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Soil- Bentonite Cutoff Wall Through Free-Product at Indiana Harbor CDF



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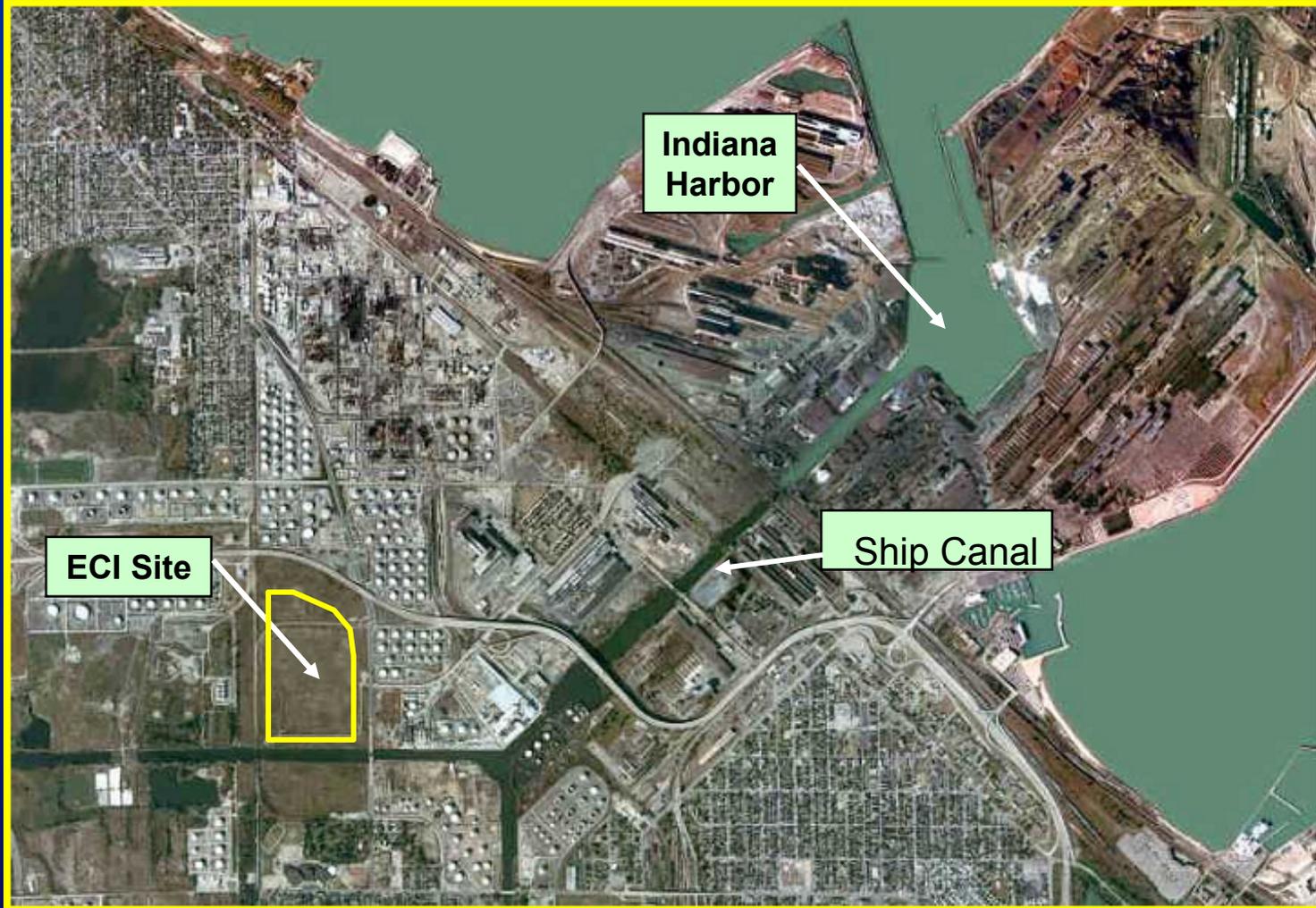
Project Location





