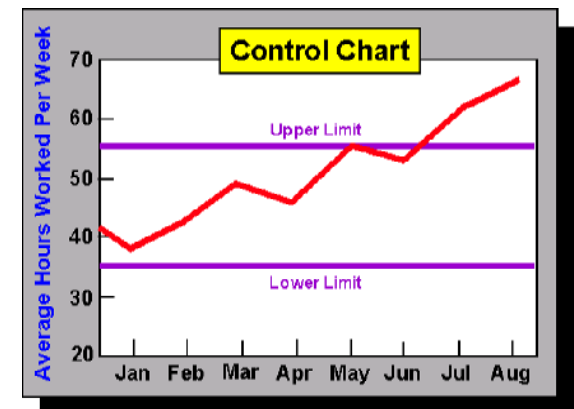
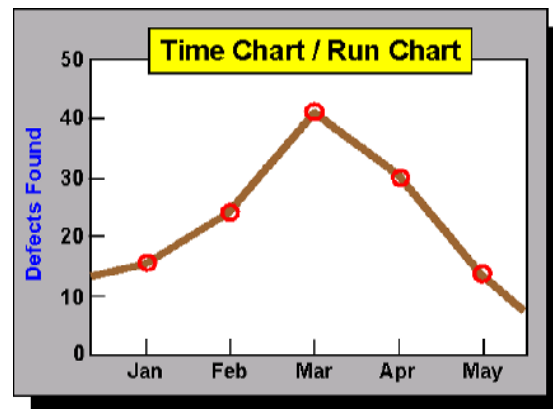
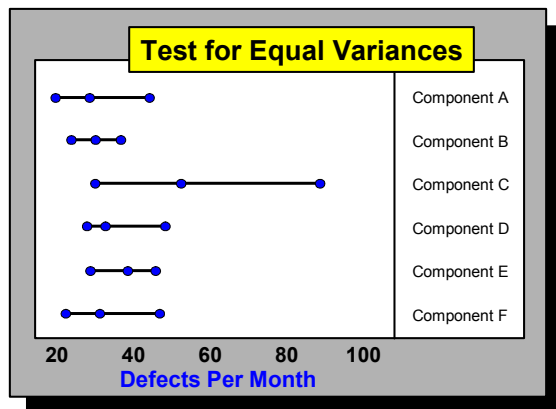
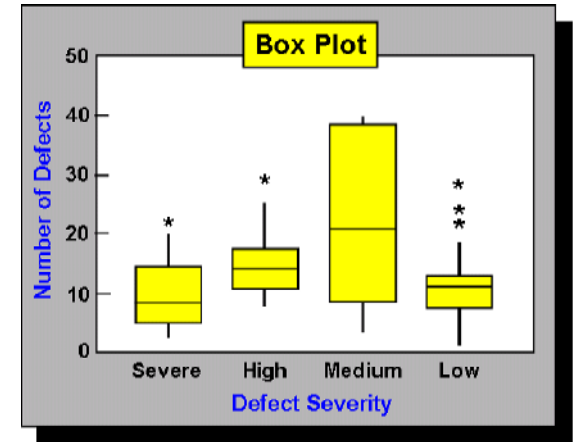
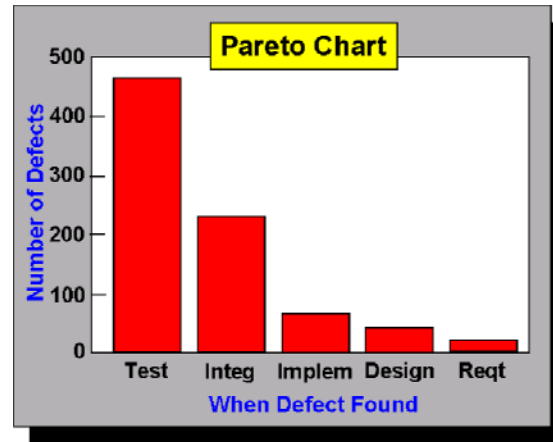
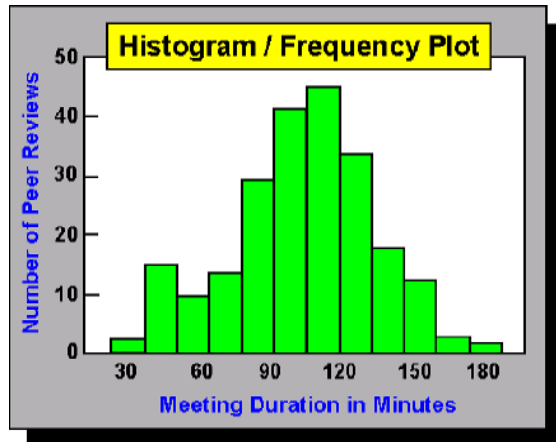
We really want to improve,... except for one person.

