Models for Product Quality

The Capability Maturity Model Integrated for Development

CMMI-DEV, Version 1.2

Integrated Project Management (IPM):
The CMMI and collaborative
product development

Course Guide



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About SSQC

William J. Deibler II and Robert Bamford founded SSQC in 1990 to support organizations in the definition and implementation of Software, Hardware, and Systems Engineering Practices, Software Quality Assurance and Testing, Business Process Reengineering, ISO 9000 Registration, and CMM/CMMI implementation. Their clients have successfully achieved ISO registration and advanced CMM and CMMI maturity levels.

Bob and Bill have developed and published numerous training courses, assessment and auditing tools, research papers, and articles on interpreting and applying the ISO 9000 standards and guidelines and the SEI Capability Maturity Model for Software. They were the principal authors and editors of **A Guide to Software Quality System Registration under ISO 9001**, and have served as active United States TAG members in the ISO/IEC JTC1 SC7 - Software Engineering Standards subcommittee, which is responsible for the development and maintenance of ISO 12207 and ISO 15504 (SPICE). Their latest book, ISO 9001:2000 for Software and Systems Providers, and Engineering Approach, was published in 2003 by CRC Press. The book joins their extensive portfolio of articles, which have appeared in McGraw Hill's Quality Systems Update, IEEE COMPUTER, McGraw Hill's ISO 9000 Handbook, CrossTALK, and Software Marketing Journal.

Since 1990, they have presented research papers and tutorials at over 50 national and international conferences, including those sponsored by the American Society for Quality (ASQ), the ESPI Foundation (ESEPG), Pacific Northwest Software Quality (PNSQC), the Software Publishers Association (SPA), Software Technology Support Center (STSC), the Software Engineering Institute (SEI) and Software Research Inc. Their courses have been offered through universities and professional associations, including the ASQ, the CSU Long Beach Software Engineering Forum for Training, Semiconductor Equipment and Materials International (SEMI), the Software Engineering Institute (SEI), UC Berkeley, and UC Santa Cruz.

William J. Deibler II has an MSc. in Computer Science and over 25 years experience in the computer industry, primarily in the areas of software and systems development, software testing, and software quality assurance. Bill has extensive experience in managing and implementing CMM-, CMMI-, and ISO 9001-based process improvement in software, hardware, and systems engineering environments. Bill is an SEI-authorized SCAMPI Lead Appraiser for CMMI.

Robert Bamford has an MAT in Mathematics. In a professional career spanning more than 30 years, he has taught secondary and university Mathematics, and has worked in and managed training development, technical publications, professional services, and third-party software development. His experience also includes implementing a Crosby-based Total Quality Management System, implementing CMM-, CMMI-, and ISO 9000-based systems, and developing and facilitating workshops and courses.

Integrated Project Management (IPM)

The CMMI V1.2 and collaborative product development

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Getting started

- About the presenters
- Audience
 - Some level of familiarity with the Software CMM Version 1.1 or CMMI Version 1.1 (Staged or Continuous)
 - Maintaining SW CMM 1.1, finishing CMMI V 1.1, starting CMMI V 1.2
- Experience breeds ..., well, opinions, concerns, etc.

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Project management: prioritized issues

- Develop an individual list of the challenges your organization needs to address in <u>managing projects</u> <u>or programs</u>
 - On-going problems
 - Impending needs
- Prioritize individual list
- Develop a single prioritized list of five items as a team
- Pick a representative to present team's list in 3 minutes
- Ensure your concerns are addressed to greatest possible extent

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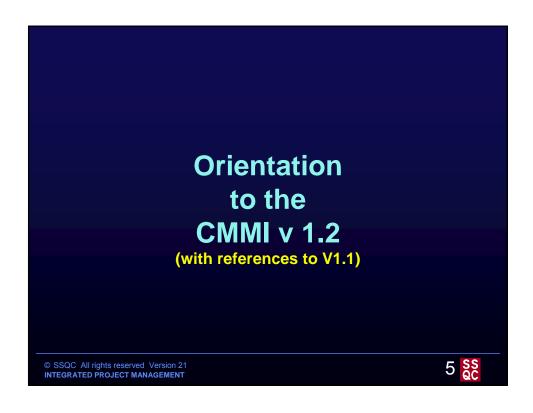
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About the rest of the presentation

- Brief orientation
 - Structure of CMMI SE/SW v1.2
 - Process Areas, Goals, Practices, and Process Categories
 - A warning: Chasing levels
- Integrated Project Management (IPM) The Specific Practices
 - Metrics, models, Key Performance Indicators
 - IPM and the Project Management Category Process Areas
 - Managing critical dependencies and risk
 - Project Planning (PP)
 - Process Monitoring and Control (PMC)
 - Team exercise: Case study
- Integrated Product and Process Development (IPPD)
 - IPM and the Support Process Category Process Areas
- IPM and the Generic Practices
- Tools, tips, checklists and implementation opportunities

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The model

CMMI for Development, Version 1.2, CMU/SEI-2006-TR-008, Carnegie Mellon University, August 2006, available at:

www.sei.cmu.edu/pub/documents/06.reports/pdf/06tr008.pdf

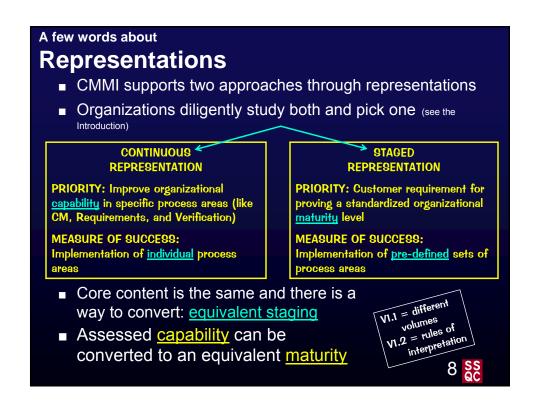
Capability Maturity Model Integration (CMMI), Version 1.1, CMMI for Systems Engineering, Integrated Product and Process Development, and Supplier Sourcing (CMMI-SE/SW/IPPD/SS, V1.1), Continuous Representation, CMU/SEI-2002-TR-011, Carnegie Mellon University, March 2002, available at:

www.sei.cmu.edu/publications/documents/02.reports/02tr011.html

Capability Maturity Model Integration (CMMI), Version 1.1, CMMI for Systems Engineering, Integrated Product and Process Development, and Supplier Sourcing (CMMI-SE/SW/IPPD/SS, V1.1), Staged Representation, CMU/SEI-2002-TR-012, Carnegie Mellon University, March 2002, available at:

www.sei.cmu.edu/publications/documents/02.reports/02tr012.html





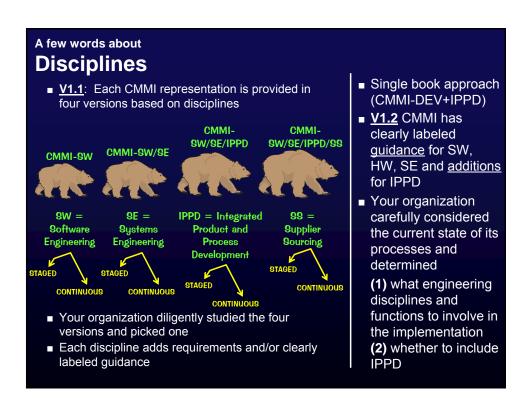
A few words about

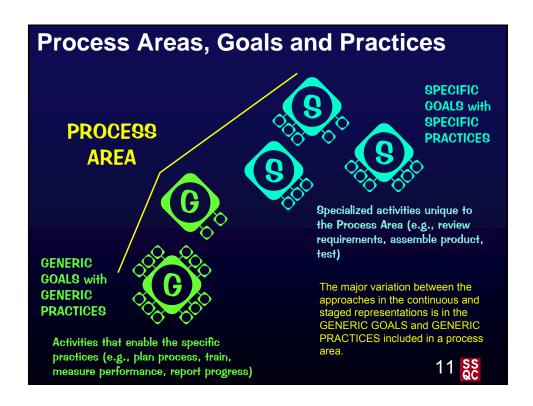
Levels

- Staged supports organizational <u>maturity</u>
 - Level 2 through 5
- Continuous supports process capability
 - Levels 0 through 5
- Your organization diligently studied the current state of its practices and established a realistic target for capability or maturity level
- Each increase in level adds requirements

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Required, expected, informative

Required components describe

what an organization <u>must</u> achieve to satisfy a process area. This achievement must be visibly implemented in an organization's processes. The required components in CMMI are the <u>specific and generic goals</u>. Goal satisfaction is used in appraisals as the basis for deciding whether a process area has been achieved and satisfied.

Expected components describe

what an organization <u>may</u> implement to achieve a required component. Expected components guide those who implement improvements or perform appraisals. Expected components include the <u>specific and generic practices</u>. Before goals can be considered satisfied, either the practices as described, or <u>acceptable alternatives to them</u>, are present in the planned and implemented processes of the organization.

Informative components provide

details that help organizations get started in thinking about how to approach the required and expected components. Subpractices, typical work products, amplifications, generic practice elaborations, goal and practice titles, goal and practice notes, and references are examples of informative model components.

CMMI V1.1 and V1.2, Section 2

... and the Glossary

The CMMI glossary of terms is not a required, expected, or informative component of CMMI models. You should interpret the terms in the glossary in the context of the model component in which they appear. (CMMI V1.2, Section 2 Process Area Components)

To find out what the authors of the CMMI had in mind, look up:

- Familiar terms that don't seem to fit or that are interpreted differently by members of the team
- Unfamiliar terms

Be aware of "must"s in the Glossary ("establish and maintain")



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CMMI Process Areas by Category

CATEGORY	Туре	Process Area	
Process Management (PCM)	Basic	OPF	Organizational Process Focus
		OPD	Organizational Process Definition
		OT	Organizational Training
	Advanced	OPP	Organizational Process Performance
		OID	Organizational Innovation and Deployment
Project Management (PJM)	Basic	PP	Project Planning
		PMC	Project Monitoring and Control
		SAM	Supplier Agreement Management
	Advanced	IPM	Integrated Project Management for IPPD
		RSKM	Risk Management
		QPM	Quantitative Project Management
Engineering (ENG)		RM	Requirements Management
		RD	Requirements Development
		TS	Technical Solution
		PI	Product Integration
		VER	Verification
		VAL	Validation
Support (SUP)	Basic	MA	Measurement and Analysis
		PPQA	Process and Product Quality Assurance
		CM	Configuration Management
	Advanced	DAR	Decision Analysis and Resolution
		CAR	Causal Analysis and Resolution

Categories and interactions

CMMI V1.2, Section 4, Relationships Among Process Areas

Although we are grouping process areas this way to discuss their interactions, process areas often interact and have an effect on one another regardless of their defined group.

Being aware of the interactions that exist among CMMI process areas and which process areas are Basic and Advanced will help you apply CMMI in a useful and productive way.

See V1.1 Section 5

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Employ established principles

CMMI V1.2, Section 5, Using CMMI Models

Regardless of your type of organization, to apply CMMI best practices, you must use professional judgment when interpreting them for your situation, needs, and business objectives. Although process areas depict the characteristics of an organization committed to process improvement, you must interpret the process areas using an in-depth knowledge of CMMI, your organization, the business environment, and the specific circumstances involved.

See V1.1 Section 1

As you begin using a CMMI model to improve your organization's processes, map your real-world processes to CMMI process areas. This mapping enables you to initially judge and later track your organization's level of conformance to the CMMI model you are using and to identify opportunities for improvement.

See V1.1 Section 2

CMMI models do not explicitly prescribe nor imply particular processes that are right for any organization or project. Instead, CMMI describes minimal criteria necessary to plan and implement processes selected by the organization for improvement based on business objectives.

Employ established principles (cont.)

CMMI V1.2, Glossary, in three places: under "adequate" and "appropriate" and "as needed"

When using any CMMI model, you must interpret the practices so that they work for your organization.

See V1.1, Section 3

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The intended scope of CMMI

CMMI V1.2, Section 1, The Scope of CMMI for Development

CMMI for Development is a reference model that covers the <u>development</u> and <u>maintenance</u> activities applied to both <u>products</u> and <u>services</u>.

Models in the CMMI for Development constellation contain practices that cover <u>project management</u>, <u>process</u> <u>management</u>, <u>systems engineering</u>, <u>hardware</u> <u>engineering</u>, software <u>engineering</u>, and other supporting processes used in development and maintenance. The CMMI for Development +IPPD model also covers the use of <u>integrated teams</u> for development and maintenance activities.

