

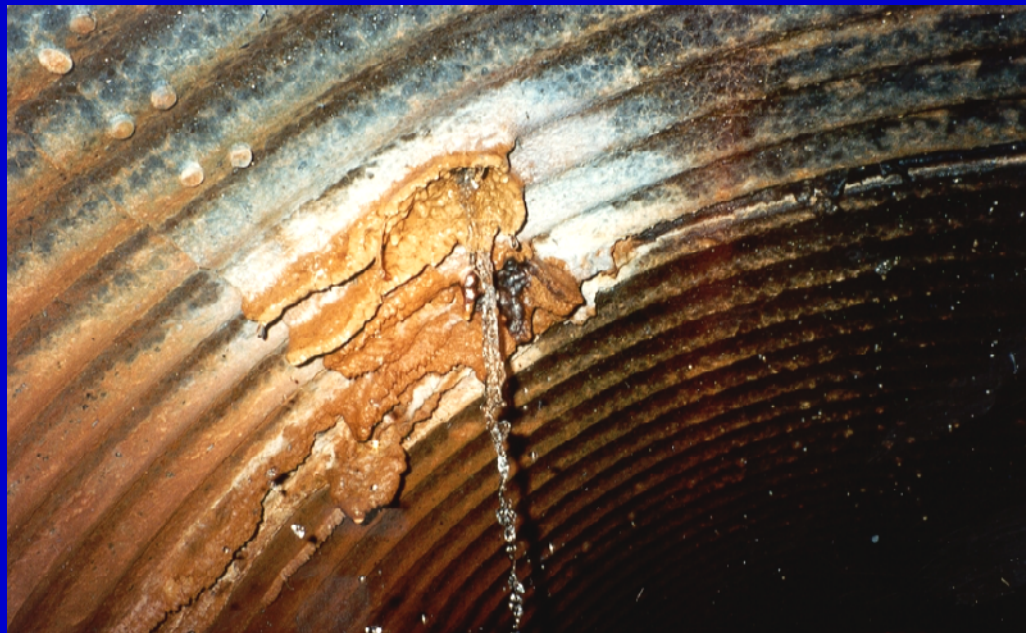
Best Practices for Conduits through Embankment Dams



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U.S. Bureau of Reclamation

Condition assessment

Tens of thousands of conduits through embankment dams in the United States are aging and deteriorating



Condition assessment

These conduits pose an increasingly greater risk resulting in dam failure with each passing year





Background

- In 1998, a Federal Emergency Management Agency (FEMA) dam safety workshop was held in Blacksburg, VA to discuss internal erosion associated with conduits through embankment dams



Background

- A research initiative was recommended to develop a guidance document for use by dam engineering professionals to address this growing problem



Conduit Guidance Document

Goals:

- Recommend best practices
- Provide detailed experience
- References
- Case histories



Committee members

Association of State Dam Safety Officials (ASDSO)

Bureau of Reclamation (BOR)

Federal Energy Regulatory Commission (FERC)

Natural Resource Conservation Service (NRCS)

U.S. Army Corps of Engineers (USACE)



Acknowledgments

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James Evans (FERC)

Danny McCook (NRCS)

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Topics addressed

- Design and construction
- Problem identification and evaluation
- Inspection
- Maintenance
- Renovation, replacement, repair, and abandonment



General

Conduits are a discontinuity within an embankment dam and can cause:

- Differential settlement of the adjacent earthfill
- Differing compaction around the conduit compared to the rest of the embankment



Discontinuities

Discontinuities can lead to the formation of cracks and other consequences within the embankment dam such as:

- Internal erosion
- Backward erosion piping



Internal erosion and backward erosion piping

- Internal erosion - A general term used to describe all the various erosional processes where water moves internally through an embankment dam
- Backward erosion piping - Characterized by the formation of an open tunnel that initiates at a downstream seepage exit point and progresses back upstream toward the reservoir

Dam failure modes

Internal erosion and backward erosion piping can progress into a number of different modes of dam failure





Dam failure modes

How do conduits contribute to the failure of an embankment dam?

- These failure modes assume no filter protection is provided
- The susceptibility of the embankment to erosion will affect how these failure modes develop

