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# ***Process Compliance the Smart Way***

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Harris Corporation / ISD*

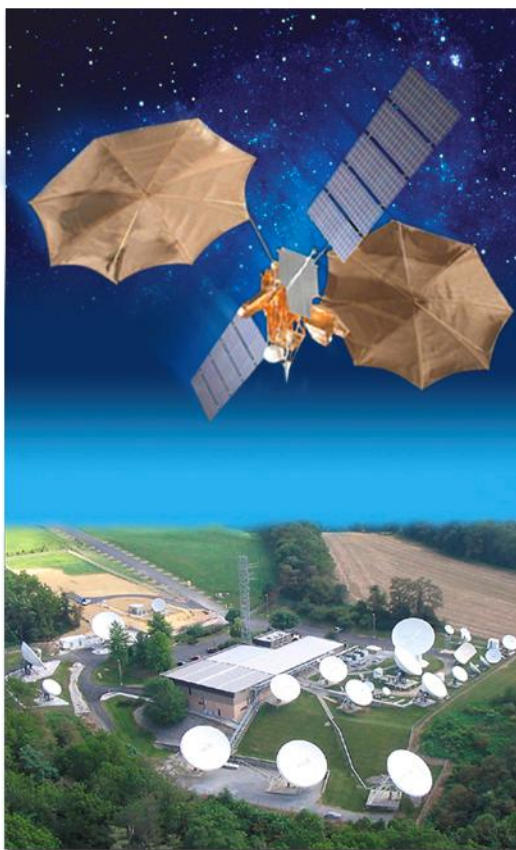
# Communications ion: What We Do...



Aviation electronics



Intelligence, surveillance, and reconnaissance



Space and ground satellite communications systems



Communications and information networks



Operations and support services

**We innovate, integrate, and manage technology.**

## “ Background

- . Goals, sources, and references
- . Organizational-centric set of integrated processes
- . Maintaining process compliance

## “ Implementation

- . Product-centric approach
- . Reverse engineering to achieve simplification
- . Reuse of unique artifacts
- . Organization default artifacts and locations

## “ Validation

- . SCAMPI<sup>SM</sup> Class C approach
- . SCAMPI<sup>SM</sup> findings

## “ Summary

- “ Ensure expected artifacts are appropriate and adequate to provide objective evidence to measure process compliance
  - . Organizational procedures using QA audits
  - . CMMI<sup>®</sup> using SCAMPI<sup>SM</sup> Class A/B/C appraisals
- “ Ensure each expected artifact description is clear and complete to explain why it is relevant
- “ Maximize the re-use of actual artifacts to minimize the number of unique artifacts
- “ Limit the impact to the programs by minimizing the changes

- “ Integrated Process Manual (IPM)
- “ Process Compliance Monitor (PCM) tool
- “ Standard directory structure
- “ SCAMPI<sup>SM</sup> v1.1 Class A artifacts
  - . November 2005
- “ CMMI<sup>®</sup>-DEV+IPPD v1.2 model
- “ CMMI<sup>®</sup>-DEV+IPPD v1.2 PIIDS

- “ Organizational-centric set of integrated processes
  - . Integrated Process Manual (IPM)
  - . Compliance mapping to CMMI®
- “ Collaboration across functional organizations
- “ Repeatable processes with objective criteria
  - . Entry/exit criteria, inputs, outputs, verification, measures
- “ Planning each process, and tracking against plan
  - . Tailoring standard processes and assets
- “ Budgets, schedules, resources
- “ Managing established baselines
- “ Managing Stakeholder involvement
- “ Measuring progress and improvement

## IPM

### Program Management Processes

- " Program Planning
- " Estimation
- " Program Monitoring and Control
- " Supplier Acquisition & Management
- " Change Management

### Program Life-Cycle Processes

- " Requirements Analysis
- " System Architecting/Design
- " Design
- " Code and Unit Test
- " Fabrication and Assembly
- " Product Integration
- " Verification
- " Validation
- " Production
- " Field Support