See CMMI V1.1, Chapter 5

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The intended scope of CMMI (cont.)

CMMI V1.2, Preface

CMMI® (Capability Maturity Model® Integration) is a process improvement maturity model for the development of products and services. It consists of best practices that address development and maintenance activities that cover the **product lifecycle** from conception through delivery and maintenance.

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Establish and Maintain

CMMI V1.2, Glossary, under "establish and maintain" In the CMMI Product Suite, you will encounter goals and practices that include the phrase "establish and maintain." This phrase means more than a combination of its component terms; it includes documentation and usage. For example, "Establish and maintain an organizational policy for planning and performing the organizational process focus process" means that not only must a policy be formulated, but it also must be documented, and it must be used throughout the organization.

CMMI V1.1, Section 3, Establish and maintain

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Processes: managed and defined

CMMI V1.2 Glossary and Part 2

A managed process

A performed process that is planned and executed in accordance with policy; employs skilled people having adequate resources to produce controlled outputs; involves relevant stakeholders; is monitored, controlled, and reviewed; and is evaluated for adherence to <u>its process description</u>.

A defined process

A <u>managed</u> process that is tailored from the organization's set of standard processes according to the organization's tailoring guidelines; has a maintained <u>process description</u>; and contributes work products, measures, and other processimprovement information to the organizational process assets.

See CMMI v1.1, Chapter 3

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Processes and process descriptions

CMMI V1.2, Part 2, Generic Goals and Generic Practices

A defined process clearly states the <u>purpose</u>, <u>inputs</u>, <u>entry criteria</u>, <u>activities</u>, <u>roles</u>, <u>measures</u>, <u>verification steps</u>, <u>outputs</u>, <u>and exit criteria</u>.

A critical distinction between a managed process and a defined process is the scope of application of the process descriptions, standards and procedures. ... Another critical difference is that a defined process is described in more detail and is performed more rigorously than a managed process.

- Scope, detail, and rigor
 - Managed project-unique processes developed independently
 - May be successfully implemented with less detail and less rigor (more professional judgment ... "we all understand what to do")
 - Defined project's processes are tailored from the organization's standard processes
- Use the same template at Level 2 and Level 3
 - · Facilitate migration and reuse

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Process description defined

Process description

A documented expression of a set of activities performed to achieve a given purpose.

The level of detail is not specified. Consider process complexity, operator skills and training, frequency of execution,

A process description provides an operational definition of the major components of a process. The description specifies, in a complete, precise, and verifiable manner, the requirements, design, behavior, or other characteristics of a process. It also may include procedures for determining whether these provisions have been satisfied. Process descriptions may be found at the activity, project, or organizational level.

CMMI V1.2 and V1.1, Glossary

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SEI commentary (and what appraisers look for)

The concept of documented procedure is handled by the generic goal that says that you perform a process according to a managed or defined process. The definition of a "managed process" includes documenting the process and procedures that you use. The term "according to a documented procedure" is not explicitly used in the model.

(CMMI FAQ, Feb. 2002, under "Model Interpretation"; for V1.1, true for V1.2)

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Chasing levels

Maturity levels are measured by the the achievement of the specific and generic goals that apply to each pre-defined set of process areas. [2000-TR-30, paragraph 2, p. 23]

Conformance with a process area means that in the planned and implemented processes there is an associated process (or processes) that addresses either the specific and generic practices of the process area or alternatives that clearly and unequivocally accomplish a result that meets the goal associated with that specific or generic practice. [2000-TR-30, paragraph 2, p. 26]

... trying to skip maturity levels is usually counterproductive. [2000-TR-30, paragraph 2, p. 24]

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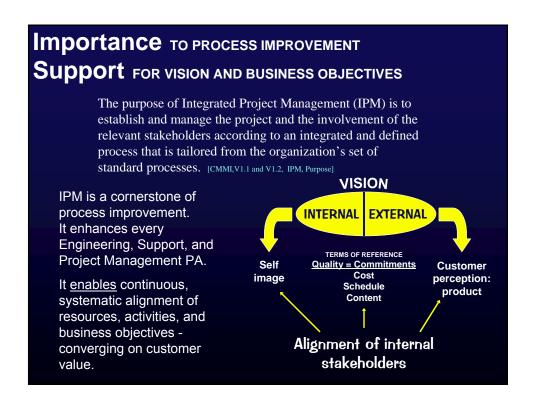
Why Integrated Project Management (IPM)?

Shouldn't it wait until Level 3?

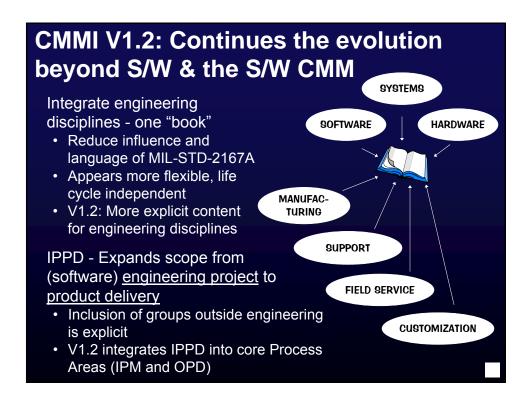
- For small organizations, small projects, level 3 PAs can be set as the initial goal
 - Support for cross-functional teams
 - Significant benefits in going beyond monitoring and control (Level 2)
- S/W CMM v1.1 transition, inspiration
- Because sometimes skipping levels is productive
 - . Or, because sometimes not skipping levels is counterproductive

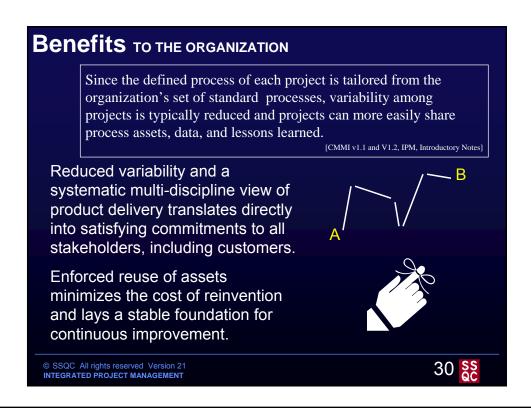
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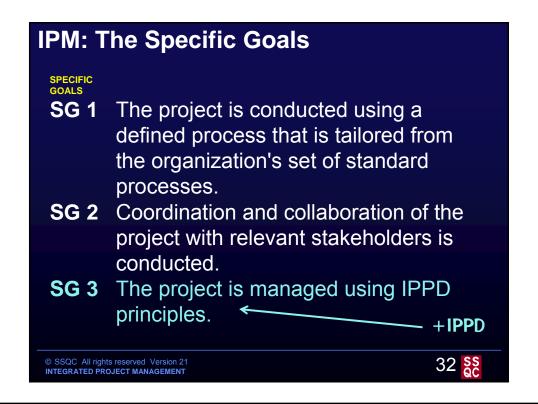


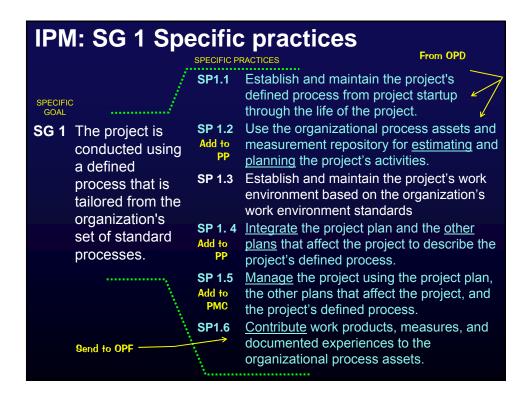


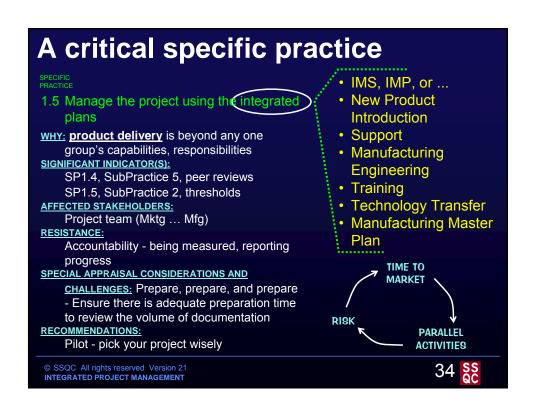




Relationships and dependencies WITHIN THE PROJECT MANAGEMENT CATEGORY Integrated Project Management (IPM) ... Relies on Project Planning (PP) and Project Monitoring and Control (PMC) for basic project planning and management · Adds basic requirements for IPM + PP + PMC systematic coordination · Adds IPPD requirements · Incorporates data to drive decisions Integrates Supplier Agreement Management (SAM) to support outsourcing development © SSQC All rights reserved Version 21 INTEGRATED PROJECT MANAGEMENT 31 88







Specific practice 1.5, Subpractice 2

2 Monitor and control the project's activities and work products using the project's defined process, project plan, and other plans that affect the project.

This task typically includes the following:

- Using the defined entry and exit criteria to authorize the initiation and determine the completion of the tasks
- Monitoring the activities that could significantly affect the actual values of the project's planning parameters
- Tracking the project's planning parameters using measurable thresholds that will trigger investigation and appropriate actions
- Monitoring product and project interface risks
- Managing external and internal commitments based on the plans for the tasks and work products of the project's defined process

See CMMI V 1.1 SP 1.4

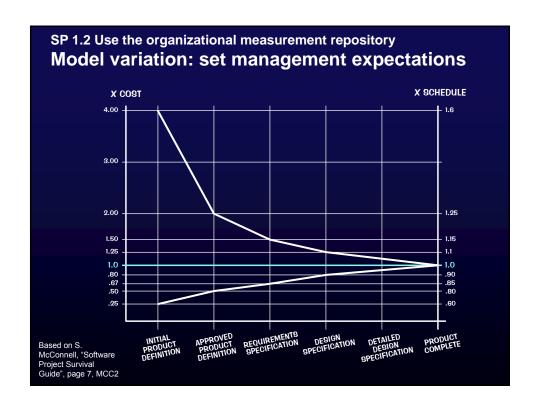
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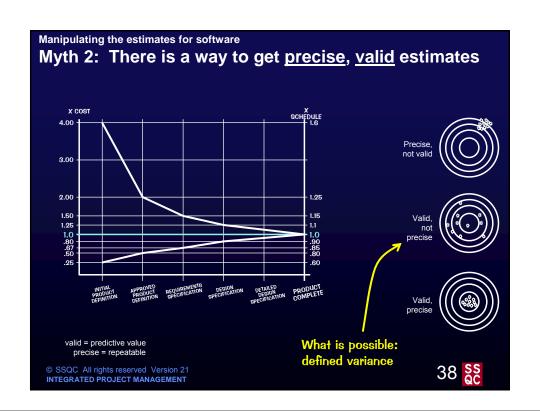
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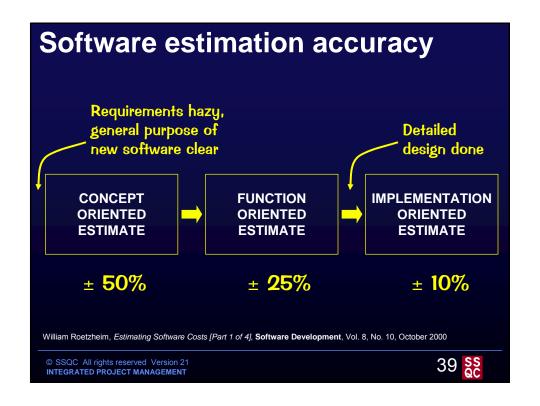
Project management

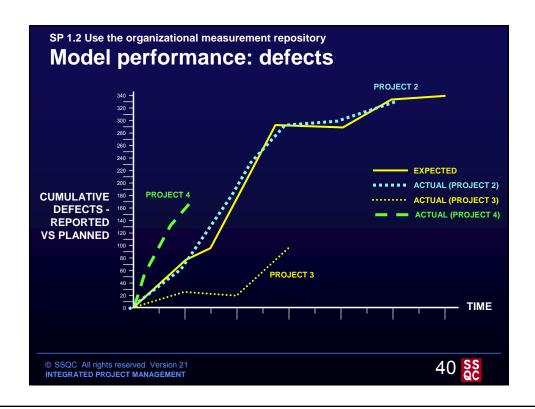
- Models predict
- Metrics track
- Key performance indicators