# Metrics Takes Patience,... Don't Give Up

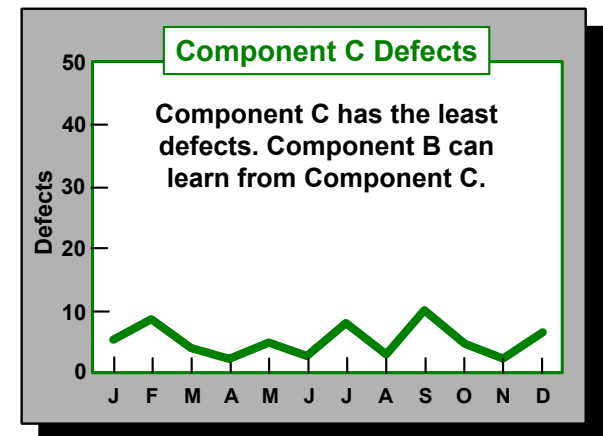
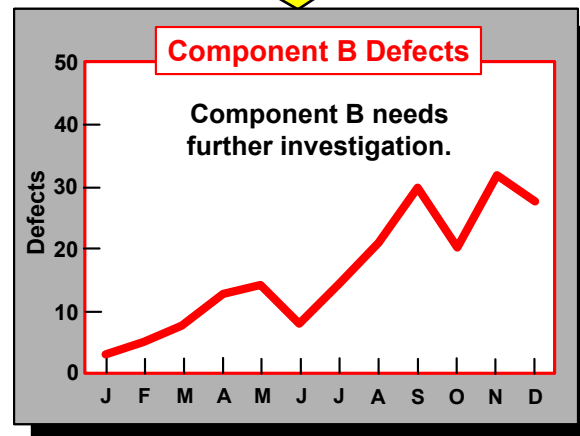
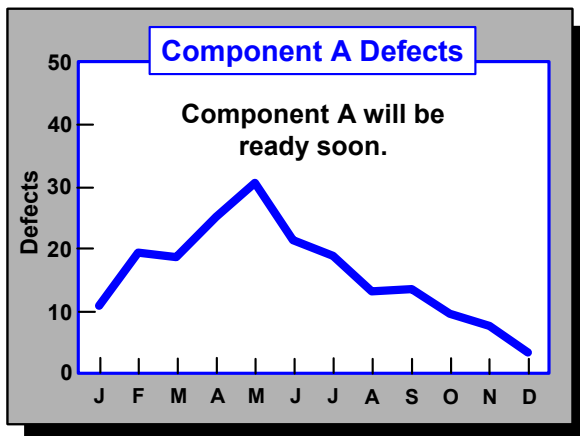
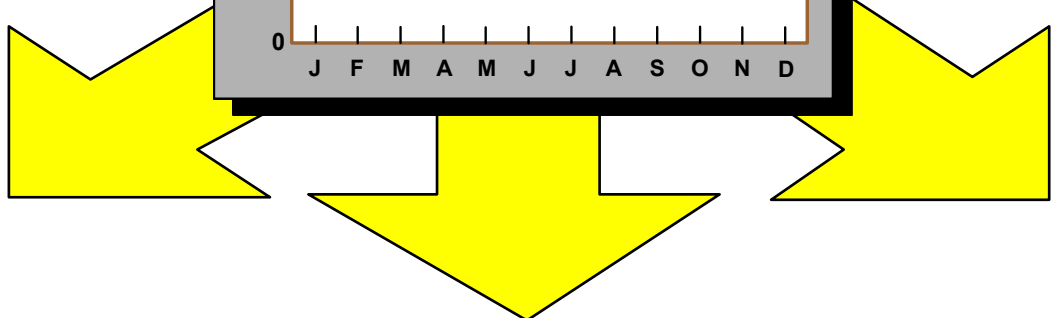
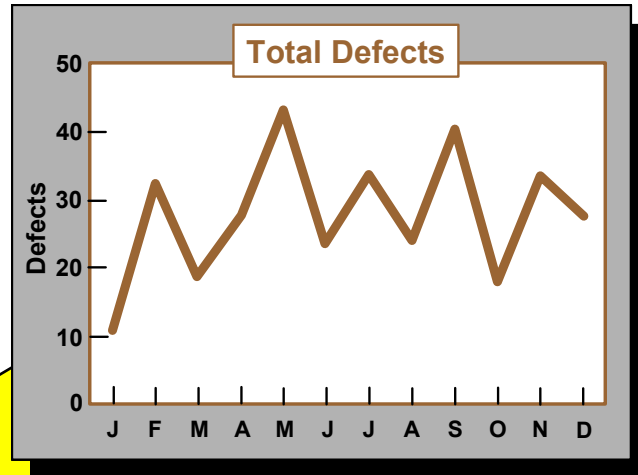


You might look at 20 graphs before you find one golden nugget.

# Try Different Graphs to Find the Story



# Disaggregate to Find the Story



# Introduction to Control Charts

What's the average minutes from home to the LAX gate?

Home

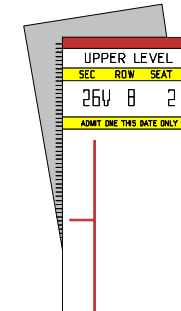


Redondo Beach

Drive (7.3 Miles)