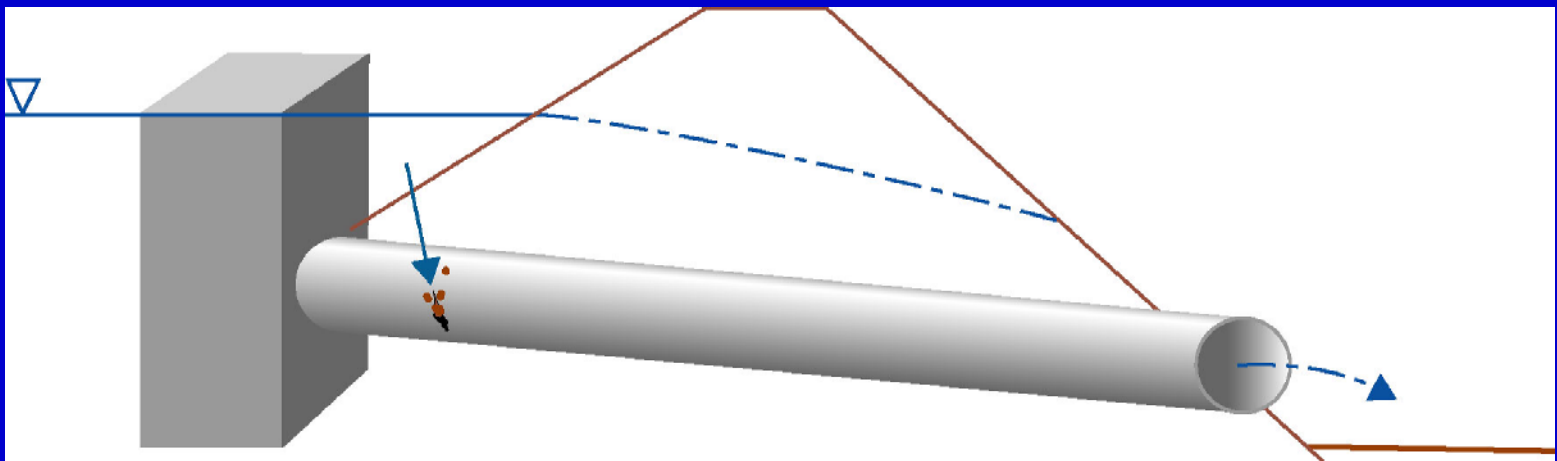


Failure modes associated with conduits

Failure Mode 1: Seepage into a non-pressurized conduit

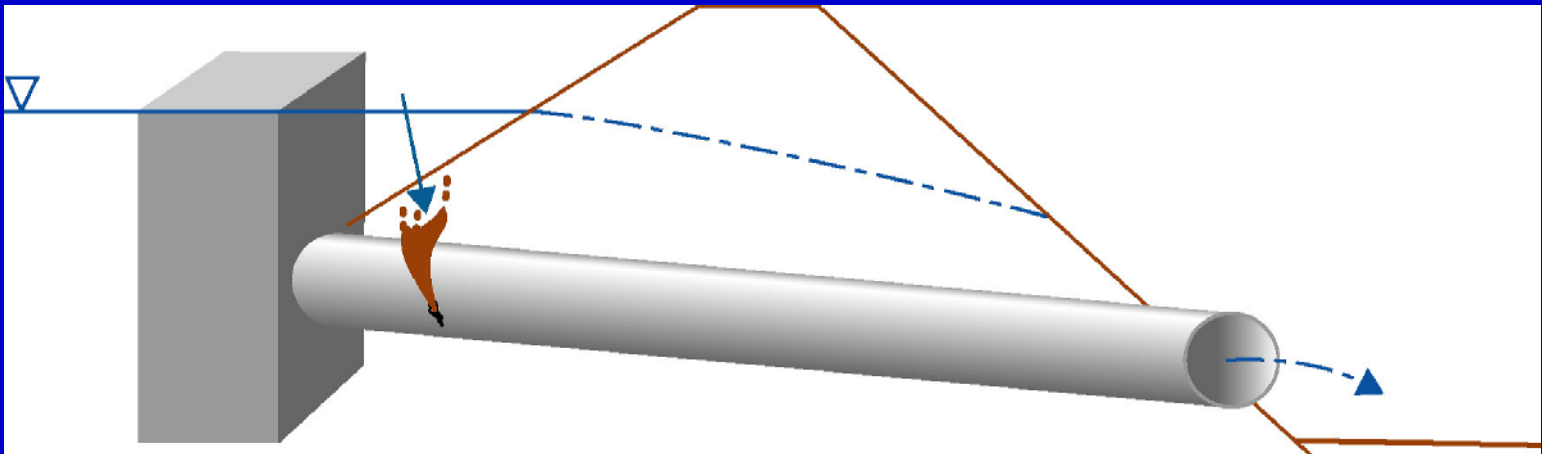
Failure Mode No. 1 - Seepage into a non-pressurized conduit

1. Seepage develops through the dam.



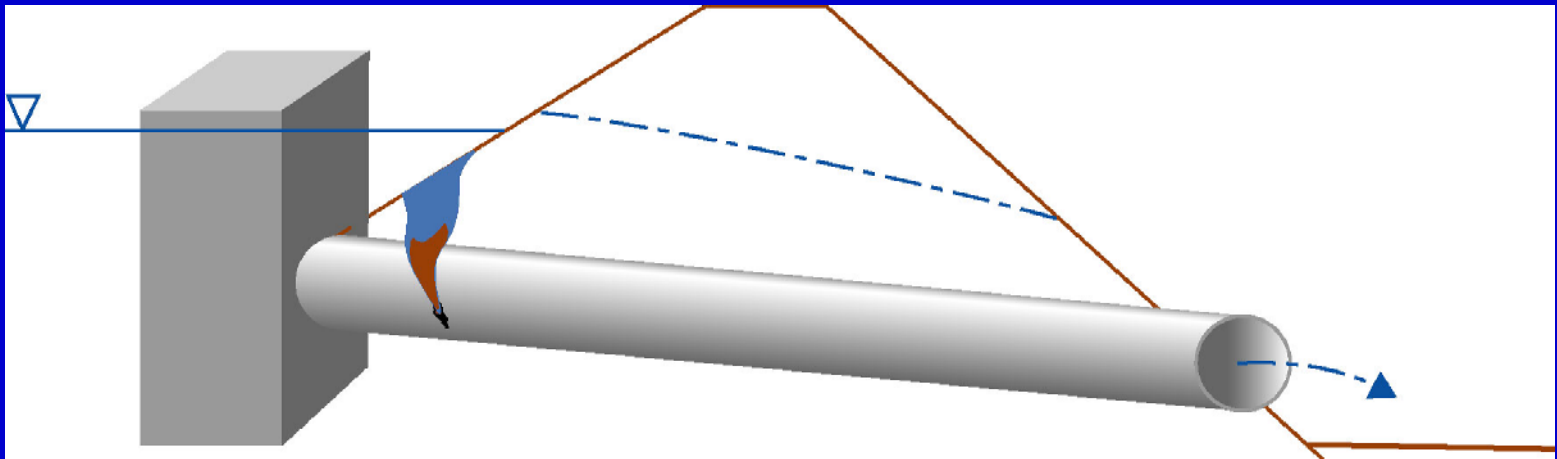
Failure Mode No. 1 - Seepage into a non-pressurized conduit

2. Seepage enters the non-pressurized conduit through a defect.



Failure Mode No. 1 - Seepage into a non-pressurized conduit

3. Embankment materials are eroded into the conduit. This can lead to the development of a sinkhole or breach of the dam.