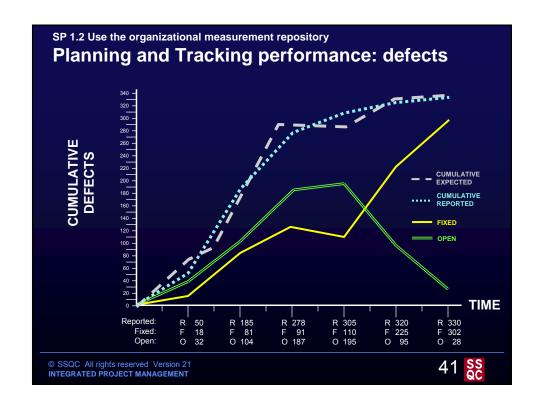
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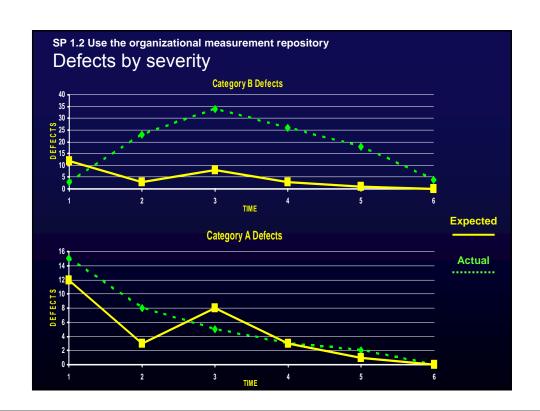


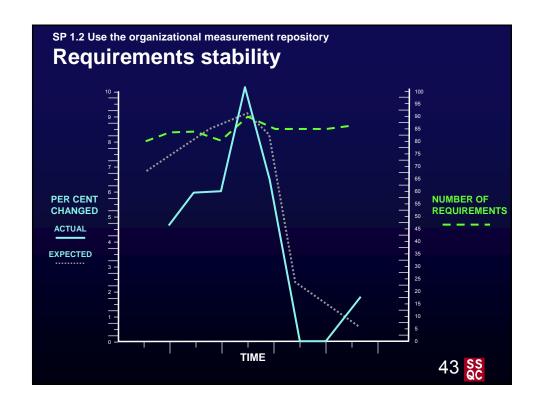


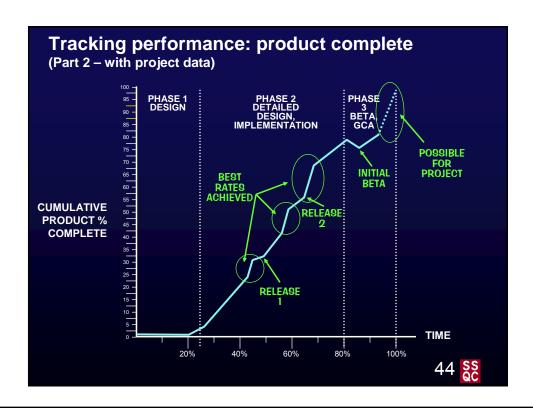


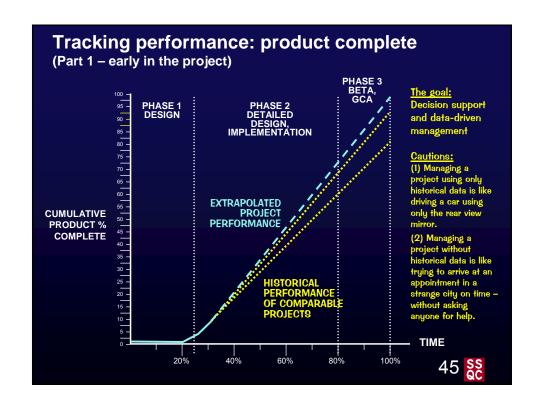


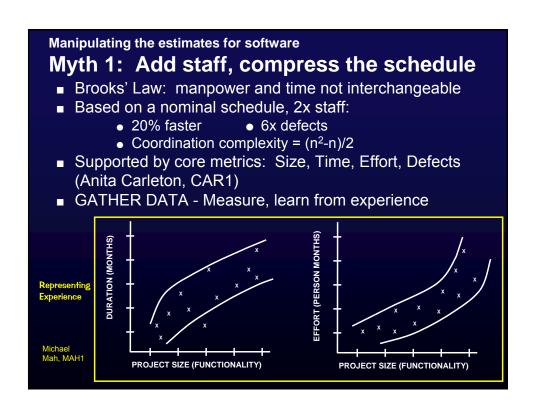


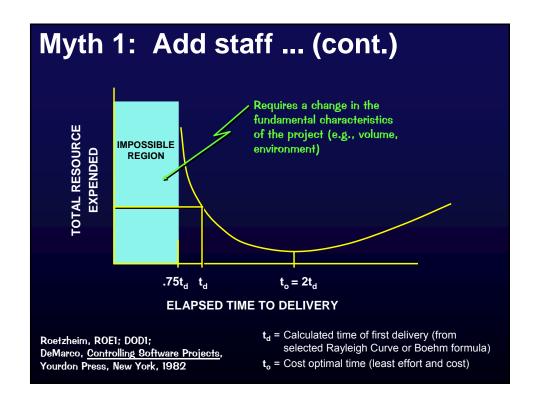












Myth 3: Reuse will save us ■ To build in reusability: 2x effort • Per class library - from 20 to 40 days • Design, inspection, documentation ■ Library maintenance • Coordinating obsolescence ■ Learning curve (6 to 12 months) • Library consultant per 4 projects • Maintain, communicate, advise, mentor

Manipulating the estimates for software Myth 4: Assume we'll make it up later (somehow) Arbitrarily cut time from activities that are further out (and for which estimates are inherently less accurate and defensible)

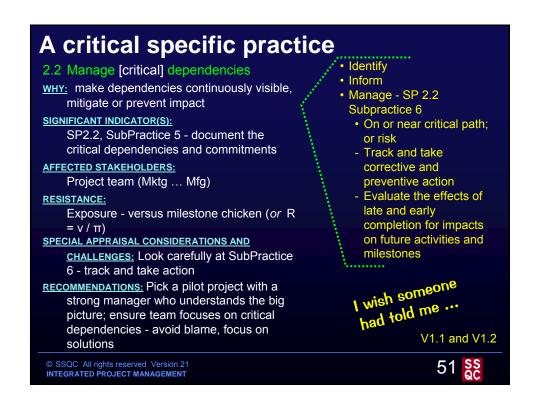
- Projects over budget when only 15% complete usually complete with overruns
- Actual completion costs will not improve by more than 10% of the current percent overrun
- For commercial projects
 - 10% late ~ 30% loss in profit
 - 50% cost overrun ~ 3% loss in profit

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IPM: Specific goals and practices (cont.) PRACTICES SP2.1 Manage the involvement of SPECIFIC GOALS the relevant stakeholders in **SG 2** Coordination the project. and **SP 2.2** Participate with relevant collaboration of stakeholders to identify, the project with negotiate, and track critical relevant dependencies. stakeholders is **SP 2.3** Resolve issues with conducted. relevant stakeholders. V1.1 and V1.2 © SSQC All rights reserved Version 21 INTEGRATED PROJECT MANAGEMENT 50 SS



Specific practice 2.2, subpractice 5

5. Document the critical dependencies and commitments.

Documentation of commitments typically includes the following:

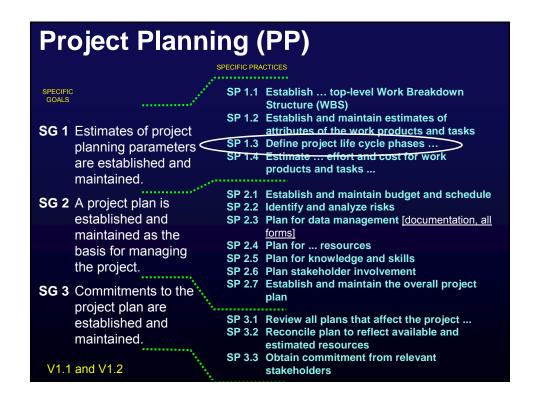
- Describing the commitment
- Identifying who made the commitment
- Identifying who is responsible for satisfying the commitment
- Specifying when the commitment will be satisfied
- Specifying the criteria for determining if the commitment has been satisfied

V1.1 and V1.2

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Life cycles and life cycles From Project Planning (PP), Specific Practice 1.3

Define the <u>project lifecycle phases</u> on which to scope the planning effort.

The determination of a project's lifecycle phases provides for planned periods of evaluation and decision making. These are normally defined to support logical decision points at which significant commitments are made concerning resources and technical approach. Such points provide planned events at which project course corrections and determinations of future scope and cost can be made.

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~V1.1 and V1.2



Life cycles and life cycles (cont.)

More from Project Planning (PP), Specific Practice 1.3

The **project lifecycle** phases need to be defined depending on the scope of requirements, the estimates for project resources, and the nature of the project. Larger projects may contain multiple phases, such as concept exploration, development, production, operations, and disposal. Within these phases, subphases may be needed. A development phase may include subphases such as requirements analysis, design, fabrication, integration, and verification. ... Depending on the strategy for development, there may be intermediate phases for the creation of prototypes, increments of capability, or spiral model cycles.

Understanding the **project lifecycle** is crucial in determining the scope of the planning effort and the timing of the initial planning, as well as the timing and criteria (critical milestones) for replanning.

~V1.1 and V1.2

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Life cycles and life cycles (cont.)

Guidance from IPM Specific Goal 1

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The project's defined process must include those processes from the organization's set of standard processes that address all processes necessary to acquire or develop and maintain the product. The product-related lifecycle processes, such as the manufacturing and support processes, are developed concurrently with the product.

From the Glossary, a product lifecycle is

The period of time, consisting of phases, which begins when a product is conceived and ends when the product is no longer available for use. ... A product lifecycle could consist of the See CMMI V1.1, Chapter following phases: (1) concept/vision, (2) feasibility, (3) design/development, (4) production, and (5) phase out.

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Life cycles and life cycles (cont.)

From the Glossary, Integrated Product and Process Development is

A systematic approach to product development that achieves a timely collaboration of relevant stakeholders throughout the product lifecycle to better satisfy customer needs.

Guidance from RD Specific Practice 1.2

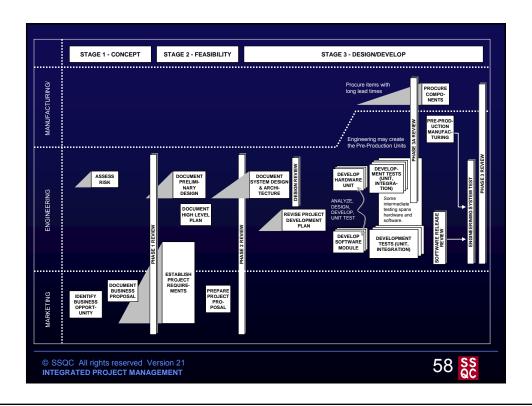
Relevant stakeholders representing all phases of the product's lifecycle should include business as well as technical functions. In this way, concepts for all product-related lifecycle processes are considered concurrently with the concepts for the products. Customer requirements result from informed decisions on the business as well as technical effects of their requirements.