Kiosk



Security



Walk to Gate

Terminal 7

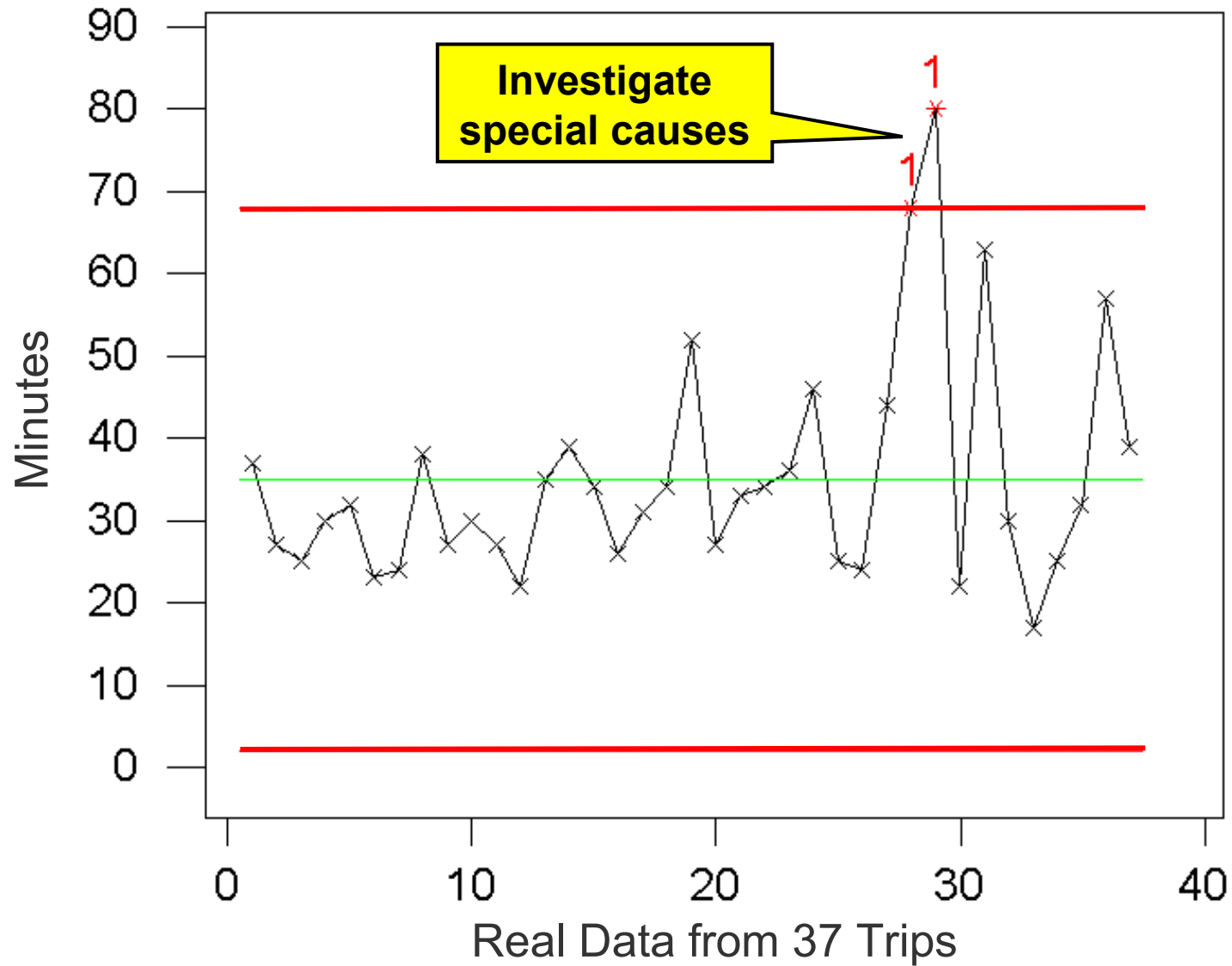


Sit at Gate



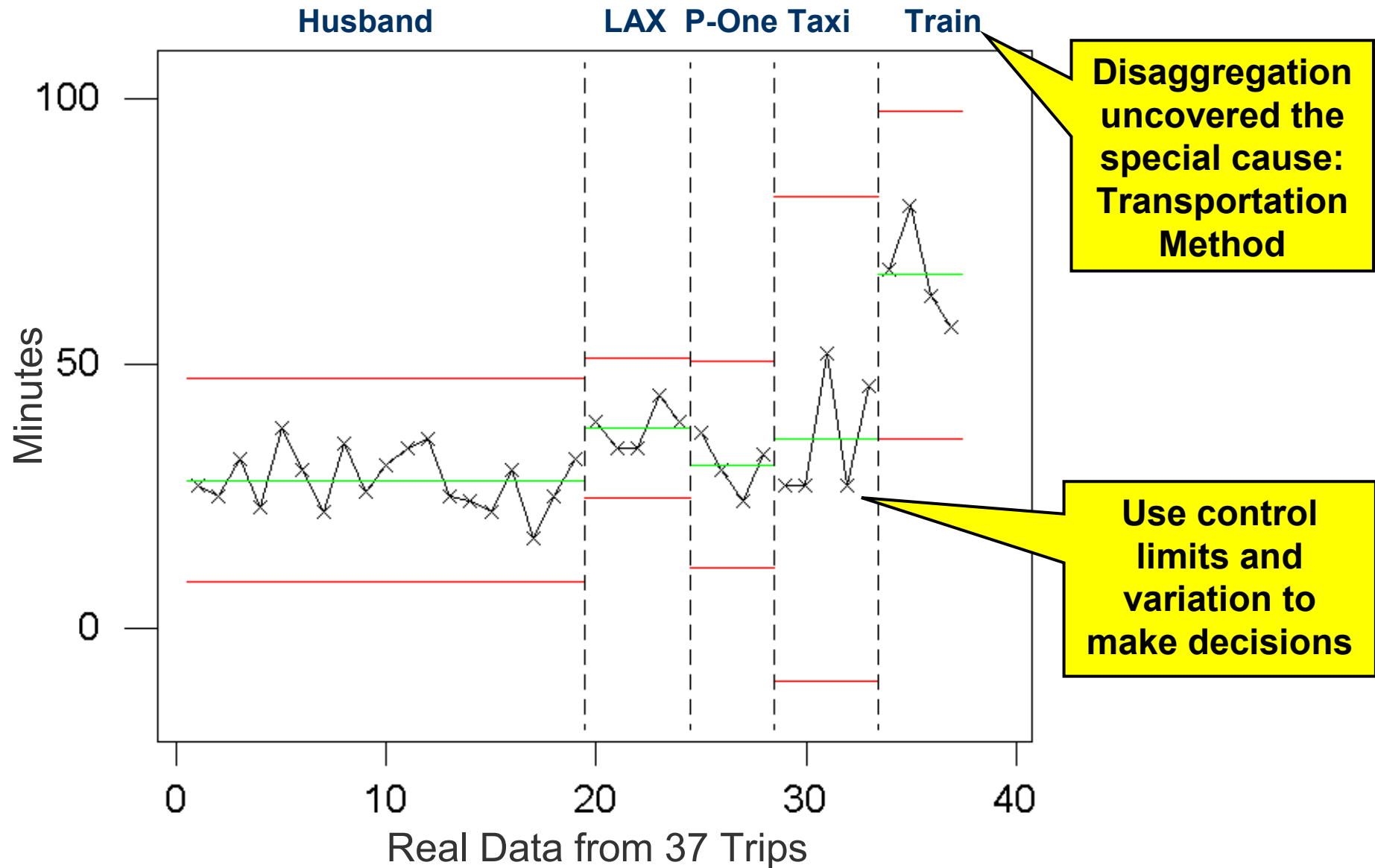
