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# **2005 INFRASTRUCTURE SYSTEMS CONFERENCE**

## **MARMET LOCKS AND DAM LOCK REPLACEMENT PROJECT**

by

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CELRH-EC-DS**

**3 August 2005**



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# Marmet Locks and Dam

67.7 Miles from the Mouth  
of the Kanawha River

Approximately 20 Minute Drive  
to the State Capital in Charleston, WV





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# **Marmet Locks and Dam Existing Project**

- **Authorized by River and Harbors Act of 1930**
- **Began operations in 1934**
- **Twin 56 by 360 feet lock chambers**
- **Standard barge design vessel**
- **Five 110 feet roller gates**
- **Nine feet navigable depth**



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# Marmet Locks and Dam Existing Project





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# Marmet Locks and Dam Existing Project





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# Marmet Locks and Dam Existing Project





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# Marmet Locks and Dam Existing Project





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# Marmet Locks Original Construction





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# Marmet Locks Original Construction

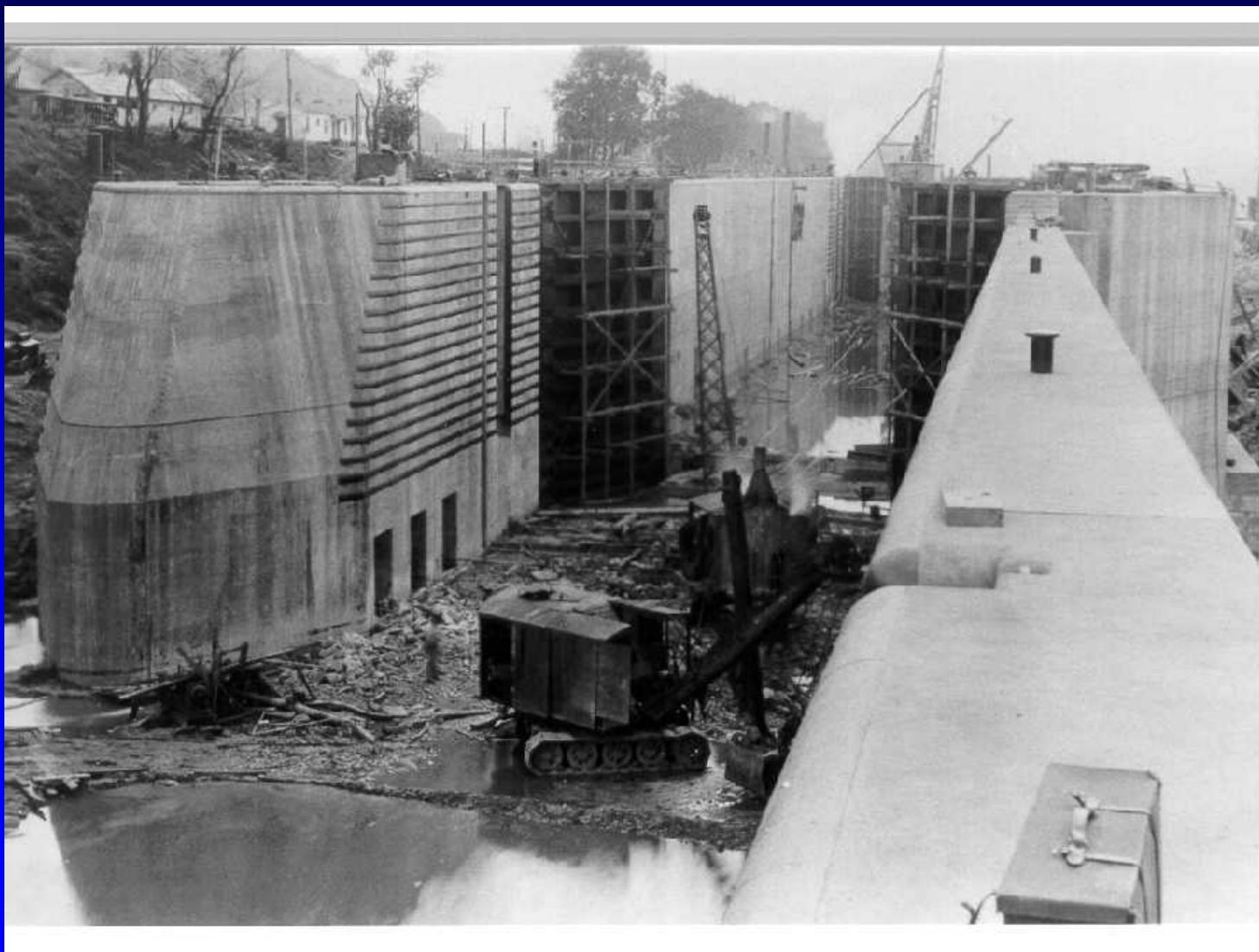




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# Marmet Locks Original Construction

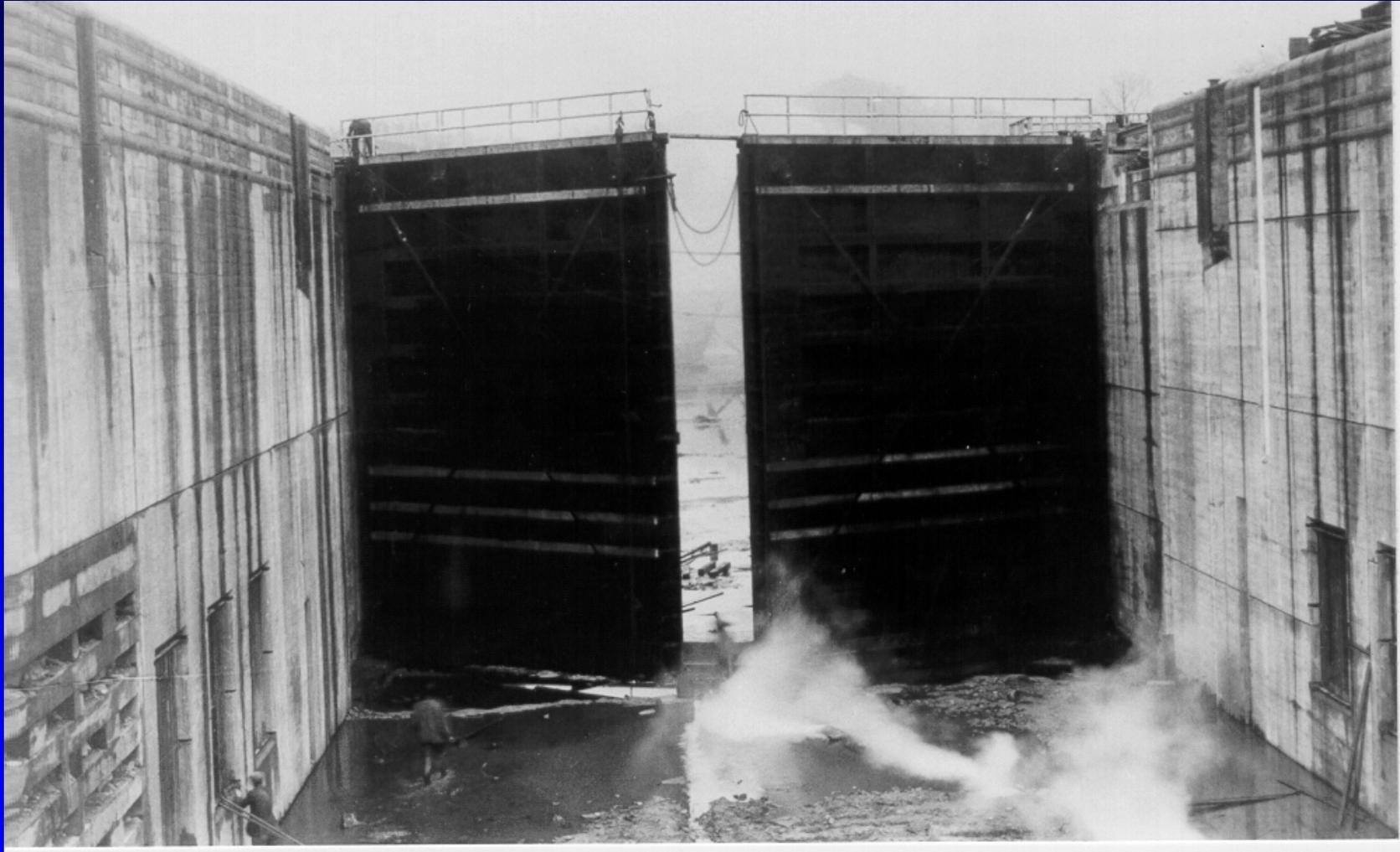




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# Marmet Locks Original Construction





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# Marmet Locks Original Lock



**Deteriorating Concrete**



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# **Marmet Lock Replacement Project**

**Twin 56' by 360' locks**  
**13.8 million tons ( 95% Coal)**  
**5 Lockages per tow**  
**Average Delays 4.7 hours/tow**



**216 Tracts Real Estate**  
**252 Relocations**  
**New 110' by 800' lock**  
**Contract Award May 02**  
**Total Project Cost: \$333 M**