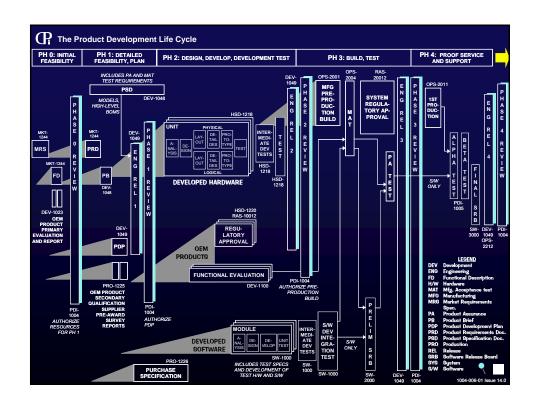
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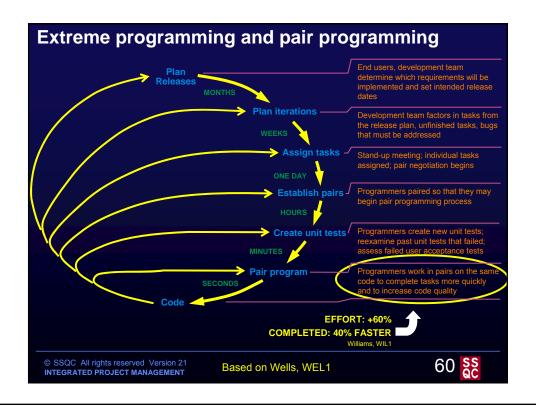
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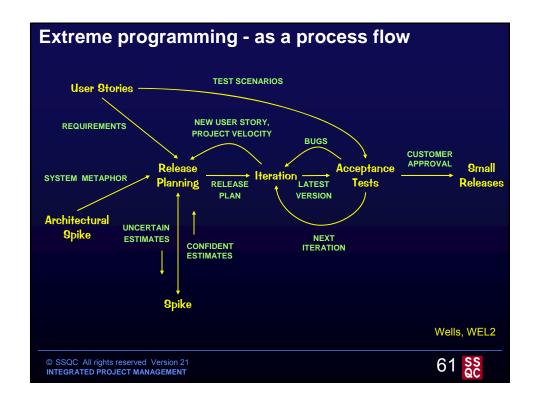
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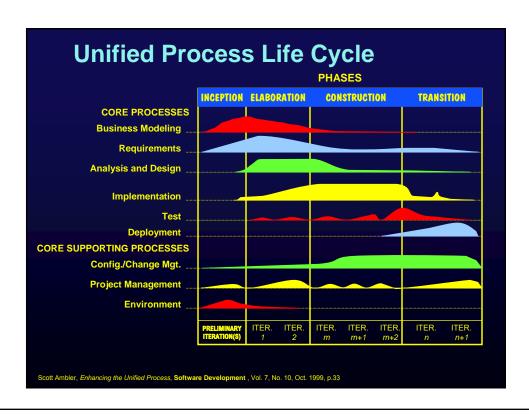


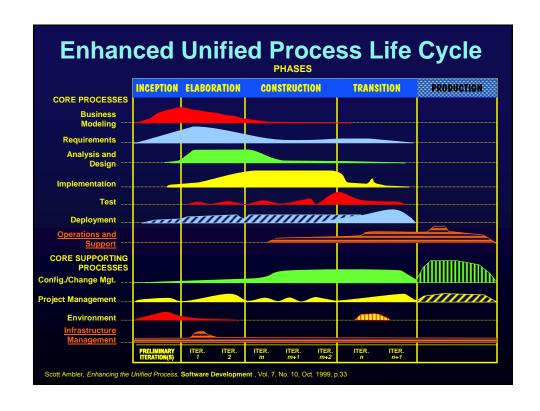


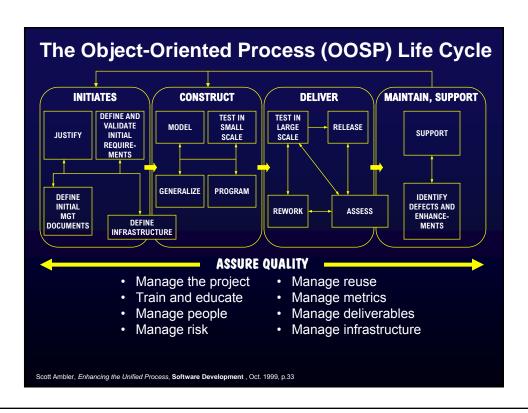


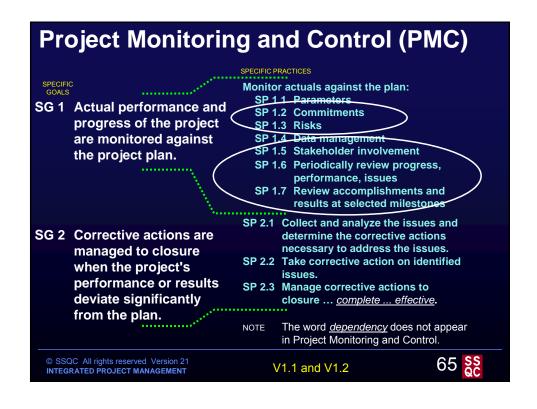






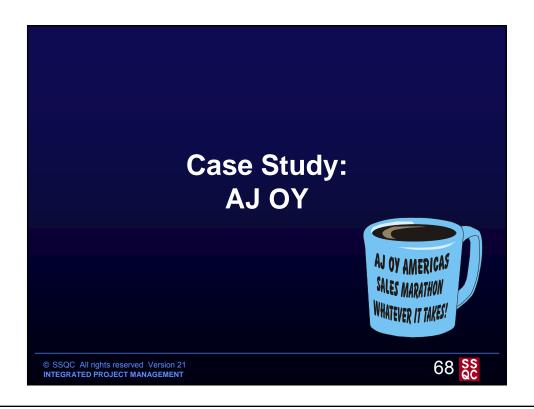




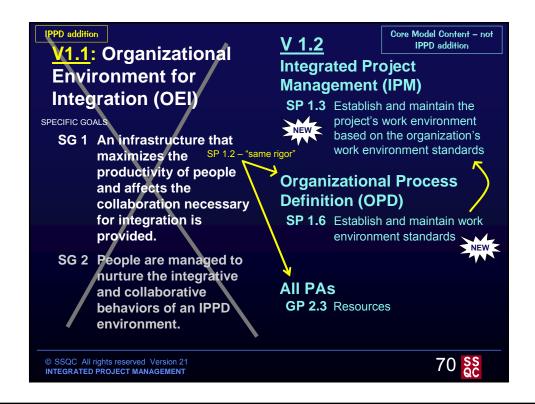




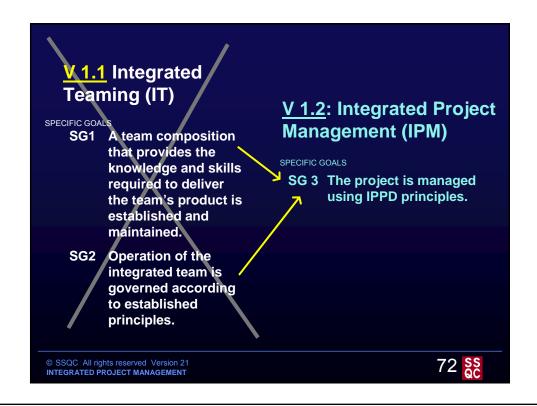
IPPD: Specific goals for Integrated Project **Management (IPM)** SP 3.1 Establish and maintain a shared vision for the SG 1 The project is conducted project. using a defined process that is tailored from the **SP 3.2** Establish and maintain the organization's set of integrated team structure standard processes. for the project. SG 2 Coordination and SP 3.3 Allocate requirements, collaboration of the project responsibilities, tasks and with relevant stakeholders SPECIFIC is conducted. interfaces to teams in the integrated team structure. sg 3 The project is SP 3.4 Establish and maintain managed using integrated teams in the IPPD principles. structure. SP 3.5 Ensure collaboration From CMMI V1.1, among interfacing teams IPM 9G 3 and 9G 4 and IT 9G 1 and 9G 2 are combined in V1.2 IPM 9G 3



Integrated Product and Process Development (IPPD) - Beyond IPM ■ New Specific Goal for OPD ■ Implementation considerations and recommendations ■ Tools and techniques ■ A road map







Suggestions and comments: tools and techniques for integrated teams

- Periodic project reviews
 - The Key Deliverables Review (KDR)
- Milestone/Phase reviews
 - Checklists
- Earned Value as an approach
- Planning and replanning
 - Granularity

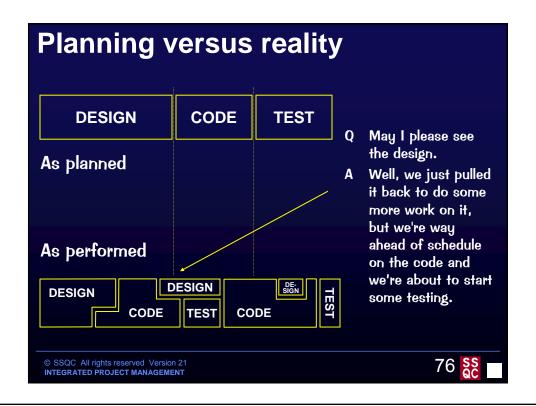
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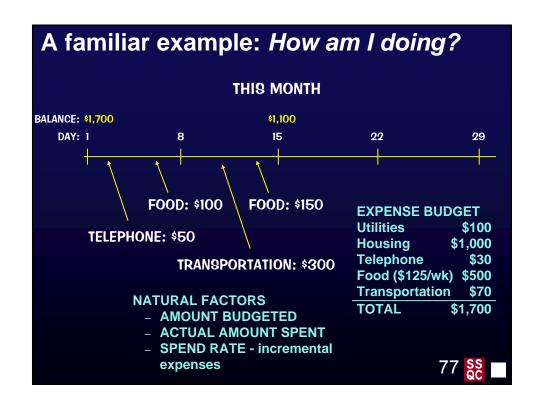
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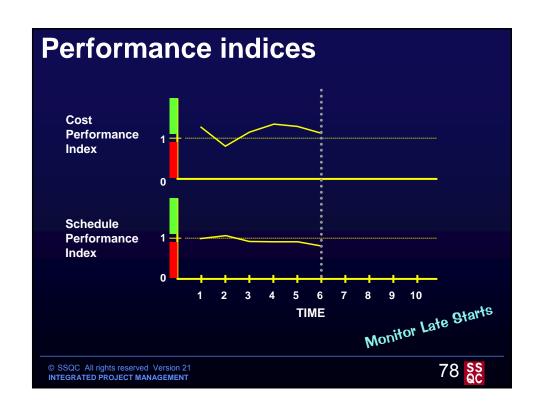


KDR REPORT - 01/14 - PHLM Project				
		ST	ART	
WBS/DESCRIPTION	ORIGINAL	LAST	CURRENT	ACTUAL
1 Requirements baselined	01/07		01/21	01/13
System design baselined	01/31		2/6	
Control subsystem	7/4			
3.1 Design baselined	3/07	3/21	3/14	
3.2 Prototype completed	5/4			
3.3 Prototype concept test completed	7/4			
Propulsion subsystem	9/15			
4.1 Design baselined	2/18		2/25	
1.2 Prototype completed	7/21			
4.3 Prototype concept test completed	9/15			
5 Control/Propulsion Integrated	12/01			
Control/Propulsion Integration Test	12/31			
COMMENTS				
2 Resources not available to take advanta	age of early co	mpletio	n of 1	
3.1 Adjusted for 1 week slip in 1				
Expect to make up time and not slip subse	quent steps by	adding	1 engineer	to project.

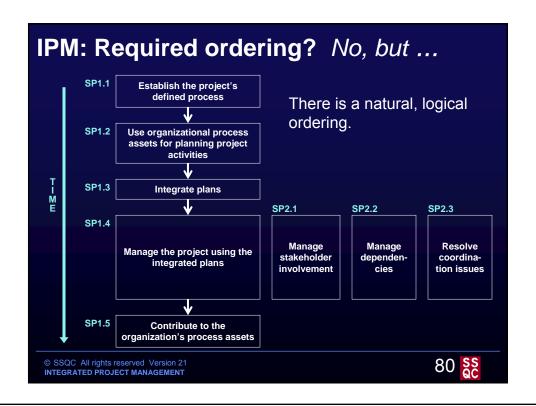
Tracking performance against the plan: Earned Value ■ Assumes regular time or effort reporting • Sufficient detail to identify work product and activity ■ System(s) to report • Cost or effort against plan • Completion of work against plan



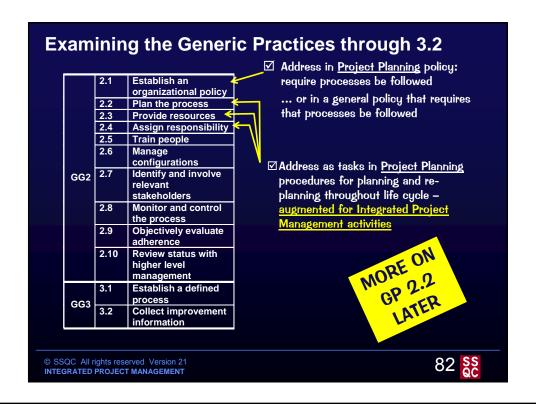




DEFE	RRED START REPORT - 01/14		STA	DT		
WBS	DESCRIPTION	ORIGINAL	LAST	CURRENT	ACTUAL	RISK
12.1	Beta Algorithm Detailed Design	01/07	LAGI	01/21	ACTUAL	H
15.1	Alpha Algorithm Test Specification			01/21	01/13	
15.1	Fault Tree Test Specification	01/07	01/14	01/14	01/13	LO
19.1	High Performance Beta Plan	12/01	01/14	01/21		
	Current release date is 1/15. Anoth just starting to learn the class librar Marketing has still not identified a t	r <u>y.</u>				



GG2 The [Integrated Project Management] process is institutionalized as a managed process	2.4 2.5 2.6 2.7 2.8 2.9	Assign responsibility Train people Manage configurations Identify and involve relevant stakeholders Monitor and control the process Objectively evaluate	
	2.10	adherence Review status with higher level management	
GG3 The [Integrated Project Management]	3.1	Establish a defined process	
	3.2	Collect improvement information	
		,	/ 1.1 and V 1.⁴



Examining the Generic Practices through 3.2 (cont.)