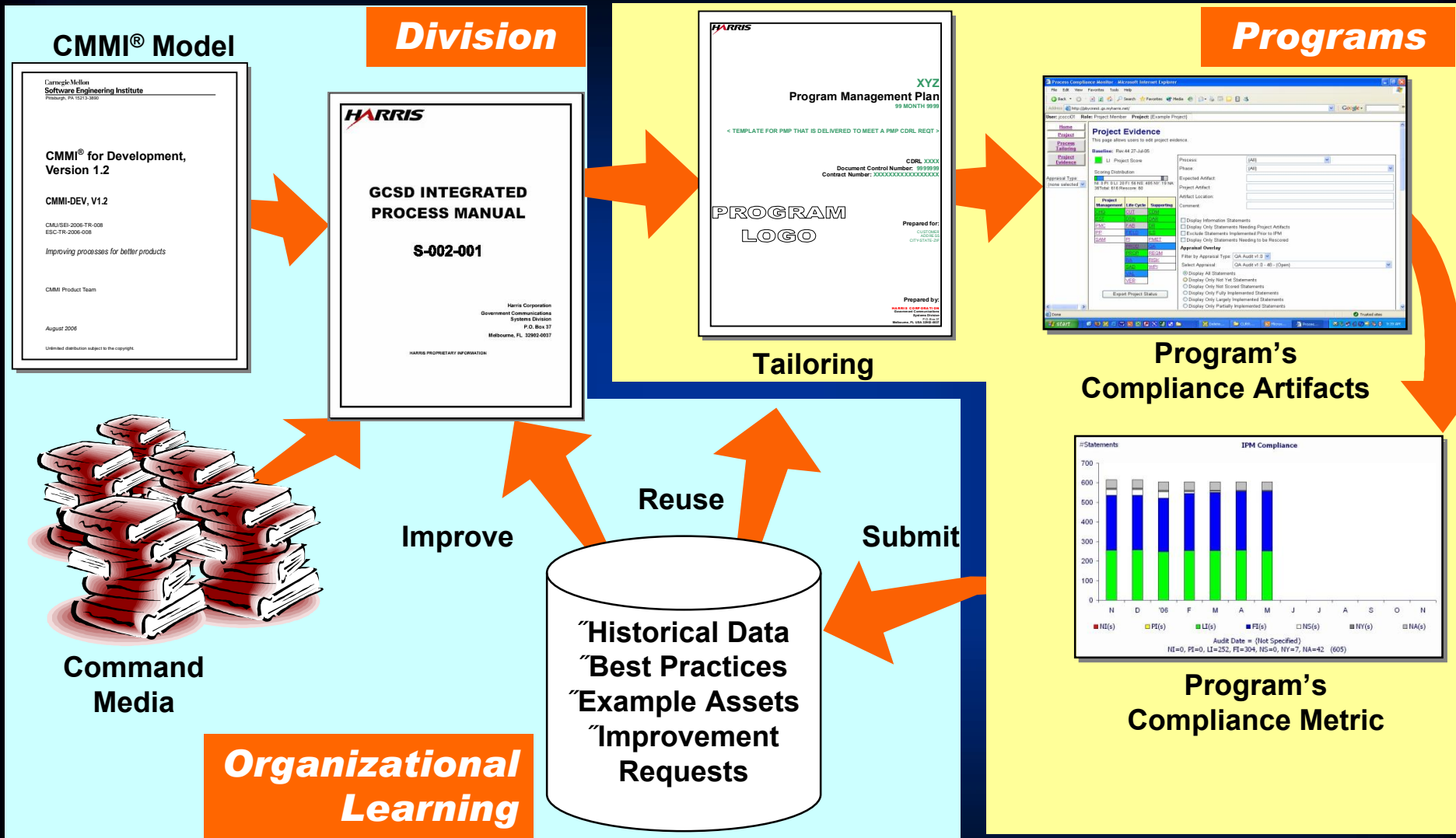
### Program Support Processes

- " Requirements Management
- " Risk Management
- " Configuration and Data Management
- " Program Metrics
- " Decision Analysis and Resolution
- " Work Product Inspection
- " Design Review
- " Quality Assurance
- " Integrated Logistics Support

