

# **System Engineering Cost Collection Codes at Raytheon SAS**

*A Presentation for the  
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**Thomas R. Cowles  
Raytheon Space and Airborne Systems**

# Table of Contents

- **Presentation Purpose**
- **Goals of Cost Codes**
- **Cost Collection Code Methodology**
- **Cost Estimation**
- **Summary**

# Presentation Purpose

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**Raytheon**

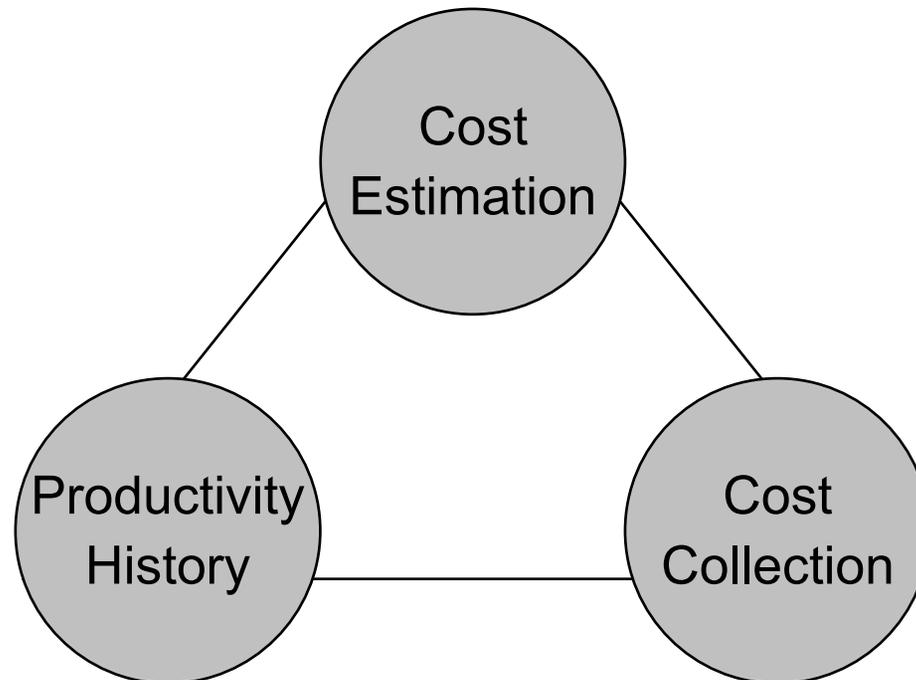
Space and Airborne Systems

- **Show the current cost collection code methodology for Raytheon SAS**
- **Methodology for determining estimates of effort and cost**

# Goals of Cost Codes

- Multiple views and perspectives of costs in order to deliver best possible value at lowest cost
- Collect costs in process views as well as product views
- Process views allow more direct productivity comparisons
  - *By program*
  - *By product*
  - *By business or business unit*
  - *By region*
- Characterize our processes for productivity metrics
- Subdivide processes to enable process improvement opportunities
- Bid along process view as well as work product view

# Cost Estimation-Collection Cycle



***Cost Codes are the Common Denominator***

- ***Throughout program life cycle***
- ***Across all programs***
- ***Across all product lines***

# Raytheon IPDP Program Phases

## *(Integrated Product Development Process)*



Space and Airborne Systems

| Life-Cycle Phase                                   |
|--|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>  |
|  |
|  |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b> |
|  |
|  |
|  |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>            |
|  |
|  |
|  |
| <b>SYSTEM IV&amp;V</b>                             |
|  |
|  |
| <b>PRODUCTION AND DEPLOYMENT</b>                   |
|  |
|  |
| <b>OPERATIONS AND SUPPORT</b>                      |
|  |
|  |