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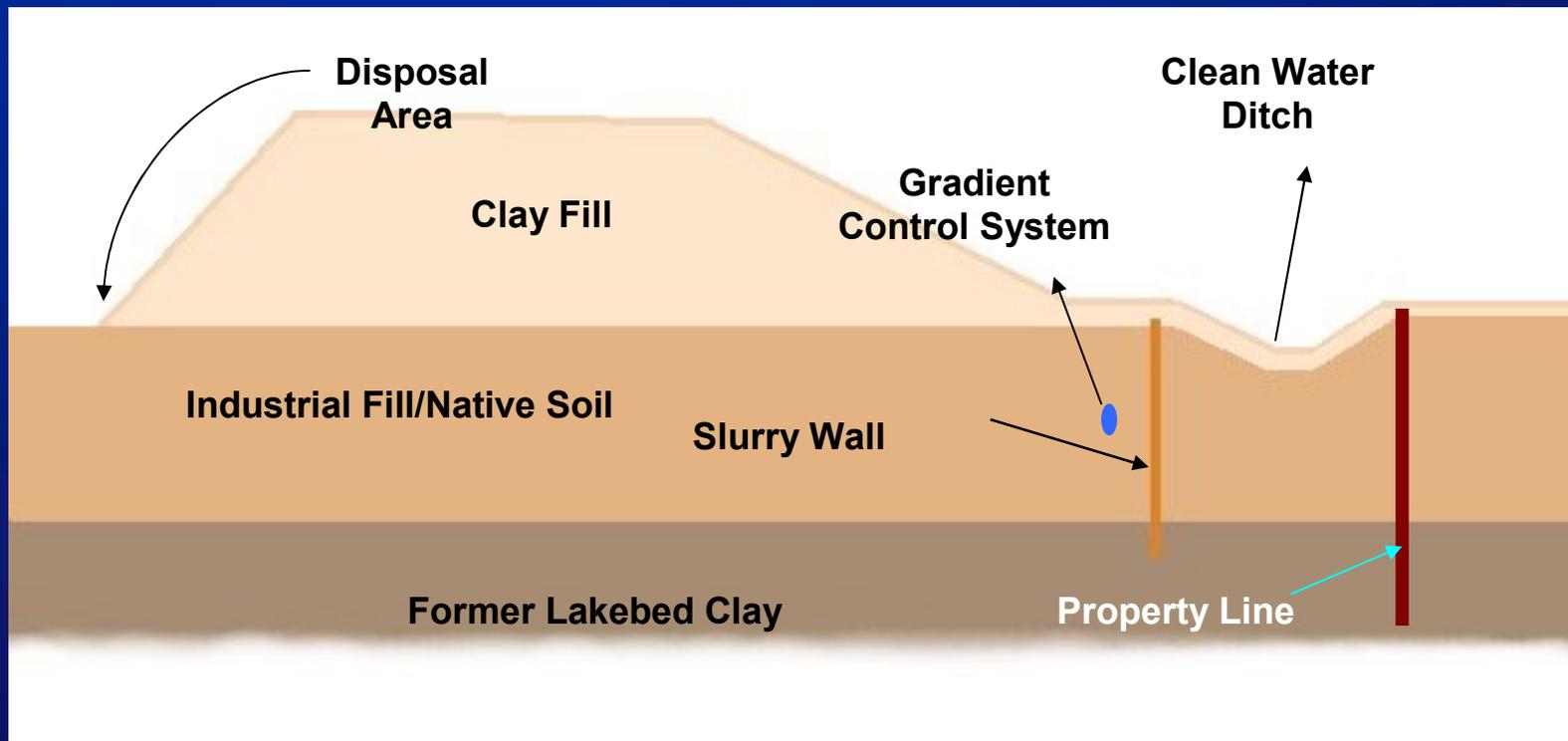
Site Rationale





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Site Geology and Design Purpose





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Cutoff Wall Construction

Step 1.



Step 2.





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Implementation Steps

- Soil Borings
- Compatibility Testing
- Test Section
- Obstruction Removal
- Cutoff Wall Construction Quality Control/Quality Assurance