Example of Failure Mode No. 1

Particles of soil have entered the conduit through a joint defect



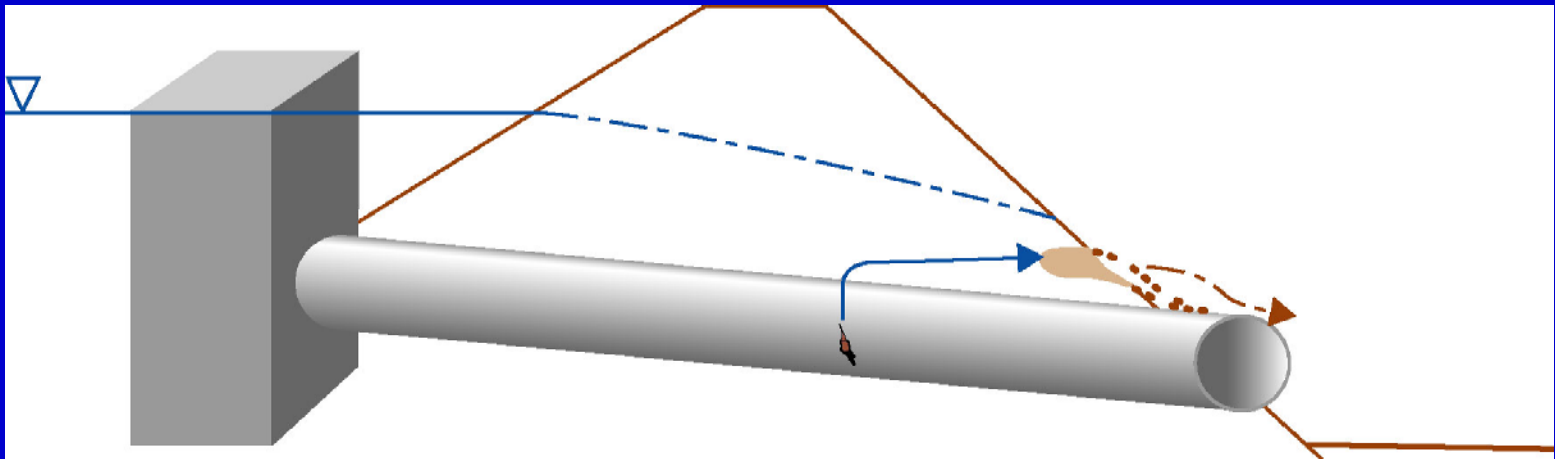


Failure modes associated with conduits

Failure Mode 2: Seepage out of a pressurized conduit

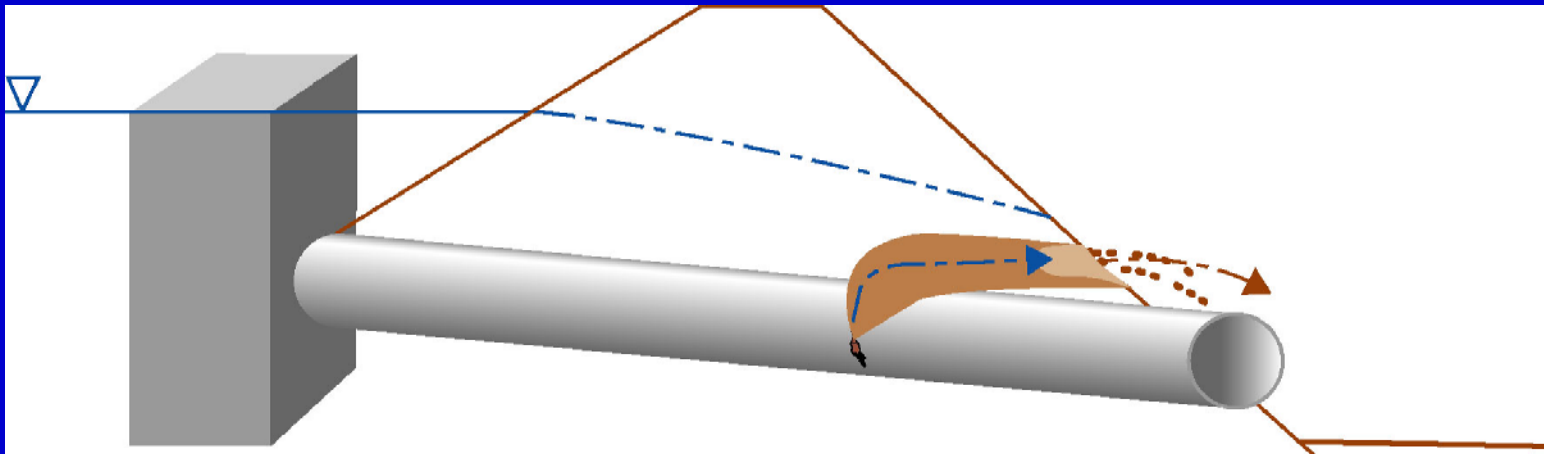
Failure Mode No. 2 - Seepage out of a pressurized conduit

