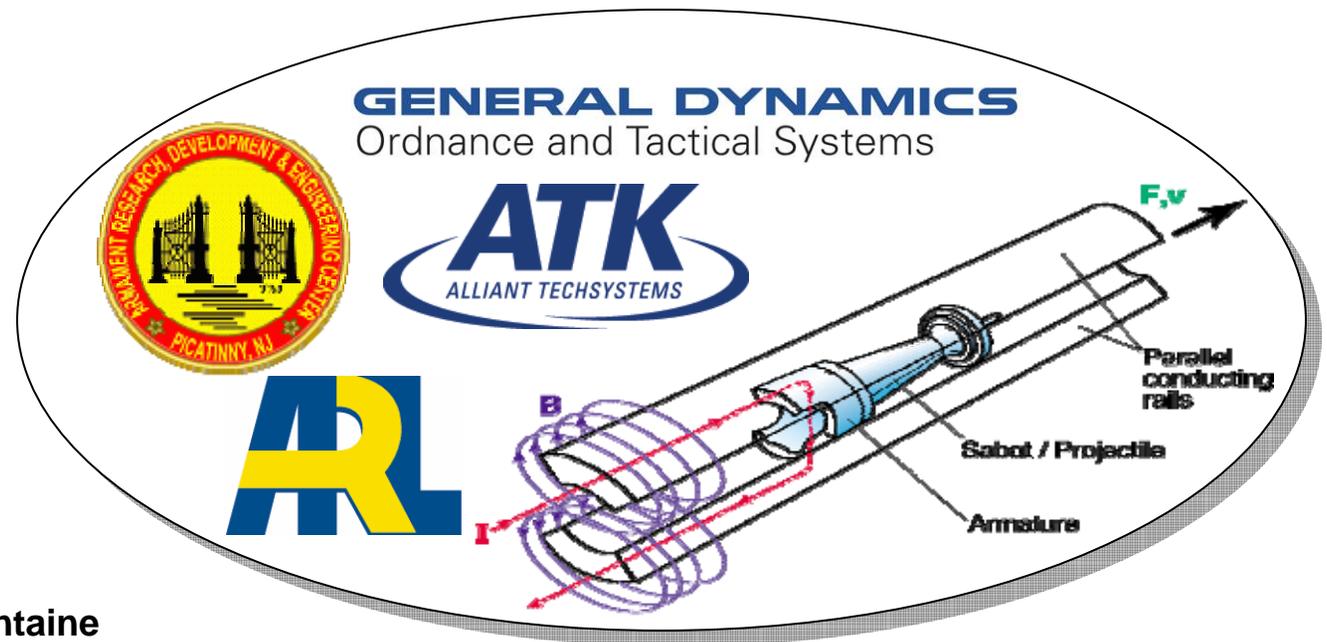


**41st Annual Armament Systems:
Gun and Missile Systems Conference & Exhibition
March 27-30, Sacramento, CA**

Development and Testing of High Explosive (HE) Projectiles for Electro-Magnetic Gun Army Tech Objective (ATO)

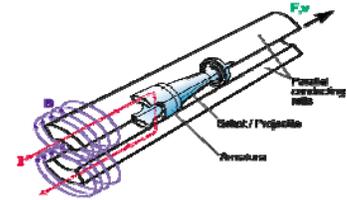
Presenter:
Dave Okken
RDECOM-ARDEC
Picatinny, NJ

Authors:
ARDEC: **Manfredi Luciano,**
David Okken, Samuel LaFontaine
Justin Rhodes, Robert Bryan, John Grau, Vinod Nagori
ARL: **Alex Zielinski**
GD-OTS: **Karl R. Linde**
ATK: **Eric Quist**