# Raytheon IPDP Program Phases: Next Level Breakdown



Space and Airborne Systems

| Life-Cycle Phase   |
|--|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>          |
| <i>Planning</i>  |
| <i>Management and Control</i>                              |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b>         |
| <i>System Requirements Definition</i>                      |
| <i>System Preliminary Design</i>                           |
| <i>Product Requirements Definition</i>                     |
| <i>Product Preliminary Design</i>                          |
| <i>Component Requirements Definition</i>                   |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>                    |
| <i>Technical Tracking, Simulation &amp; Modeling</i>       |
| <i>Post-Architecture IV&amp;V Planning and Preparation</i> |
| <i>Component Preliminary Design</i>                        |
| <i>Detail Design</i>                                       |
| <i>Component Implementation</i>                            |
| <i>Component Integration and Test</i>                      |
| <b>SYSTEM IV&amp;V</b>                                     |
| <i>Product IV&amp;V</i>                                    |
| <i>System Integration &amp; Acceptance Test</i>            |
| <i>System Test &amp; Evaluation</i>                        |
| <b>PRODUCTION AND DEPLOYMENT</b>                           |
| <i>Production Material</i>                                 |
| <i>Production Assembly &amp; Test</i>                      |
| <i>Production Acceptance/Demonstration</i>                 |
| <i>Production Pack &amp; Ship</i>                          |
| <b>OPERATIONS AND SUPPORT</b>                              |
| <i>Requirements Analysis</i>                               |
| <i>Product Support</i>                                     |

# Task Descriptors

| Life-Cycle Phase   |    |
|--|----|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>          |    |
| <i>Planning</i>  |    |
| <i>Management and Control</i>                              |    |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b>         |    |
| <i>System Requirements Definition</i>                      | 18 |
| <i>System Preliminary Design</i>                           | 39 |
| <i>Product Requirements Definition</i>                     | 12 |
| <i>Product Preliminary Design</i>                          | 43 |
| <i>Component Requirements Definition</i>                   | 11 |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>                    |    |
| <i>Technical Tracking, Simulation &amp; Modeling</i>       |    |
| <i>Post-Architecture IV&amp;V Planning and Preparation</i> |    |
| <i>Component Preliminary Design</i>                        |    |
| <i>Detail Design</i>                                       |    |
| <i>Component Implementation</i>                            |    |
| <i>Component Integration and Test</i>                      |    |
| <b>SYSTEM IV&amp;V</b>                                     |    |
| <i>Product IV&amp;V</i>                                    |    |
| <i>System Integration &amp; Acceptance Test</i>            |    |
| <i>System Test &amp; Evaluation</i>                        |    |
| <b>PRODUCTION AND DEPLOYMENT</b>                           |    |
| <i>Production Material</i>                                 |    |
| <i>Production Assembly &amp; Test</i>                      |    |
| <i>Production Acceptance/Demonstration</i>                 |    |
| <i>Production Pack &amp; Ship</i>                          |    |
| <b>OPERATIONS AND SUPPORT</b>                              |    |
| <i>Requirements Analysis</i>                               |    |
| <i>Product Support</i>                                     |    |

} Number of Task Descriptors

# Codes for Systems Eng. Column



Space and Airborne Systems

| Life-Cycle Phase   | SE |
|--|----|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>          |    |
| <i>Planning</i>  | X  |
| <i>Management and Control</i>                              | X  |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b>         |    |
| <i>System Requirements Definition</i>                      | X  |
| <i>System Preliminary Design</i>                           | X  |
| <i>Product Requirements Definition</i>                     | X  |
| <i>Product Preliminary Design</i>                          | X  |
| <i>Component Requirements Definition</i>                   | X  |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>                    |    |
| <i>Technical Tracking, Simulation &amp; Modeling</i>       | X  |
| <i>Post-Architecture IV&amp;V Planning and Preparation</i> | X  |
| <i>Component Preliminary Design</i>                        |    |
| <i>Detail Design</i>                                       |    |
| <i>Component Implementation</i>                            |    |
| <i>Component Integration and Test</i>                      |    |
| <b>SYSTEM IV&amp;V</b>                                     |    |
| <i>Product IV&amp;V</i>                                    | X  |
| <i>System Integration &amp; Acceptance Test</i>            | X  |
| <i>System Test &amp; Evaluation</i>                        | X  |
| <b>PRODUCTION AND DEPLOYMENT</b>                           |    |
| <i>Production Material</i>                                 | X  |
| <i>Production Assembly &amp; Test</i>                      | X  |
| <i>Production Acceptance/Demonstration</i>                 | X  |
| <i>Production Pack &amp; Ship</i>                          | X  |
| <b>OPERATIONS AND SUPPORT</b>                              |    |
| <i>Requirements Analysis</i>                               |    |
| <i>Product Support</i>                                     |    |

