



Applying CMMI to System Safety



APT Research, Inc.

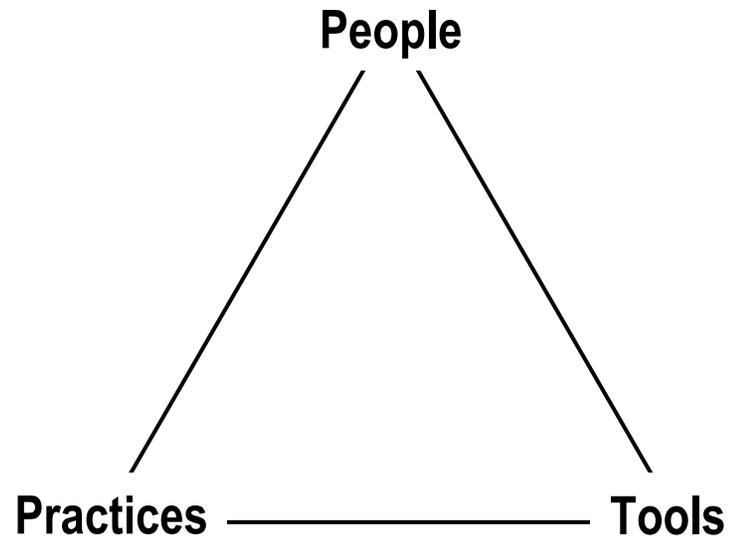
Tom Pfitzer



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Good System Safety Programs

A combination of factors related to people, practices and tools result in the goodness of a system safety program

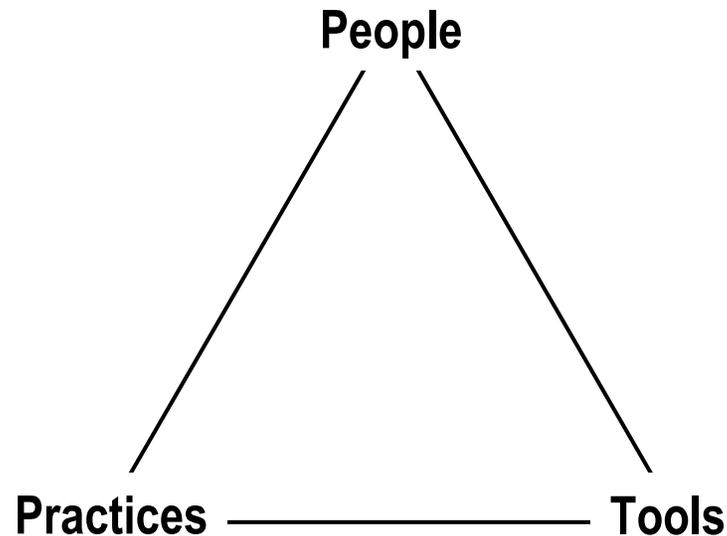


Each of the main factors can be evaluated to predict the adequacy of the resulting safety program



The CMM Concept

The maturity of an organization's capability depend upon 3 interrelated elements



Maturity is measured by

Achievement Levels:

- 0 – Incomplete/Entry-level or repeated fledgling level analyses, casually performed
- 1 – Pro forma/Perfunctorily
- 2 – Managed (work guided and overseen by trained Supv.)
- 3 – Defined
- 4 – Quantified (Metrics applied to various determinants/discriminants)
- 5 – Optimized (Superior)



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Why CMM?

Capability Maturity Model Integration

“...the quality of a system or product is highly influenced by the quality of the process used to develop and maintain it.”

Mary Beth Chrissis, et al

“You take you car into a lousy shop, you’re gonna get a lousy job!”