### Organizational Processes

- " Process Improvement
- " Training
- " Division Metrics

# Compliance Approach





## Integrated Process Manual

Tailoring

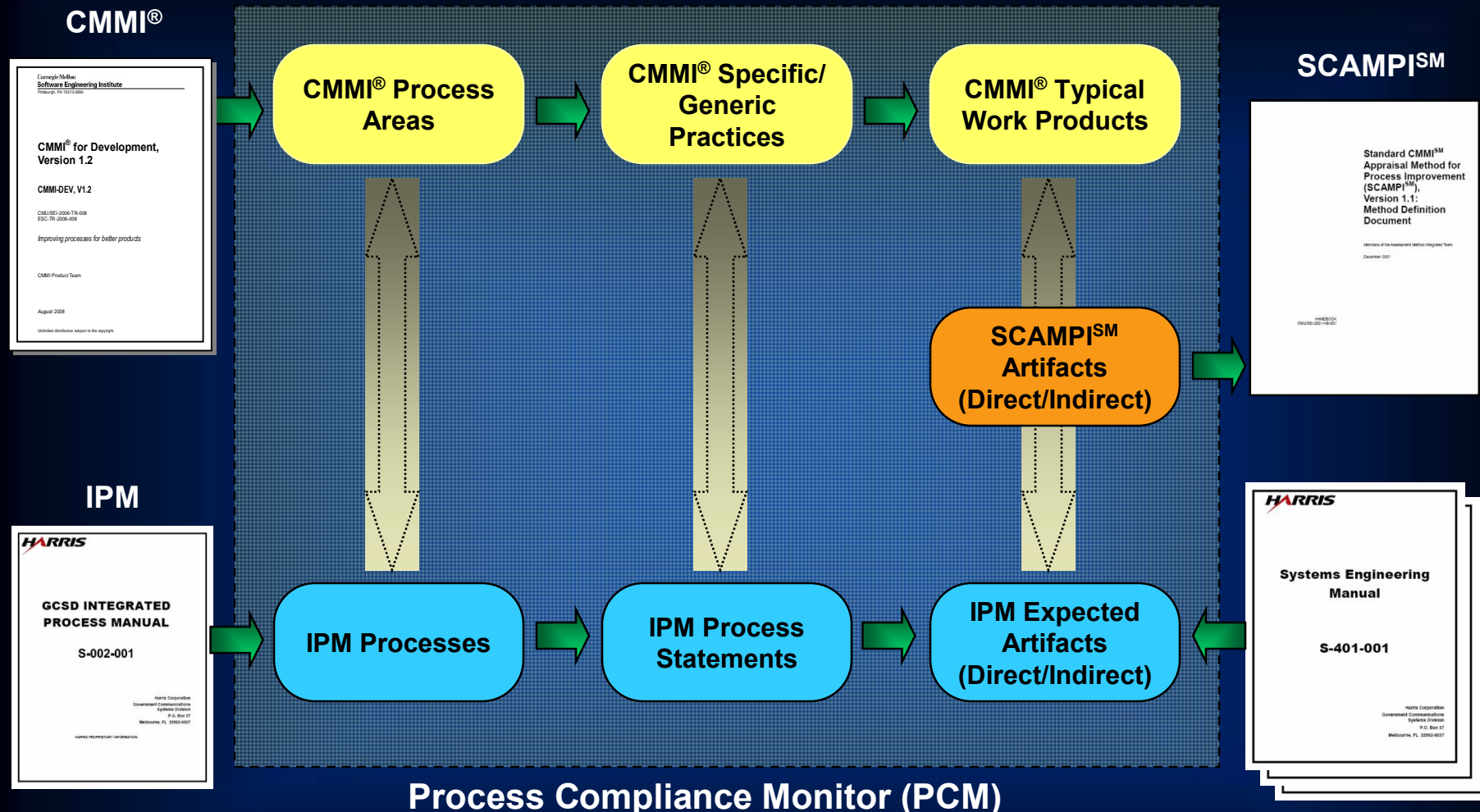
1. Program Plans
2. Program process baseline
3. Program execution
4. Compliance artifacts
5. QA verification
6. Non-compliance mitigation

Program Start-up

Program Phase Execution

Program Appraisals

Process Compliance Monitor (PCM)



**Process Compliance Monitor (PCM)**

~Functional command media  
~Best practices


- “ Product-centric approach
- “ Reverse engineering to achieve simplification
- “ Reuse of unique artifacts
- “ Organization default artifacts and locations