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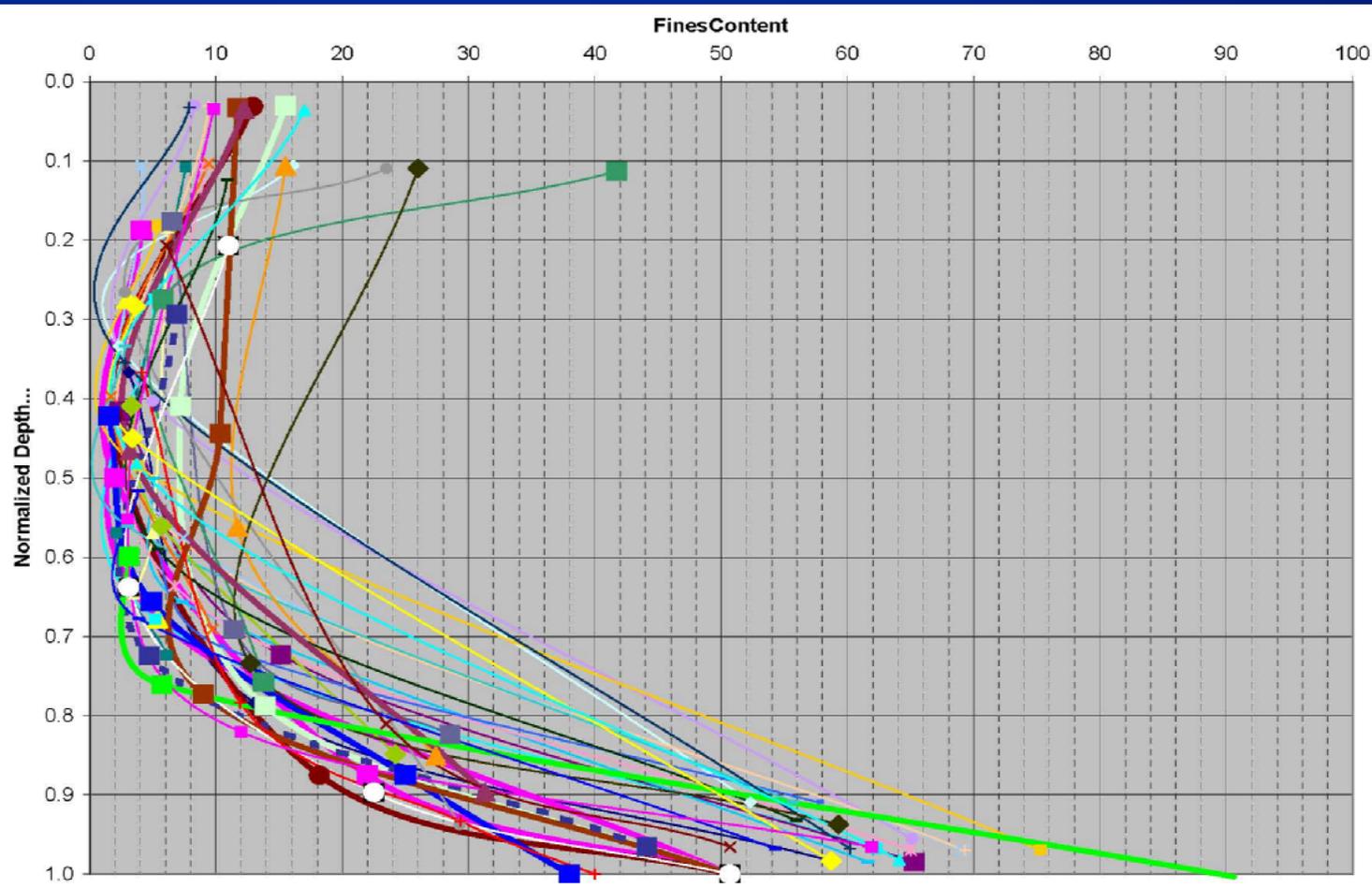
Soil Borings