1. Water is forced out of a defect in a pressurized conduit.



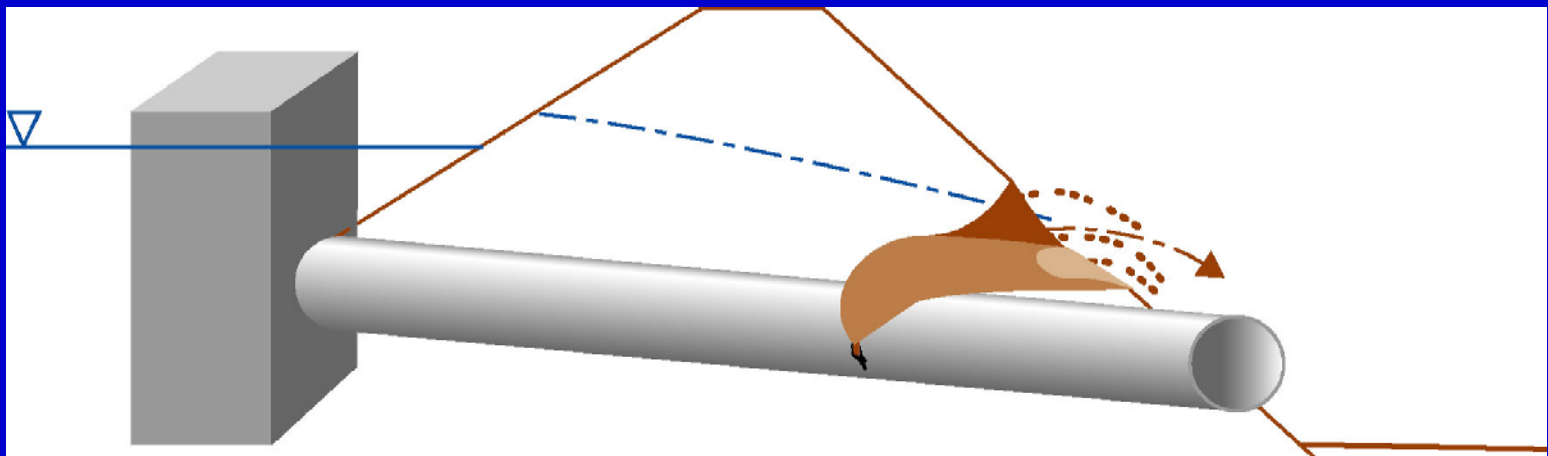
Failure Mode No. 2 - Seepage out of a pressurized conduit