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Two stages of training

- . During implementation and roll-out
 - Address development and delivery of initial training in Integrated Project Management portion of CMMI implementation plan
 - · Identify role-based skills needs
 - Address development and piloting of on-going training capability as part of implementation plan
- On-going, post-implementation delivery
 - Address in "operator" skills requirements in <u>Project Planning</u> procedures
 - Add role-based skills needs to procedures [team related skills]
 - · Identify sources of training
 - Assign responsibility for providing (e.g., immediate manager)
- See Organizational Training (OT) Process Area

83 88

Examining the Generic Practices through 3.2 (cont.)

	2.1	Establish an
		organizational policy
	2.2	Plan the process
	2.3	Provide resources
	2.4	Assign responsibility
	2.5	Train people /
	2.6	Manage 💋
		configurations
GG2	2.7	Identify and involve
		relevant
		stakeholders
	2.8	Monitor and control
		the process
	2.9	Objectively evaluate
		adherence
	2.10	Review status with
		higher level
		management
	3.1	Establish a defined
GG3		process
603	3.2	Collect improvement
		information

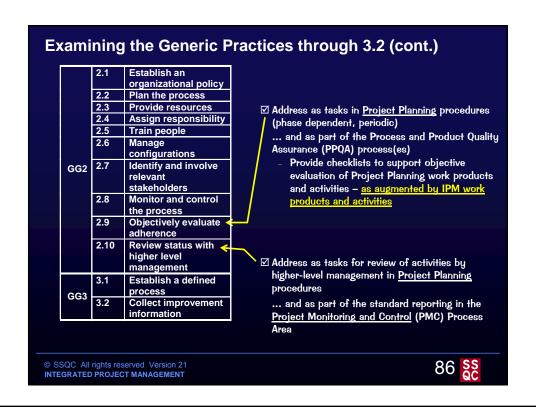
- ☑ Address as tasks in the <u>Project Planning</u>

 procedures
 - Identify, control [revise, update], status,
 - Configuration management of planning work products
 - Examples of the work products of the project planning process include:
 - Estimates and assumptions
 - Historical data
 - Models
 - WB9
 - Plans
 - Schedules
 - Team charters
 - IPT processes
 - IPT hierarchy (SEIT, IIPT) responsibility and authority
 - See the Configuration Management (CM)
 Process Area

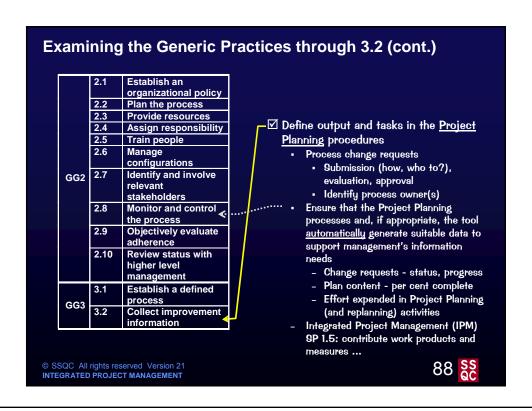
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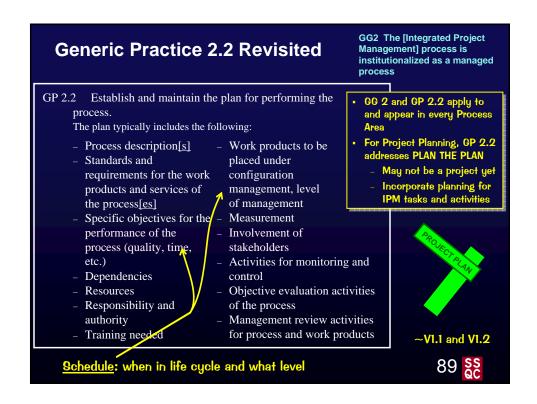
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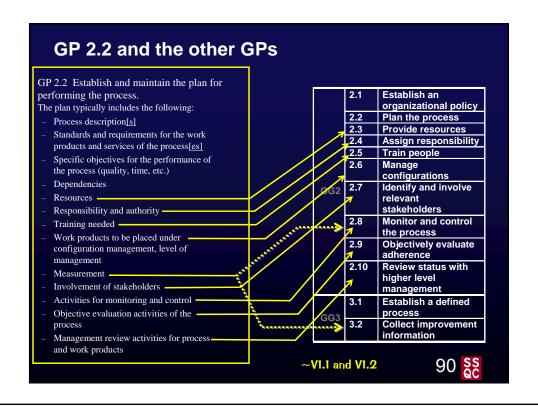
	2.1	Establish an	☑ Address in tasks for planning, review and
	2.2	organizational policy	approval in <u>Project Planning</u> procedures
	2.2	Plan the process	
	2.3	Provide resources	(change requests, artifacts)
		Assign responsibility	
	2.5	Train people	
	2.6	Manage configurations	J
GG2	2.7	Identify and involve relevant stakeholders	☑Address as tasks in <u>Project Planning</u> procedures for planning the planning and
	2.8	Monitor and control the process	replanning process (GP 2.2) and reporting (phase dependent)
	2.9	Objectively evaluate adherence	e Based on selected product life cycl
	2.10	Review status with higher level management	Consider whether planning tools can automatically produce relevant
GG3	3.1	Establish a defined process	measures – Change requests - status, progres
GGS	3.2	Collect improvement information	- Plan content - per cent complete
			 Effort expended in planning and replanning activities



GG2	2.1 2.2 2.3 2.4 2.5 2.6 2.7 2.8 2.9	Establish an organizational policy Plan the process Provide resources Assign responsibility Train people Manage configurations Identify and involve relevant stakeholders Monitor and control the process Objectively evaluate adherence Review status with higher level management	 ✓ Define in scope statement in the Projet Planning policy or procedures ✓ Tailoring Include a tailoring section in the Project Planning procedures Options Eligibility or selection criteria Include as "if" statements in procedure Allow for substitutions and exemptions Contract or business requirements
GG3	3.1	Establish a defined process	
	3.2	Collect improvement information	







Generic Practice 2.2 Revisited (cont.)

Generic Practice 2.2, Subpractice 1

1. Define and document the plan for performing the process.

This plan may be a stand-alone document, embedded in a more comprehensive document, or distributed across multiple documents. In the case of the plan being distributed across multiple documents, ensure that a coherent picture of who does what is preserved. Documents may be hardcopy or softcopy.

Subpractice 3 in V1.1

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Tools and tips

- No shortage of tools (free and otherwise) for collaboration,
- BUT ...
 - Process first
 - Tools second

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Start-up checklist for Integrated Project Management

- Define product life cycles
 - Define and align subordinate life cycles and functional area processes
- 2 Define interfaces with internal organizations
 - Establish risk management process (critical dependencies)
 - Establish change management process
 - Apply appropriate metrics
- 3 Align organization with life cycle
- Align working environments and collaboration tools
- Ensure training takes place

93 88

Typical implementation opportunities - Business acquisition and proposal

- Define interfaces with internal organizations
- Requirements analysis capability
- Requirements definition
- 4 Requirements change management
- Estimation

Typical implementation opportunities -Development

- Engineering lifecycle definition
- 2 Requirements management
- 3 Planning and project management
 - Estimation
 - Verification and validation

95 85

- 4 Configuration management
 - Controls for change
- Maintenance
 - Lifecycle scaleability
 - External problem resolution

Typical implementation opportunities - Manufacturing

- Define interface with Engineering/Development
- Planning to ensure capability to meet commitments
 - New business (resources and training)
 - New types of product (process engineering)
- 3 Integrate quality functions
- 4 Automate systems to greatest extent practical

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Typical implementation opportunities - Services and Support

- Define interfaces with internal organizations
- Planning to ensure capability to meet commitments
 - New business (resources and training)
 - New types of service (process engineering)
- Automate systems to greatest extent practical

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Vignettes

1. The Devil's Advocate	MOTIVATION of Senior Engineer	IMPACT of Senior Engineer's Actions	YOUR ACTION (Project Engineering Manager)
There is a senior engineer who is well-respected by his peers for his technical acumen, but who raises objection after objection to any proposed course of action. His objections are always supported by an overwhelming army of facts.			
His background and experience make him essential to the project team.			
You are a Project Engineering Manager, to whom the senior engineer reports. What can you do?			

2. The Pressure Cooker	MOTIVATION of Engineer	IMPACT of Engineer's Actions	YOUR ACTION (Project Engineering Manager)
There is an engineer who dependably produces world-class work products, but who works best under pressure. He spends a great deal of time thinking about the assignment, working on problems, helping other people. As a result, the bulk of his truly brilliant work is produced just before the deadline. You are a Project Engineering Manager, to whom the engineer reports. What can you do?			

3. Teflon	MOTIVATION of Engineers	IMPACT of Engineers' Actions	YOUR ACTION (Project Manager)
Engineers immediately label any schedule slippage or cost overrun as due to changes over which they have no control.			
Requirements changed. The design evolved based on experience with the product. People resigned and were replaced with less experienced engineers. People were added. Resources were temporarily reassigned to emergencies. Assigned resources were not available when they were supposed to be. They were held up on other projects that were (also) running longer than anticipated.			
You're the Project Manager, to whom the engineering project managers come with their explanations. What can you do?			

4. Sinatra	MOTIVATION of Engineer	IMPACT of Engineer's Actions	YOUR ACTION (Project Engineering Manager)
Based on a flash of inspiration, the software engineer saw a better way to implement the requirement. Not only was less code required, the code was less complex, more maintainable, offered better exception handling, and seemed to represent a more effective basis for any future enhancements that might be required.			
The simplicity of the new solution made it appear feasible to scrap what had been done and still finish the new code on time, by the end of the week.			
And he did.			
You are a Project Engineering Manager, to whom the engineer reports. What can you do?			

5. Cleo - the view from the top	MOTIVATION of Software Manager	IMPACT of Software Manager's Actions	YOUR ACTION (VP of Engineering)
The software manager told the Vice-President (VP) of Engineering that, after some investigation, it appeared the software could not be ready as early as the new hardware. The software manager proposed an alternative date for system test that would slip the product release by 2 months (on a 9 month project). The VP's response was that a two month slip was unacceptable and that the software manager needs to find a way to bring his part of the project in line with the hardware schedule.			
You are the Vice-President of Engineering. What else can you do?			

6. Cleo - the other side	MOTIVATION of VP Engineering	IMPACT of VP Engineering's Actions	YOUR ACTION (Software Manager)
The software manager told the Vice-President (VP) of Engineering that, after some investigation, it appeared the software could not be ready as early as the new hardware. The software manager proposed an alternative date for system test that would slip the product release by 2 months (on a 9 month project).			
The VP's response was that a two month slip was unacceptable and that the software manager needs to find a way to bring his part of the project in line with the hardware schedule.			
You are the Software Manager. What can you do?			

7. Cleo, Part II - no problem	MOTIVATION of Software Manager	IMPACT of Software Manager's Actions	YOUR ACTION (Project Manager)
The software manager told the Vice-President (VP) of Engineering that, after some investigation, it appeared the software could not be ready as early as the new hardware. The software manager proposed an alternative date for system test that would slip the product release by 2 months (on a 9 month project).			
The VP's response was that a two month slip was unacceptable and that the software manager needs to find a way to bring his part of the project in line with the hardware schedule.			
The software manager went back and did some backward planning. By overlapping previously sequential activities and replacing some estimates with the best case numbers, the software manager was able to tweak Microsoft project into producing a plan that ended close enough to the hardware date to satisfy the VP of Engineering.			
You are the Project Manager (responsible for delivering the hardware and software). What can you do?			

8.	MOTIVATION	IMPACT	ACTION
	of	of's Actions	of (x)
	 		()
N			
You are the (x) What can you do?			
What can you do?			

Risk Scenarios

The Forbes Project

The Forbes Project is developing a new product, which the VP of R&D promised the User Group as being available by the end of the year. It is now March 1st.