# More Granularity: Separate RMSS



Space and Airborne Systems

| Life-Cycle Phase   | SE | ILS | RMA | SHF |
|--|----|-----|-----|-----|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>          |    |     |     |     |
| <i>Planning</i>  | X  |     |     |     |
| <i>Management and Control</i>                              | X  |     |     |     |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b>         |    |     |     |     |
| <i>System Requirements Definition</i>                      | X  |     |     |     |
| <i>System Preliminary Design</i>                           | X  |     |     |     |
| <i>Product Requirements Definition</i>                     | X  |     |     |     |
| <i>Product Preliminary Design</i>                          | X  |     |     |     |
| <i>Component Requirements Definition</i>                   | X  |     |     |     |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>                    |    |     |     |     |
| <i>Technical Tracking, Simulation &amp; Modeling</i>       | X  |     |     |     |
| <i>Post-Architecture IV&amp;V Planning and Preparation</i> | X  |     |     |     |
| <i>Component Preliminary Design</i>                        |    |     |     |     |
| <i>Detail Design</i>                                       |    |     |     |     |
| <i>Component Implementation</i>                            |    |     |     |     |
| <i>Component Integration and Test</i>                      |    |     |     |     |
| <b>SYSTEM IV&amp;V</b>                                     |    |     |     |     |
| <i>Product IV&amp;V</i>                                    | X  |     |     |     |
| <i>System Integration &amp; Acceptance Test</i>            | X  |     |     |     |
| <i>System Test &amp; Evaluation</i>                        | X  |     |     |     |
| <b>PRODUCTION AND DEPLOYMENT</b>                           |    |     |     |     |
| <i>Production Material</i>                                 | X  |     |     |     |
| <i>Production Assembly &amp; Test</i>                      | X  |     |     |     |
| <i>Production Acceptance/Demonstration</i>                 | X  |     |     |     |
| <i>Production Pack &amp; Ship</i>                          | X  |     |     |     |
| <b>OPERATIONS AND SUPPORT</b>                              |    |     |     |     |
| <i>Requirements Analysis</i>                               |    |     |     |     |
| <i>Product Support</i>                                     |    |     |     |     |

|            |  |
|------------|--|
| <b>SE</b>  | <b>Systems Engineering</b>                           |
| <b>ILS</b> | <b>Integrated Logistics Support (Supportability)</b> |
| <b>RMA</b> | <b>Reliability, Maintainability, Availability</b>    |
| <b>SHF</b> | <b>Safety and Human Factors</b>                      |