2. Seepage forces carry soil particles to an exit face.



Failure Mode No. 2 - Seepage out of a pressurized conduit

3. Backward erosion piping occurs. This can lead to a breach of the dam.



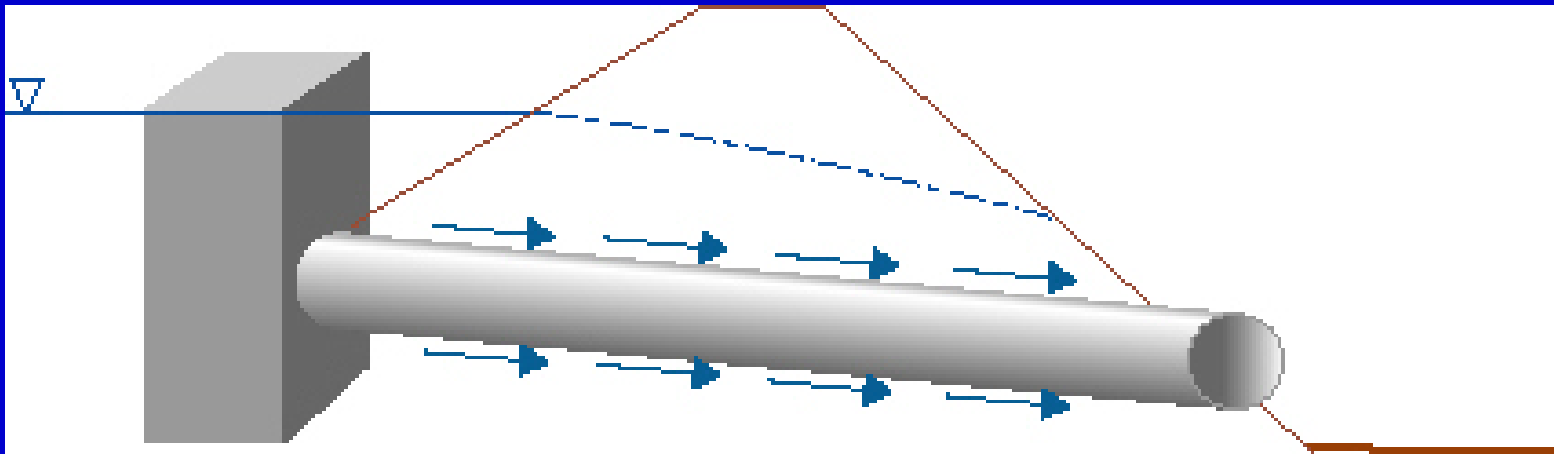


Failure modes associated with conduits

Failure Mode 3: Seepage along the outside of the conduit

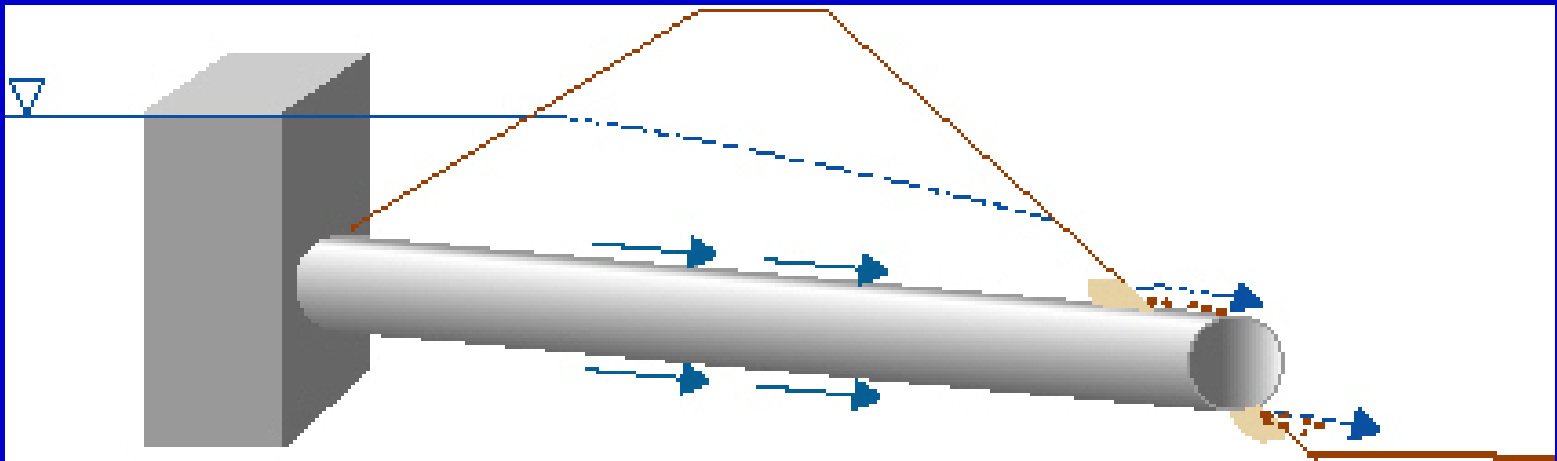
Failure Mode No. 3 - Seepage along the outside of the conduit

1. Seepage develops along the contact between the conduit and surrounding embankment.



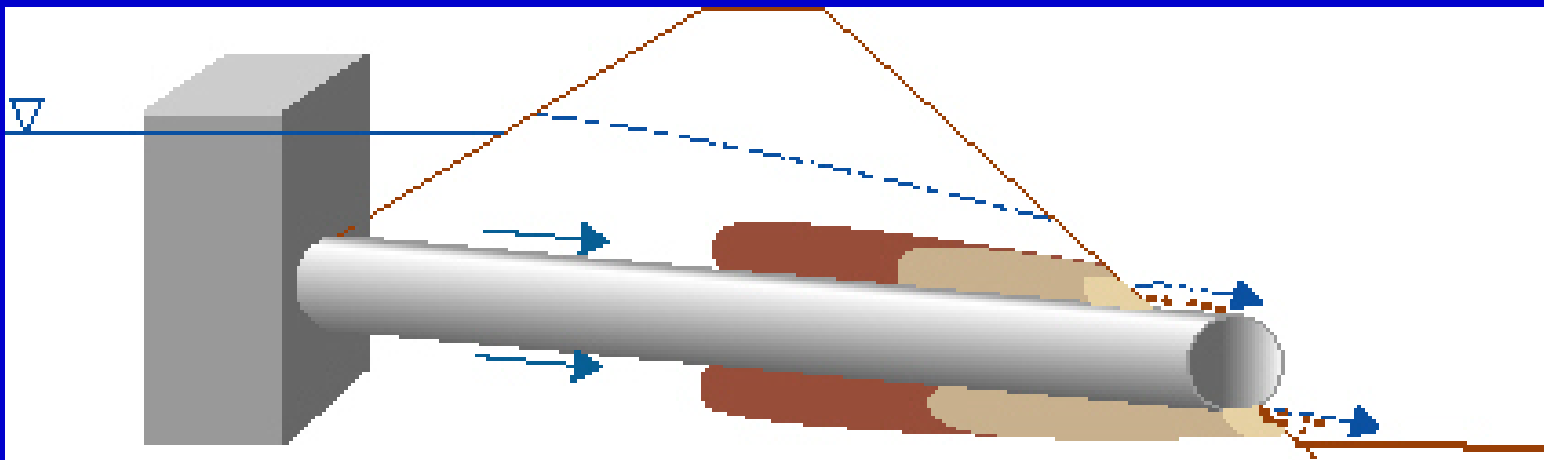
Failure Mode No. 3 - Seepage along the outside of the conduit

2. Seepage erodes soil particles along the flow path.



Failure Mode No. 3 - Seepage along the outside of the conduit

3. Backward erosion piping continues. This can lead to a breach of the dam.



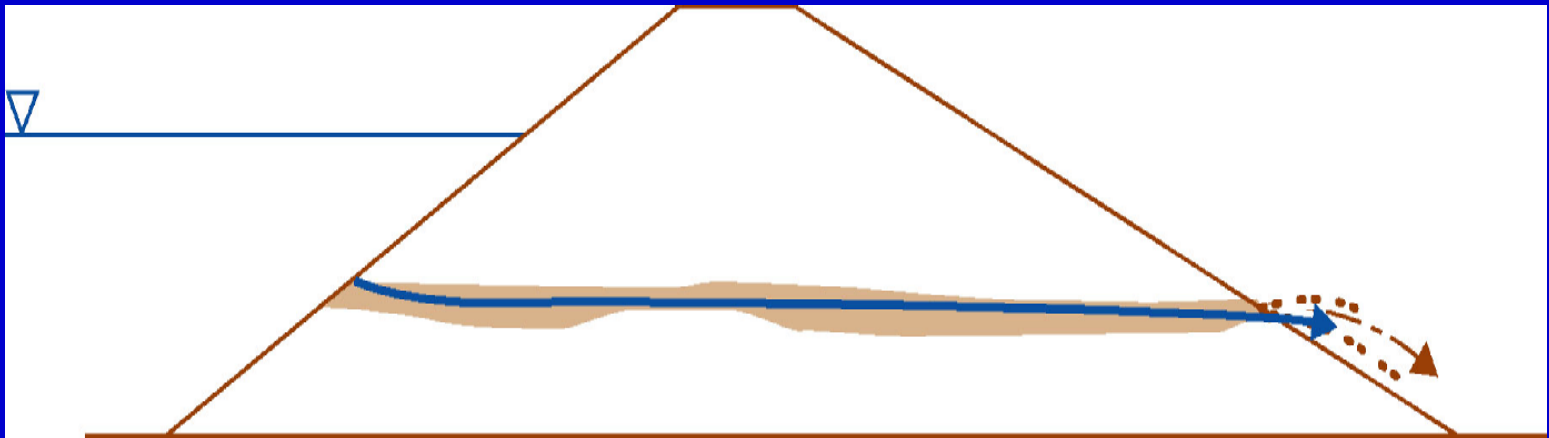


Failure modes associated with conduits

Failure Mode 4: Hydraulic fracture cracks in the earthfill adjacent to the conduit