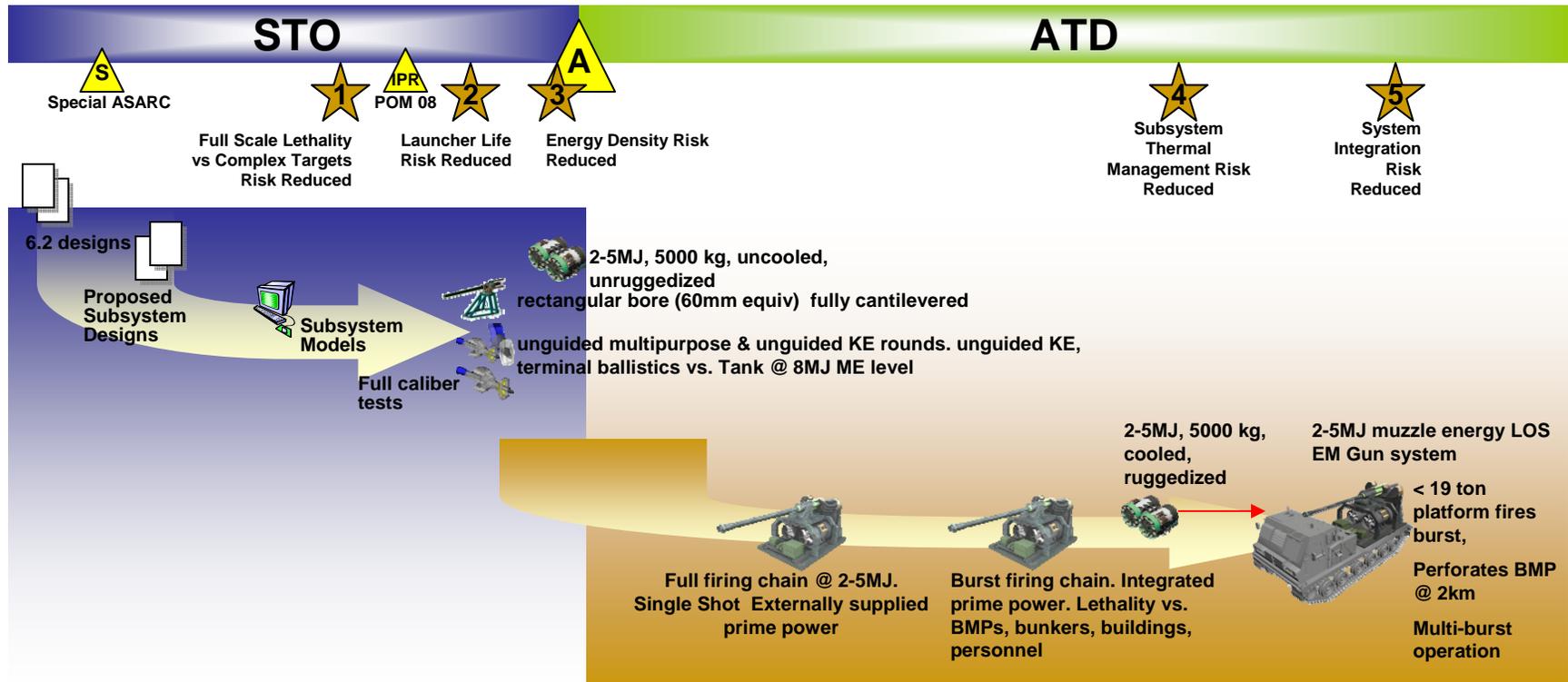




Army Program First EM Technology Spiral



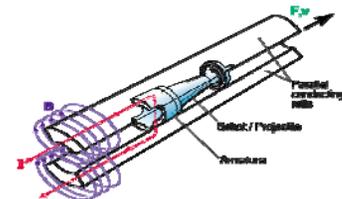
FY04	FY05	FY06	FY07	FY08	FY09	FY10	FY11	FY12	FY13
------	------	------	------	------	------	------	------	------	------



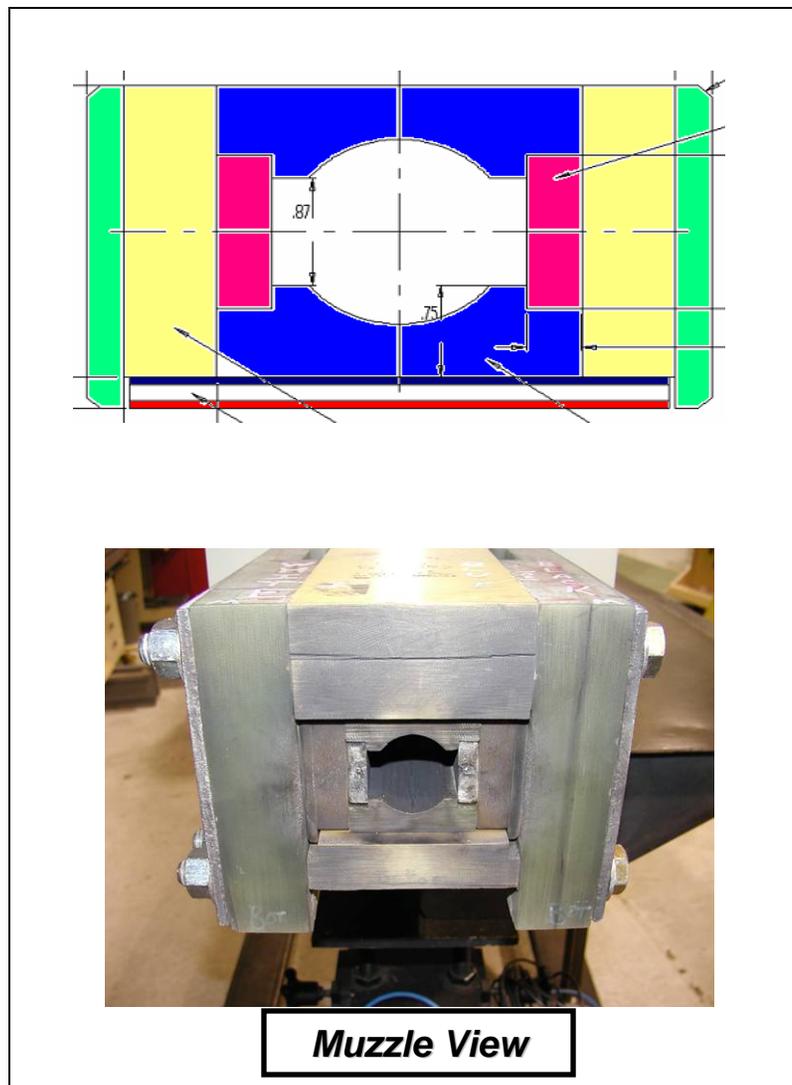
Special ASARC approved this ATD approach



Test Vehicle: ARL 1/2-MJ EM GUN



- **Max Muzzle Energy = 1/2 MJ**
- **Peak Current = 1MA**
- **Gun Length = 2.8 m**
- **Gun Cross Section = 22mm x 44 mm**
- **Scalloped Insulation Cross-Section area = 38 mm (diameter)**
- **Achieved seven shots on one set of rails**

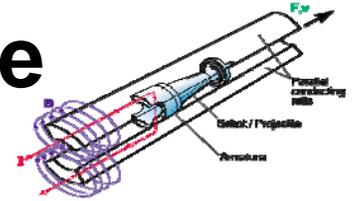


Test Launcher w/ ILP

Muzzle View



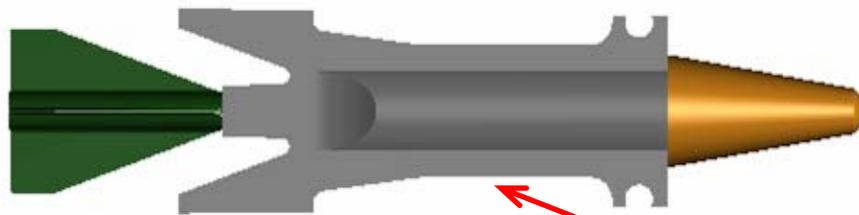
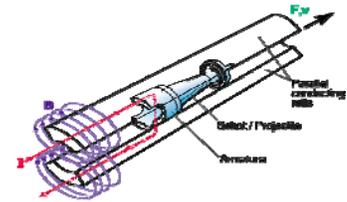
HE Integrated Launch Package (ILP)



- **Objective:**
 - Demonstrate a HE ILP from an EM Gun, Achieving TRL-5.
 - Integrate a sabot/armature, flight body, fuze, and HE for a 2 km demo
- **Approach:**
 - Test from ARL ½ MJ Electro-Magnetic Gun
 - Task order contracts to GD-OTS & ATK for Hardware Mfg
 - Team intellectual collaborative effort between government and Industry
 - Maturing general EM technology
 - No competition between parties; non-tactical bullet
- **Technology Challenges:**
 - Can large body, fin stabilized sub-projectiles be launched with significant lateral loads and high current environment?
 - Can high explosive & fuze survive the high current, and magnetic fields in this environment?