# ILS Codes



Space and Airborne Systems

| Life-Cycle Phase   | SE | ILS | RMA | SHF |
|--|----|-----|-----|-----|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>          |    |     |     |     |
| <i>Planning</i>  | X  | X   |     |     |
| <i>Management and Control</i>                              | X  | X   |     |     |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b>         |    |     |     |     |
| <i>System Requirements Definition</i>                      | X  | X   |     |     |
| <i>System Preliminary Design</i>                           | X  |     |     |     |
| <i>Product Requirements Definition</i>                     | X  |     |     |     |
| <i>Product Preliminary Design</i>                          | X  |     |     |     |
| <i>Component Requirements Definition</i>                   | X  |     |     |     |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>                    |    |     |     |     |
| <i>Technical Tracking, Simulation &amp; Modeling</i>       | X  |     |     |     |
| <i>Post-Architecture IV&amp;V Planning and Preparation</i> | X  |     |     |     |
| <i>Component Preliminary Design</i>                        |    |     |     |     |
| <i>Detail Design</i>                                       |    | X   |     |     |
| <i>Component Implementation</i>                            |    | X   |     |     |
| <i>Component Integration and Test</i>                      |    |     |     |     |
| <b>SYSTEM IV&amp;V</b>                                     |    | X   |     |     |
| <i>Product IV&amp;V</i>                                    | X  |     |     |     |
| <i>System Integration &amp; Acceptance Test</i>            | X  |     |     |     |
| <i>System Test &amp; Evaluation</i>                        | X  |     |     |     |
| <b>PRODUCTION AND DEPLOYMENT</b>                           |    |     |     |     |
| <i>Production Material</i>                                 | X  |     |     |     |
| <i>Production Assembly &amp; Test</i>                      | X  |     |     |     |
| <i>Production Acceptance/Demonstration</i>                 | X  |     |     |     |
| <i>Production Pack &amp; Ship</i>                          | X  |     |     |     |
| <b>OPERATIONS AND SUPPORT</b>                              |    |     |     |     |
| <i>Requirements Analysis</i>                               |    | X   |     |     |
| <i>Product Support</i>                                     |    | X   |     |     |

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|------------|--|
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| <b>SHF</b> | <b>Safety and Human Factors</b>                      |

# RMA Codes



Space and Airborne Systems

| Life-Cycle Phase   | SE | ILS | RMA | SHF |
|--|----|-----|-----|-----|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>          |    |     |     |     |
| <i>Planning</i>  | X  | X   | X   |     |
| <i>Management and Control</i>                              | X  | X   | X   |     |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b>         |    |     | X   |     |
| <i>System Requirements Definition</i>                      | X  | X   |     |     |
| <i>System Preliminary Design</i>                           | X  |     |     |     |
| <i>Product Requirements Definition</i>                     | X  |     |     |     |
| <i>Product Preliminary Design</i>                          | X  |     |     |     |
| <i>Component Requirements Definition</i>                   | X  |     |     |     |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>                    |    |     | X   |     |
| <i>Technical Tracking, Simulation &amp; Modeling</i>       | X  |     |     |     |
| <i>Post-Architecture IV&amp;V Planning and Preparation</i> | X  |     |     |     |
| <i>Component Preliminary Design</i>                        |    |     |     |     |
| <i>Detail Design</i>                                       |    | X   |     |     |
| <i>Component Implementation</i>                            |    | X   |     |     |
| <i>Component Integration and Test</i>                      |    |     |     |     |
| <b>SYSTEM IV&amp;V</b>                                     |    | X   | X   |     |
| <i>Product IV&amp;V</i>                                    | X  |     |     |     |
| <i>System Integration &amp; Acceptance Test</i>            | X  |     |     |     |
| <i>System Test &amp; Evaluation</i>                        | X  |     |     |     |
| <b>PRODUCTION AND DEPLOYMENT</b>                           |    |     | X   |     |
| <i>Production Material</i>                                 | X  |     |     |     |
| <i>Production Assembly &amp; Test</i>                      | X  |     |     |     |
| <i>Production Acceptance/Demonstration</i>                 | X  |     |     |     |
| <i>Production Pack &amp; Ship</i>                          | X  |     |     |     |
| <b>OPERATIONS AND SUPPORT</b>                              |    |     | X   |     |
| <i>Requirements Analysis</i>                               |    | X   |     |     |
| <i>Product Support</i>                                     |    | X   |     |     |

|            |  |
|------------|--|
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| <b>SHF</b> | <b>Safety and Human Factors</b>                      |