- “ Programs are required to demonstrate compliance to the organization's integrated processes, as defined in IPM
- “ PCM tool is used to collect artifacts (i.e. work products)
  - . Each process statement has one or more expected artifacts
  - . Short description of each expected artifact provided
  - . Program provides work product name and location that meets that expected artifact description
- “ PCM tool provides objective, online auditing and real-time monitoring of process compliance
  - . QA conducts regular assessments of the artifacts to determine program compliance with IPM
  - . Compliance scores are recorded in the tool
    - “ Available to the team and management in real-time
    - “ Reported monthly to division management

# Artifacts required?



<b>Overview</b> A brief description of the process intent	
<b>Entry Criteria</b> State, Prerequisites, Criteria	<b>Exit Criteria</b> State, Criteria
<b>Inputs</b> Needed work products, resources	<b>Outputs</b> Resulting work products
<b>Required Activities</b> Mandatory tasks to implement the process	
<b>Measures</b> Process performance against plans	
<b>Organizational Improvement Information</b> Metrics, reusable work products	
<b>Verification</b> Process compliance oversight	
<b>Tailoring</b> Approved tailoring, process specific	
<b>Implementation Guidance</b> Common implementation descriptions	
<b>Supporting Documentation and Assets</b> Applicable organizational references	

 Program artifacts needed to demonstrate IPM process compliance

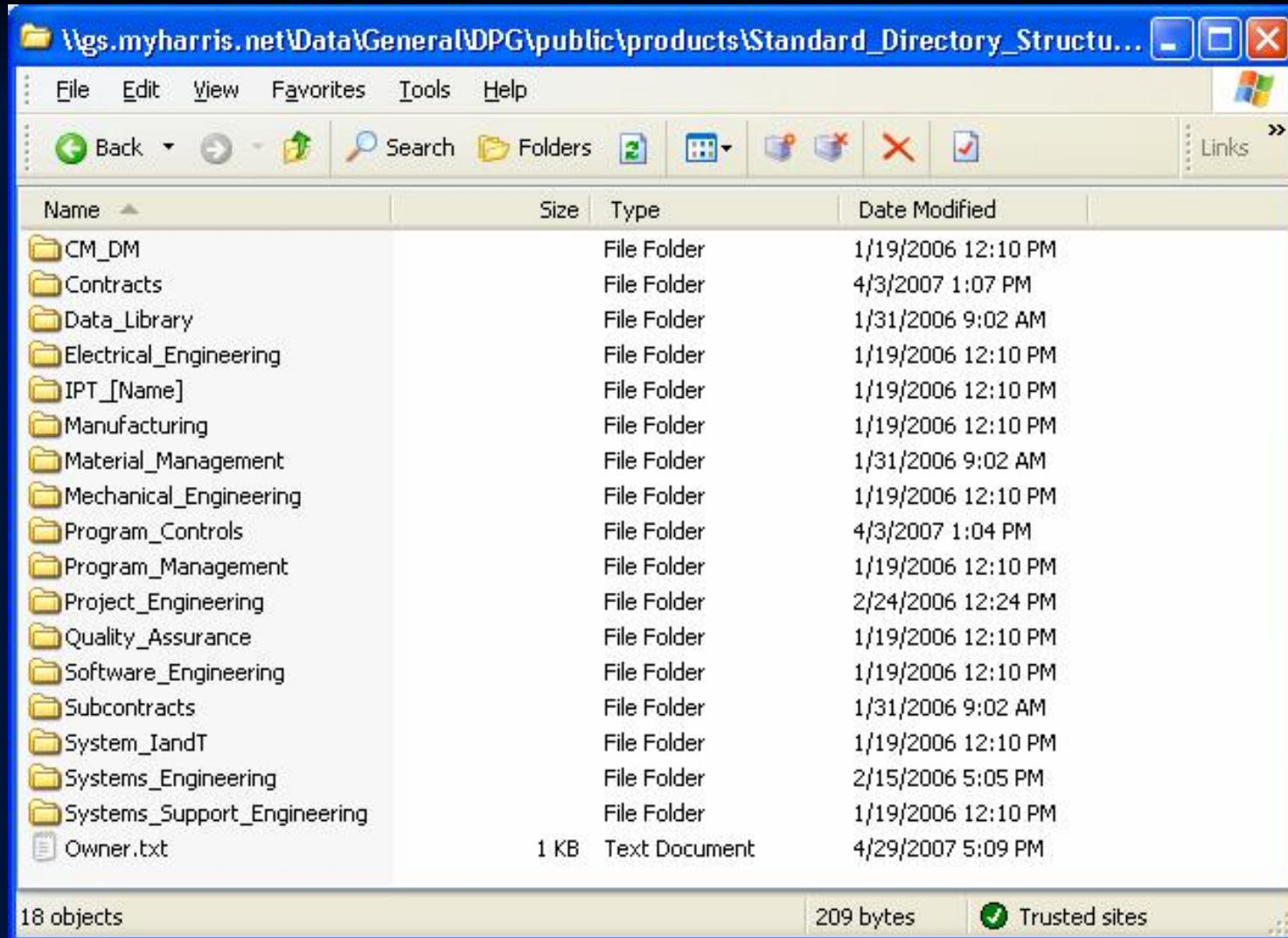
- “ Instead of looking from the process view .  
looked from a program work products view
- “ Basic guidelines
  - . Every CMMI<sup>®</sup> practice shall have a minimum set of adequate expected artifacts in PCM
  - . Every IPM statement shall have a minimum set of adequate expected artifacts in PCM
  - . Every PCM artifact (existing or new) shall map to one or more IPM statements and CMMI<sup>®</sup> practices
  - . Maximize the re-use of existing artifacts
    - “ PCM Startup Template
    - “ Standard Directory Structure