LAX

# Understand Special Causes

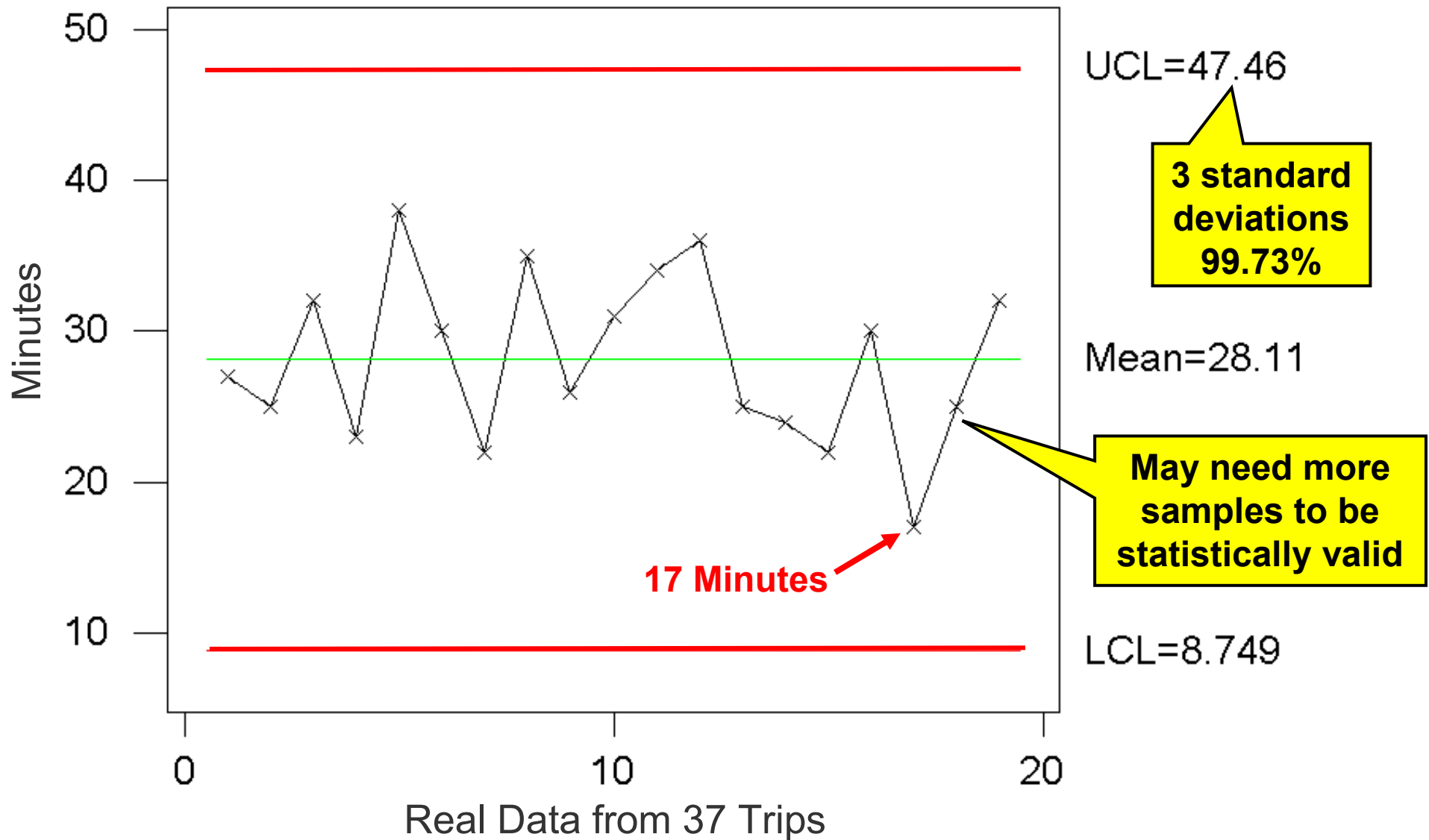




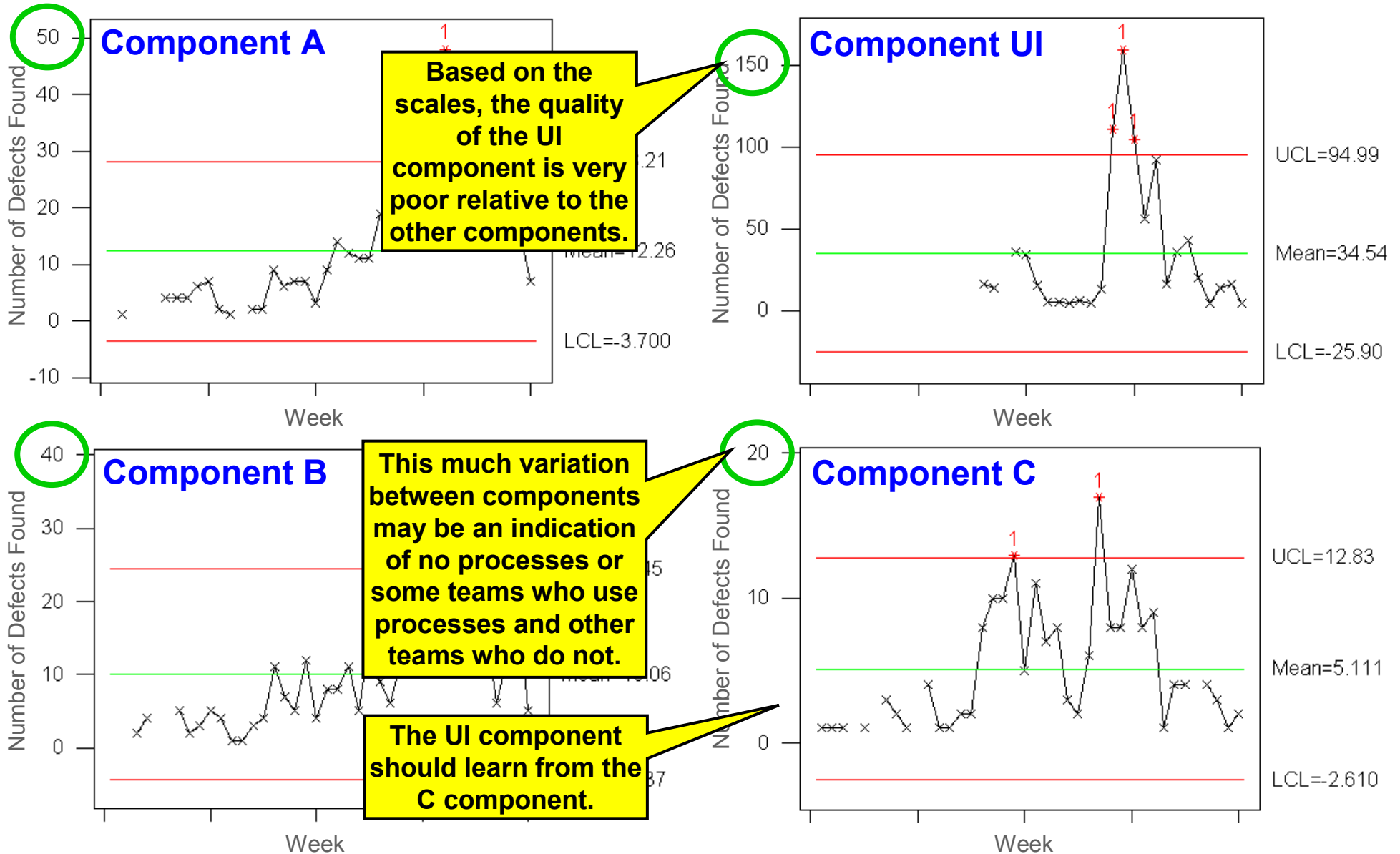