The Forbes Project requires the development of an algorithm which is based on a branch of Mathematics that is understood by only one engineer in the company. That engineer is currently developing an algorithm for another project and is committed full time to that other project for the next 4 months.

Development of the algorithm for the Forbes Project is planned to start in 4 months, so it will be ready for integration in 6 months.

The Port

To ensure the viability of its popular, cutting-edge product, MicroTome, the company has set up a project to port MicroTome from the DOS operating system to Windows NT. The project's charter is to duplicate the functionality exactly, but incorporate a real GUI, and make a few minor (well-defined) enhancements.

The charismatic project manager, Paul Miller, (PM) also plans to deliver a well-documented, object-based product that will be easily maintainable. The PM has set an aggressive schedule for the team, starting with training in Object-Oriented Techniques, C++, and GUI design. The team is made up of senior engineers who are familiar with the domain and the current product and who have excelled in maintaining the structured code in the DOS-based product.

Risk Taxonomy (see CRL1)

	CLASS		
	A. Product Engineering	B. Development Environment	C. Program Constraints
ELEMENT ATTRIBUTES	1. Requirements a. Stability b. Completeness c. Clarity d. Validity e. Feasibility f. Precedent g. Scale	1. Development Process a. Formality b. Suitability c. Process Control d. Familiarity e. Product Control	1. Resources a. Schedule b. Staff c. Budget d. Facilities
ELEMENT ATTRIBUTES	2. Design a. Functionality b. Difficulty c. Interfaces d. Performance e. Testability f. Hardware Constraints g. Non-Developmental Software	2. Development System a. Capacity b. Suitability c. Usability d. Familiarity e. Reliability f. System Support g. Deliverability	2. Contract a. Type of Contract b. Restrictions c. Dependencies
ELEMENT ATTRIBUTES	3. Code and Unit Test a. Feasibility b. Testing c. Coding/Implementation	3. Management Process a. Planning b. Project Organization c. Management Experience d. Program Interfaces	3. Program Interfaces a. Customer b. Associate Contractors c. Subcontractors d. Prime Contractor e. Corporate Management f. Vendors g. Politics
ELEMENT ATTRIBUTES	4. Integration and Test a. Environment b. Product c. System	4. Management Methods a. Monitoring b. Personnel Management c. Quality Assurance d. Configuration Management	
ELEMENT ATTRIBUTES	5. Engineering Specialties a. Maintainability b. Reliability c. Safety d. Security e. Human Factors f. Specifications	5. Work Environment a. Quality Attitude b. Cooperation c. Communication d. Morale	

Case Study - AJ Oy

BACKGROUND

Arvid Johnson Oy (AJ) is a large, established, and well-respected company based in Finland. One of AJ's products is KAL2 (for *Kalevala 2*), a system for automated inspection of discrete parts for form and finnish. KAL2 includes a highly-efficient and intelligent robotic feeder and handler that selects and orients the part, a multi-mode holographic scanner, and PC-based analytical software that interprets the scanner data. The division of AJ responsible for KAL2 has pioneered and its employees hold numerous patents in robotics, in thermal and optical imaging, in ultrasonography, and in the pattern recognition algorithms embedded in the feeder, handler, and scanner firmware.

KAL2 is a worldwide product marketed and supported by sales subsidiaries responsible for a country or major market.

HARDWARE

KAL2 hardware design and manufacturing are in Finland. Major hardware projects may take from 18 to 30 months. Once the hardware detailed design is done and an accurate availability date is determined (typically at least 12 months in the future), the software organization is notified to begin analysis and planning. AJ's goal is to ensure that any required software or software changes are planned for the quarterly release that will correspond with the hardware availability date. Defects in released hardware are rare and are the responsibility of the Hardware Engineering organization in Tampere, Finland. AJ's strategy is to address hardware defects through software changes whenever practical.

SOFTWARE AND SERVICE

For software, AJ KAL2 Division Engineering has established Centres of Software Engineering Excellence (CSWEE) in major technology centers around the world. The CSWEEs range in size from 30 to 230 software engineers and test personnel and 10 to 20 telephone support engineers. In almost all cases, these software development centers have been created and staffed through the acquisition of subcontractors and competitors. Software releases for KAL2 occur four times each calendar year. Software releases typically alternate between maintenance releases and releases with new functionality. If necessary, this pattern is adjusted to accommodate new hardware availability.

In the United States, the sales subsidiary, responsible for the Americas, and the CSWEE are collocated in Costanoa California.

MANAGING KAL2

Changes to the core software and hardware product for KAL2 are approved by a KAL2 R&D Board of Governors that meets quarterly in Helsinki. The Board includes the Directors of the Engineering Centres of Excellence, of the Hardware Engineering organization, and of the sales subsidiaries. New core development projects are typically planned and funded at the January meeting. The other three meetings deal with reviewing proposals for consideration at the next January meeting, monitoring progress on approved programs, and setting priorities for approved programs based on changes in the marketplace.

Software bug fixes are handled by a technical committee made up of the Directors of the Engineering Centres of Excellence. Lately, the field organization (and some customers) have discovered that enhancements can be processed quickly if they are approved as bugs.

THE CSWEE'S

Each CSWEE receives funding from three sources:

- AJ KAL2 R&D funds core product development.
- AJ KAL2 sales subsidiaries fund projects to develop *minor*, market-specific features.
- Customers fund the development of special features for KAL2, which may include the integration of third-party hardware.

At each CSWEE, a team of software engineers, headed by a senior software engineer, is formed for each project, which may last from 1 to 9 months. Each project begins with the current version of KAL2 (or with the version the customer currently has installed). The team leader works with the funding sales subsidiary, and, as appropriate, with customers to complete the project and to secure any add-on work that might be identified in the course of the project.

The US-CSWEE currently has 2 core development projects and 16 non-core projects in progress. The largest project in the US CSWEE is jointly funded by the Americas and the Mediterranean sales subsidiaries. This project grew out of a proposal that was rejected for inclusion in the core product.

THE QUESTION

You are an internal process consultant from AJ OY. Relate the goals of Integrated Project Management (IPM), Project Planning (PP), and Process Monitoring and Control (PMC) to opportunities, situations, or potential problems you might encounter at the Costanoa CSWEE. How could implementing practices to satisfy a goal address the associated situation or problem or seize the associated opportunity to benefit the organization? The audience for your comments is senior management.

For your convenience, worksheets, with the goals and specific practices - and with room for recording potential issues and benefits - are found starting on page 63.

HUOM - WARNING - ATTENTION - ACHTUNG

Do not overtighten. Not all goals necessarily offer benefits to AJ OY. If, after a reasonable amount of individual reflection and team discussion, there does not appear to be a benefit worth presenting, move on.

Integrated Project Management (IPM)

	Specific Goals (SG) and Practices (SP)	Opportunity, Situation, or Potential Problem	Benefit
SG 1	The project is conducted using a defined process that is tailored from the organization's set of standard processes.		
	SP 1.1 Establish and maintain the project's defined process.		
	SP 1.2 Use the organizational process assets and measurement repository for estimating and planning the project's activities.		
	SP 1.3 Integrate the project plan and the other plans that affect the project to describe the project's defined process.		
	SP 1.4 Manage the project using the project plan, the other plans that affect the project, and the project's defined process.		
	SP 1.5 Contribute work products, measures, and documented experiences to the organizational process assets.		
SG 2	Coordination and collaboration of the project with relevant stakeholders is conducted.		
	SP 2.1 Manage the involvement of the relevant stakeholders in the project.		
	SP 2.2 Participate with relevant stakeholders to identify, negotiate, and track critical dependencies.		
	SP 2.3 Resolve issues with relevant stakeholders.		
SG 3	The project is conducted using the project's shared vision.		
	SP 3.1 Identify expectations, constraints, interfaces, and operational conditions applicable to the project's shared vision.		
	SP 3.2 Establish and maintain a shared vision for the project.		
SG 4	The integrated teams needed to execute the project are identified, defined, structured, and tasked.		
	SP 4.1 Determine the integrated team structure that will best meet the project objectives and constraints.		
	SP 4.2 Develop a preliminary distribution of requirements, responsibilities, authorities, tasks, and interfaces to teams in the selected integrated team structure.		
	SP 4.3 Establish and maintain teams in the integrated team structure.		

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Project Planning (PP)

	Specific Goals (SG) and Practices (SP)	Opportunity, Situation, or Potential Problem	Benefit
SG 1	Estimates of project planning parameters are established and maintained.		
	SP 1.1 Establish a top-level work breakdown structure (WBS) to estimate the scope of the project.		
	SP 1.2 Establish and maintain estimates of the attributes of the work products and tasks.		
	SP 1.3 Define the project life-cycle phases upon which to scope the planning effort.		
	SP 1.4 Estimate the project effort and cost for the work products and tasks based on estimation rationale.		
SG 2	A project plan is established and maintained as the basis for managing the project.		
	SP 2.1 Establish and maintain the project's budget and schedule.		
	SP 2.2 Identify and analyze project risks. SP 2.3 Plan for the management of project data.		
	SP 2.4 Plan for necessary resources to perform the project.		
	SP 2.5 Plan for knowledge and skills needed to perform the project.		
	SP 2.6 Plan the involvement of identified stakeholders.SP 2.7 Establish and maintain the overall project plan content.		
SG 3	Commitments to the project plan are established and maintained.		
	SP 3.1 Review all plans that affect the project to understand project commitments.		
	SP 3.2 Reconcile the project plan to reflect available and estimated resources.		
	SP 3.3 Obtain commitment from relevant stakeholders responsible for performing and supporting plan execution.		

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Process Monitoring and Control (PMC)

	Specific Goals (SG) and Practices (SP)	Opportunity, Situation, or Potential Problem	Benefit
SG 1	Actual performance and progress of the project are monitored against the project plan.		
	SP 1.1 Monitor the actual values of the project planning parameters against the project plan.		
	SP 1.2 Monitor commitments against those identified in the project plan.		
	SP 1.3 Monitor risks against those identified in the project plan. SP 1.4 Monitor the management of project data against the project		
	plan.		
	SP 1.5 Monitor stakeholder involvement against the project plan. SP 1.6 Periodically review the project's progress, performance,		
	and issues. SP 1.7 Review the accomplishments and results of the project at selected project milestones.		
SG 2	Corrective actions are managed to closure when the project's performance or results deviate significantly from the plan.		
	SP 2.1 Collect and analyze the issues and determine the corrective actions necessary to address the issues.		
	SP 2.2 Take corrective action on identified issues. SP 2.3 Manage corrective actions to closure.		
	51 2.5 Manage corrective actions to closure.		

The Key Deliverables Review

An extract from the Product Development Incorporated Engineering Handbook.

Key Deliverables Review (KDR)

The Key Deliverables Review is held monthly. It is chaired by the Chief Operating Officer (COO) and is attended by the heads of the site Engineering organizations, Operations, and Technical Support and Services. Each project is allocated a half-hour during which the project manager presents the progress of the project against standard, high-level milestones. Dependencies, issues, and risks are reviewed. In addition, each presentation may be attended by the project managers for any projects that are dependent on the project being reviewed. Each project manager provides a presentation for the meeting. Each month's presentations, along with any action items developed in the review meeting are maintained in the Project Tracking Book by the COO Project Administrator.

A template for the presentation is provided on the next page.

Key Deliverables Review Project Presentation Template

Date	9					
Project						
Proj	ect Mana	ager				
				MARI	K ONE	
PRO	OJECT S	STATUS	GREEN	N YELL	.ow	RED
	WBS	1	ī	Completion	Date	
	Item	Description	Original	Last	Current	Actual
	110111	Project PRD and PP	Original	Edot	Guirone	Hotaai
-		OEM Qualification COMPLETE	1			
		Major Sub-System 1 DTD				
		Major Sub-System 2 DTD				
		Major Sub-System 3 DTD				
		Hardware Specification				
		PIP				
		Prototype test				
		Software Integration START				
		Validation START				
		Manufacturing Pre-Production Plan				
		Regulatory COMPLETE				
		RTM				
		Beta START				
		RTS – LA				
		RTS – GA				
Chan	iges	nange from last KDR		nt to Last before c	hanging Curren	t
WB	S Item		Justifica	tion		
Issue	es					
Previ	ous Act	ions				
	ction		rogress			Target
├	Ction	<u>'</u>	logicaa			raiget
Acro	nyms					
GA		General Availability	LA	Limited Availabi		
DTD)	Detailed Design	KDR	Key Deliverables		
PP		Project Plan	PIP	Product Introduct		
PRD)	Product Requirements Document	RTS	Release to Ship		
RTM	1	Release to Manufacturing	START	Start		
WBS	S	Work Breakdown Structure				

Sample Phase Completion Checklists

The following are selected, sample phase completion or milestone checklists.