# SHF Codes Complete the Picture

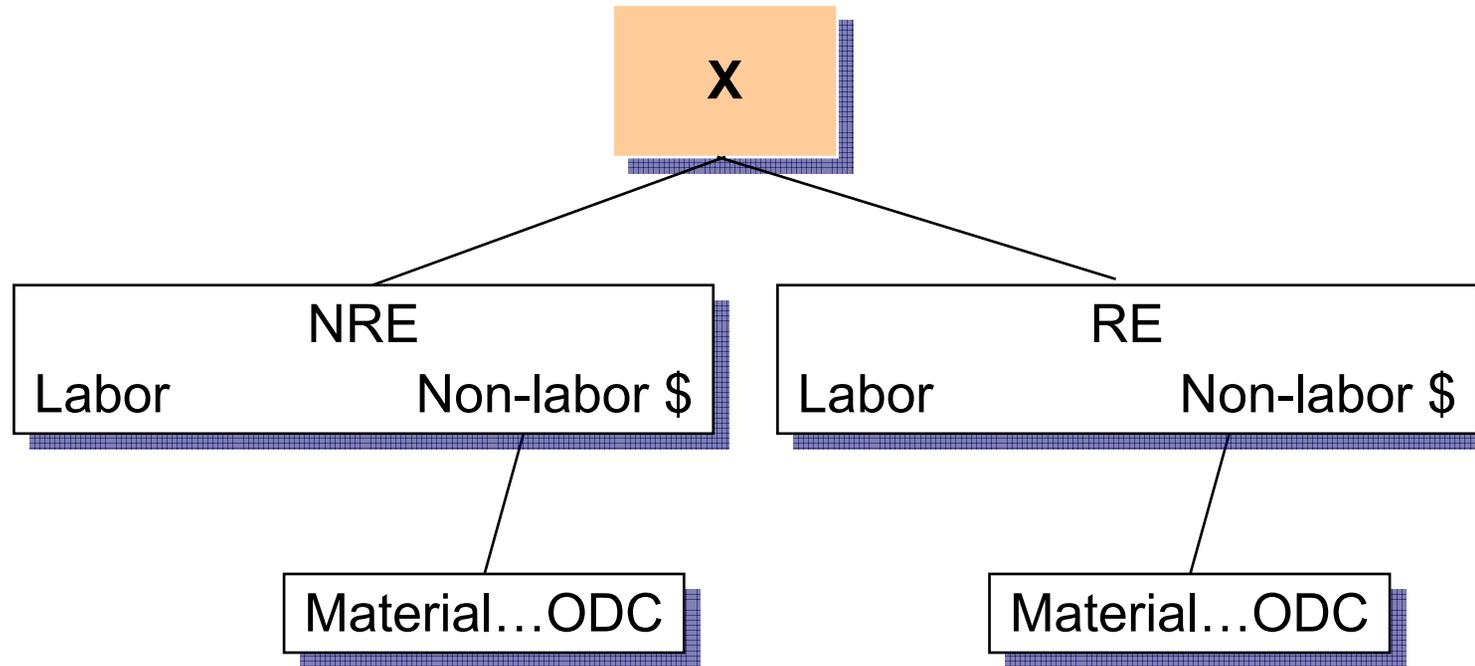


Space and Airborne Systems

| Life-Cycle Phase   | SE | ILS | RMA | SHF |
|--|----|-----|-----|-----|
| <b>PROJECT PLANNING, MANAGEMENT &amp; CONTROL</b>          |    |     |     |     |
| <i>Planning</i>  | X  | X   | X   | X   |
| <i>Management and Control</i>                              | X  | X   | X   | X   |
| <b>REQUIREMENTS &amp; ARCHITECTURE DEVELOPMENT</b>         |    |     | X   | X   |
| <i>System Requirements Definition</i>                      | X  | X   |     |     |
| <i>System Preliminary Design</i>                           | X  |     |     |     |
| <i>Product Requirements Definition</i>                     | X  |     |     |     |
| <i>Product Preliminary Design</i>                          | X  |     |     |     |
| <i>Component Requirements Definition</i>                   | X  |     |     |     |
| <b>PRODUCT DESIGN &amp; DEVELOPMENT</b>                    |    |     | X   | X   |
| <i>Technical Tracking, Simulation &amp; Modeling</i>       | X  |     |     |     |
| <i>Post-Architecture IV&amp;V Planning and Preparation</i> | X  |     |     |     |
| <i>Component Preliminary Design</i>                        |    |     |     |     |
| <i>Detail Design</i>                                       |    | X   |     |     |
| <i>Component Implementation</i>                            |    | X   |     |     |
| <i>Component Integration and Test</i>                      |    |     |     |     |
| <b>SYSTEM IV&amp;V</b>                                     |    | X   | X   | X   |
| <i>Product IV&amp;V</i>                                    | X  |     |     |     |
| <i>System Integration &amp; Acceptance Test</i>            | X  |     |     |     |
| <i>System Test &amp; Evaluation</i>                        | X  |     |     |     |
| <b>PRODUCTION AND DEPLOYMENT</b>                           |    |     | X   |     |
| <i>Production Material</i>                                 | X  |     |     |     |
| <i>Production Assembly &amp; Test</i>                      | X  |     |     |     |
| <i>Production Acceptance/Demonstration</i>                 | X  |     |     |     |
| <i>Production Pack &amp; Ship</i>                          | X  |     |     |     |
| <b>OPERATIONS AND SUPPORT</b>                              |    |     | X   |     |
| <i>Requirements Analysis</i>                               |    | X   |     |     |
| <i>Product Support</i>                                     |    | X   |     |     |