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## **Marmet Lock Replacement Project**

- ◆ **Authorized by Water Resources Development Act of 1996**
- ◆ **New 110-ft by 800-ft additional lock**
- ◆ **Acquisition of about 250 structures**
- ◆ **Construction contract award May 02**
- ◆ **Scheduled completion June 09**
- ◆ **Total project cost \$333 M**



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# Marmet Lock Replacement Project

**Traffic 2004**

- 4,025 tows passed Marmet
- 13.8 million tons
- Coal, Chemical, Aggregate, Petroleum





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# **Marmet Lock Replacement Project**

## **Project Schedule**

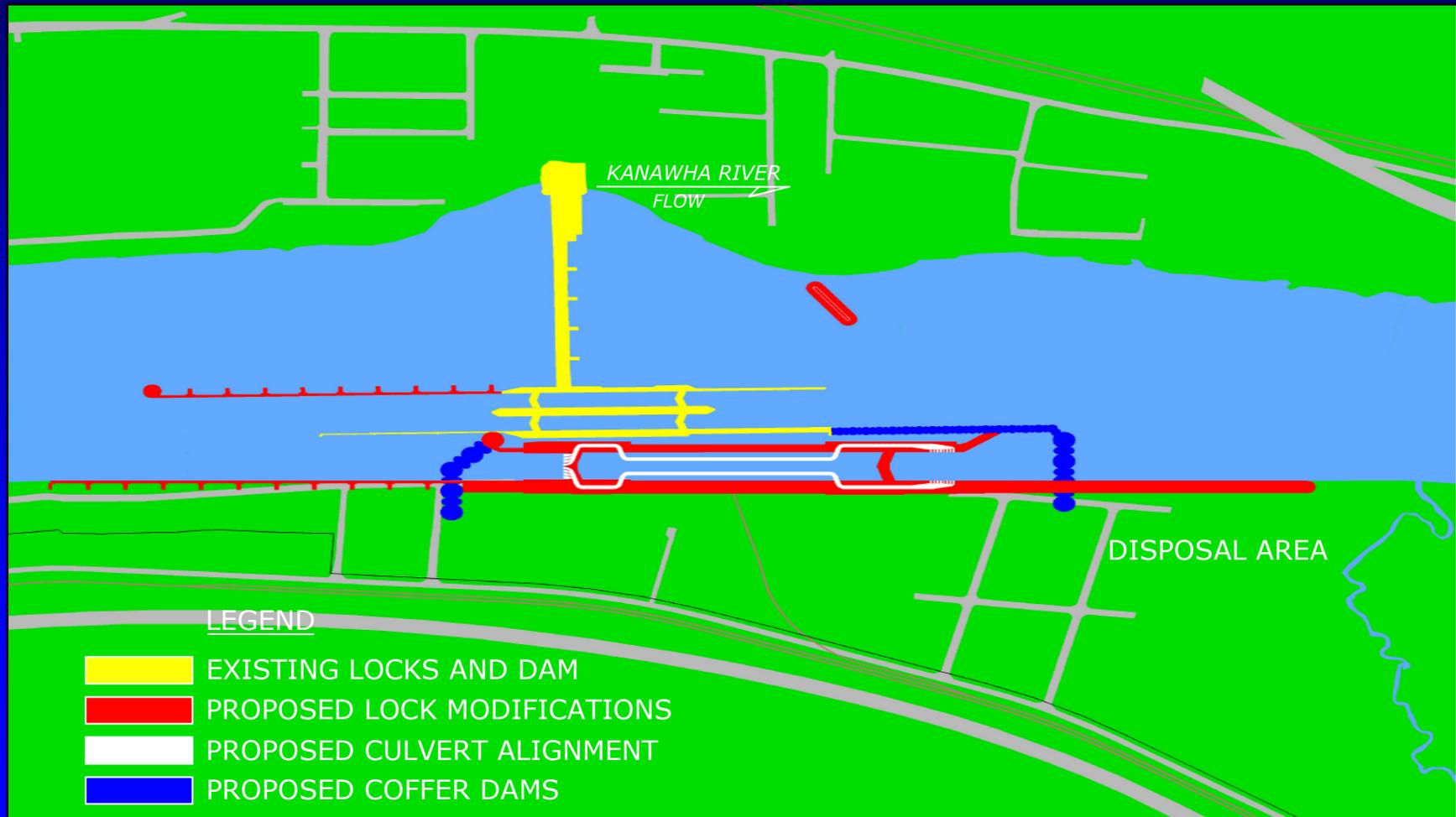
- **Initiate Real Estate Acquisition** FY 98
- **Complete Plans & Specs** FY 01
- **Complete Phase 1 & 2 Real Estate** FY 01
- **Initiate Construction** FY 02
- **Complete Phase 3 Real Estate** FY 02
- **Lock Operational** FY 08
- **Completion** FY 09



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# Marmet Lock Replacement Project





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# **Marmet Lock Replacement Project**

## **Estimated Quantities**

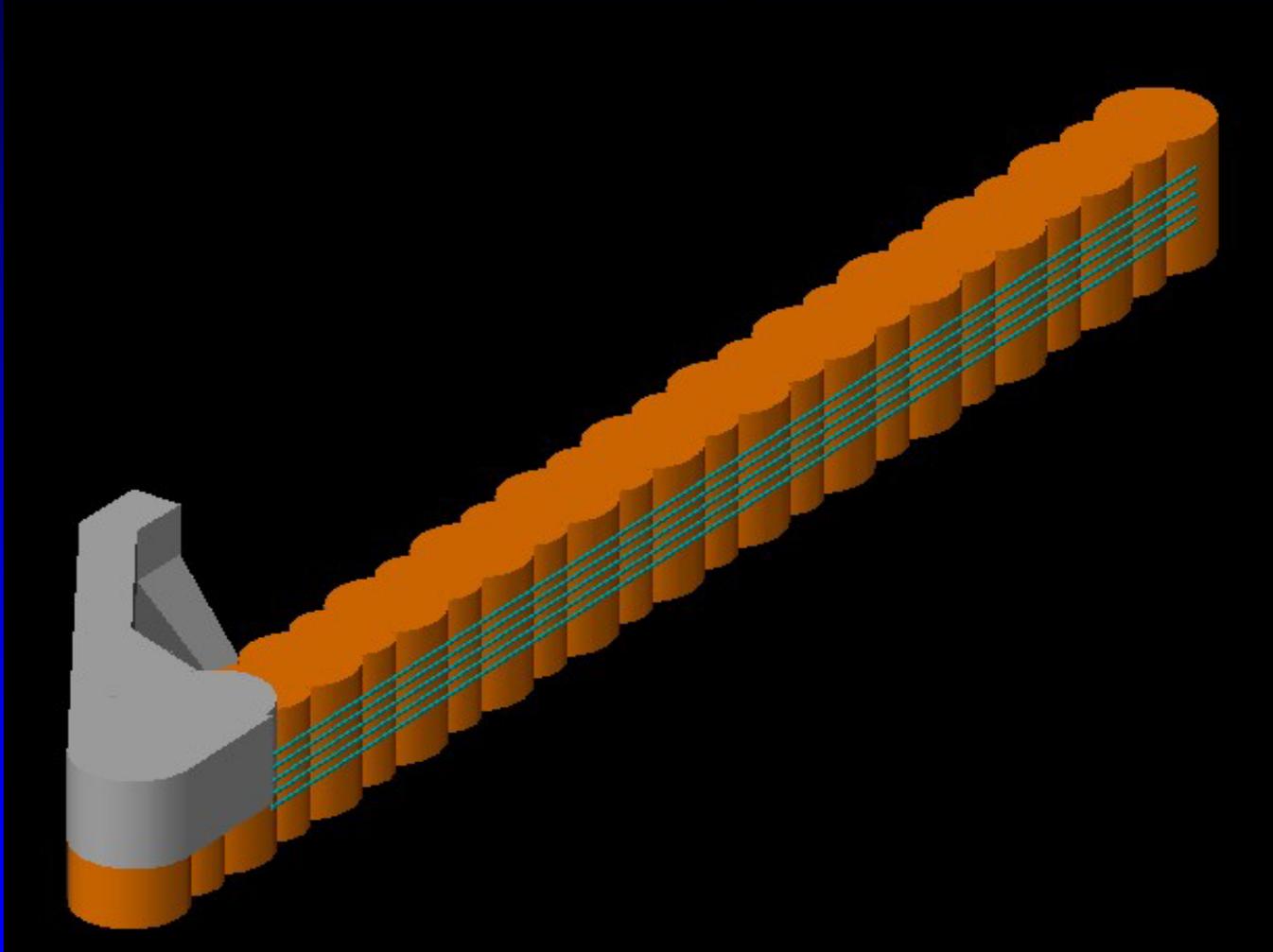
- **Soil Excavation** 2,900,000 CY
- **Rock Excavation** 110,000 CY
- **Steel Sheet Piling** 145,000 LF
- **Rock Anchors** 39,800 LF
- **Concrete** 290,000 CY
- **Concrete Reinforcement** 3,800,000 LB
- **Portland Cement** 714,500 CWT
- **Pozzolan (Fly Ash)** 215,000 CWT
- **Structural Steel** 1,800,000 LB