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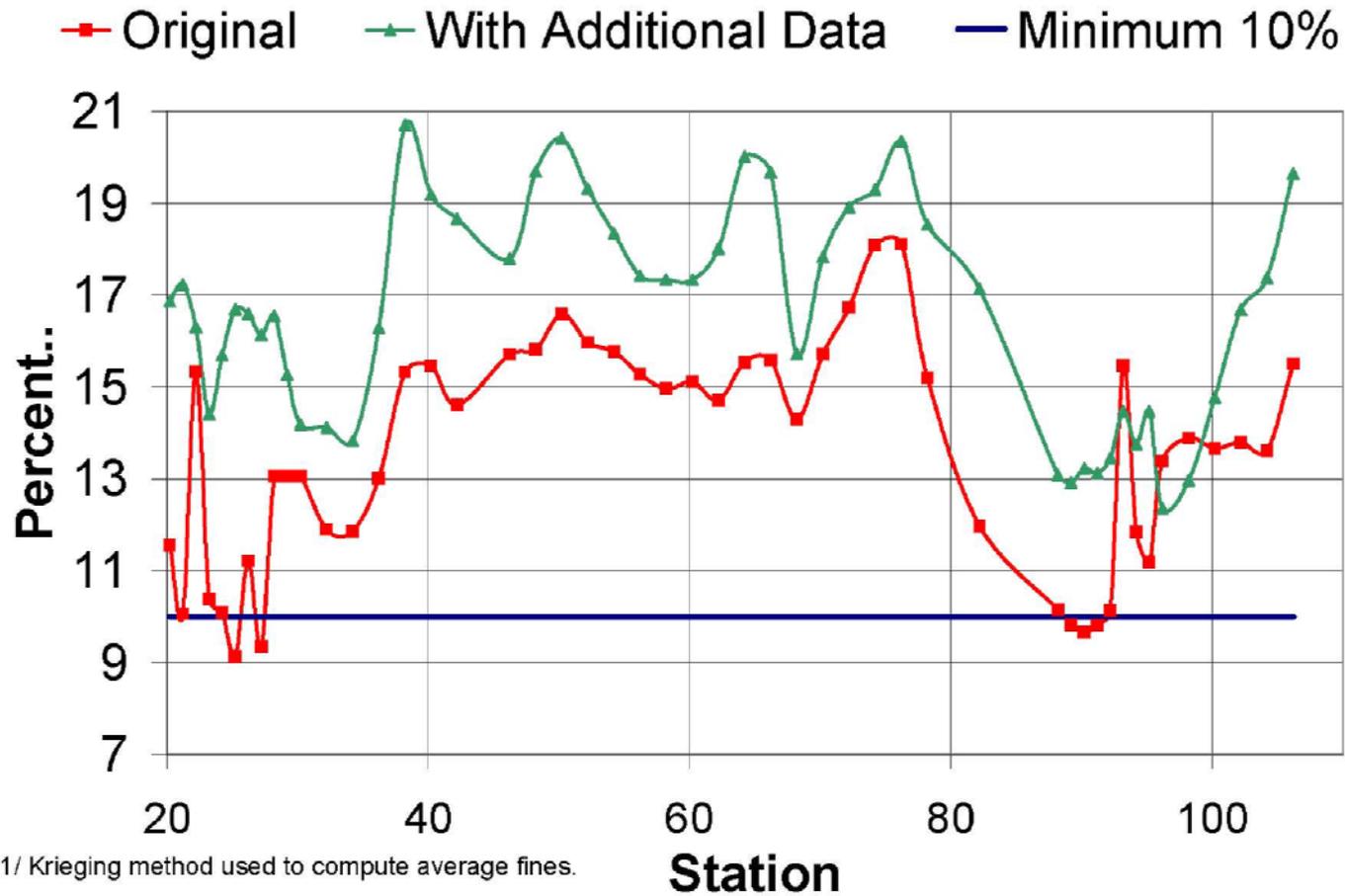
Fines Vs. Depth





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Average Fines





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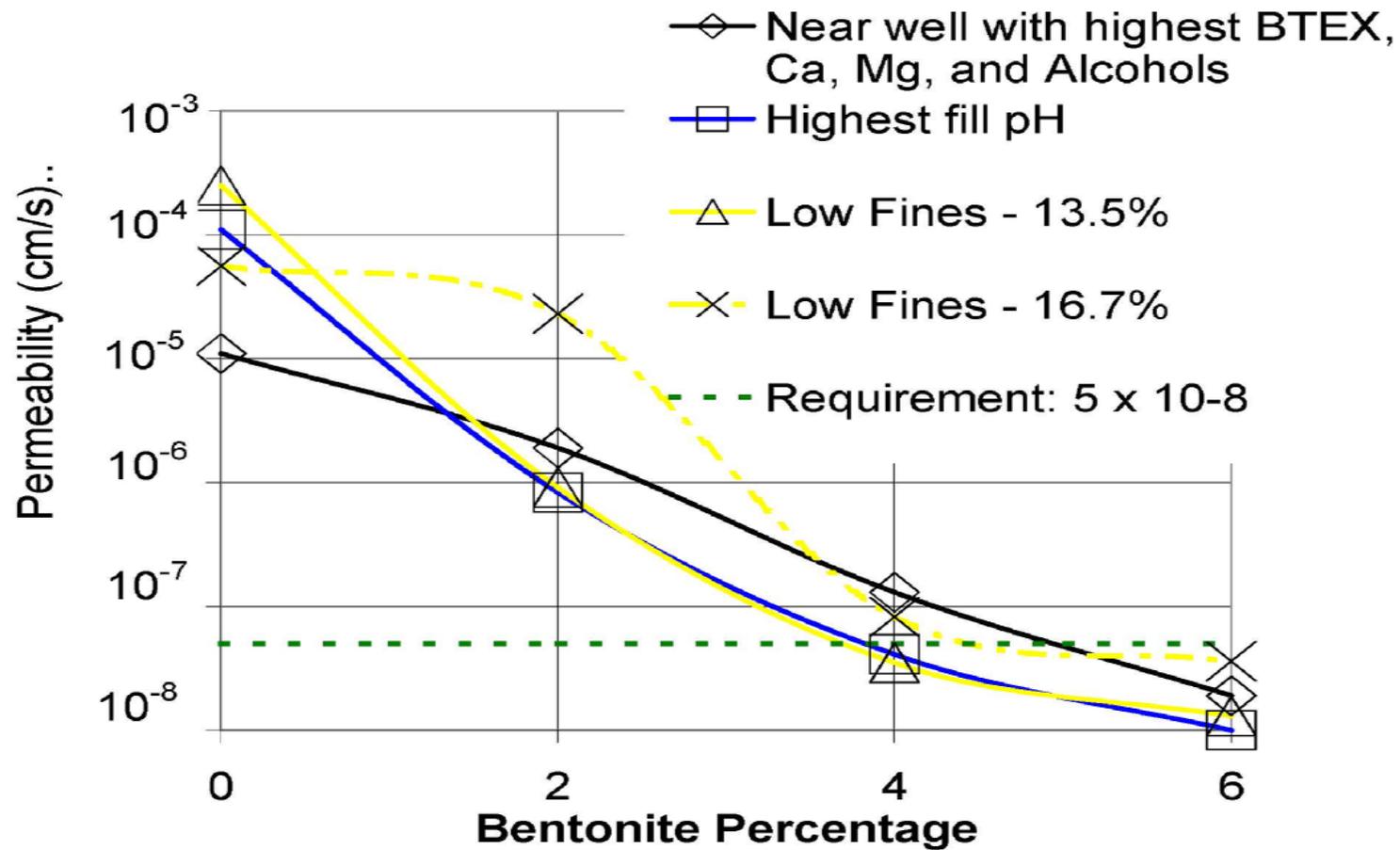
Compatibility Testing





