



US Army's Search for an Economical Device for Stun Hand Grenade Training

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Symposium

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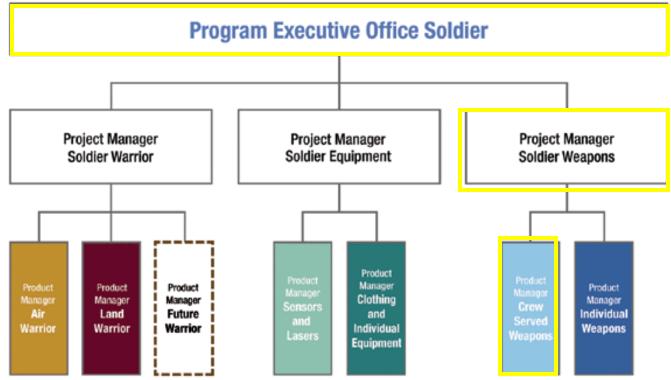
ARMY'S R&D MANAGEMENT for SMALL ARMS AMMUNITION





BG James Moran









In the beginning There was the M84 Non Lethal Stun Grenade



Which was heavily Leveraged against Existing Law Enforcement Technology

Type Classified – Oct 1998

Released to Field – June 2002

Height = 5.25"
Dia = 1.73 "
Wt = 15 oz
Pyro Wt = 3.5 oz
Vent holes = 12
Dual Pull Pins
Delay = 1-2.3 sec





The M84 Stun Grenade (SG) is a single use item for deployment in Closed Rooms ...for



HOSTAGE RESCUE

TEMPORARILY DISORIENT KIDNAPPERS
....But NOT INJURE HOSTAGES

ROOM CLEARING

CONFUSE HOSTILES PRIOR TO ENTRY OF FRIENDLIES

Note: Ineffective outdoors



RASIU HERIF



Manufacturer: UPCO





M84, Grenade, Stun Diversionary/Flash Bang, is a hand thrown one time use flash bang stun device primarily for Special Reaction Team (SRT) use in forced entry scenarios, hostage rescue and could be used for selected MOUT or crowd control operations. The device is designed to be thrown into a room (through an open door, a standard glass window or other opening) where it delivers a loud bang and bright flash sufficient to temporarily confuse, disorient and/or momentarily distract the occupants/threats through intense flash/bang. Flash Intensity: Over 1 Million Candle Power; Noise Level: 170~180dB at 5 feet; No permanent hearing damage

Shipped 3 ea per M19A1 Metal Ammunition Container; 4 Per Box Ammunition, Illuminating UN: 0297 NSN: 1330-01-459-8141

DOD Hazard Class: 1.4G DODAC: 1330-GG09



M84 Stun Grenade Details



Major Components



STEEL BODY

M42 Primer

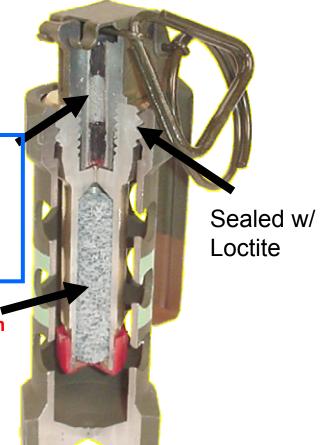
FIRST FIRE MIX

DELAY MIX

SEPARATION CHG

Flash – Bang Composition

M240 FUZE /CARTRIDGE



Assembled Grenade





....Then in Oct 2000 it was determined that an economical Trainer was required to complement the M84

TEAM

ARMY STRATEGY



- PURSUE WITH THE M84 PRODUCER (UPCO) THE CONCEPT OF FIELDING THE TWO MAJOR COMPONENTS OF THE M84 SEPARATELY then :
 - (1) ASSEMBLYING THEM AS GRENADES BY HAND IN THE FIELD*
 - (2) DISASSEMBLING SPENT GRENADES BY HAND
 - (3) DISCARDING SPENT CARTRIDGES
 - (4) Re-ASSEMBLE STEEL BODIES WITH NEW M240 CTGS (10X's Min; DESIRED – 25X's)
- ACHIEVE A 15 30 % COST SAVINGS VS THE M84 (REDUCED NEED FOR STEEL BODIES)
- REALIZE AN 80% REDUCTION IN TEST & EVALUATION COST (ONLY UNIQUE DIFFERENCES VS THE M84 REQUIRED EVALUATION)
- * No sealant applied at Threaded Joint