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# Marmet Lock Replacement Project



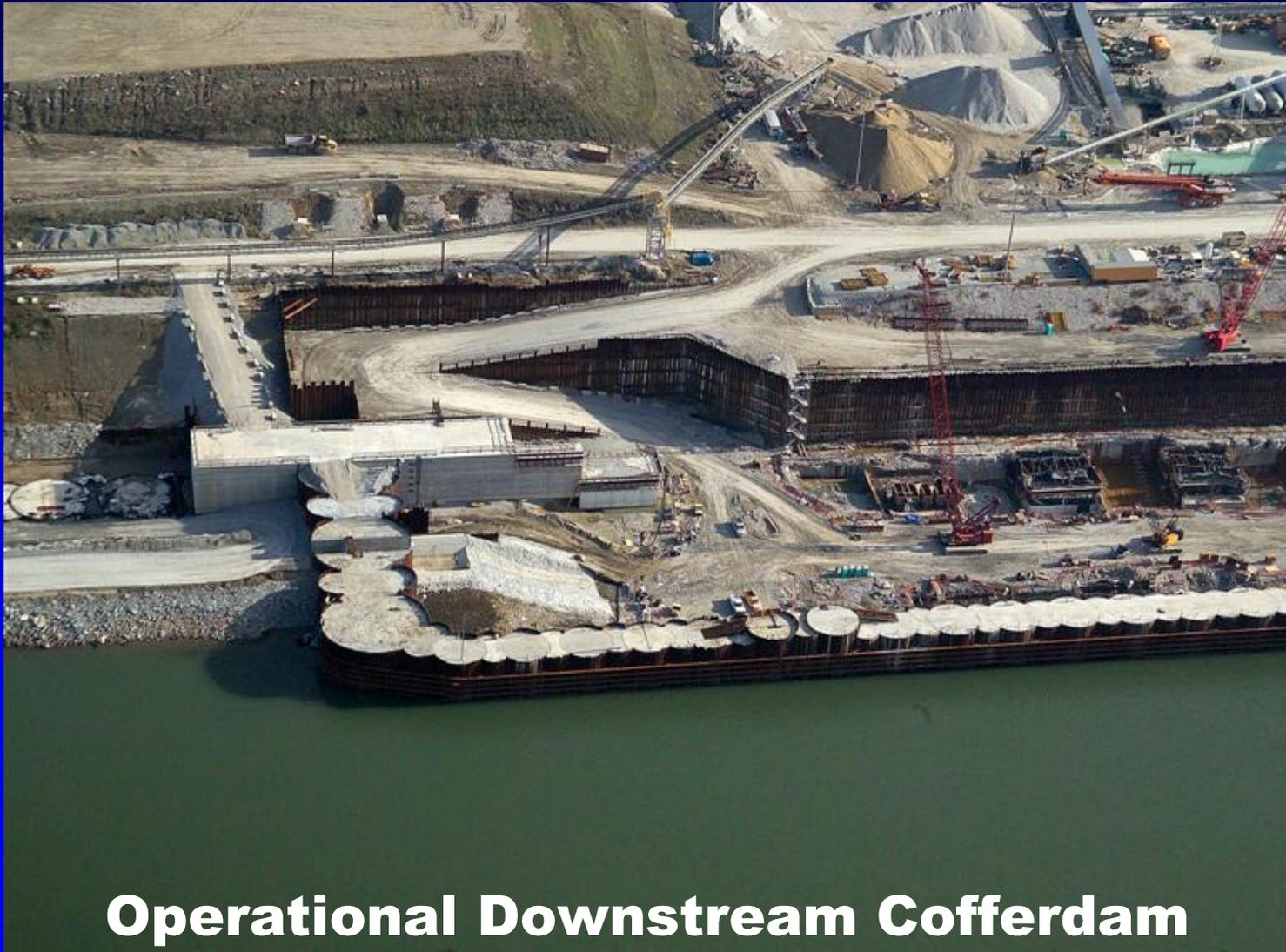
**Cofferdam New Lock Tie-In**



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# **Marmet Lock Replacement Project**



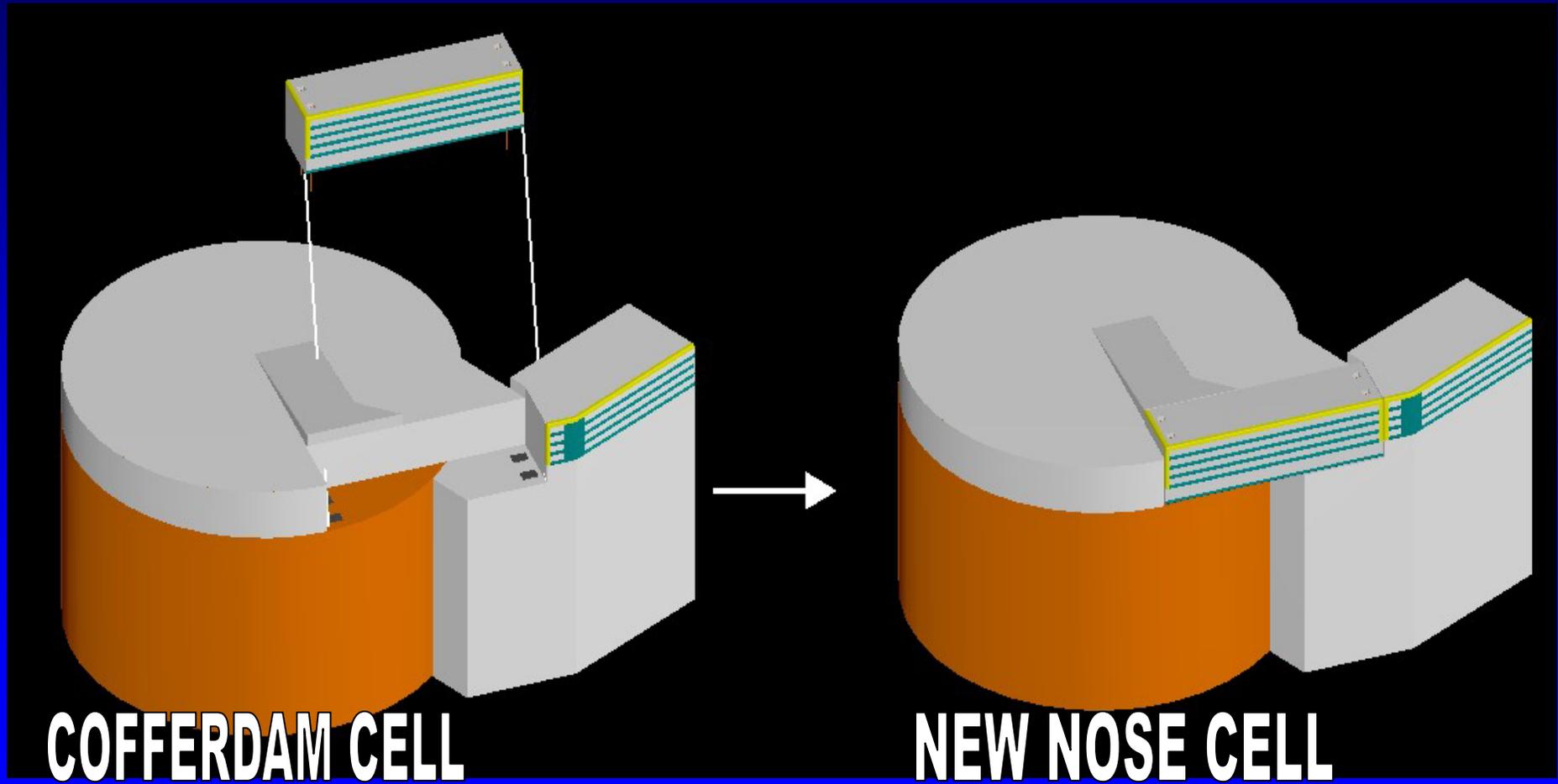
**Operational Downstream Cofferdam**



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# Marmet Lock Replacement Project