Alp	oha Test Readiness Review Checklist
0	 Manufacturing Pre-Production Plan complete Validation Testing has confirmed: □ Operation of new features, enhancements, and specified bug fixes □ All identified operational defects are documented □ Interoperability with previous releases, all identified interoperability exceptions are documented. □ All identified performance shortfalls against the performance criteria in the Design Specification are documented
Ap	proval
	Validation Manager
	Beta site coordinator(s) Manufacturing Manager
Be	ta Test Readiness Review Checklist
0 0 0 0	Validation Testing has confirmed: ☐ Features targeted for Beta are implemented and have been tested ☐ No open Class A defects in the portion of the product to be exercised in the Beta Test ☐ Established performance targets have been reached ☐ All identified performance shortfalls against the Design Specification are documented Preliminary user documentation is available Preliminary release description is available Beta test planning complete (i.e., functionality to be exercised specified; agreements on file) Manufacturing Production Plan complete
	Proval Product Manager Software Engineering development lead(s) Hardware development lead Validation Manager Beta site coordinator(s) Manufacturing Manager

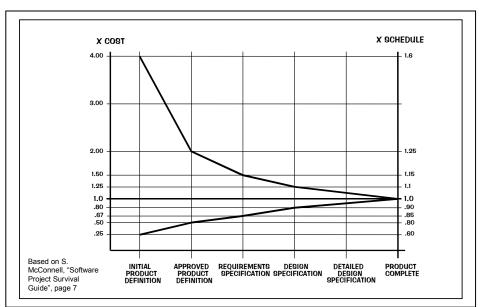
Re	lease to Ship (RTS) Readiness Review Checklist – for Limited Availability (LA)
	Validation has confirmed:
	□ 100% of the features for the identified market/customer/etc. are implemented and tested
	☐ All performance targets are met
	□ No open Class A defects
	☐ Four or less Class B defects
	□ Load testing completed; report available
	Final user and field service documentation are available and reviewed.
	Release Description is complete and available
	Planned Beta Tests successfully completed
	Order Processing trained; order processing procedures, pricing, and part numbers are complete and available
	Sales trained; supporting external literature is complete and available
	Technical Support is trained on the new features
	Product Introduction and Support Services Plan approved
	Customer training is available for the new release
	Any approved waivers are documented with appropriate risk assessment and corrective action plans
Аp	proval
	Product Manager
	Marketing (representing Sales)
	Project Manager
	Publications
	Manufacturing
	Regulatory compliance engineering
	Software Engineering development lead(s)
	Hardware development lead
	Validation Manager
	Legal
	Technical Support

Key Performance Indicators (KPI)

Key Performance Indicators are metrics, attributes or dimensions, of products and processes which, when measured, provide information to support project planning and management. Historical measurement data forms models for predicting performance and for establishing thresholds for taking action. Current measurement data enables management to monitor performance and make appropriate adjustments to ensure that results comply with planned arrangements. As project management skills and resources mature, plans are more accurate and adjustments are less frequent. When adjustments are necessary, they are typically less disruptive, since problems are identified as or before they occur.

The goal of a metrics program is to continuously measure selected product and process attributes and provide a flow of information that is consistent in granularity, volume, and frequency with management's decision making capacity. Too much information, too little information, and information received too late all result in ineffective decision making.

Consider the following metrics, presented in no particular order, as key performance indicators, appropriate for various levels of management.



Metric 1: Estimation Accuracy - The Cone of Variability

The Cone of Variability models the performance of the organization's estimation processes. The X axis represents points in the life cycle at which the balance of the project is replanned. The Y axis is calibrated for cost, schedule, or, as illustrated, for both. The Y axis is the ratio of planned values to actual values, as determined at project completion.

In the example, for Cost, at <u>Initial Project Definition</u>, the historical data from completed projects demonstrates that estimates of total project cost are off by a factor of 4. At <u>Requirements Specification</u>, estimates from replanning are from 1.5 times actuals (50% high) to .50 times actuals (50% low).

In the example, for Schedule, at <u>Initial Project Definition</u>, the historical data from completed projects demonstrates that estimates of the project schedule range from 1.6 times the actual schedule (e.g., estimated 12 months, completed in 7.5 months) to .60 times the actual schedule (e.g., estimated 12 months, completed in 20 months). At <u>Requirements Specification</u>, estimates from replanning are from 1.15 times actuals (e.g., estimated 12 months, completed in 10.4 months) to .85 times actuals (e.g., estimated 12 months, completed in 14.1 months).

It is typically appropriate to maintain models for different technologies or types of projects.

Suggested Application

During planning, the model supports establishing realistic expectations, realistic schedule buffers, and realistic budgetary reserves. As part of lessons learned, it allows the organization to identify opportunities and techniques for improvement. During the execution of the plan, the model provides thresholds that flag activities for management attention.

In the example, activities that take place between <u>Approved Product Definition</u> and <u>Requirements Specification</u> are monitored against a plan that historically ranges from 1.15 times the actual schedule to .85 times the actual schedule. An

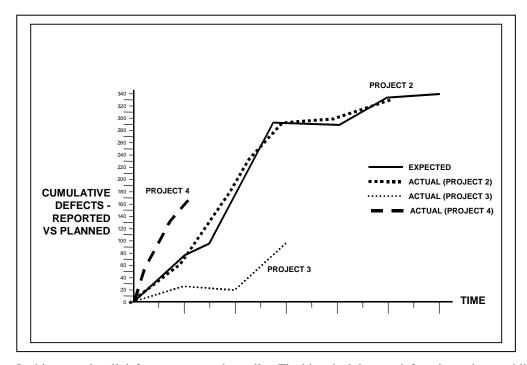
activity planned for completion in 20 days may extend to 24 days before management intervention is appropriate. Or, if it is completed in 17 days, there is no reason for management to be concerned that something is not done - or to reward the team for beating the clock.

Comments

The values in the example represent the results of large systems projects performed under government contracts. Such projects are required to prepare detailed plans as part of the proposal process; they also tend to have significant costs in hardware components. In commercial organizations, while time to market makes maintaining schedules the highest priority, effort is underestimated by a factor of 1.9 and schedules are maintained by removing 25% to 50% of the committed features (see The Standish Group, **Chaos**, 1995, available at www.standishgroup.com).

Metric 2: Defects

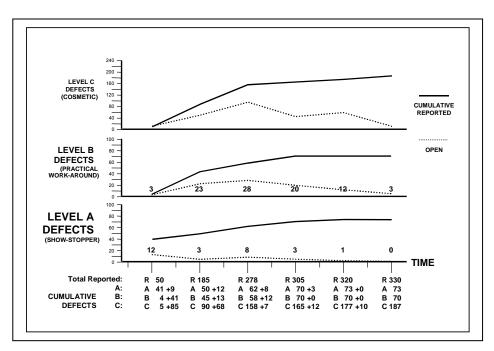
Defects can be measured within design and development (e.g., from first integration to release) or the measurement activity can extend across the product life cycle, to include post-release defects.



In this example, all defects are counted equally. The historical data on defects is used to establish a baseline. Any significant deviation from the baseline signals a need for management attention. In the example, Project 3 and Project 4 both require attention. Is Project 4 in trouble or has it instituted a more rigorous inspection or testing strategy, which should result in much lower numbers in the future? Or is Project 4 addressing a legacy component that is virtually unmaintainable? Is Project 3 an example of exceptional quality? Or has inspection and testing been deferred? Or are the inspection and testing inadequate?

Once again, separate models may be appropriate for projects categorized by size or technology.

Since not all defects are equal, the same approach is taken for modeling and monitoring defects by severity.



In this example, cumulative reported defects and remaining open defects are represented. Labels on the open defect line provide precise counts of the Level A and Level B defects remaining open. Spreadsheet-style captions below the X axis provide complete detail on the number of new defects added to the counts.

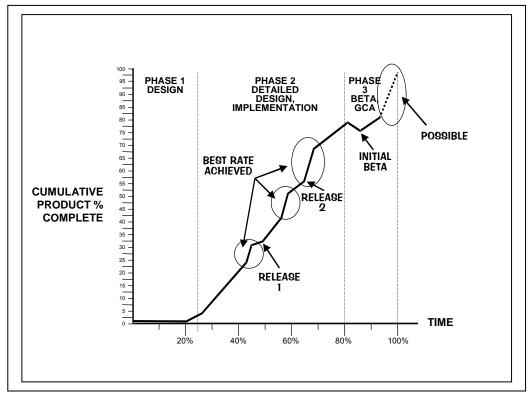
Suggested Application

During planning, an accurate defect model enables management to predict and plan accurately for rework. During the execution of the plan, comparing defect levels to the plan (or model) identifies potential problem areas. As part of lessons learned, comparing defect levels to the plan (or model) identifies product components that are candidates for reengineering. Monitoring defect find and closure rates without a plan or model is common and useful, but without any historical reference, it promotes unnecessary stress.

(The argument about not being able to afford to reengineer is most effectively countered by providing actual data on the cost of not reengineering.)

Metric 3: Project productivity

Since engineering work is rarely completed at a predictable, steady rate, measuring actual productivity enables management to identify potential problems without having to rely on questionable estimates of "per cent complete".



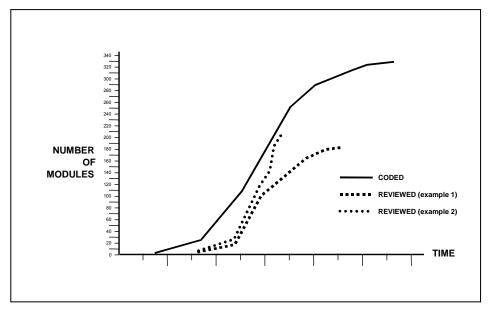
In this example, *time*, on the X axis, is the time remaining in the plan and *product per cent complete*, on the Y axis, is based on modules checked into the configuration management system as *ready to release*. The three segments of solid line that are circled represent the highest rates of productivity achieved by the project team, as they sprinted to the various intermediate release milestones. The circled, dotted line segment represents the rate of productivity that is required to complete the project on time (100% of product complete when 100% of the time is reached). By inspection, based on the productivity rates that have already been achieved, the amount of product to complete and the time available represent a reasonable goal. Unless, of course, the last five percent of the product is the part that no-one knows how to do.

Suggested Application

Because productivity is influenced by a number of variables and is highly dependent on the team make-up, an effective use of project productivity is during execution of the later parts of the plan. Management can monitor progress against time to ensure that expectations of heroic last minute efforts are reasonable.

Metric 4: Verification activities

Comparing the completion of verification activities, like reviews, to the availability of the target work products allows management to ensure that those activities take place and that, when other organizations are involved, plans are being effectively coordinated. Any significant deviation from the plan is a signal to management to investigate.

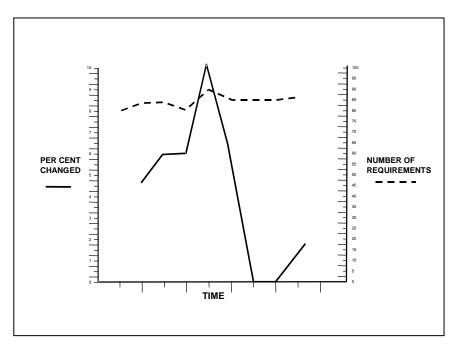


In this example, the number of modules that have completed code review is measured against the number of modules coded (e.g., ready for review). The number of coded modules is represented by the solid line. The assumption is that 100% of these modules undergo code review. In Example 1 (the lower, dotted line), the backlog of modules that are ready for code review is fairly constant for three time periods and then appears to start increasing, as the dotted line moves further from the solid line. Management attention is indicated. Why is the project falling behind?

In Example 2, the backlog decreases dramatically. Management attention is indicated. Is the project doing an exceptional job of completing reviews? Are participants given adequate time to prepare? Or are reviews considered an academic exercise, to be disposed of with minimum effort and attention?