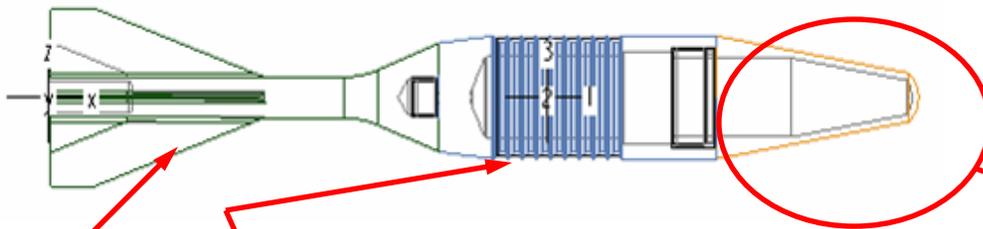


HE ILP Initial Design



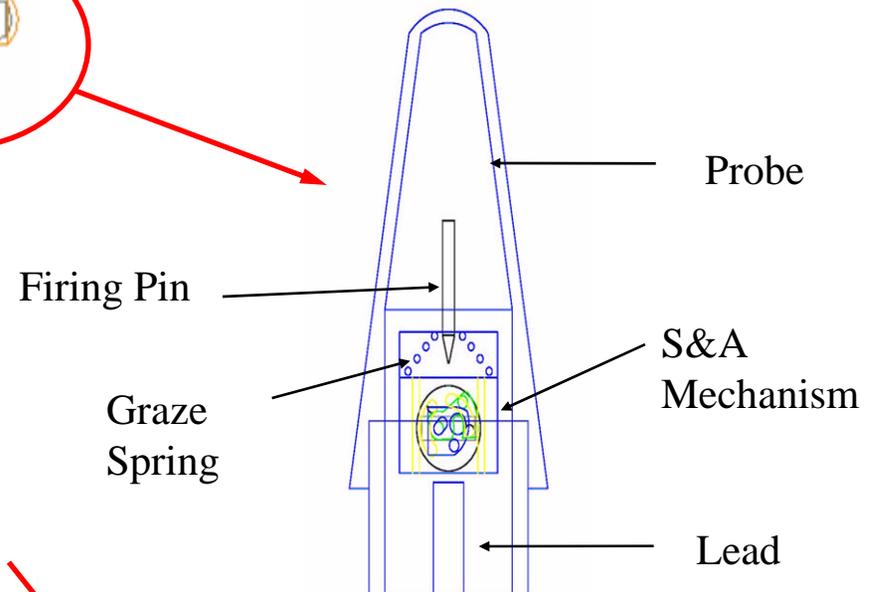
Integrated Launch Package:
Integrates Sup-Projectile, Sabot, &
Armature

Armature for EM Launch



Body & H.E. Based on M792
(25mm HEI-T)

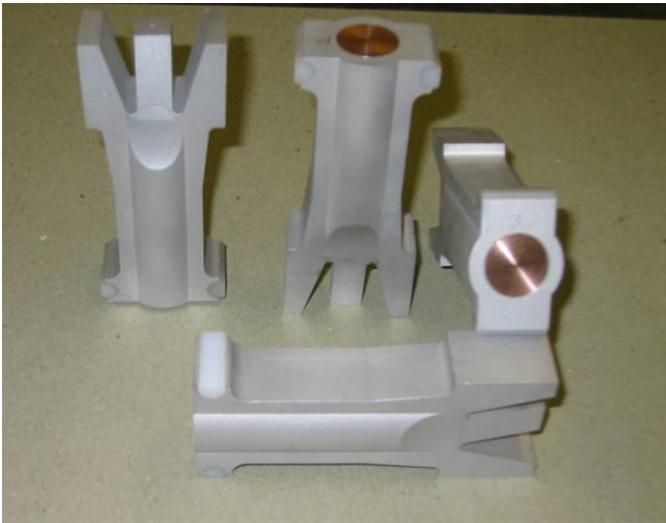
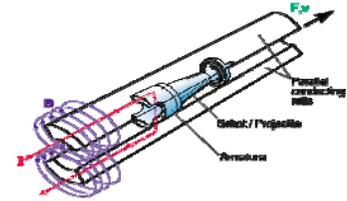
- No Spin Environment**
- Requires Boom/Fin for Stability
 - Clipped Delta, Four Bladed
 - Requires 2nd Fuze Arming Mechanism



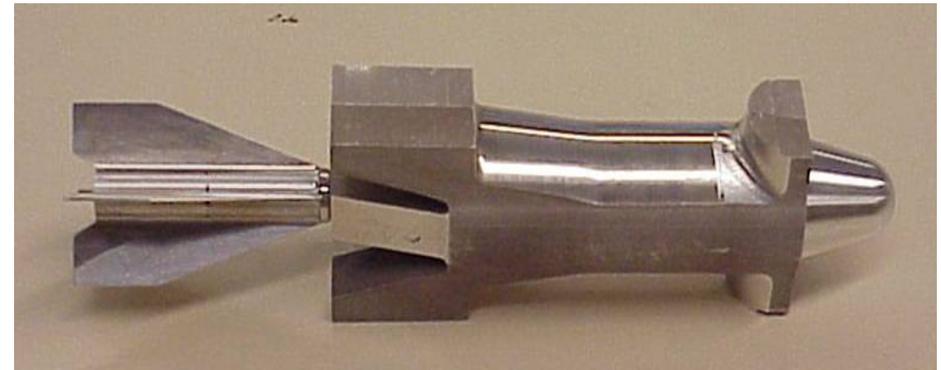
Dual Arm Fuze: Setback & EM



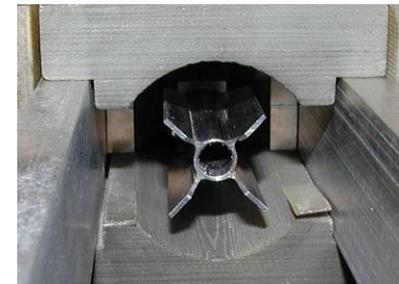
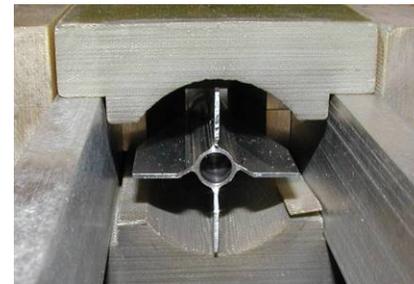
Test Results: Slug & First ILP Test