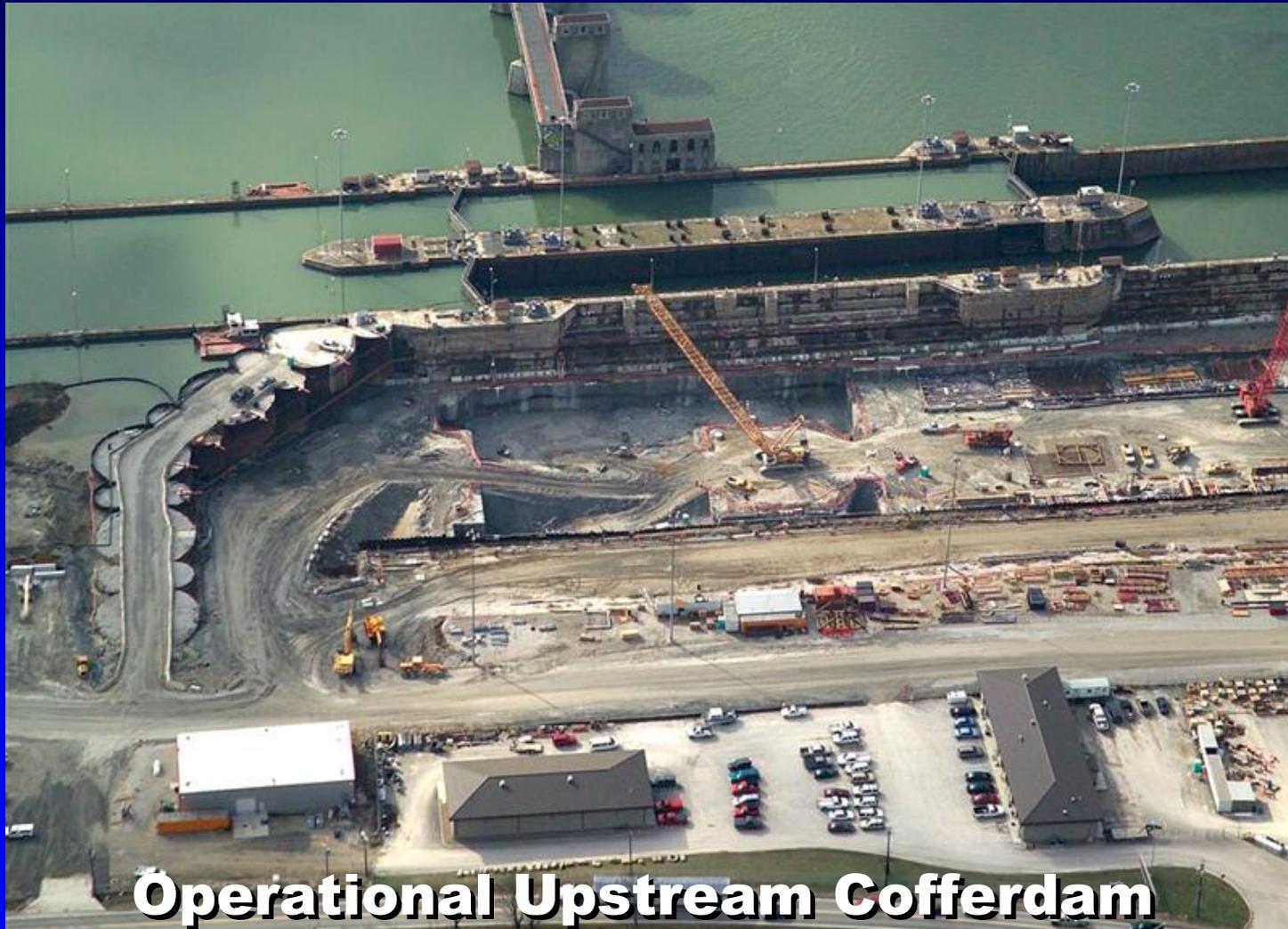




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# Marmet Lock Replacement Project



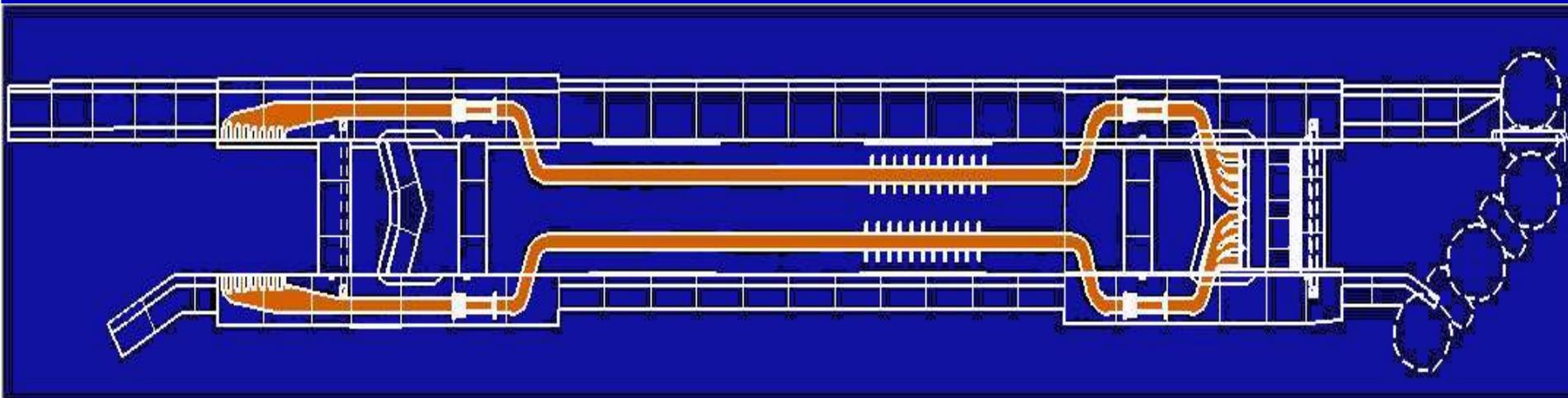
**Operational Upstream Cofferdam**



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# Filling and Emptying System

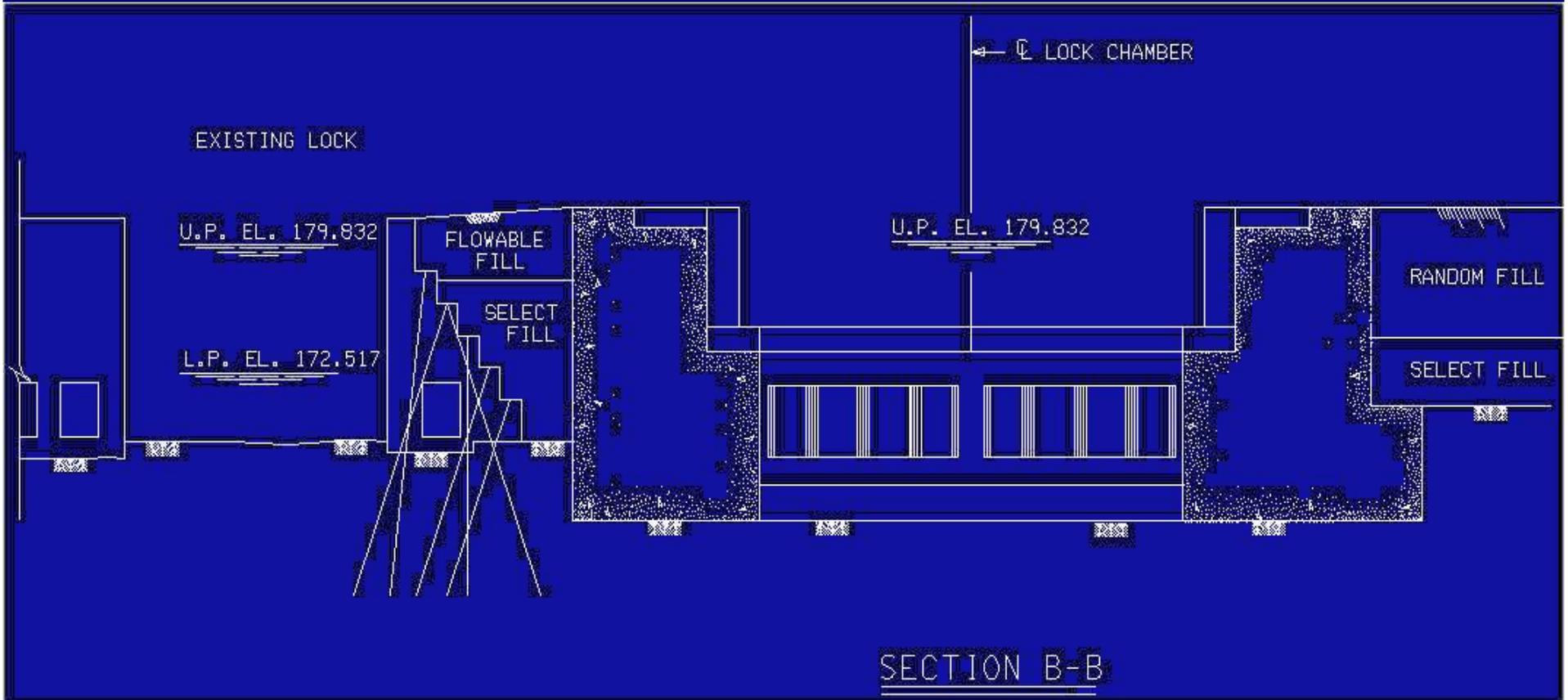




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# Through-the-Sill Filling Intake