- “ Mapped program work products to IPM statements and to relevant CMMI<sup>®</sup> practices
  - IPM mapping clearly documented in PCM tool
  - CMMI<sup>®</sup> mapping in PCM tool - transparent to the program
- “ Artifact descriptions clarified to help the program understand relevance
  - Descriptions let the program know why this artifact is important
  - IPM perspective
  - CMMI<sup>®</sup> perspective
- “ Provided name of typical project work product to be used as an artifact
- “ Provided standard directory structure location where that work product should be maintained

- “ Supports IPM Compliance with artifacts in a common structure across programs
- “ Top level directories are used as location for program artifacts
  - . Avoids tying PCM artifacts to low level directories
  - . Easy access by all program team members
  - . Avoids confusion as to which is the latest version of an artifact
  - . Flexibility for custom directories which contain %work-in-progress+
- “ Pre-populated with latest forms, checklists and plan templates
  - . Set up by IT group when program data server is assigned



# Directory Structure

\\gs.myharris.net\Data\General\DPG\public\products\Standard\_Directory\_Structu...

Name	Size	Type	Date Modified
CM_DM		File Folder	1/19/2006 12:10 PM
Contracts		File Folder	4/3/2007 1:07 PM
Data_Library		File Folder	1/31/2006 9:02 AM
Electrical_Engineering		File Folder	1/19/2006 12:10 PM
IPT_[Name]		File Folder	1/19/2006 12:10 PM
Manufacturing		File Folder	1/19/2006 12:10 PM
Material_Management		File Folder	1/31/2006 9:02 AM
Mechanical_Engineering		File Folder	1/19/2006 12:10 PM
Program_Controls		File Folder	4/3/2007 1:04 PM
Program_Management		File Folder	1/19/2006 12:10 PM
Project_Engineering		File Folder	2/24/2006 12:24 PM
Quality_Assurance		File Folder	1/19/2006 12:10 PM
Software_Engineering		File Folder	1/19/2006 12:10 PM
Subcontracts		File Folder	1/31/2006 9:02 AM
System_IandT		File Folder	1/19/2006 12:10 PM
Systems_Engineering		File Folder	2/15/2006 5:05 PM
Systems_Support_Engineering		File Folder	1/19/2006 12:10 PM
Owner.txt	1 KB	Text Document	4/29/2007 5:09 PM

18 objects      209 bytes      Trusted sites

- “ Work products reused to support multiple process statements
  - . Artifact descriptions provide the specific application
  - . Minimized the number of unique work products that programs need to provide in PCM tool
- “ Tool repositories hold many of the program artifacts
  - . DOORS, ClearQuest, Rose, Pro-E, etc.
- “ Some evidence/artifacts for a program may be subject to customer data requirements
  - . Programs can tailor or change the expected artifacts to better align with their execution
  - . Still required to comply with the IPM (and consequently CMMI®)