# Use Control Charts to Make Decisions



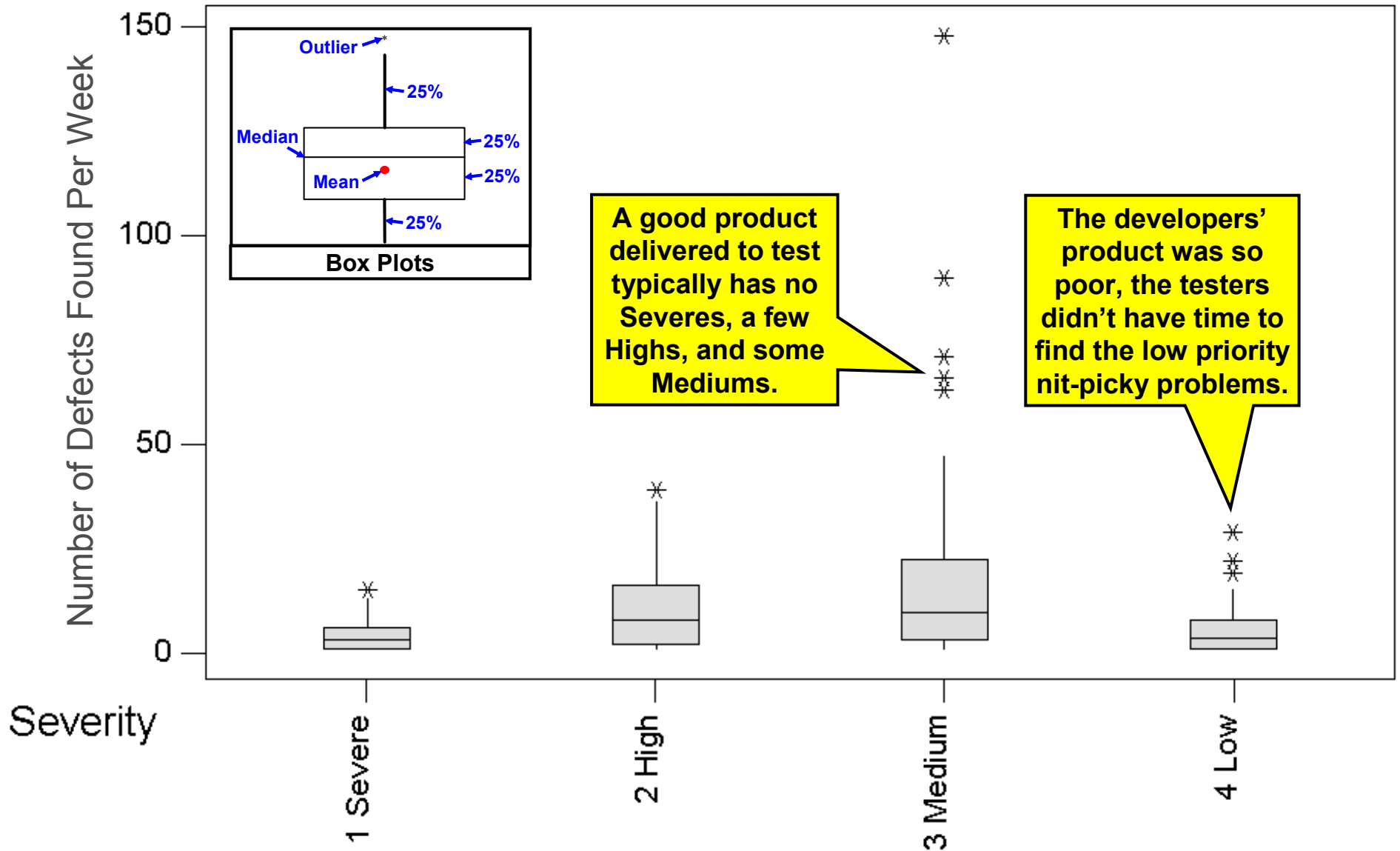
# Use Control Charts to Predict the Future