Metric 5: Requirements stability

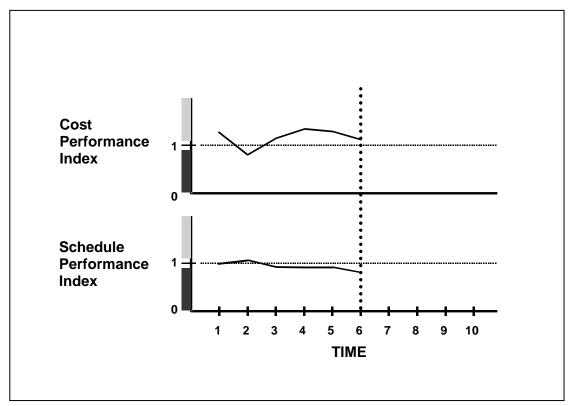
Requirements changes (as recorded by the change approval process) represent a significant risk to the project. Too many can negate even the best engineering and project management processes. Too few indicate that the project may not be hearing about needed changes in a timely manner. This pent up demand inevitably surfaces late in the project (e.g., beta test) when it poses the greatest risk to the project.



In this example, there are approximately 80 requirements, as indicated by the dotted line and the scale on the right. The relatively high rate of change (6% to 10%) appears to have stabilized in the 2 to 3% range.

Metric 6: Earned value

Earned value measures performance against schedule and against budget. The cost performance index compare the actual cost of work completed to the amount budgeted for that work. The schedule performance index compares the actual amount of work completed to the amount of work planned to be completed. Earned Value allows management a view of schedule and budget performance independent of the shifts in order and priority that are managed on a daily basis at the team level. With the tools currently available for data capture and reporting, Earned Value can be considered to supplement Key Deliverables Reviews in smaller organizations.



Each index is constructed so that a value of "1" indicates "on schedule" or "on budget". Below 1 is "bad"; above 1 is "good". By monitoring late starts, which can be used to hide problems by shifting activities to the end of the project, management can monitor the overall health of a project. A wealth of additional information is available to support managers who need to look at the causes of potential problems identified by the indexes.

In the example, the Cost Performance Index, consistently above 1, shows that the project is spending less than budgeted; the problem is that the Schedule Performance Index shows that the project is behind schedule.

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CKLI	Ira, Ulrich, F. Carol, Walker, Clay F.,	Available at http://www.ser.cmu.edu/
	Taxonomy-Based Risk Identification,	
	CMU/SEI-93-TR-6, Software Engineering	
	Institute, Carnegie Mellon University, Pittsburgh,	
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	(2 nd ed.), Penguin Books, 1991;	- without voting, compromise, or dictate
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HAD1	Hadden, Rita, Credible Estimation,	Held from March 12 – 15, 2001, New Orleans, co-
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	Process Group (SEPG) Conference, 2001	Mellon University
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HUM1	Humphrey, Watts S., Managing Technical	Enterprise (NNH)
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IFP1	www.ifpug.org	For Function Points: Homepage of the International
		Function Point Users Group
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JON2	Software Risk, Prentice Hall, 1994	For Function Deinte: Article available for a fee from
JUNZ	Jones, Capers, Sizing up Software, Scientific American, December 1998, 104-109	For Function Points: Article available for a fee from www.sciam.com (To purchase and download, select
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JON3	Jones, Capers, Why Software Fails, Software	This article is not available on line.
	Development, July 1996, page 49	Key Concepts: Careful cost estimating and schedule
		planning are critical success factors for software projects.
144=:		The larger the project, the more important [they are]."
KAT1	Katzenbach, Jon R., Smith, Douglas K.; The	Originally published in 1993 by the Harvard Business
	Wisdom of Teams, HarperBusiness (A Division of HarperCollins), 1993	School Press; the book is copyright by McKinsey and
	or riarperconnis), 1995	Company, with which Katzenbach is and Smith was associated.
KAY1	Kayser, Thomas A.; Mining Group Gold, Serif	Managing group interaction in meetings
	Publishing (A Division of Xerox Corporation),	gg g. oap
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LEW2	Lewis, James P., The Project Manager's Desk	
	Reference: A Comprehensive Guide to Project Planning, Scheduling, Evaluation,	
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LEW3	Lewis, James P., Project Planning, Scheduling & Control : A Hands-On Guide to Bringing Projects in on Time and on Budget (2nd edition), Probus Publishing Company; ISBN: 1557388695; 1995	
MAH1	Mah, Michael, <i>High-Definition Software Metrics</i> , Software Development , May 1999, page S9	Available on-line without the graphics at http://www.sdmagazine.com/articles/1999/0005/0005e/0005e.htm See also CAR1.
		<u>Key Concepts:</u> Discussion of core metrics (Size, Time, Effort, Defects) at end of article.
MCC1	McConnell, Steve, Software Quality at Top Speed, Software Development, August 1996, page 38	http://www.sdmagazine.com/articles/1996/0008/0008a/0008a.htm Key Concepts: "[While] Some project managers try to shorten schedules by reducing quality assurance practices such as design and code reviews [studies show that] projects that achieve the lowest defect rates also achieve the shortest schedules." (page 39)
		The figures are not included in the online version, but the verbal description of Figure 1 identifies the 95% defect removal level as optimum for reducing development time. (page 40)
		"Reworking defective requirements, design, and code typically consume 40% to 50% of the total cost of software development." (page 41)
		"Every hour you spend on defect prevention will reduce repair time from three to ten hours." (page 41)
		"Reworking a requirements problem once the software is in operation typically costs fifty to two hundred times what it would take to rework the problem in the requirements stage." (page 41) " about 60% of all defects usually exist by design time." (page 41)
		See the section on "Additional Reading" in the side bar at the end of the article, on page 42.
MCC2	McConnell, Steve, Software Project Survival Guide: How to Be Sure Your First Important Project Isn't Your Last. Microsoft Press, 1997, Redmond WA. ISBN: 1-57231-621-7	
NASA1	NASA Parametric Cost Estimating Handbook	http://www.jsc.nasa.gov/bu2/PCEHHTML/pceh.htm
OSD1	http://www.acq.osd.mil/pm/	Program Management homepage of the Office of the Secretary of Defense. See http://www.acq.osd.mil/pm/paperpres/paperpres.html for a wealth of information.
PAG1	Page-Jones, Meilir, Seduced by Reuse, Software Development, September 1998, page 80	Impact of reuse, available at www.sdmagazine.com
PHI1	Phillips, Dwayne, <i>Proxy-Based Estimation</i> , Software Development , July 1998	For PROBE: Available through SD Magazine Online at http://www.sdmagazine.com/breakrm/features/s987f3.htm. [NOTE: While the formulas and method appear to be sound, the actual data reported is suspect.]
PMI1	http://www.pmi.org/	Homepage of the Project Management Institute (PMI)
POT1	Potter, Neil, Sakry, Mary, Keep Your Project On Track, Software Development, April 2001	Risk management; available at www.sdmagazine.com/articles/2001/0104/0104g/0104g.ht m
PRE1	General Information Resources	An excellent set of references related to estimation techniques and various models is found at: http://www.premia.com/support/starestimator/weblibrary/resource.html

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PRS1	Pressman, Roger, Software Engineering A Practitioner's Approach, 3rd ed. , McGraw Hill, Inc., New York, 1992, ISBN 0-07-050814-3	
PSM1	Practical Software Measurement, A Foundation for Objective project management, Office of the Undersecretary of Defense for Acquisition and Technology, 1998	www.psmsc.com Homepage of the Practical Software Measurement Support Center (PSMSC). Download the PSM Guide, Guidebook, and Insight Tool
ROE1	Roetzheim, William H., Estimating Internet Development, Software Development, August	http://www.sdmagazine.com/articles/2000/0008/0008d/ 0008d.htm
	2000, page 70	<u>Key Concepts:</u> Parameters for estimation can include function points (for data-driven applications), GUI metrics (menus, dialogs, windows), and object metrics.
		A project schedule can be compressed or expanded within a range of 75% to 200%.
SDM1	http://www.sdmagazine.com/supplement/ppm/	Software Development Magazine Project Management home page
SEI1	http://www.sei.cmu.edu/psp/psp.html	For PROBE : The Personal Software Process (PSP) home page at the Software Engineering Institute
SEP1	http://sepo.spawar.navy.mil/docs.html or http://sepo.nosc.mil/docs.html	A complete set of downloadable documents for all KPAs from the Software Engineering Project Office (SEPO), Space and Naval Warfare Systems Center, San Diego, (SSC SD)
THI1	Thielen, David, The Commando Returns,	Not available on line.
	Software Development, March 1999, page 80	Key Concepts: "As projects get larger and more complex, projects get larger and more complex, good practices, design, and planning are the best approaches to project management."
WEL1	Wells, J. Donovan, Planning Feedback Loops	For Extreme Programming
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		Key Concepts: Time frames between phases; phase activities
WEL2	http://www.extremeprogramming.org	For Extreme Programming
		J. Donovan Wells Extreme programming home page
		<u>Key Concepts:</u> Detailed descriptions of activities, tools, references to articles, etc.
WIE1	Wiegers, Karl, Know Your Enemy, Software	http://www.sdmagazine.com/articles/1998/0010/0010a/ 0010a.htm
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WIL1	Williams, Laurie, Kessler, Robert R,	www.objectmentor.com/s4williams.lo.pdf
	Cunningham, Ward, Jeffries, Ron, Strengthening the Case for Pair Programming, IEEE Software, July August 2001, pp 19 - 25	<u>Key Concepts:</u> pairs spent 60% more time on project; completed tasks 40% faster

Partial List of Tools and Contacts

Provider	Planning	Tracking	Resource Management	Risk Management	Contact
ABT Corporation	Planner™ Workbench™	Publisher™ Team™ Connect™	Repository™ Resource™		ABT Corporation 361 Broadway New York, NY 10013 Tel: (212) 219-8945 www.abtcorp.com
Artemis Management Systems	Views 4				Artemis Management Systems 6260 Lookout Road Boulder, Colorado 80301 Tel: (800)477-6648 www.artemispm.com
Computer Associates	CA SuperProject	SuperProjectNet	CA SuperProject		One Computer Associates Plaza Islandia, NY 11749 631-Dial CAI (342-5224) Fax: 1-631-342-5329 www.cai.com
Microsoft Corporation	Project™	Project Central/ Project Server	Project™		Microsoft Corporation One Microsoft Way Redmond, WA 98052- 6399 (800) 426-9400 www.microsoft.com
Nikū	Portfolio Manager Suite				Appears to include Bridge Modeler and Project Manager's Work Bench formerly from Applied Business Technology (ABT), which was acquired by Nikū in August 2000. World Headquarters 305 Main Street Redwood City, CA 94063 Tel: +1 650 298 4600
PlanView Inc.	PlanView				Fax: +1 650 298 4601 PlanView Inc. 7320 North MoPac #300 Austin, TX 78731 Tel: (512) 346-8600 www.planview.com
Primavera Systems, Inc.	TeamPlay™				Primavera Systems, Inc. Three Bala Plaza West Bala Cynwyd, PA 19004 Tel: (800) 423-0245 www.primavera.com
Scitor Corporation	Project Scheduler	Project Communicator			Scitor Corporation 256 Gibraltar Drive Sunnyvale, CA 94089 Tel: (800) 533-9876 www.scitor.com

Provider	Planning	Tracking	Resource Management	Risk Management	Contact
Software Program Managers Network		Project Control Panel		Risk Radar	SPMN 4600 N. Fairfax Drive Arlington, VA 22203 (703) 521.5231 www.spmn.com (both products are available for download at no cost)
Time Line Corporation	Time Line 6.5				Time Line Solutions Corp 1020 Railroad Ave. Suite D Novato, CA 94945 (415) 898-1919 www.tlsolutions.com
	On Target	Project Updater			

Provider	Cost/Size/Metrics	Contact
Galoreth, Inc.	SEER	Galoreth Incorporated 100 North Sepulveda Boulevard Suite 1801 El Segundo, CA 90245 Phone 310-414-3222 Fax 310-414-3220 http://www.gaseer.com
Marotz, Inc., Cost Xpert Group	Cost Xpert	Marotz Inc. Cost Xpert Group 13518 Jamul Drive Jamul, CA 91935-1635 (619) 669-3100 http://www.costxpert.com
Quantitative Software Management	SLIM	QSM 2000 Corporate Ridge Suite 900 McLean, Virginia 22102 TEL: 800-424-6755 FAX: 703-749-3795 http://www.qsm.com
Software Productivity Research (SPR)	KnowledgePLAN [®]	Software Productivity Research Three Bethesda Metro Center Suite 700 Bethesda, Maryland 20814 Tel. 301.657.6266 Fax 301.942.4361 http://www.spr.com
USC (Dr. Barry Boehm)	COCOMO II	http://sunset.usc.edu/available_tools/index.html USC Center for Software Engineering, free, downloadable tools, including COCOMO II The main address for COCOMO tools is http://sunset.usc.edu/research/cocomosuite/suite_main.html