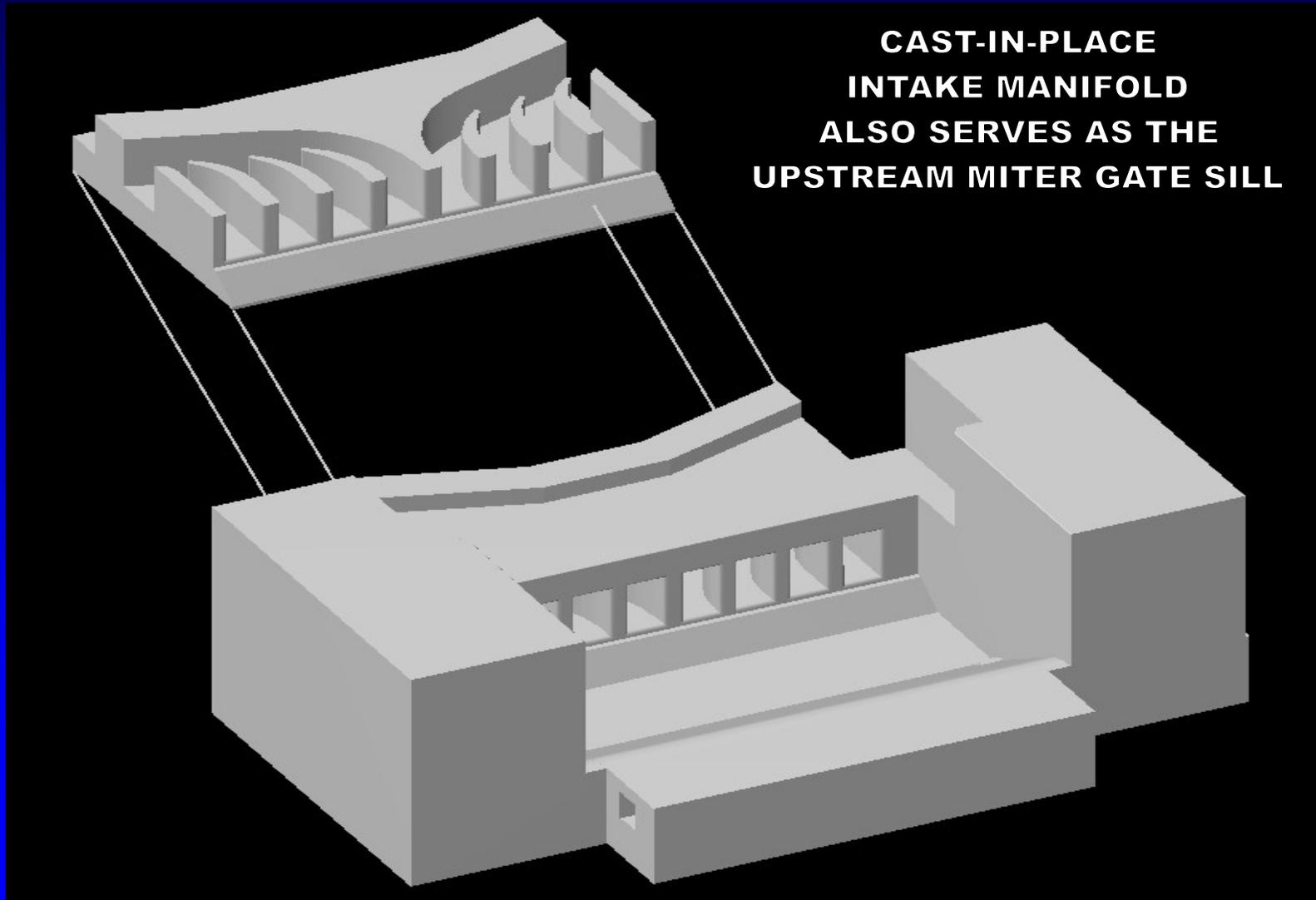




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# Through-the-Sill Filling Intake



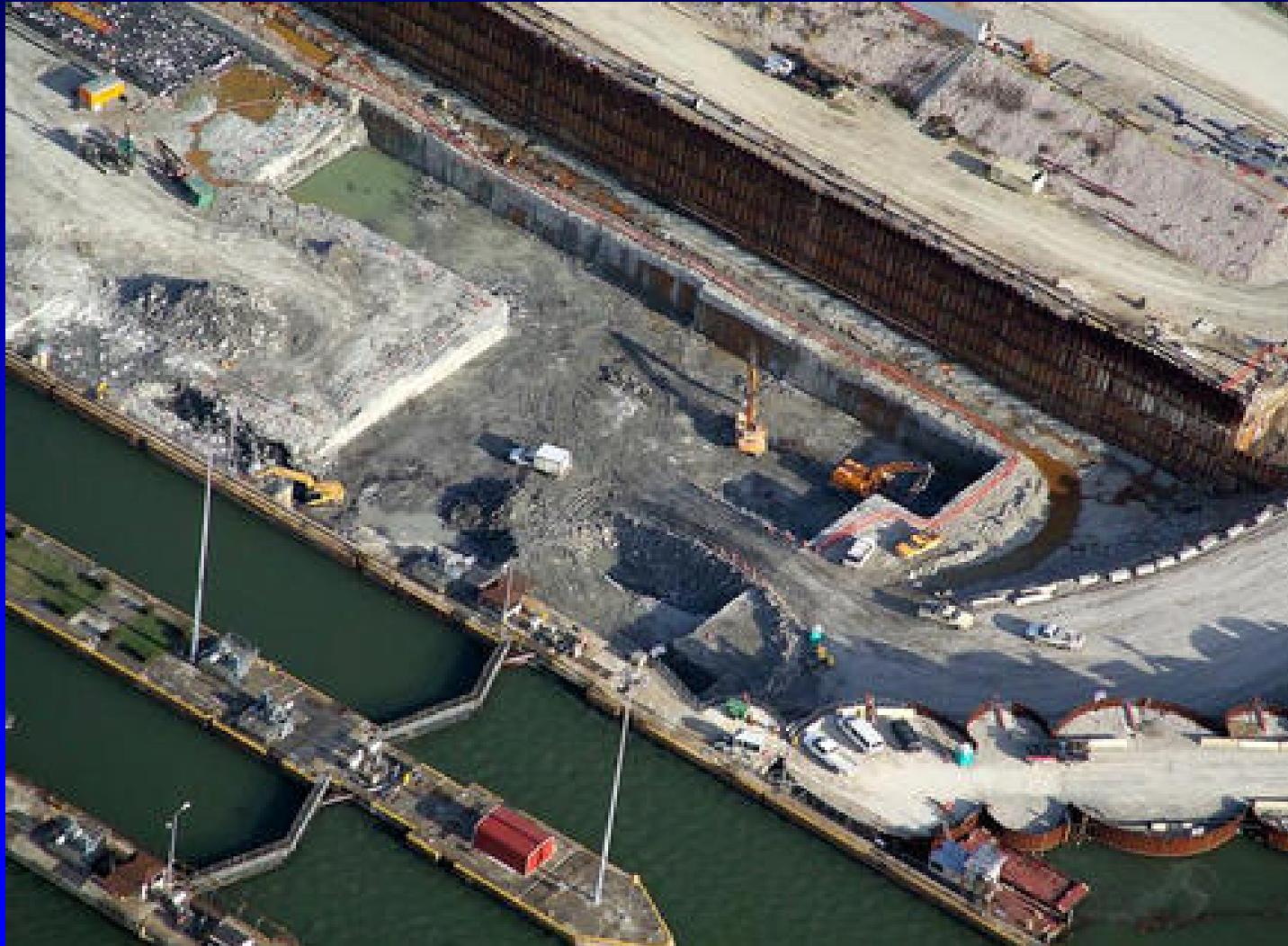
**CAST-IN-PLACE  
INTAKE MANIFOLD  
ALSO SERVES AS THE  
UPSTREAM MITER GATE SILL**