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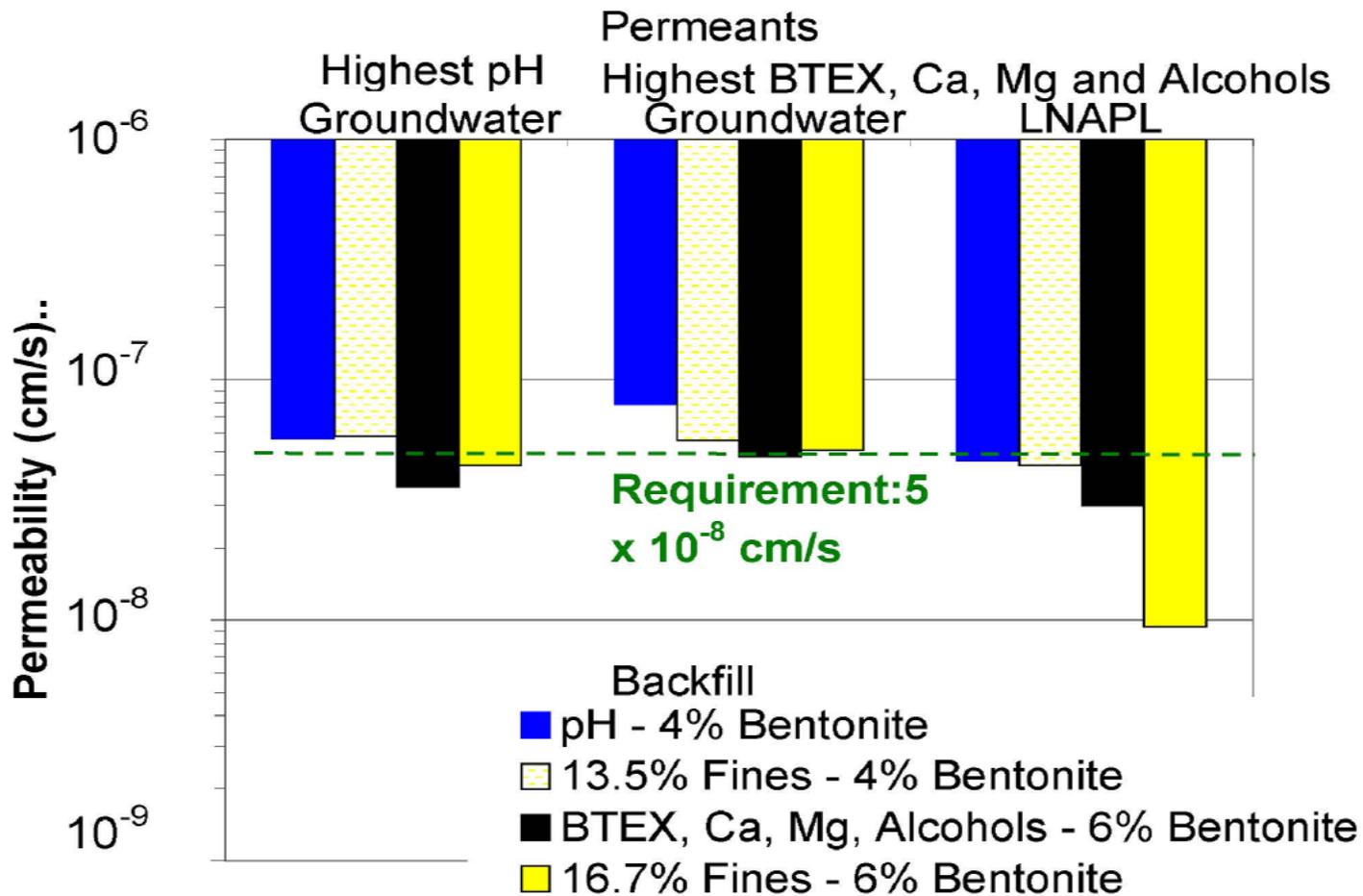
Short Term Compatibility





