



Prime-Subcontractor Relationship



Purpose

- Increase new business at military OEM



Supply Chain Scorecard

- Quality
- Delivery
- Responsiveness
- Value



On-Site Participation

- Small business development
- Green belt, lean manufacturing sponsorship
- Technology Roadmap knowledge
- End of life issues
- DMS



Sub-Contractor Participation

- Open house
- Quarterly program review
- DFM feedback



Other

- OEM organizational changes
- OEM's customer changes
- OEM's competitors