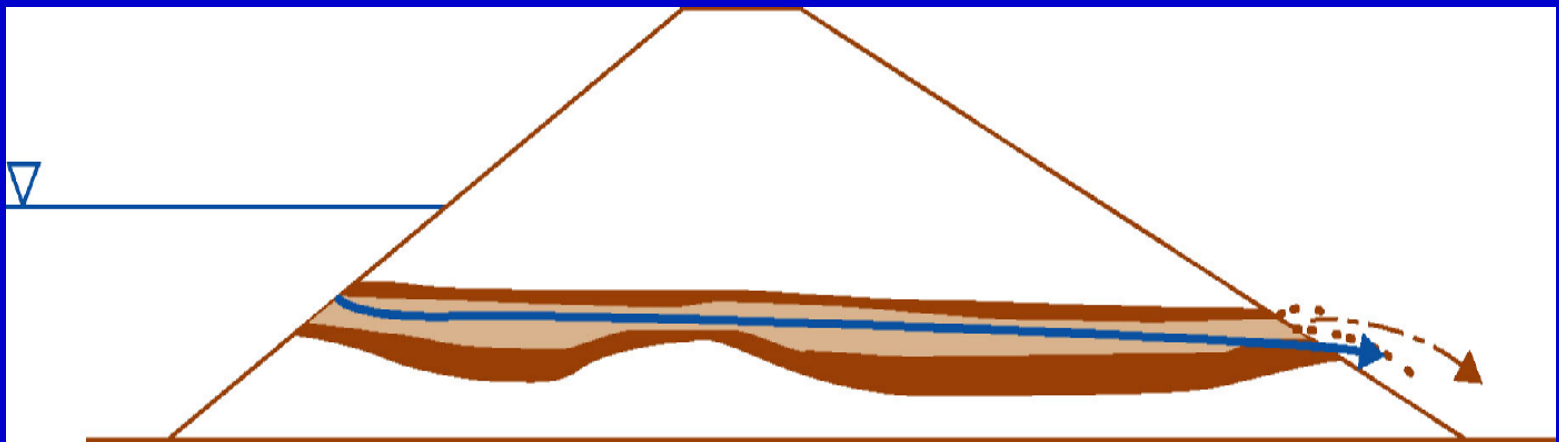
Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

1. Internal erosion rapidly enlarges a hydraulic fracture crack near the conduit.



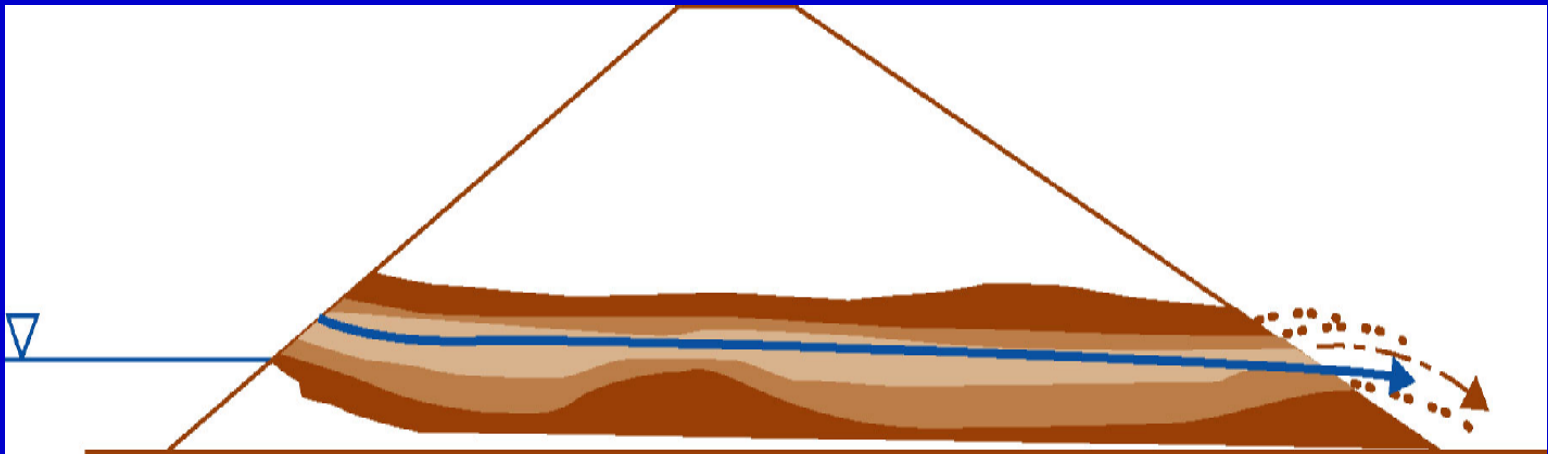
Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

2. An erosion tunnel develops along the crack.



Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

3. Continued erosion can lead to a breach of the dam.



Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

This dam failed due to internal erosion of hydraulic fracture cracks upon first filling