- Four slugs tested
- First shot at lower current, lower G_s
- Armature legs broke at muzzle exit

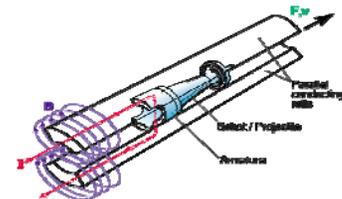


- Six ILP's tested at SOD conditions
 - 90/45 fin orientation
- Two out of six were successful
- Fin blades and fin-hub failures
- Results a function of:
 1. Acceleration
 2. Transition Current
 3. Muzzle Current



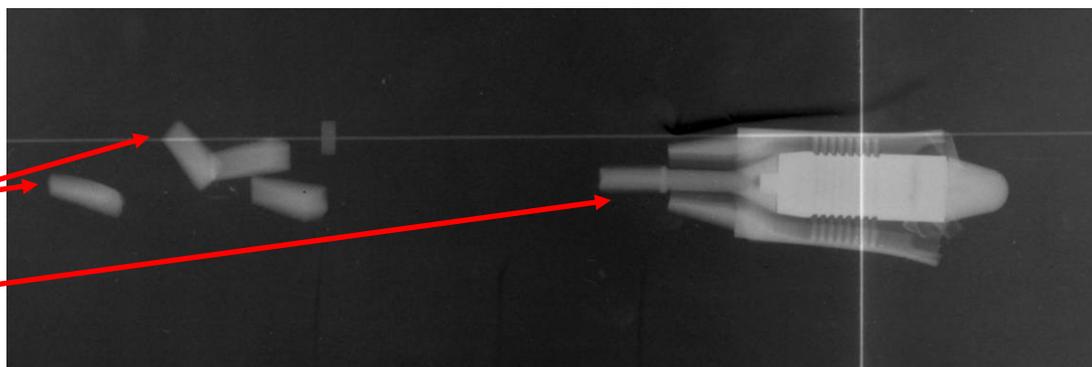


First ILP Flight Test, X-Rays



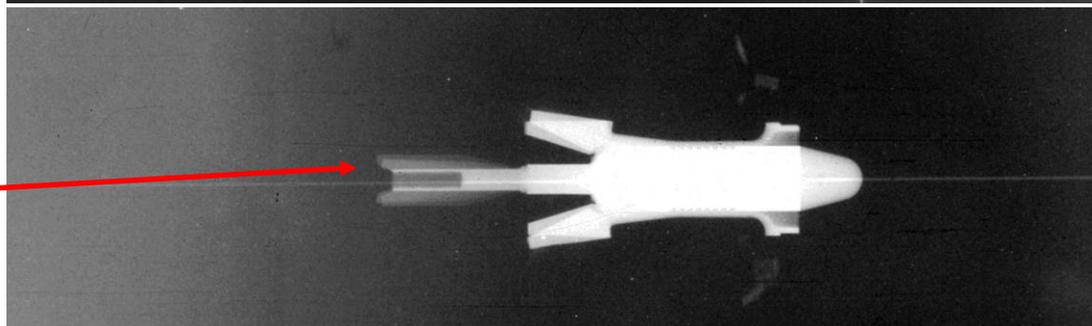
Shot # 1

- Armature Legs Fractured On Muzzle Exit
- Fin Blades and Hub fractured



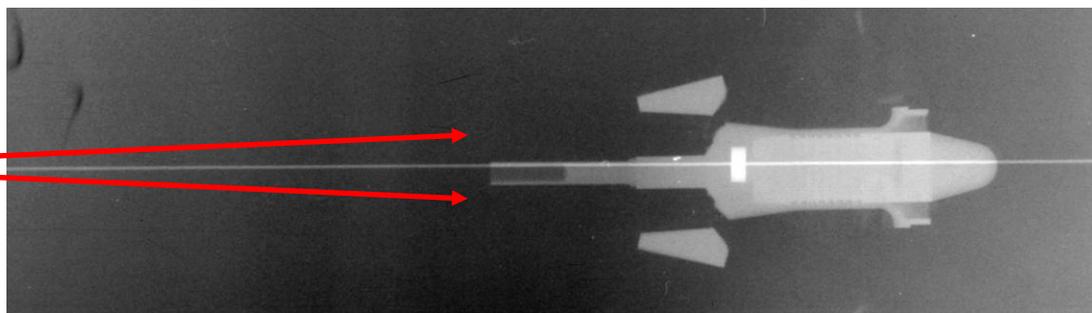
Shot # 3

- Fins & Fin-Hub Intact



Shot #6

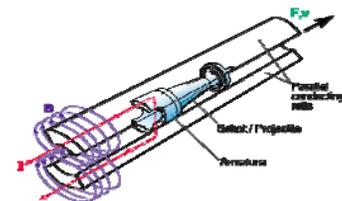