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# Upstream Sill Excavation

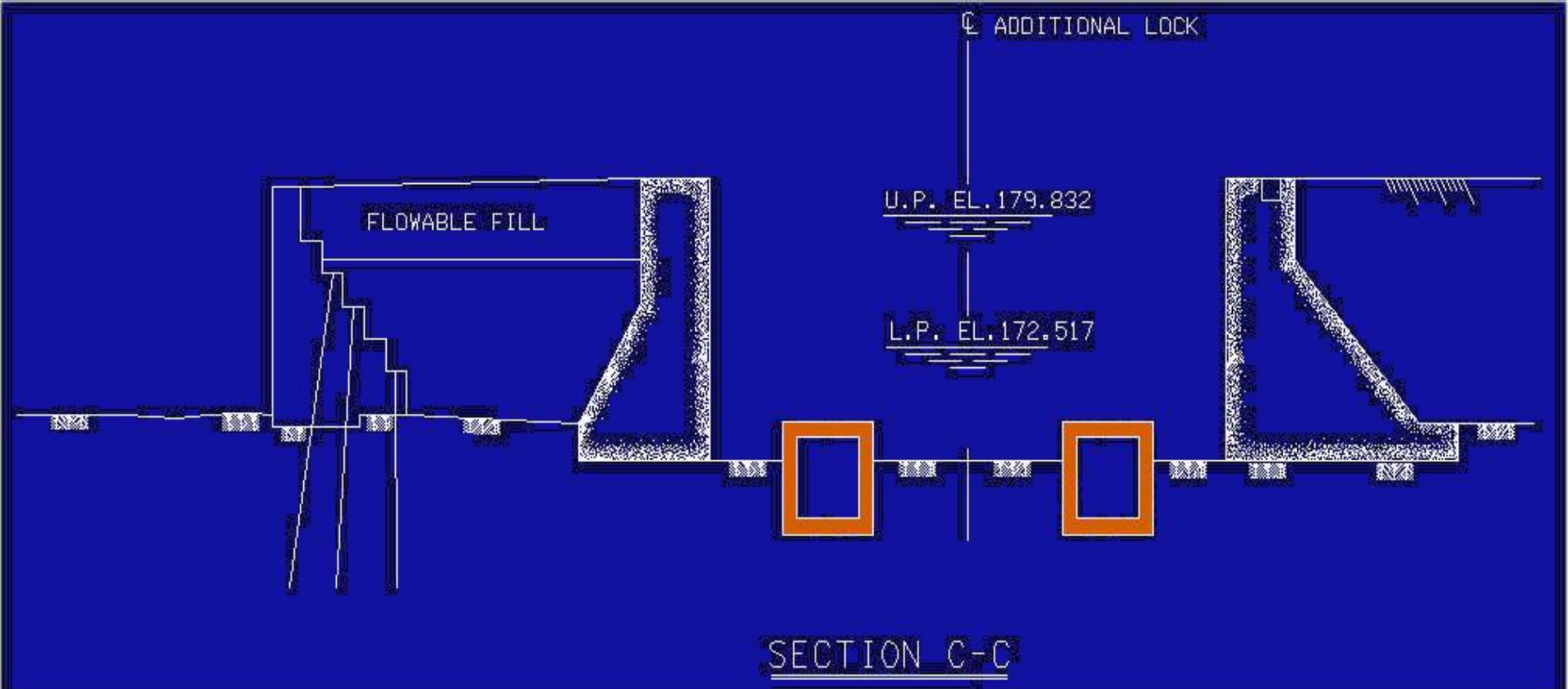




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# Filling and Emptying Culverts





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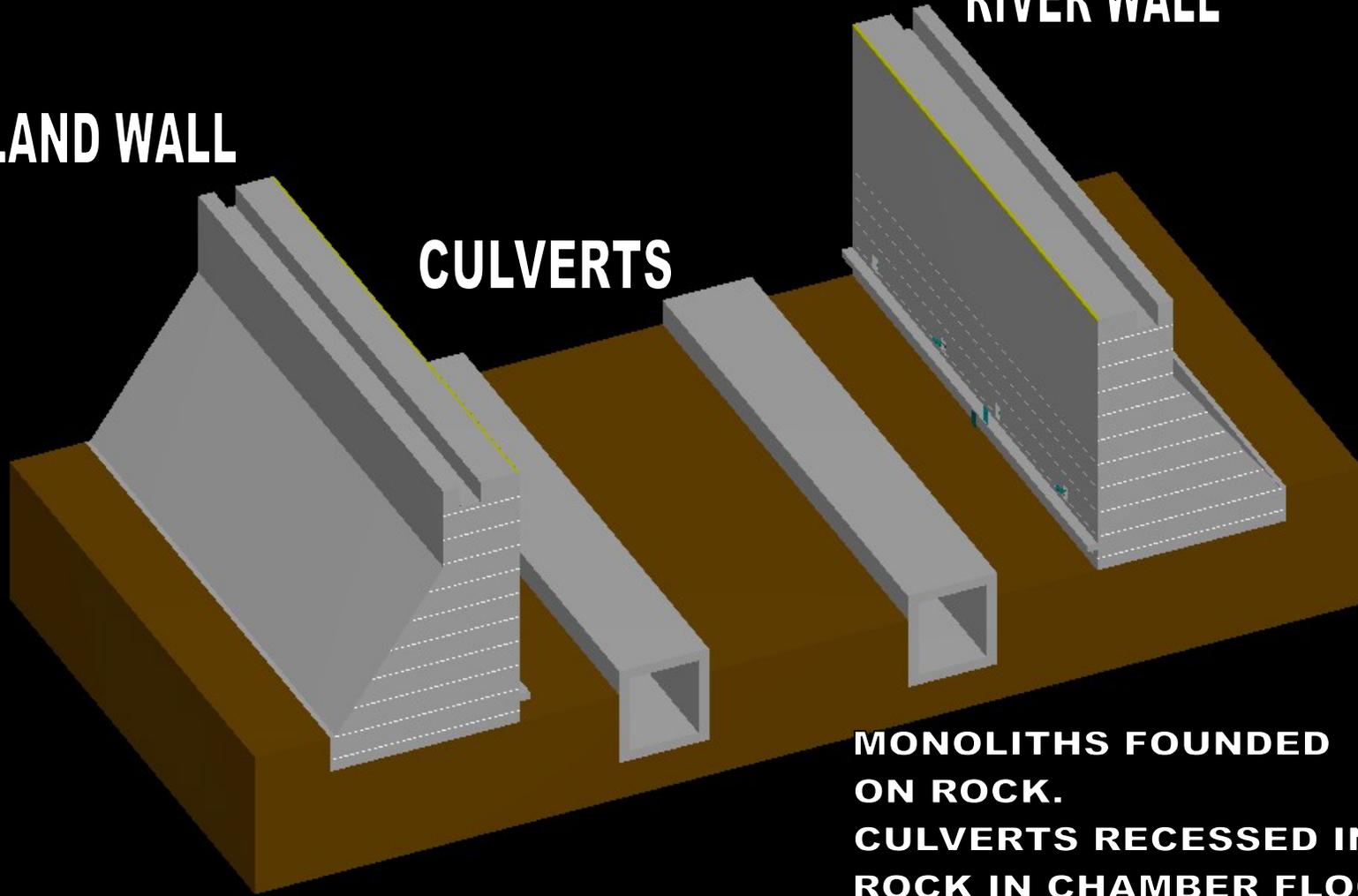
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# Typical Chamber Configuration

**LAND WALL**

**CULVERTS**

**RIVER WALL**



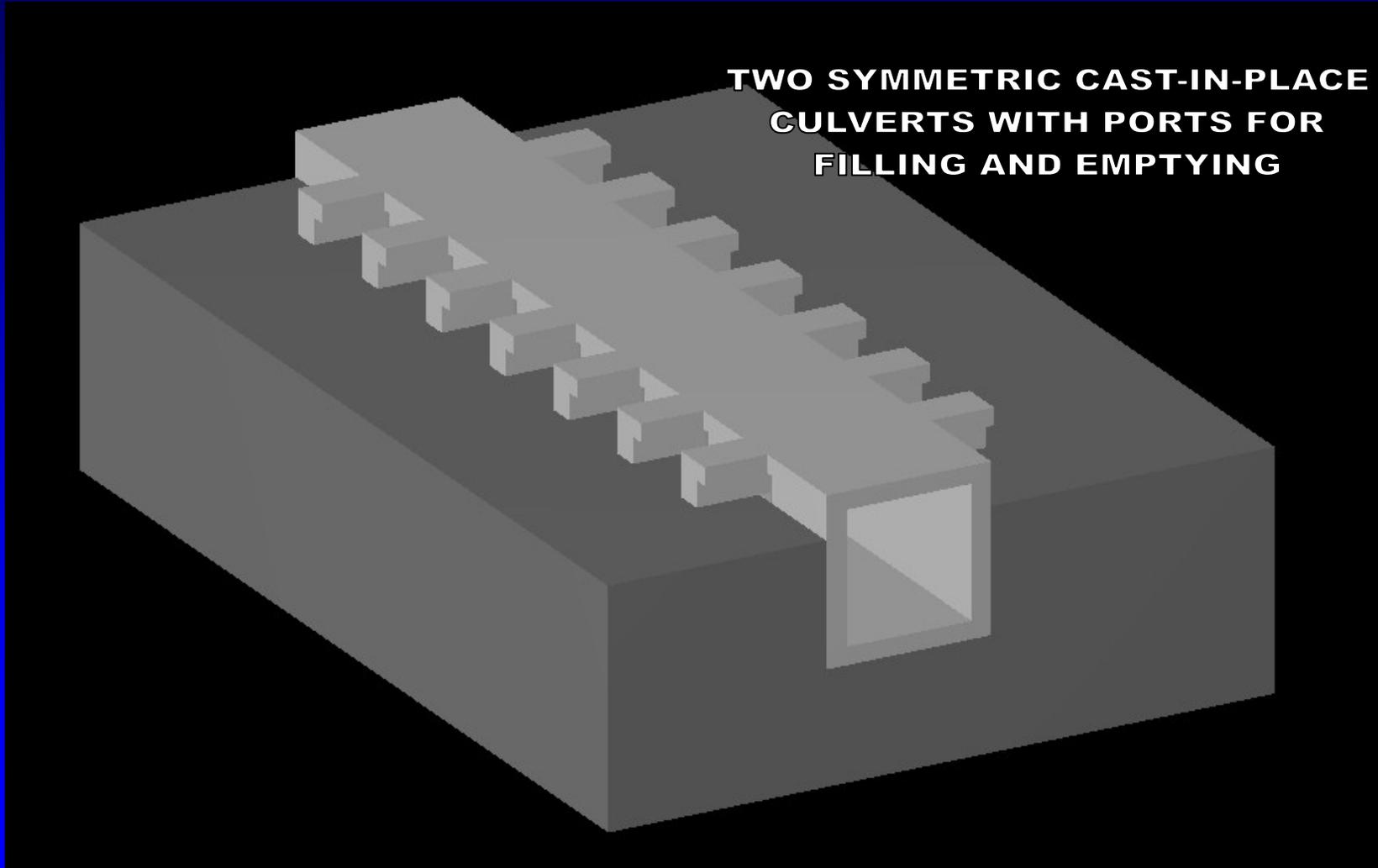
**MONOLITHS FOUNDED  
ON ROCK.  
CULVERTS RECESSED IN  
ROCK IN CHAMBER FLOOR**



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# Typical Culvert Port Configuration