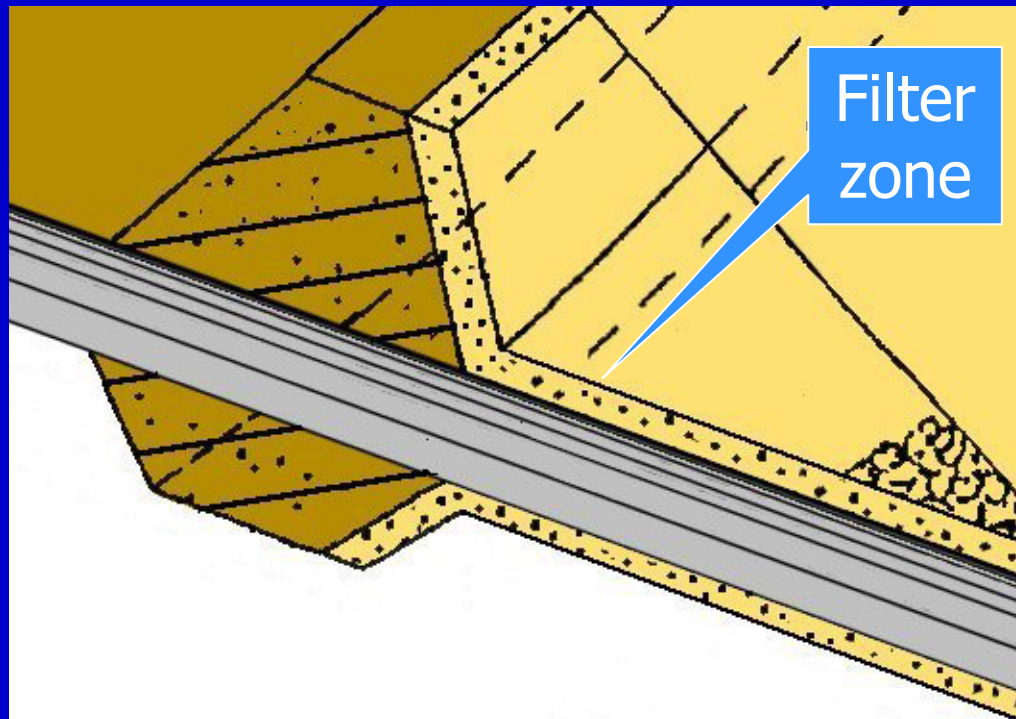
Defensive measures

Use of antiseep collars was discontinued in the 1980's by most of the major dam building organizations