Tom & Ray Magliazi

The Use of the CMMI approach could provide:

- A. Government organizations a means to specify or evaluate industry safety programs**
- B. Mature industry and government programs a means to “certify” existing maturity**
- C. Immature industry or Government programs a way ahead toward more maturity**



The CMMI Approach to any discipline such as System Safety

	Personnel			Methods			Tools		
	P ₁	P ₂	P _{3...}	M ₁	M ₂	M _{3...}	T ₁	T ₂	T _{3...}
0 - Incomplete	None	None	None	None	None	None	None	None	None
1 - Performed	x	y	z	a	b	c	q	r	s
2 - Managed	xx	yy	zz	aa				rr	ss
3 - Defined	xxx	yyy	zzz			ccc	qqq	rrr	sss
4 - Quantitatively Managed	xxxx	yyyy	zzzz	aaaa	bbbb	cccc	qqqq	rrrr	ssss
5 - Optimized	xxxxx	yyyyy	zzzzz	aaaaa	bbbbb	ccccc	qqqqq	rrrrr	sssss

Notional

Levels of Maturity

Measurement Categories

Measurement Indices



	P ₁ - Training	P ₂ - Experience	P ₃ - Credentials	P ₄ - Depth of Staff	P ₅ ...
0	None	None		0 - 1 Fulltime	
1	1 Week Training	1 - 3 Years			
2	3 - 5 Short Courses	3 - 7 Years	SSS Member		
3		7 - 15 Years			
4		15 - 25 Years			
5	Advanced Degree in System Safety	25 + Years	Advanced Degree		

Notional



	M ₁ – Review of Analysis	M ₂ – Matrix Tailoring	M ₃ – Mission Phasing	M ₄ – Asset Selection	M ₅ – Use Effectiveness Hierarchy	M ₆ – Use of Risk Tolerant Limits	M ₇ – Hazard Tracking
0							
1	None performed (solo Analysis)	None performed	None	Pro-forma (ad-hoc)	Not evident		None
2	Peer (1)	Disciplined matrix selection	Modest, pro-forma (eg., startup/run/stop)	Two, rote-selected	Used but not monitored		Informal
3	Peer/Mgmt (>1 or 1 st level mgmnt)	Subjective matrix tailoring	TRF	Selected	Used and Monitored		Procedure-driven, documented
4	Mgmt (2 nd level)	Quantitative matrix scaling	All significant transients	3, + severity levels tailored to case	Use enforced		Coupled w/Config. Mgmt. or Quality Prgm
5	3 rd Party (>5 long-term sample)	Full Matrix (indicates/spans /Resolution)	4, + maintenance/calibration, etc.	3 & 4, + maintenance/calibration, etc.	4, + design change use generously evident		4, + auditable evidence of closeout

Notional



Methods (cont.)

	M₈ – Influence of Design	M₉ – Cross Coupled “illities”	M₁₀ – Selection of Risk Tolerant Limits	M₁₁ – Risk Summation	M₁₂ – Hazard Identification
0					
1	None	None	Pro-forma	None	“What-if”
2	Infrequent design reviews (e.g., 30/60/90%)	Modest, informal cross-feed w/Reliability	TBD	Subjective, loosely disciplined	1, + Checklist
3	Frequent design reviews (e.g., ≈15% intervals)	Formal, mandatory cross-feed w/Reliability	TBD	Procedurally documented	2, + Energy source inventory
4	Concurrent engineering	TBD	TBD	3, + Numerically done	Operational walkthroughs
5	Designers trained/intermediate application	Full-bore, readily auditable w/Reliability, Availability	Tailored to program/system needs	Rigorous	3 & 4, + FMEA or HAZOP, or FHA



	T ₁ – Hazard Inventory Tools	T ₂ – Logic Tree Tools	T ₃ – Probabilistic Risk Assessment
0			
1	PHL	FTA (unquantified)	TBD
2	PHA (w/o matrix use)	ETA (unquantified)	TBD
3	PHA or HAZOP (w/matrix)	FTA a/o ETA (quantified)	TBD
4	FMEA or FHA	CCA (quantified)	TBD
5	Top-Down + Bottom-Up	CCA + (FTA or ETA)	TBD



- **If interest exists, G-48 could develop recommended standards to measure/evaluate System Safety program maturity.**
 - **APT will host a collegial workshop to define a strawman set of measurement categories and indices for each.**
 - **Produce a report with recommended categories and indices.**



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