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Long Term Compatibility





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Test Section

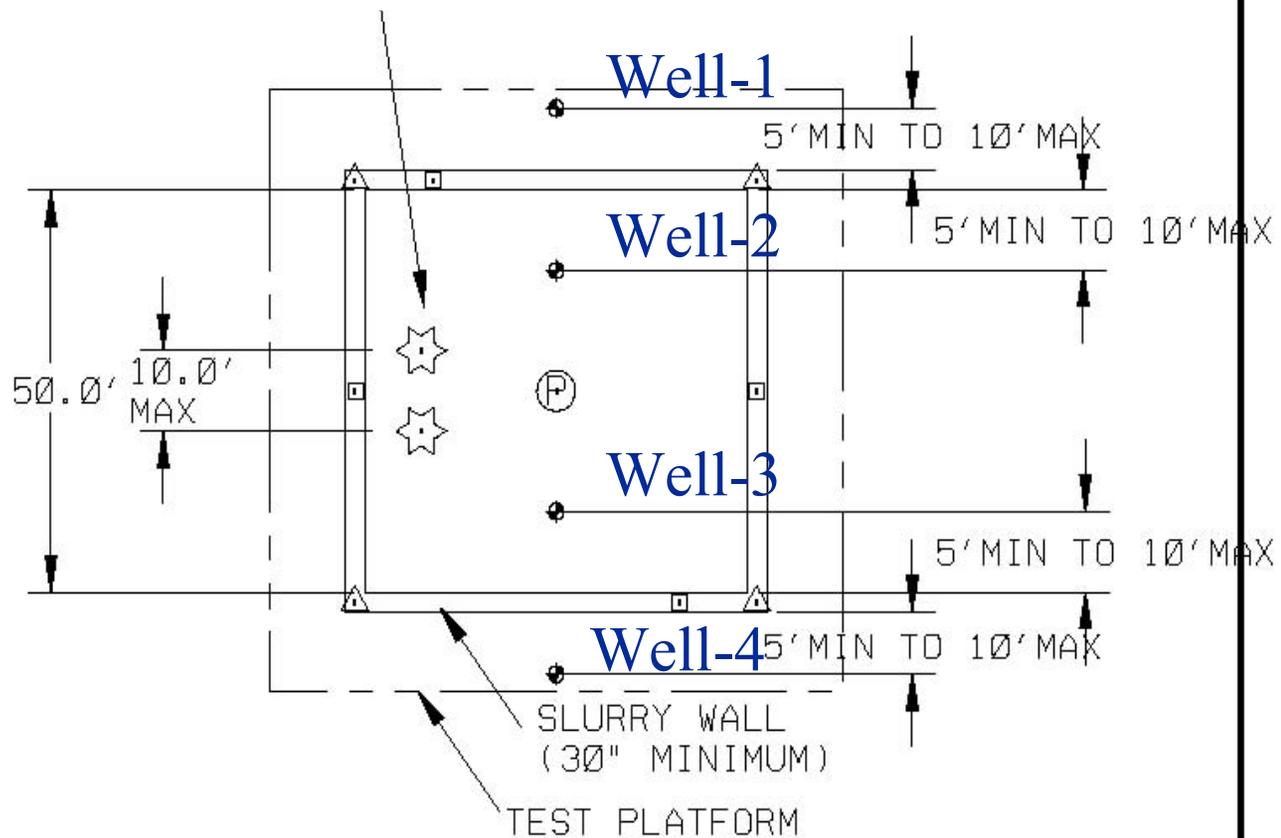




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Test Section

Casagrande Piezometers





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Obstruction Removal Dewatering