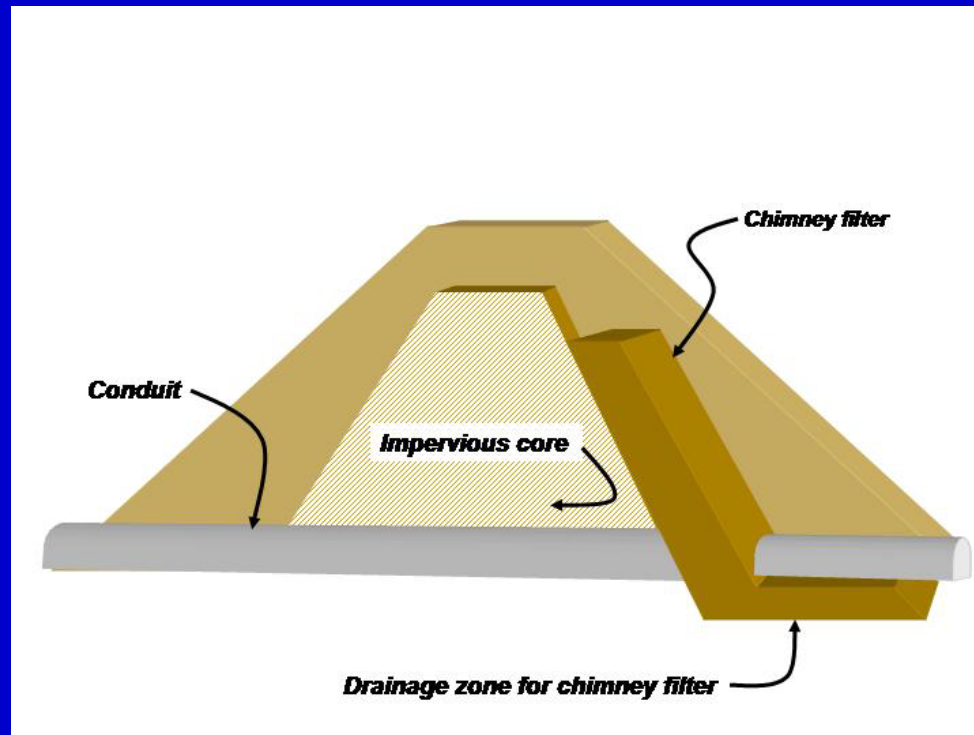
Filter zone surrounding the conduit

A zone of filter material surrounding the conduit is now recommended



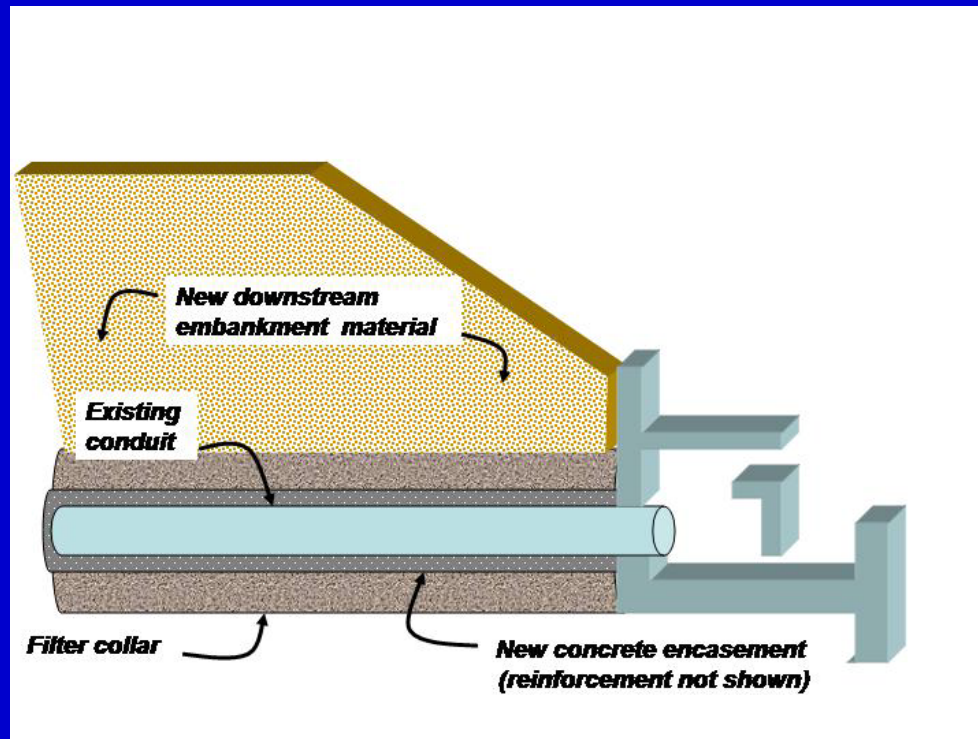
Types of filters used with conduits

Chimney filter – Used in new construction or extensive renovation



Types of filters used with conduits

Filter collar – Used in renovation





Conduits

Conduits have been constructed from a variety of materials including:

- Concrete (reinforced cast-in-place, precast)
- Plastic (thermoplastic, thermoset)
- Metal (steel, cast/ductile iron, CMP)



Conduit defects

Each conduit material reacts differently within the dam and is subject to a variety of conditions including:

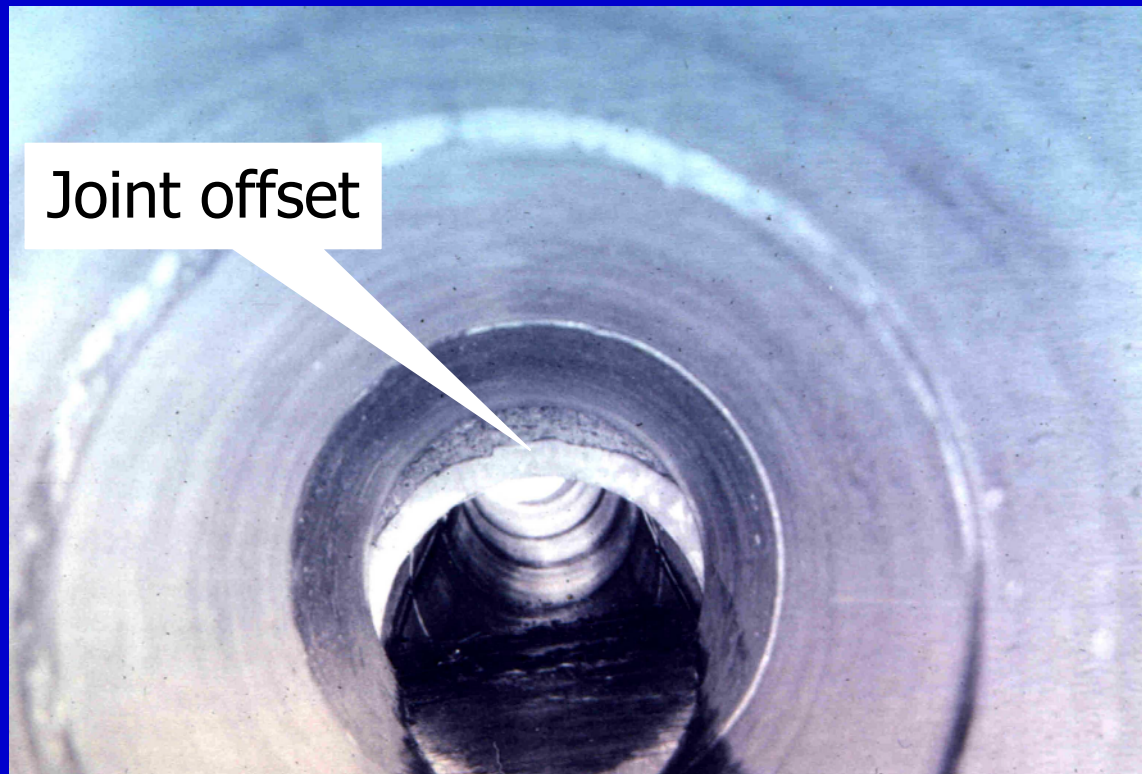
- Deterioration (corrosion, abrasion, aging, cavitation)
- Poor design and construction

Conduit defects - Examples



Corroded CMP

Conduit defects - Examples



Poor design and construction

Common methods of conduit inspection



Man-entry



ROV



Divers



Closed circuit television



Common methods for dealing with problem conduits

- Sliplining
- Remove and replace
- Repair
- Abandonment

Sliplining

High density polyethylene (HDPE) and steel are commonly used



HDPE



Steel

Cured-in-place pipe (CIPP)

Also known as an “elastic sock”



Unloading



Inversion process

Remove and replace



Excavation of the existing conduit



Construction of a new conduit

Repair



Spot repair



Grout injection

Abandonment

Injection of grout into an existing conduit



Outlet works

Best Practices for Conduits through Embankment Dams

The guidance document will be available for free public distribution in the Fall of 2005.



Hard Copy



CD and DVD



Best Practices for Conduits through Embankment Dams

Information on how to obtain a copy of the document will be posted on FEMA's website at www.fema.gov/fima/damsafe/resources

or

Contact Chuck Cooper (Bureau of Reclamation) at ccooper@do.usbr.gov.



Questions