- Fins Missing
- Fin-Hub Intact



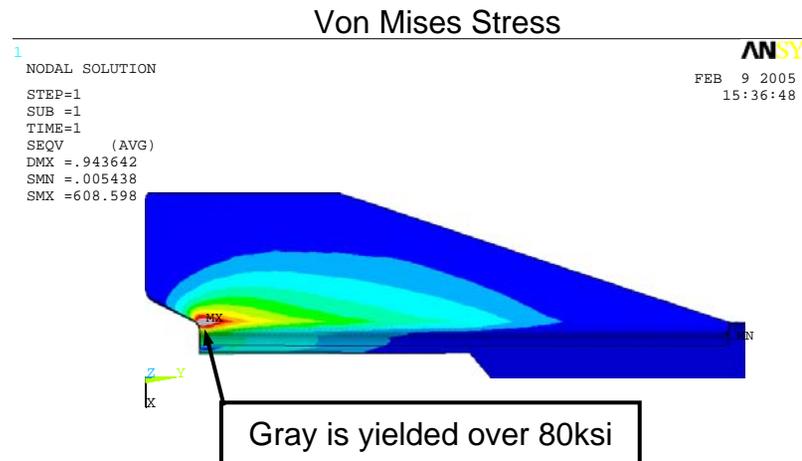
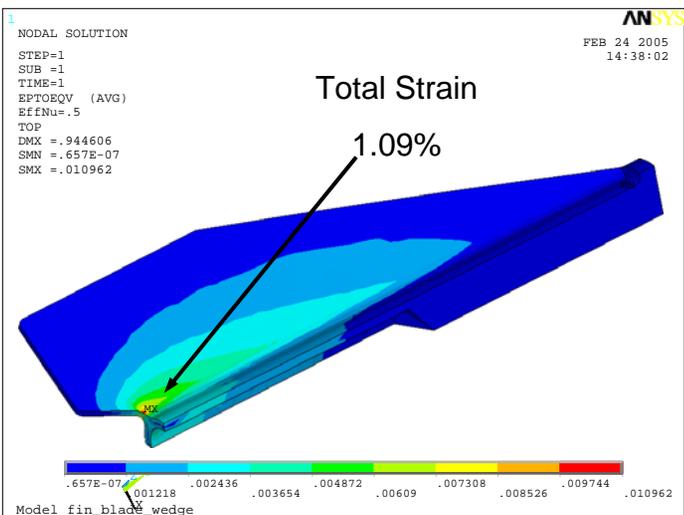
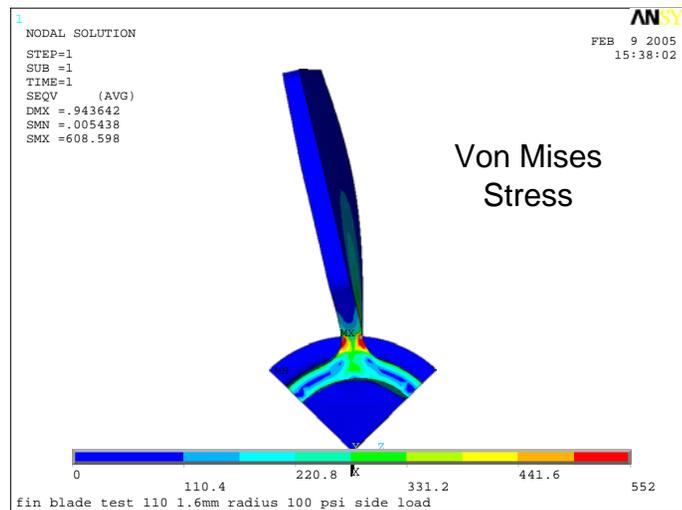
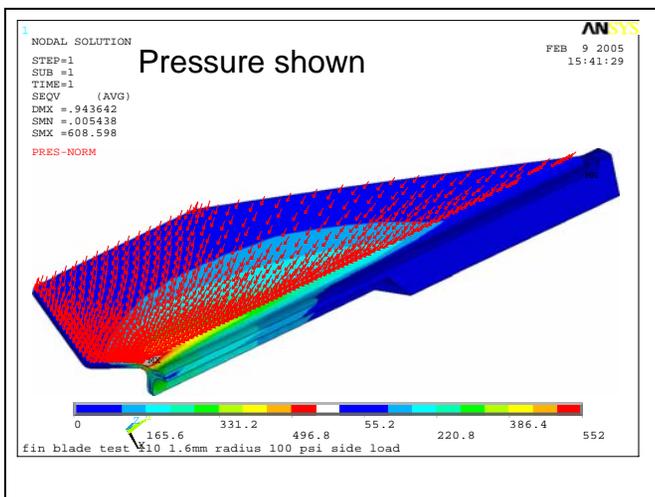
22" from Muzzle



Fin Stress Analysis

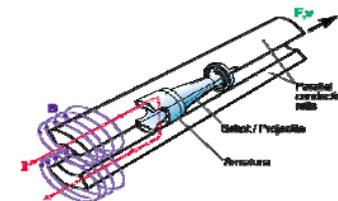


First Flight Test, Fin @ 100psi side load





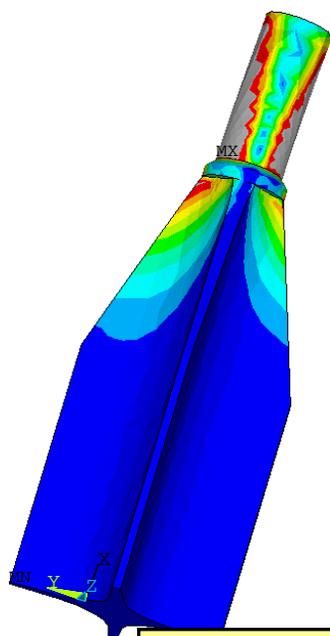
Boom Bending Analysis



Test 120 Type A1 Alum 7075 Fin

Estimated Transition Loading (30000axial,11000Transverse g's)

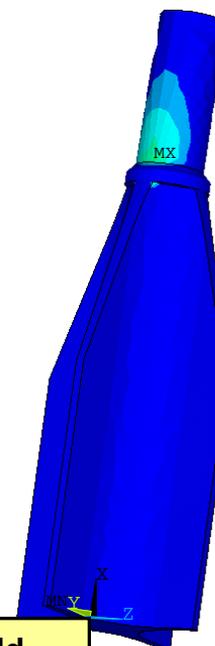
Von Mises Stress



ANSYS 9.0
 MAY 10 2005
 09:52:50
 NODAL SOLUTION
 STEP=1
 SUB =1
 TIME=1
 SEQV (AVG)
 DMX =5.272
 SMN =.011911
 SMX =612.972