UNIQUE FEATURES OF TRAINER



- FUZE/CTG & STEEL BODY SHIPPED TO FIELD IN THEIR OWN PACK (VS M84 WHICH IS SHIPPED AS AN ASSEMBLED HAND GRENADE)
- ASSEMBLED / DISASSEMBLED BY HAND IN THE FIELD
- BODY MUST BE RE-USEABLE & USES RECORDED
- COMPATIBLE WITH PROJECTED TRAINING SCENARIO'S
- PAINTED BLUE TO SIGNIFY TRAINER VS OLIVE DRAB OF M84



XM 102
RELOADABLE
PRACTICE
STUN HAND
GRENADE
(RSPHG)
HARDWARE





PRIMARY SAFETY PIN WICIRCULAR PULL RING

SECONDARY SAFETY PIN W/TRIANGULAR PULL RING



Figure 2-5a. Components of M102 Releadable Stun Fractice Hand Grenade: Fractice Stan Grenade Body and M240 Fuse Cartridge.



Figure 2-5b. Screwing the M240 Fune Cartridge onto Grennde Body.

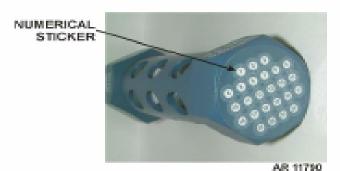


Figure 2-Sc. Remove numerical sticker in sequence after each use.



XM 102 PACKAGING





12 M240's per M2A1 Metal
 Container





12 Bodies per Cardboard Container



PERFORMANCE SPEC REQUIREMENTS



| | M84 | XM 102 | Rqmt |
|-------------------|---------------|--------------|-------------|
| | GRENADE | GRENADE | |
| Pin Pull | 28.9 lbs avg | 28.9 lbs avg | 15 - 40 LBS |
| Weight | 14.35 oz avg | 14.35 oz avg | 23 oz max |
| LENGTH | 5.25 in avg | 5.25 in avg | 6 in max |
| DIAMETER | 1.3 in avg | 1.3 in avg | 2 in max |
| DELAY | 1-2.3 SEC | 1- 2.3 SEC | 1-2.3 Sec |
| FLASH @ 5 FEET | 4.5 M Cp avg | Same as M84 | 1M CP Min |
| BANG @ 5 FEET | 175.15 DB avg | Same as M84 | 170 -180 DB |



QUALIFICATION TEST RESULTS



PERFORMANCE PHASE

| Conditioning | # Tested | Result |
|---|----------|-------------|
| Secure Vib (SCV) @ Hot | 24 | no failures |
| Secure Vib (SCV) @ Cold | 24 | no failures |
| SCV (H) + Hot Soak + 7 ft Drop | 24 | no failures |
| SCV (H) + Cold Soak + 7 ft Drop | 24 | no failures |
| SCV (H) + Hot Soak + 7 ft Drop + Loose Cargo Vib (hot) | 48 | no failures |
| SCV (H) + Cold Soak + 7 ft Drop + Loose Cargo Vib (Cold) | 48 | no failures |
| SCV (H) + Hot Soak + 7 ft Drop + Loose Cargo Vib (hot) + 5ft Drop (H) | 24 | no failures |
| SCV (H) + Cold Soak + 7 ft Drop + Loose Cargo Vib (hot) + 5ft Drop (C) | 24 | no failures |
| SAFETY PHASE | | |
| 40 ft Drop @ Hot | 48 | no failures |
| 40 ft Drop @ Cold | 48 | no failures |
| Jolt | 12 | no failures |
| Loose Cargo (bare fuze) | 12 | no failures |
| 5 ft Drop Bare Fuze | 12 | 1 dud |

Total

369



Performance of Steel Body



- During Testing 369 XM 102 Grenades were fired but only 4 Bodies were used
 - 2 Bodies were fired 69 x's
 - 1 Body was fired 115 x's
 - . 1 body was fired 118 x's
- No structural damage was noted and no difficulty was experienced in assembly or disassembly