9.25.2002





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Obstruction Removal Oil-Water Separator





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Obstruction Removal - Pipes





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Obstruction Removal – Concrete Foundations





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Quality Control/Quality Assurance



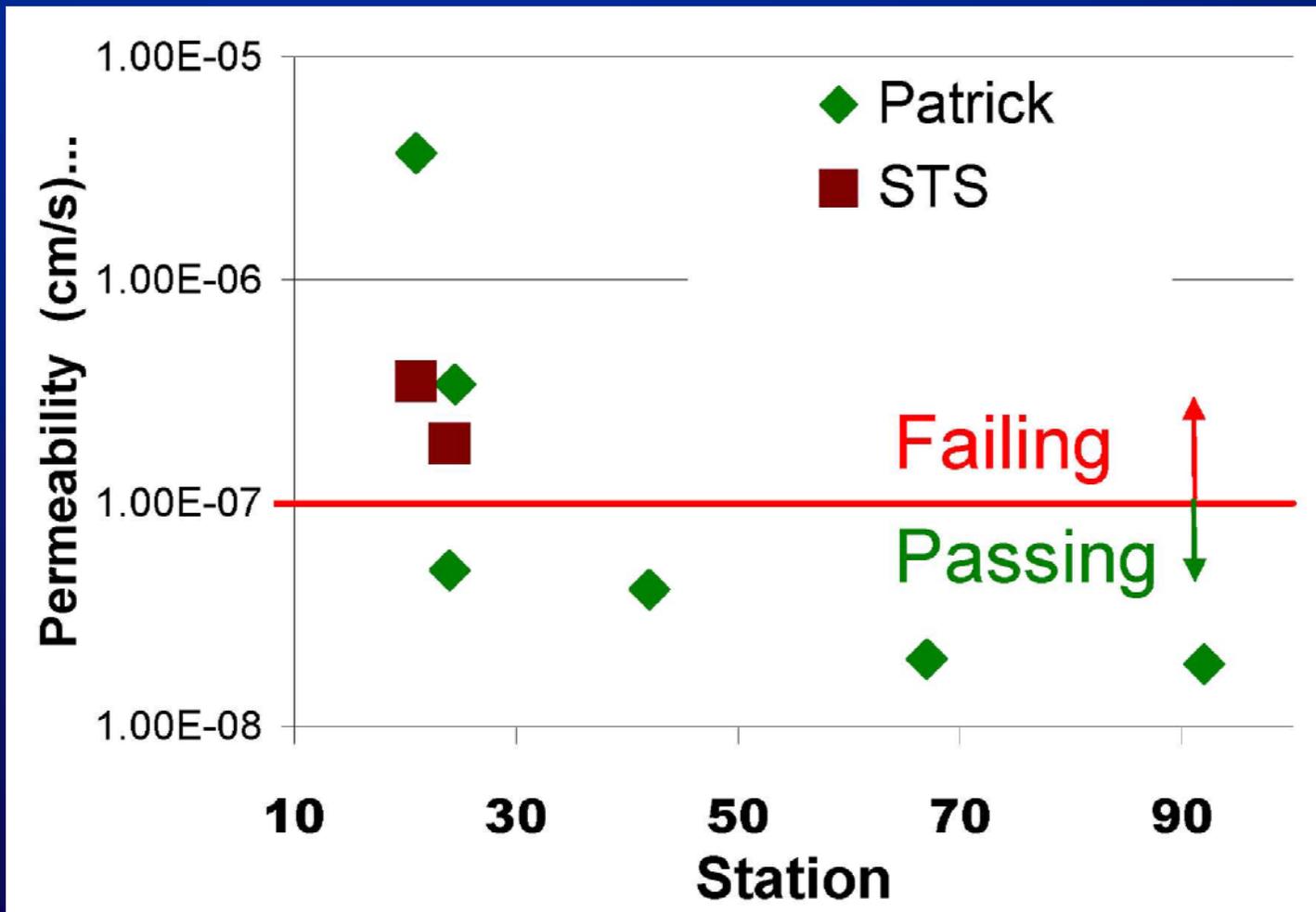
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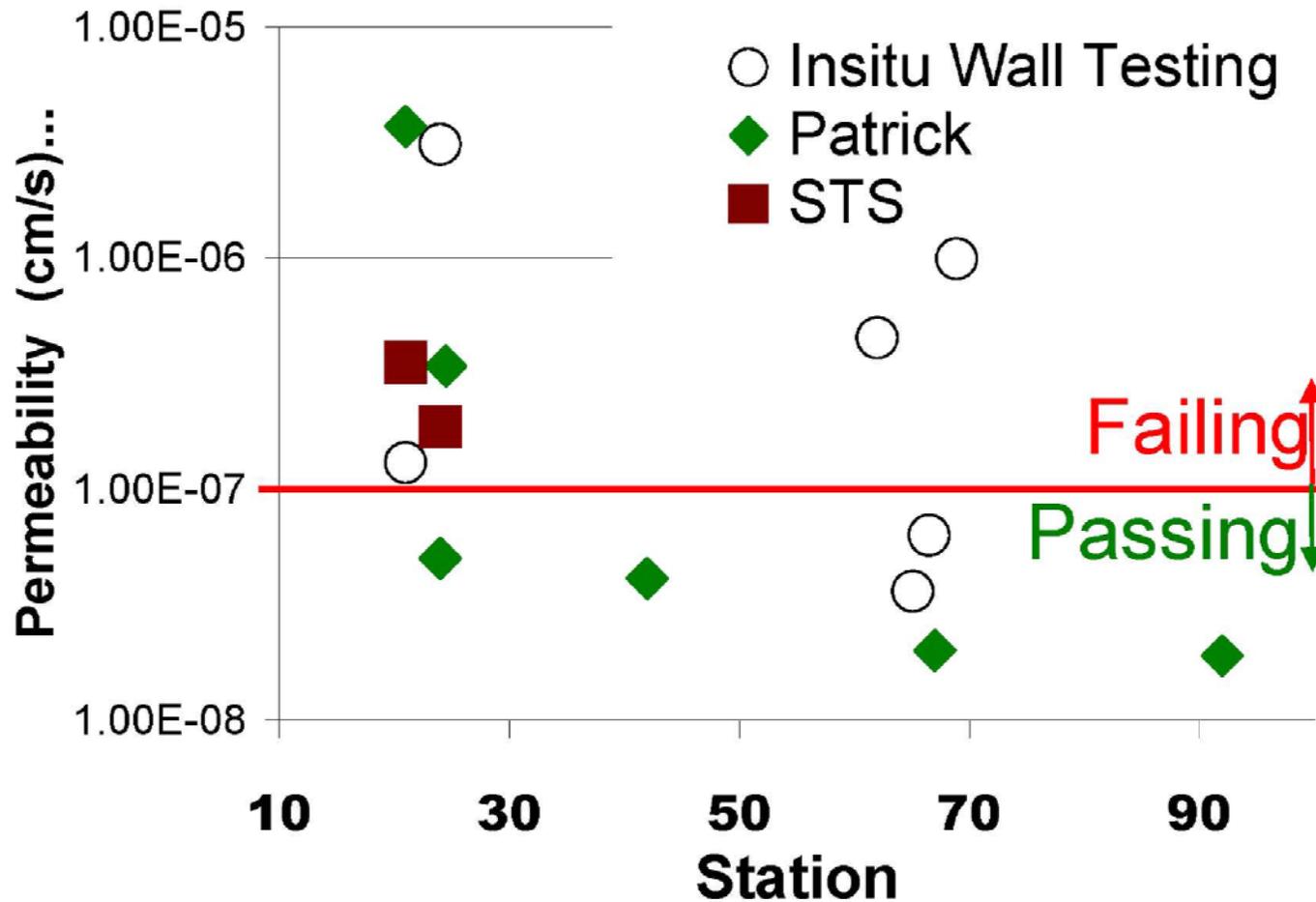
Quality Assurance – Duplicate Permeability





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Quality Assurance – Duplicate Permeability





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Conclusions

- Required 6% Bentonite to Achieve 10^{-7} cm/s permeability
- Quality Control/Quality Assurance Vital
- Design Staff Should be Involved in Implementation



Questions?



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Quality Control - Slurry

Test	Requirement	Rationale
Density	15 pcf < backfill	Displace Slurry
Sand Content	30%	Keep sand in suspension
Viscosity	40 – 90 s	Keep trench open, slurry displaceable
Filtrate Loss	< 25 cm ³	Maintain filter cake



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Quality Control - Backfill

Test	Requirement	Rationale
Density	15 pcf > slurry	Displace slurry
Permeability	< 1 x 10 ⁻⁷ cm/s	Reduce flow through wall



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Quality Assurance – Wall Repair Summary