- “ Significant reduction in the number of artifacts needed to demonstrate IPM compliance
  - . Model-centric approach
    - ” 1360 unique artifacts
  - . Product-centric approach
    - ” 326 unique artifacts
    - ” 718 pre-defined artifact descriptions
- “ Complete mapping to CMMI<sup>®</sup> practices simplifies effort required for SCAMPI<sup>SM</sup> preparation
  - . Multiple artifacts map to CMMI<sup>®</sup> practices

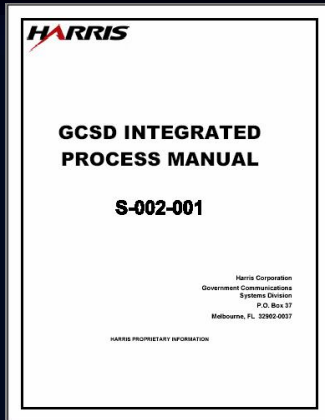
## “ SCAMPI<sup>SM</sup> Class C

- . Planning
- . Preparation
- . Data Review

## “ SCAMPI<sup>SM</sup> Findings

- . Implementation Risk
- . Process Definition Characterizations

- “ Given three different sets of data develop a map to show the IPM to CMMI<sup>®</sup> relationships
  - . IPM statements
  - . CMMI<sup>®</sup> practices
  - . IPM/CMMI<sup>®</sup> artifacts
- “ Capture a set of findings to characterize the process implementation risks and degree of process definition for each CMMI<sup>®</sup> practice
- “ Make the task of preparing for and conducting an appraisal as simple as possible

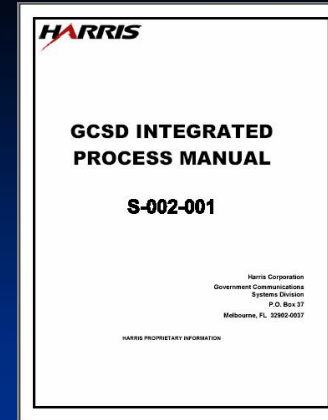
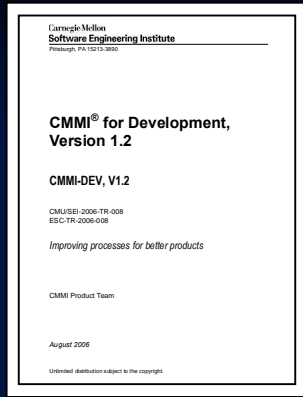


An interim appraisal of process activities to revalidate existing processes based command media against CMMI<sup>®</sup>. DEV+IPPD v1.2

Context: Command media recently updated to reflect changes in the organization's process improvement goals. Desire to revalidate existing capability with respect to CMMI<sup>®</sup>. DEV+IPPD v1.2