**TWO SYMMETRIC CAST-IN-PLACE  
CULVERTS WITH PORTS FOR  
FILLING AND EMPTYING**



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# Culvert Rock Excavation

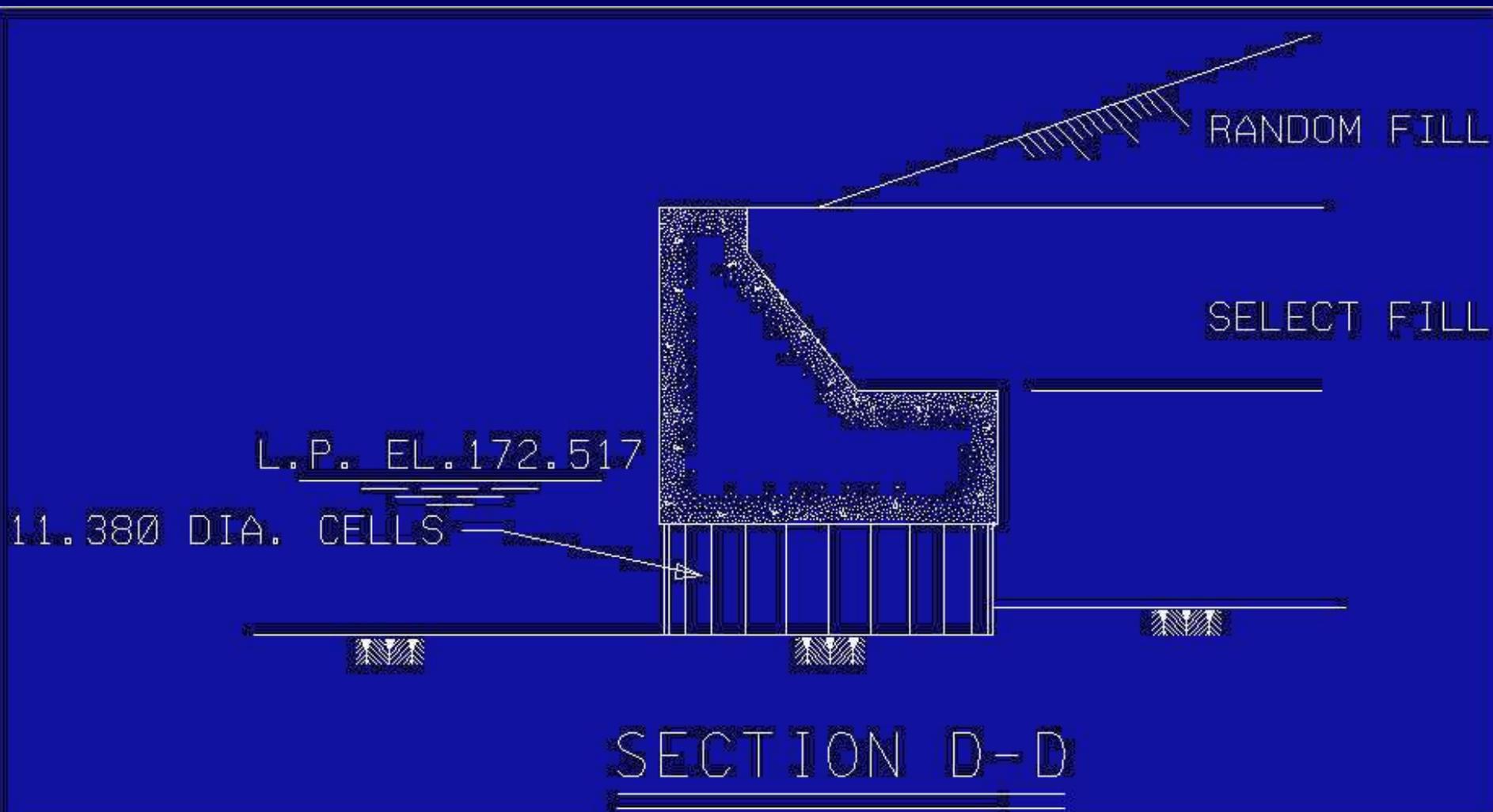




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# Typical Downstream Guide Wall

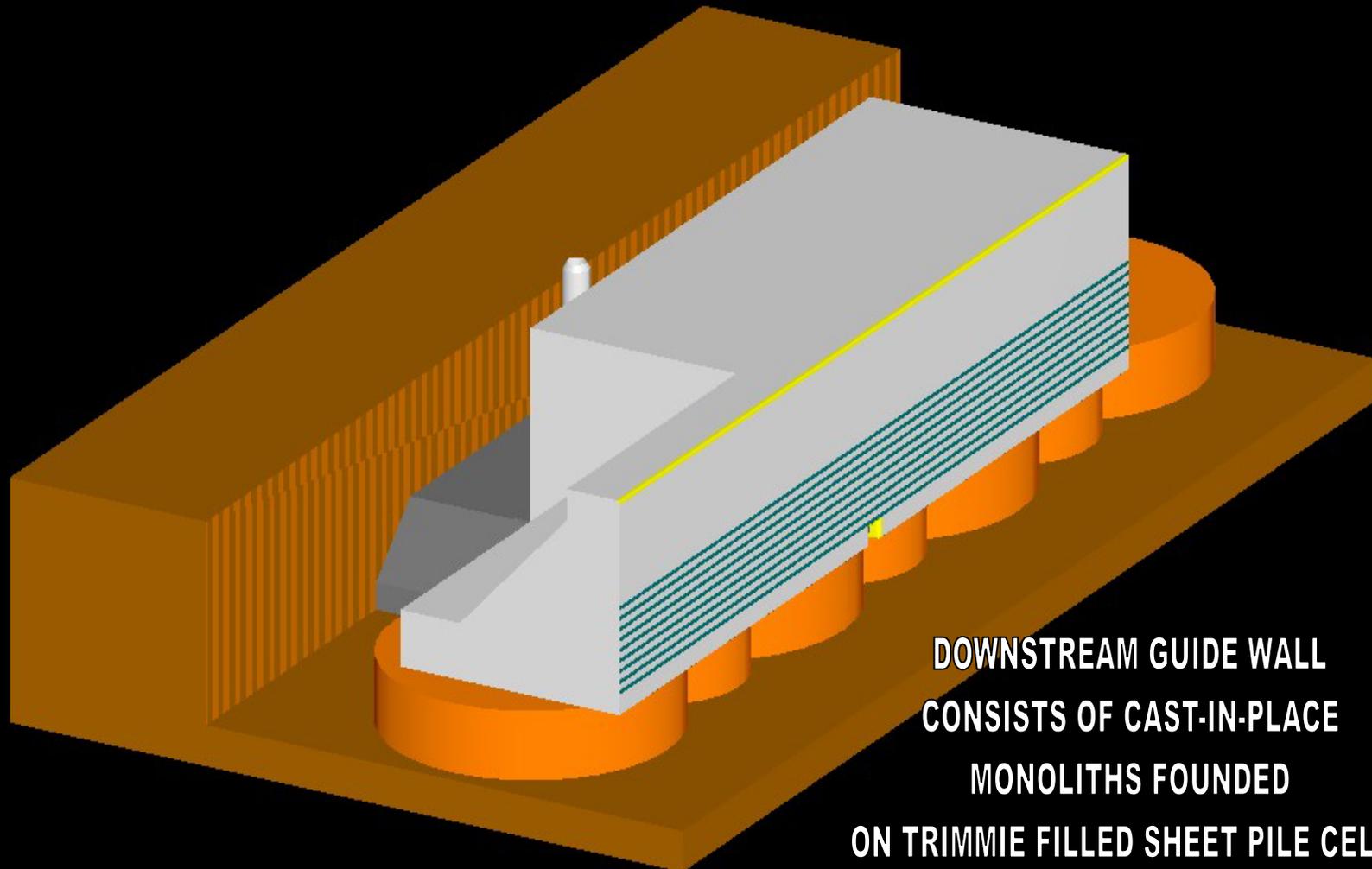




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## Typical Downstream Guide Wall