0
55.17
110.34
165.51
220.68
275.85
331.02
386.19
441.36
496.53
551.7

Strain



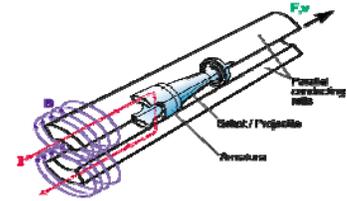
ANSYS 9.0
 MAY 10 2005
 09:53:41
 NODAL SOLUTION
 STEP=1
 SUB =1
 TIME=1
 EPTOEQV (AVG)
 DMX =5.272
 SMN =.229E-06
 SMX =.031019

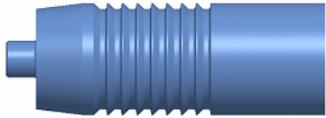
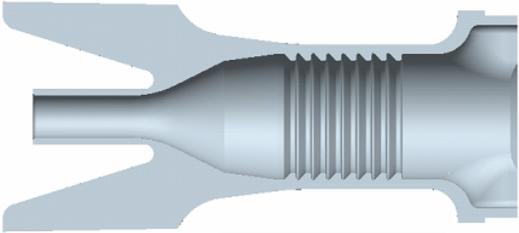
0
.006
.012
.018
.024
.03
.036
.042
.048
.054
.06

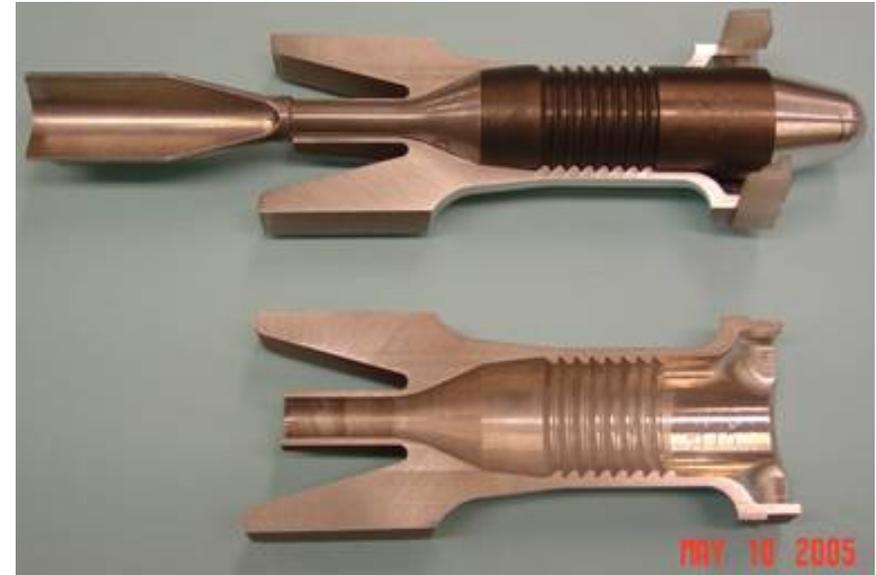
Stress & Strain show yielding but would survive these loads.



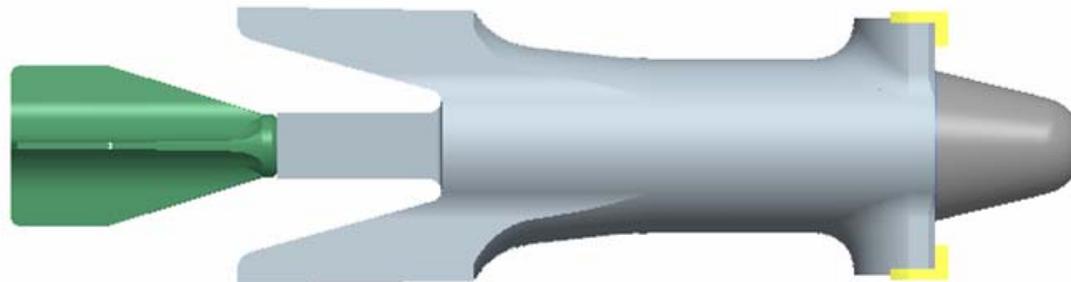
ILP Design & Assembly



<p>Fin/Boom Al 7075 12.44 gms</p>	<p>Body Steel 4140 83.47 gms HE Fill: 26 gms</p>	<p>Dummy Nose Al 7075 27.03 gms</p>
		
		
<p>Sabot/Armature Al 7075 55.45 gms</p>		<p>Bore-Rider Nylon 42A 0.58 gms</p>
		

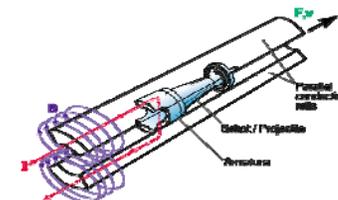


Actual Hardware



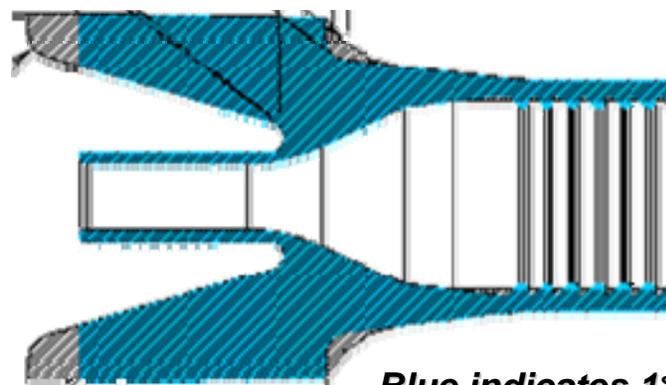
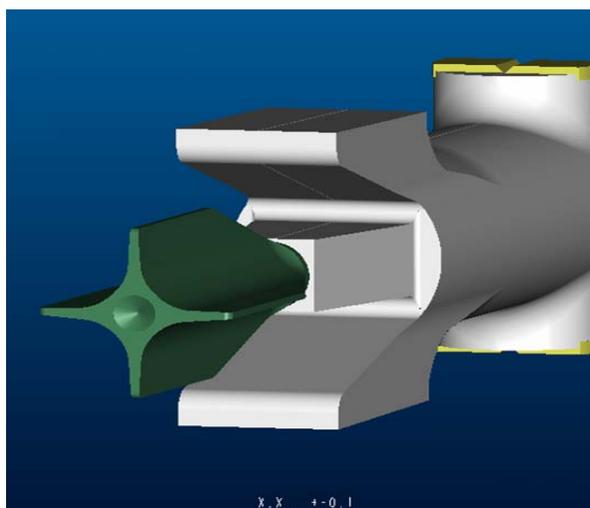