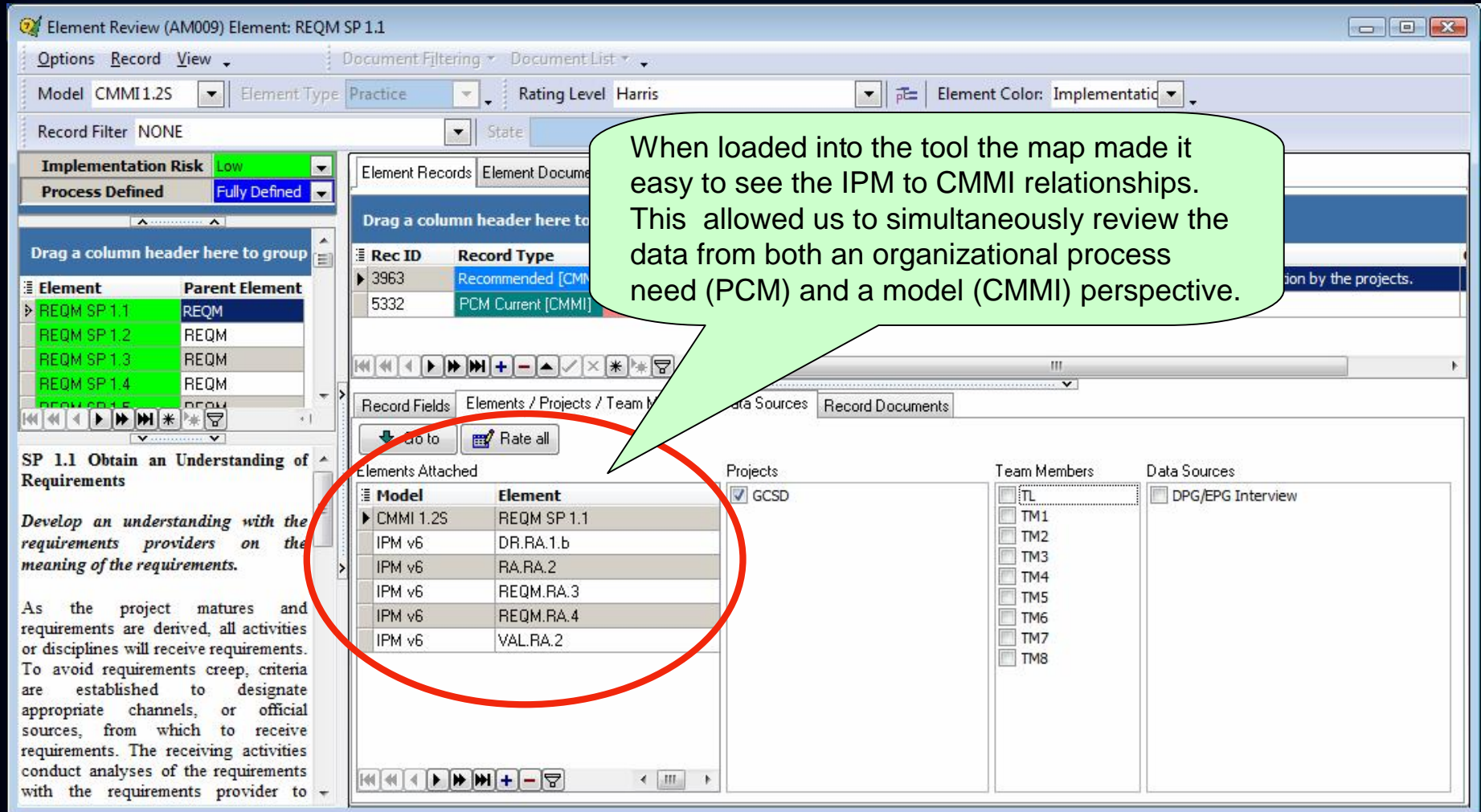
Appraisal Objective: Conduct a SCAMPI<sup>SM</sup> C on the GSCD command media (documentation only) using CMMI<sup>®</sup>. DEV+IPPD v1.2

Desired Outcome : Provide information that management can use to baseline process performance and to prioritize improvement actions



- “ Establish IPM to CMMI® relationships
- “ Load IPM into appraisal tool (Appraisal Wizard)
- “ Establish a list minimum but complete set of artifacts each IPM statement
- “ Automatically map artifacts to CMMI® which is our starting point for the appraisal

# Mapping



When loaded into the tool the map made it easy to see the IPM to CMMI relationships. This allowed us to simultaneously review the data from both an organizational process need (PCM) and a model (CMMI) perspective.

Model	Element
CMMI 1.2S	REQM SP 1.1
IPM v6	DR.RA.1.b
IPM v6	RA.RA.2
IPM v6	REQM.RA.3
IPM v6	REQM.RA.4
IPM v6	VAL.RA.2



- “ Compared the required data (as defined in the IPM) to that needed to satisfy the model
- “ Adjusted the total dataset as needed to correctly reflect artifacts as direct and indirect evidence or to remap them if mapping errors were found
- “ Team consensus on the necessity of each artifact to demonstrate complete implementation of a practice
- “ Concise set of summary findings statements to reflect the adequacy of the data set and potential risk of successful deployment and implementation

Element Review (AM009) Element: REQM SP 1.1

Options Record View Document Filtering Document List

Model CMMI 1.2S Element Type Practice Rating Level Harris Element Color: Implementatic