Note:

Results confirmed US Army ARDEC Math Model which predicted unlimited re-use (since internal stresses are well below body strength)

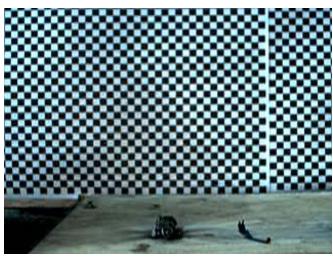
TEAM

TEST SHOTS











ARMY TEAM CONCLUSION



Team Members

- US Army Military Police School Proponent
- US Army Aberdeen Test Center Tester
- US Army Development Test Command Safety Certifier
- US Army & Evaluation Command System Evaluator
- US Army Research Development & Eng Center Developer
- US Army Research Lab MANPRINT Assessor
- US Army Center for Health Promotion & Preventative Medicine

Concluded that :

- XM 102 satisfies all Safety, Performance and Operational Requirements stated in its Operational Requirements
 Document &
- Is ready to enter into Production & Deployment

TEAM

TIMELINE

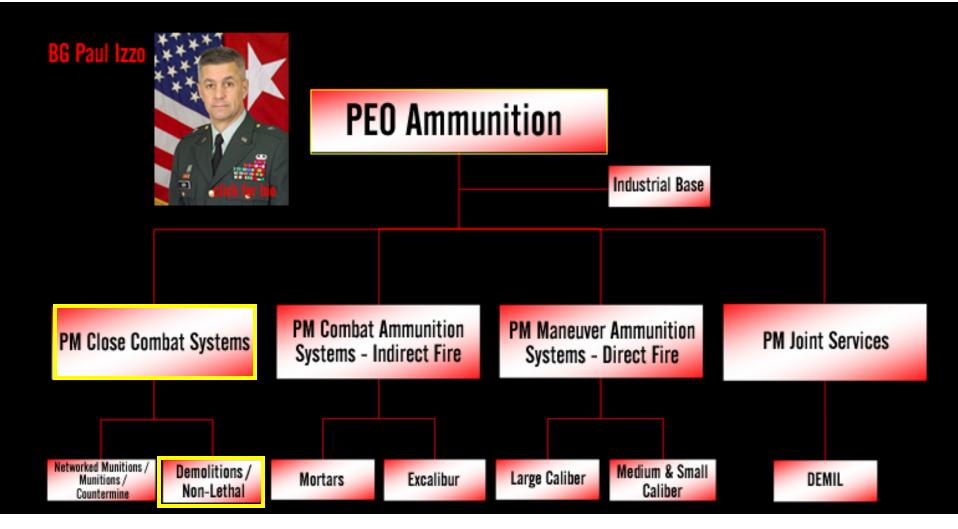


- Nov 95 Requirements Doc (ORD) for M84 Stun Grenade Appv'd
- Dec 98 M84 Type Classified
- Oct 2000 Need for (XM 102) Reload able Trainer Established
- Oct 2001 XM102 R&D (Soldier Enhancement)
 Pgm Initiated
- Nov 2002 M84 Released to Field *
- Aug 2004 XM 102 Production Qualification Test Conducted
- May 2005 XM 102 Type Classification Anticipated
- May 2006 XM 102 Material Release to Field Anticipated
- * Conditionally... pending Fielding of a Trainer



ARMY MANAGEMENT ORGANIZATION for PRODUCTION of SMALL ARMS AMMUNITION







BOTTOM LINE



- THE ARMY'S SEARCH FOR AN ECONOMICAL TRAINING COMPANION FOR THE M84 SG HAS BEEN SUCCESSFULLY CONCLUDED
- CONCEPT of a RE-USABLE BODY HAS BEEN PROVEN
- PRODUCTION HARDWARE BUYS AND FIELD RELEASE IS ANTICIPATED IN FY 06
- ARMY MANAGEMENT WILL SHIFT FROM PEO-SOLDIER /PM-SW TO PEO – AMMUNITION /PM-CCS IMMEDIATELY UPON TYPE CLASSIFICATION APPROVAL