Second ILP Test Summary



Design Changes:

- Increased armature length/mass
- Thicker chevron
- Reduced Fin span, increased root radius



Blue indicates 1st armature iteration



Achievements:

- **8 Successful Shots up to 63.7 KGs**
- Survivable Fin/Fin-Hub
- Minimize Transition Loads
- Minimize Muzzle Exit Dynamics

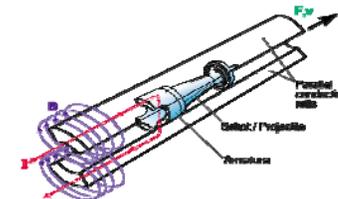
Designed correctly for axial loads

Designed for lateral loads 20% of axial – 12.7 KGs

Successfully managed large balloting loads and muzzle exit dynamics

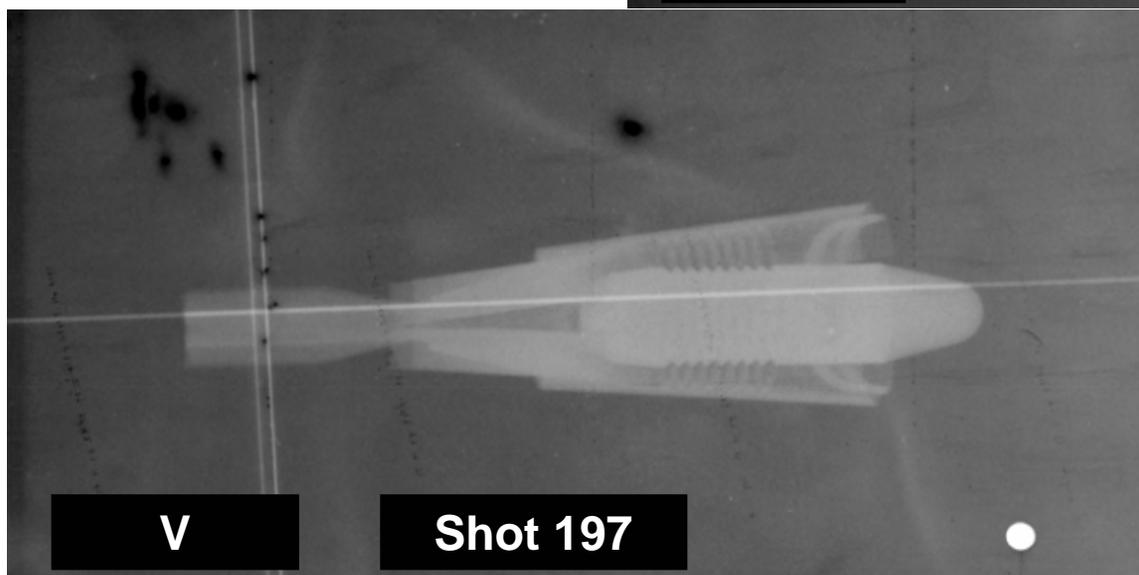
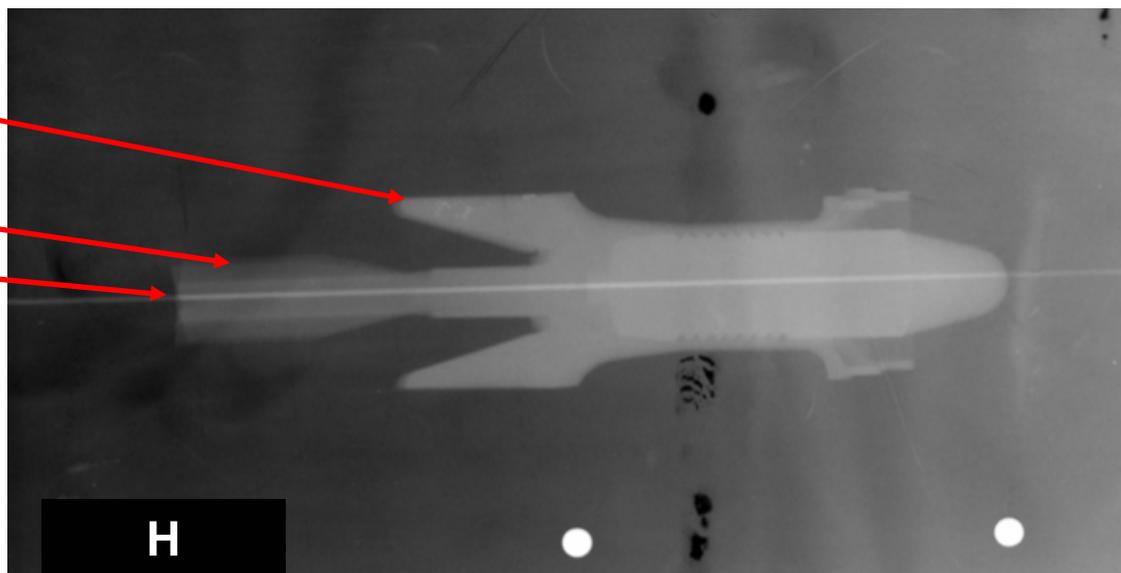