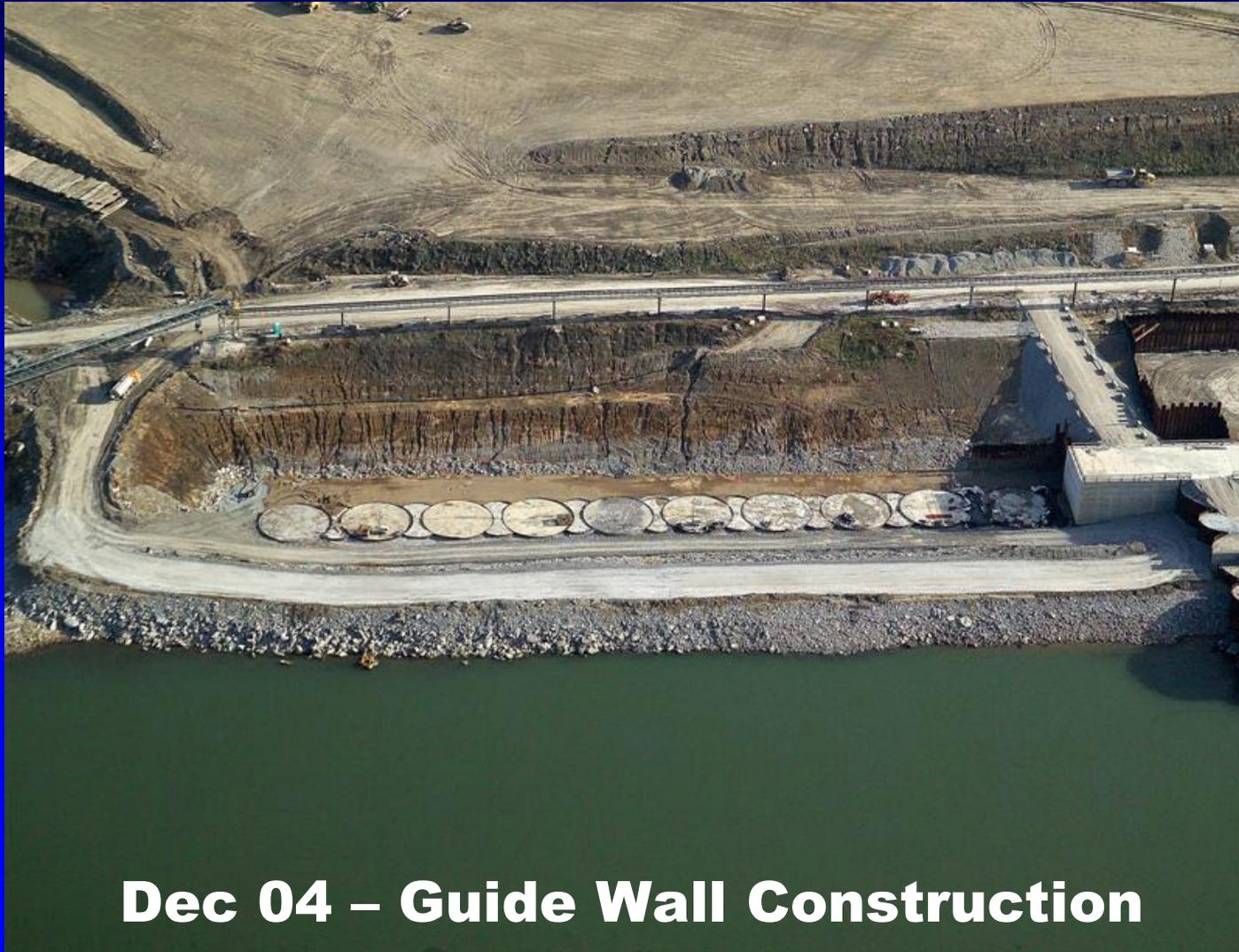
DOWNSTREAM GUIDE WALL  
CONSISTS OF CAST-IN-PLACE  
MONOLITHS FOUNDED  
ON TRIMMIE FILLED SHEET PILE CELLS



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# Typical Downstream Guide Wall



**Dec 04 – Guide Wall Construction**



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# Typical Upstream Guide Wall

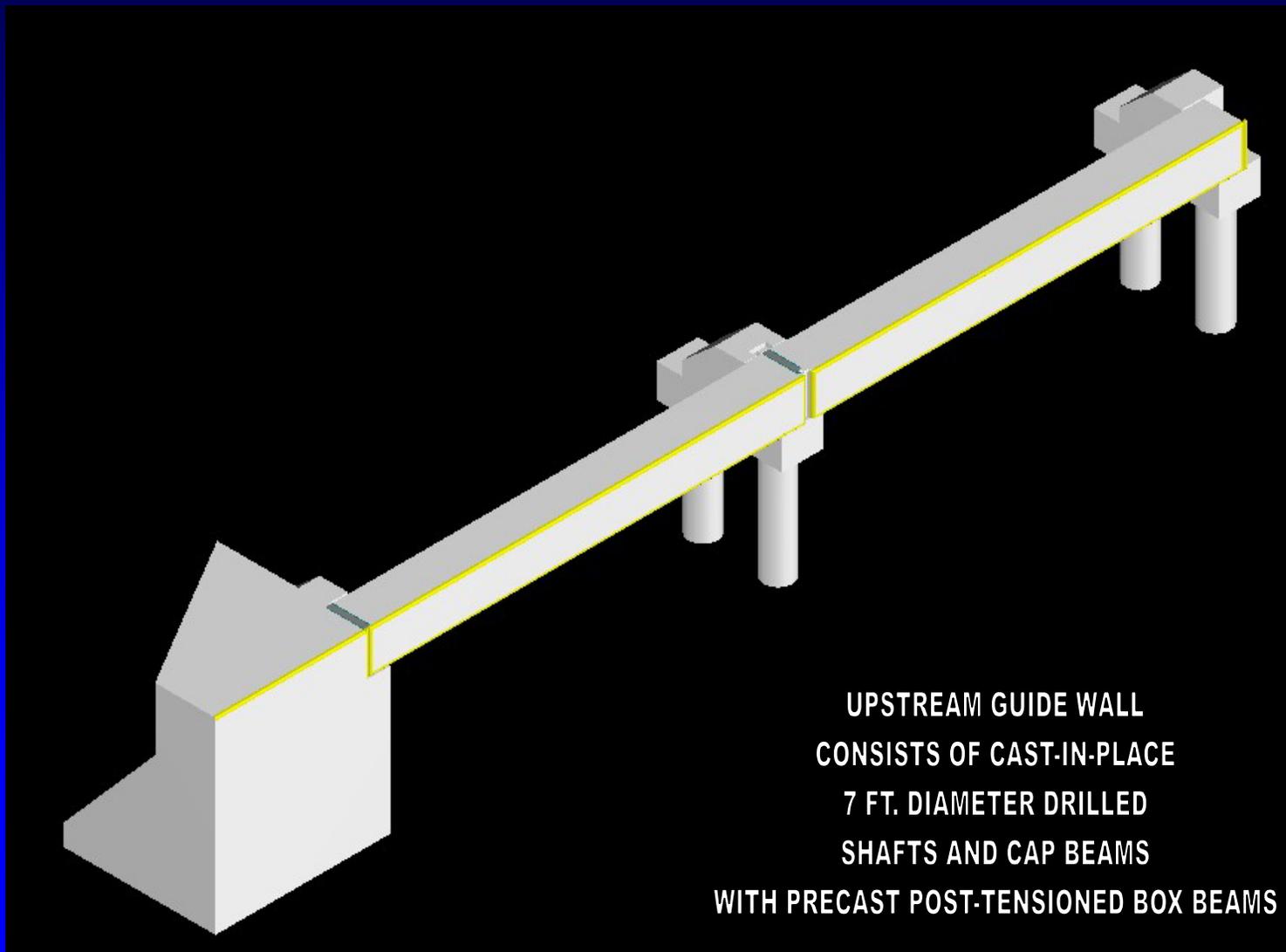




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## Typical Upstream Guide Wall



UPSTREAM GUIDE WALL  
CONSISTS OF CAST-IN-PLACE  
7 FT. DIAMETER DRILLED  
SHAFTS AND CAP BEAMS  
WITH PRECAST POST-TENSIONED BOX BEAMS



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# Typical Upstream Guide Wall



**INSTALLING 7 FT. DIAMTER  
CASING THRU SOIL TO ROCK  
DRILLING 7 FT. DIAMETER  
SHAFTS WITH BAER BG-40  
PLACING SHAFT CONCRETE  
WITH TREMIE CONCRETE**





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# Typical Upstream Guide Wall



**Forming and Casting Post-Tensioned Box Beam**



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# Lock Wall Concrete Placement





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# Lock Wall Concrete Placement





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# Lock Wall Concrete Placement





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# Proposed Finished Lock





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**?? QUESTIONS ??**