|            |  |
|------------|--|
| <b>SE</b>  | <b>Systems Engineering</b>                           |
| <b>ILS</b> | <b>Integrated Logistics Support (Supportability)</b> |
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| <b>SHF</b> | <b>Safety and Human Factors</b>                      |

# Each Cost Code in the Database



***A Cost Code Can Include NRE and RE; Labor Hrs and Non-labor \$***

# Program WBS

- **WBS is loaded into the database**
- **Elements of program WBS are mapped to the Cost Codes**
- **Mapping is defined within the database**
- **Costs can now be examined in separate views**
  - *WBS view*
  - *Process view (e.g., Raytheon IPDP)*
- **Mapping used for both cost estimating and cost collection**

## Cost Code Composition

### – *Historical Actuals*

- Actual Labor Hours
- Actual Non-Labor \$ (e.g., ODC, Material, Travel)
- Period of Performance
- Size Metrics (Units and Values)
- Re-Use
- Work Product Productivities

### – *Attributes*

***Actuals and attributes data are used to generate future bids***

# Attribute Examples

- **Systems Analyst Team Capabilities**
- **Systems Analyst Team Experience**
- **Number of Requirements**
- **Requirements Volatility**
- **Defects Found**
- **Defects Corrected**
- **Rework**
- **Multiple Site Development**
- **Contract Type**
- **System Platform**
- **Effect of Schedule Slip**
- **Number of Configuration Items**
- **Number & Complexity of Interfaces**
- **Automated Tools Use**
- **Reuse**
- **Security Requirements**

***Values for attributes are collected with each cost code***

# Size Estimates

- **Size estimates are made for the key metric of each code**
  - *Number of requirements*
  - *Number of plans*
  - *Number of tests*
- **These size estimates are multiplied by the historical work product productivity to get number of hours for a code**
  - *Hours/requirement*
  - *Hours/plan*
  - *Hours/test*
- **Sum together number of hours for all codes**

***Total hours are then compared to another model,  
such as the output from a parametric model***

# Summary

- **Raytheon SAS System Engineering Cost Collection Codes**
  - *Methodology*
  - *Process Based*
  - *Mapped to program WBS*
  - *Provides multiple views by product and process*
  - *Cost collection elements*
  - *Work product productivities*
  - *Sizing estimates*
  - *Cost estimates for each code*
  - *Sum total for bid input*
  - *Compare total to another model for reasonableness*

***Cost Code Database Is Reducing Our Bid Turnaround Time and Providing Multiple Real Time Views of Bid As Inputs Are Entered***

# Contact Information

**Raytheon**

Space and Airborne Systems

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- Questions ?

**Tom Cowles**

**Raytheon Space & Airborne Systems**

**Tel: 310.647.4898**

**Fax: 310.647.2235**

**Email: [tomcowles@raytheon.com](mailto:tomcowles@raytheon.com)**