Second ILP Test X-Rays



- Armature Legs
- Fins
- Fin-Hub

Intact

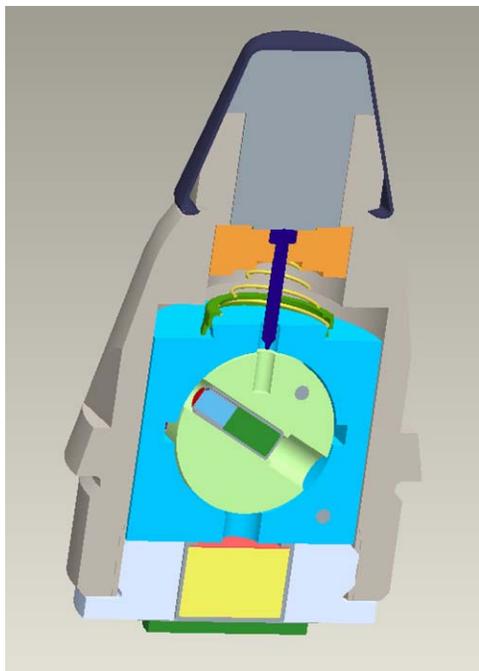
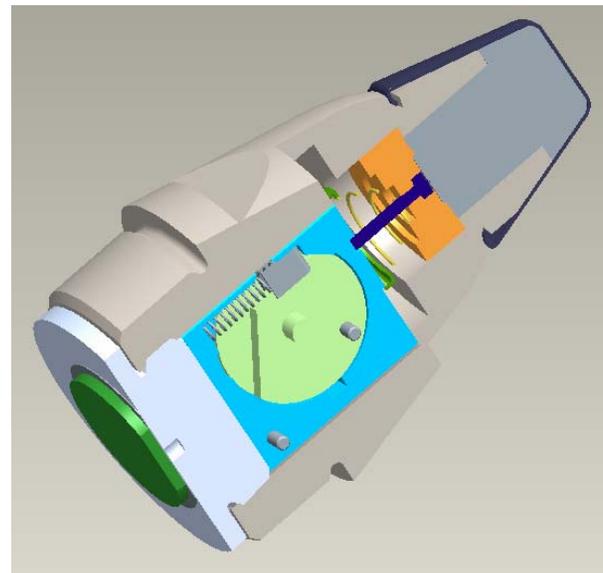
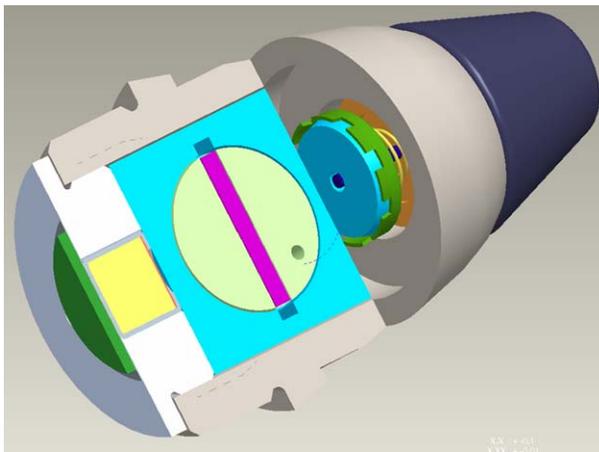
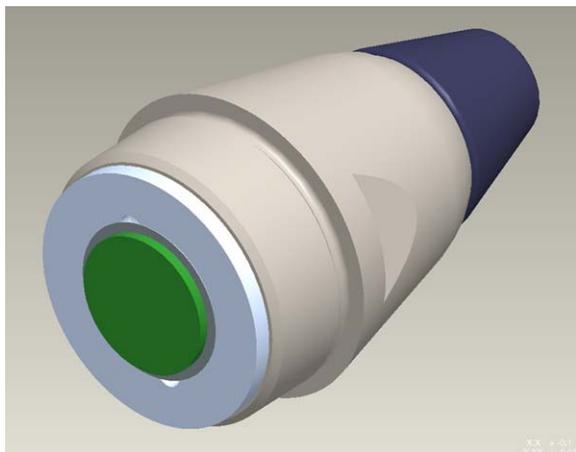
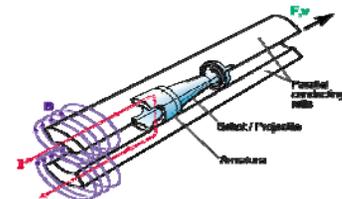


Even Discard

Minimal Yaw



EM ILP Fuze Concept



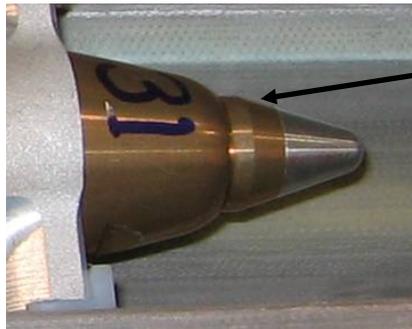
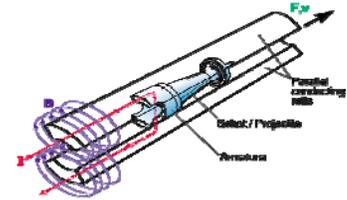
Dual Arm S&A:

- 1. Setback Pin/Spring***
- 2. Magnets Polarized from EM Field***

For More Info: 2006 NDIA Fuze Conference Paper



Fuze Soft Recovery



Pre-shot
Hardware



Recovered
Hardware

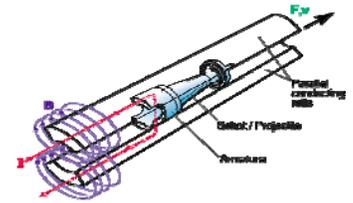
- Fired seven ILP's fired with fully functional inert fuzes
- Nose modified to minimize blunt impact

- Target of foam and fiber board in a plywood frame
- All seven fuzes showed minimal impact damage
- Results of fuze function show further development needed





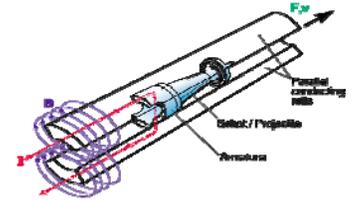
Live High Explosive



First time live HE fired from Electromagnetic Gun



Summary



- ILP is structurally sound
 - Three test iterations
- Live HE fired from EM Gun environment without incident
- Fuze development to continue
- System integration
 - Integrate live fuze with ILP containing HE