# Disaggregate by Components

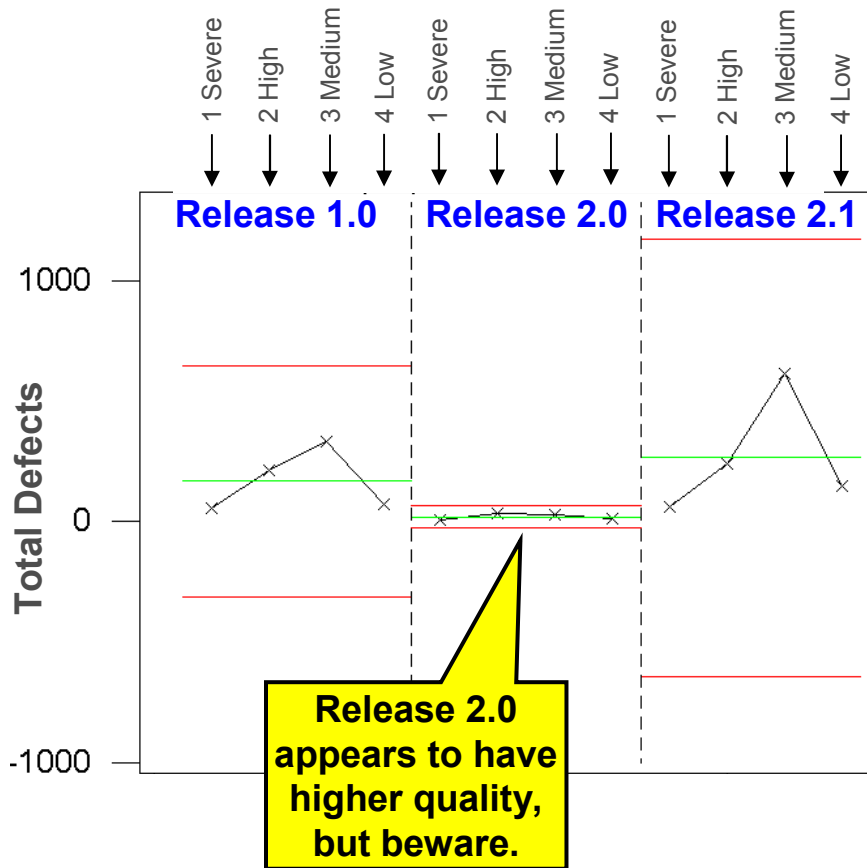


# Disaggregate by Severity

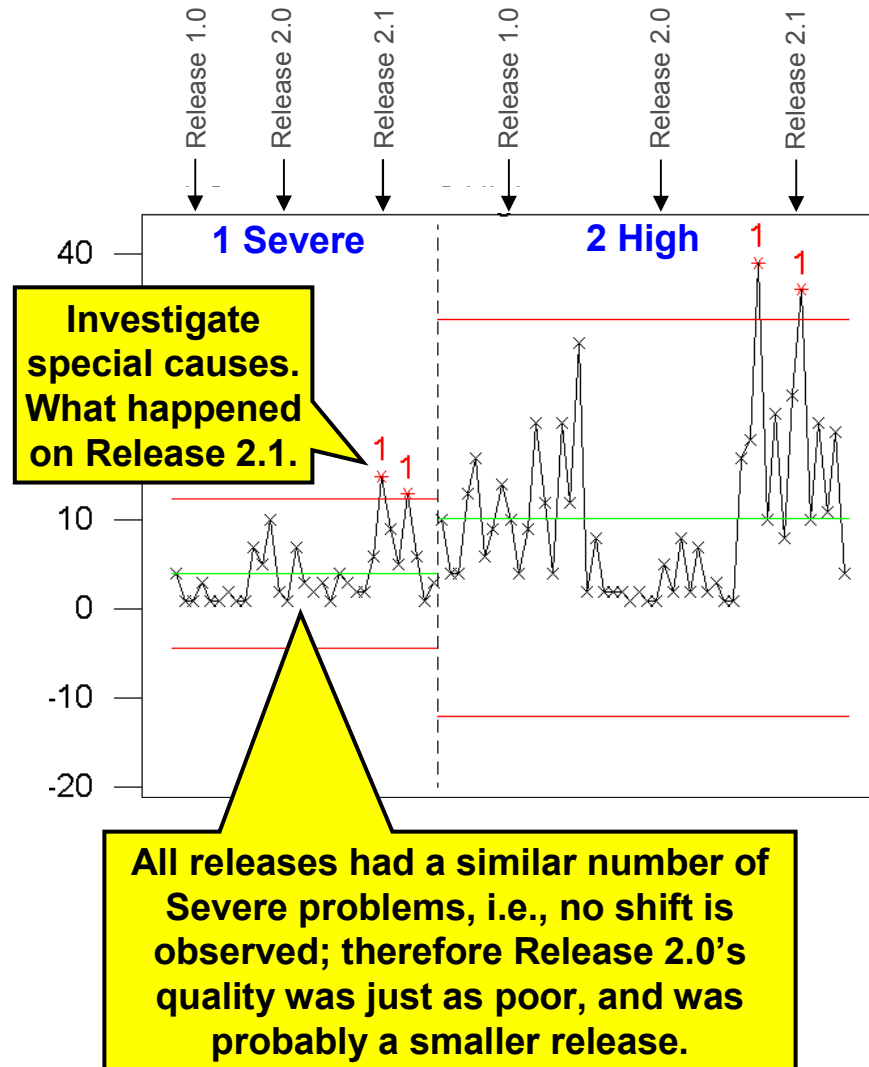


# Disaggregate by Severity and Release

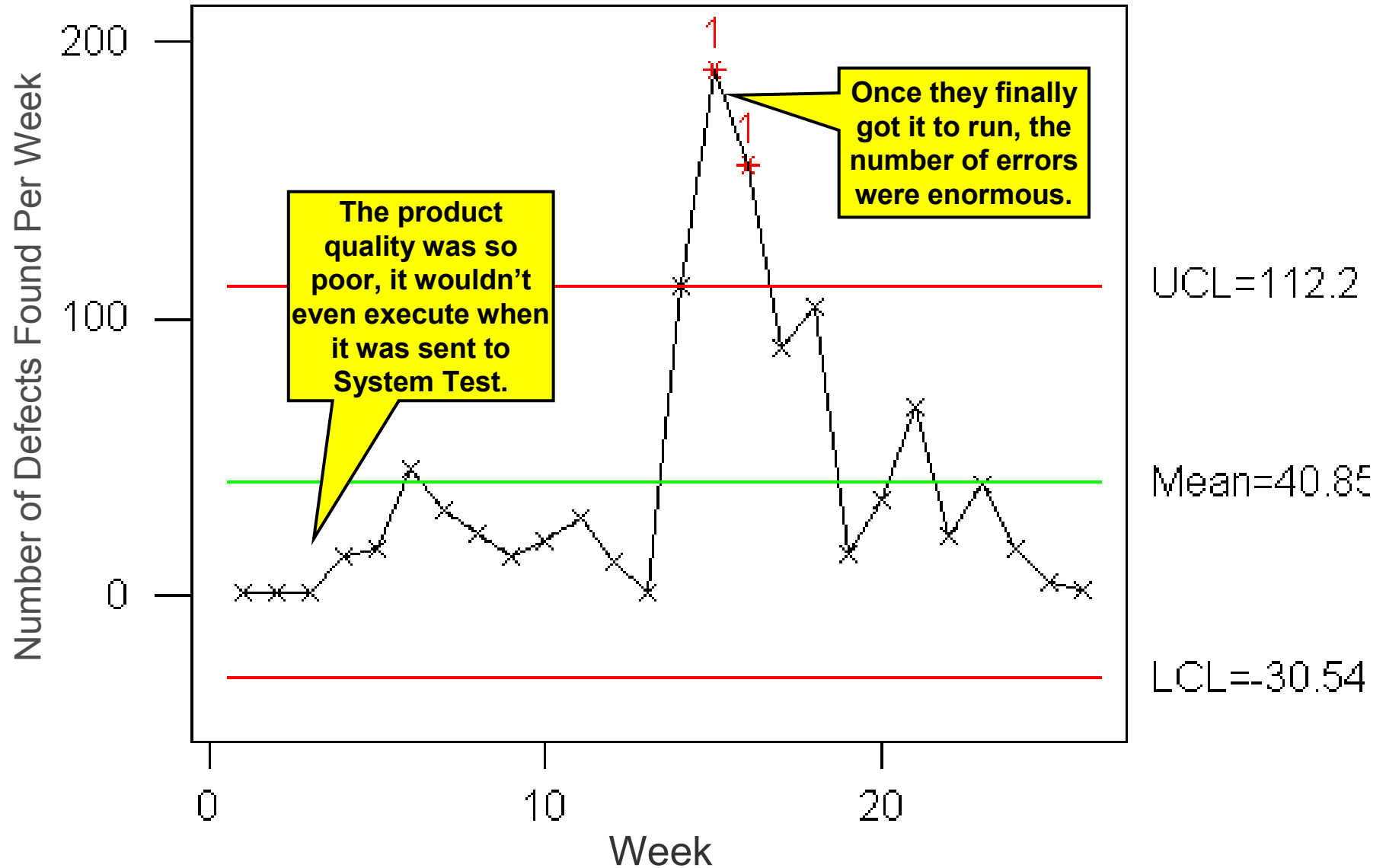
## Severity by Release



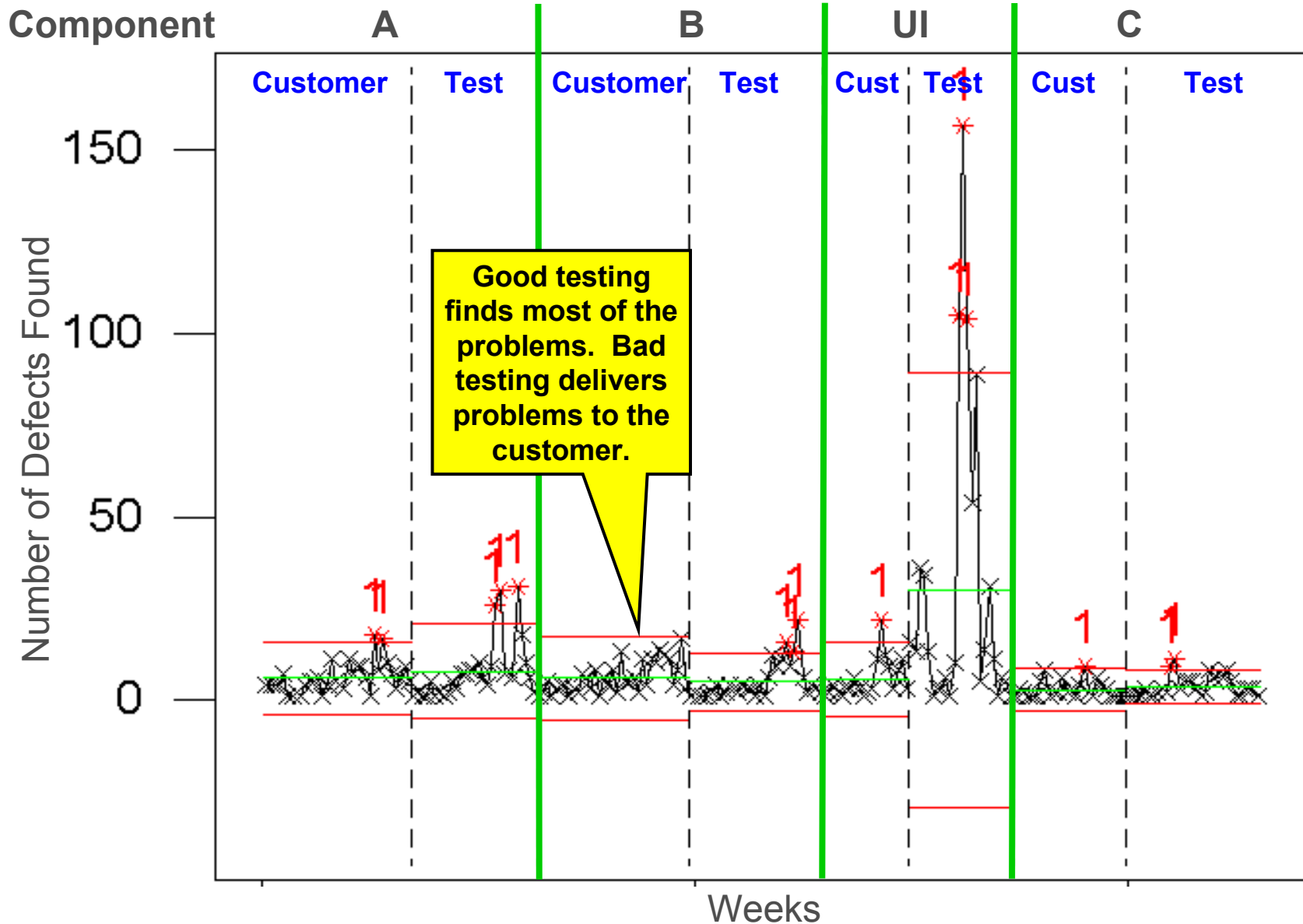
## Severe and High by Release



# Dig Deeper for Release 2.1

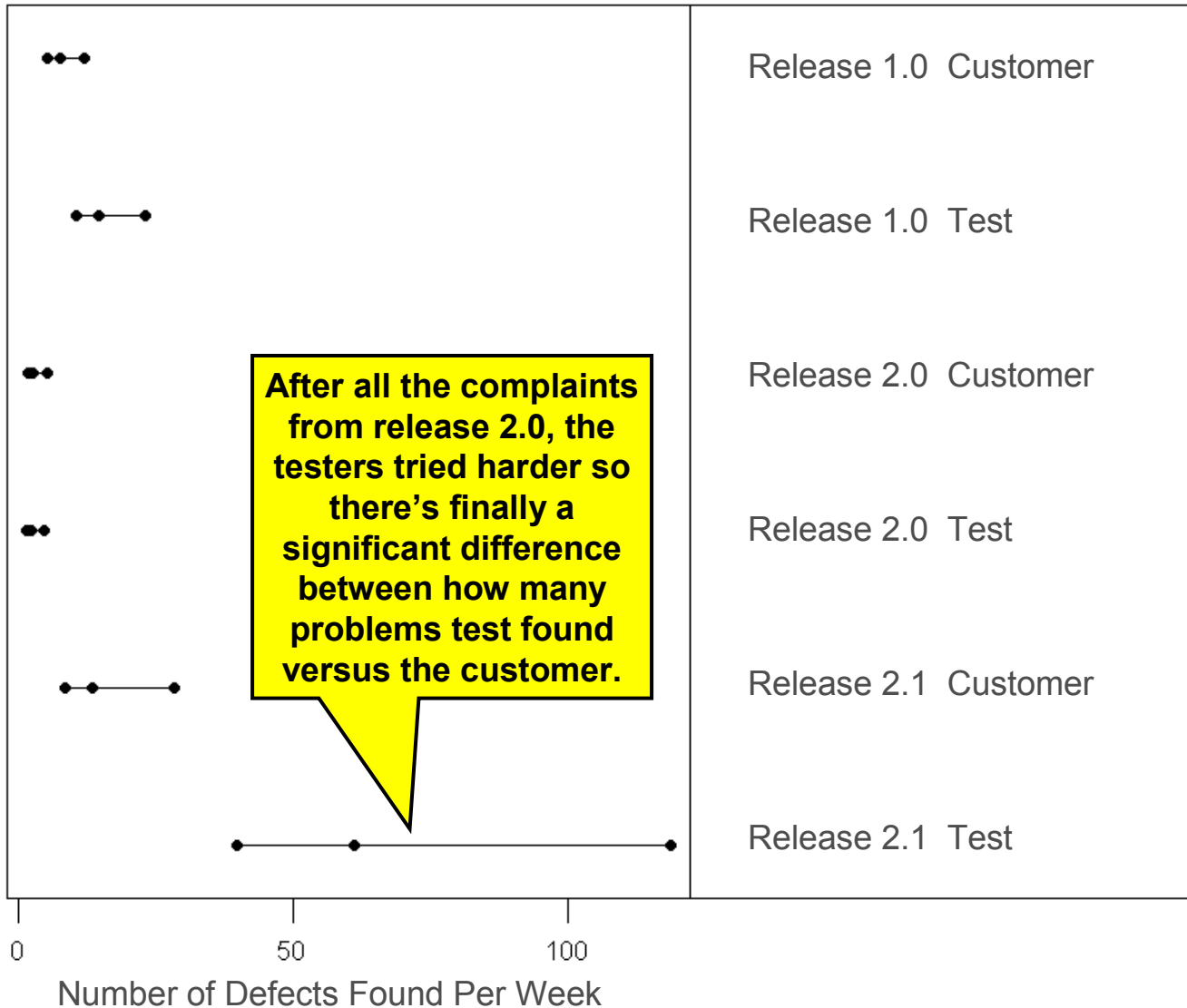


# Disaggregate by Customer vs Test



# Who Finds Defects? Customer or Test?

Test for Equal Variance to check if variation differs between groups



Release 1.0 Customer

Release 1.0 Test

Release 2.0 Customer

Release 2.0 Test

Release 2.1 Customer

Release 2.1 Test

Bartlett's Test

Test Statistic: 179.585

P-Value : 0.000

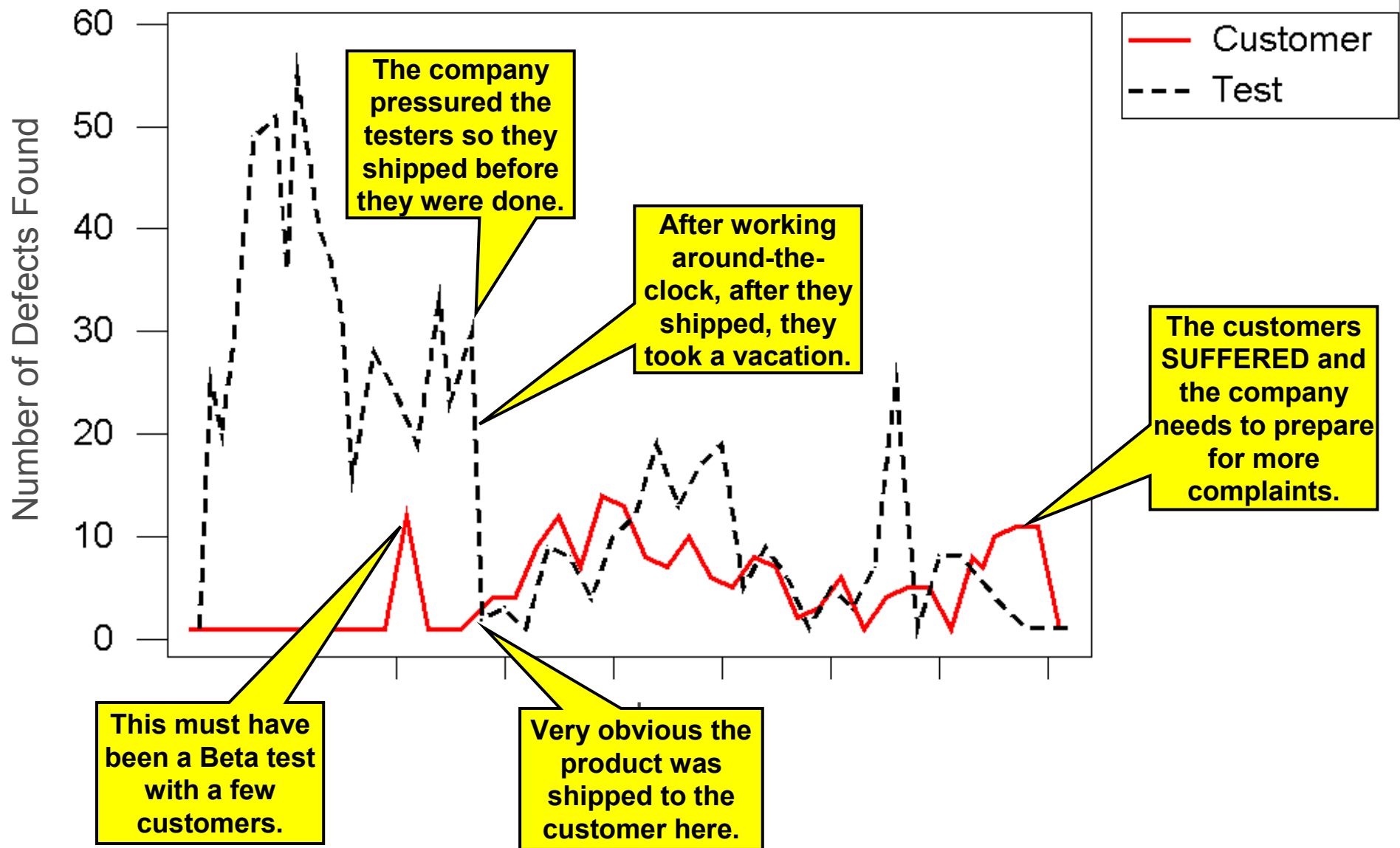
Levene's Test

Test Statistic: 14.643

P-Value : 0.000



# Customer vs Test Release 2.1



# The Story (1 of 2)

**1** The company is a CMMI Level -5 company.

**-5**  
CMMI Level

**2** I would never buy their poor quality product



**3** There are no processes, poor processes, or engineers ignore processes



# The Story (2 of 2)

**4** Engineers are pressured to deliver before the product is ready



**5** Test may not be at fault; developers deliver poor products to test

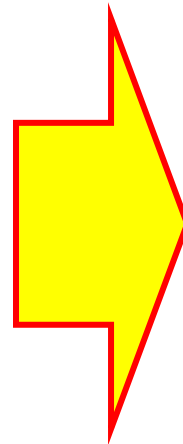


**6** Customer complaints will continue until they see **CHANGE** and quality products



# Summary

**No matter what  
your opinions  
are, always  
analyze defects.**



**You'll be surprised how  
much you can find.**