Record Filter NONE State View

Implementation Risk Low Process Defined Fully Defined

Drag a column header here to group by that column

Rec ID	Record Type	Status	Verification	Record Text
3963	Recommended [CMM]	Accepted	Yes	The process artifacts identified for this practice will support a full implementation by the projects.
5332	PCM Current [CMMI]	OE Offered	No	

Record Fields Elements / Projects / Team Members / Data Sources Record Docu

Create New Document

Drag a column header here to group by that column

Doc ID	Evidence Type	Title	Req ID	Change	Category	Description
111678	Indirect	IMS (11697)	REQM.RA.1.b	No Change	Requirements	on program schedule H-482-5 to ensure that the customer and Harris have a common
111677	Indirect	ClearQuest (11696)	REQM.RA.3	Modified	Requirements action	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.
111676	Indirect	Defined criteria/checklists for evaluation and acceptance of requirements (11695)	REQM.RA.3	No Change	Requirements	Review requirements allocated to each component to be analyzed for to ensure a clear understanding consistent with the requirements
109986	Direct	SRR Materials (90005)	VAL.RA.2	Modified	Requirements	Define the specific system components, work products and processes that will be validated, and the validation approach to be
109985	Direct	SRR Materials (90004)	REQM.RA.3	Modified	Records of requirements reviews	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.
109984	Direct	Requirements specifications (10003)	REQM.RA.3	Modified	Approval of requirements	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.
109983	Direct	DOORS (10002)	REQM.RA.4	No Change	Requirements database with	Record requirements in the requirements database, including clarifications, rationale, and assumptions.
109982	Direct	ClearQuest (10001)	REQM.RA.3	Modified	Records of	Review requirements for each component to ensure a clear

SP 1.1 Obtain an Understanding of Requirements

Develop an understanding with the requirements providers on the meaning of the requirements.

As the project matures and requirements are derived, all activities or disciplines will receive requirements. To avoid requirements creep, criteria are established to designate appropriate channels, or official sources, from which to receive requirements. The receiving activities conduct analyses of the requirements with the requirements provider to

The IPM related artifacts were reviewed by the team to determine their validity as indirect and direct evidence for each specific and generic practice of the CMMI.

IPM

# for Each Practice



Element Review (AM009) Element: REQM SP 1.1

Options Record View Document Filtering Document List

Model CMMI1.2S Element Type Practice Rating Level Harris Element Color: Implementatic

Record Filter NONE State View

Implementation Risk Low

Process Defined Fully Defined

Element Records Element Documents Document List

Drag a column header here to group by that column

Element	Part	Record Type	Status	Verification	Record Text
REQM SP 1.1	REQM	3963	Accepted	Yes	The process artifacts identified for this practice will support a full implementation by the projects.
REQM SP 1.2	REQM	5332	Accepted	Yes	

Rating sets for both implementation risks and degree of process definition defined for each practice.

Acceptance (consensus reached) by the team indicated for each finding record for each practice.

Set of findings

The process artifacts

Doc ID	Evidence Type	Evidence	Req ID	Req Type	Req Status	Req Description	Req Text
111677	Indirect	ClearQuest {11696}	REQM.RA.3	Optional	Signature approval of requirements	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.	
111676	Indirect	Defined criteria/checklists for evaluation and acceptance of requirements {11695}	REQM.RA.4	Accepted [modify]	Requirements database with	Record requirements in the requirements database, including clarifications, rationale, and assumptions.	
109986	Direct	SRR Materials {90005}	REQM.RA.3	Optional [modify]	Evidence of requirements peer	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.	
109985	Direct	SRR Materials {90004}	REQM.RA.3	Optional [modify]	Evidence of requirements peer	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.	
109984	Direct	Requirements specifications {10003}	REQM.RA.3	Optional	Signature approval of requirements	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.	
109983	Indirect	DDORS {10002}	REQM.RA.4	Accepted [modify]	Requirements database with	Record requirements in the requirements database, including clarifications, rationale, and assumptions.	
109982	Indirect	ClearQuest {10001}	REQM.RA.3	Optional [modify]	Evidence of requirements peer	Review requirements for each component to ensure a clear understanding consistent with the requirements stakeholders.	

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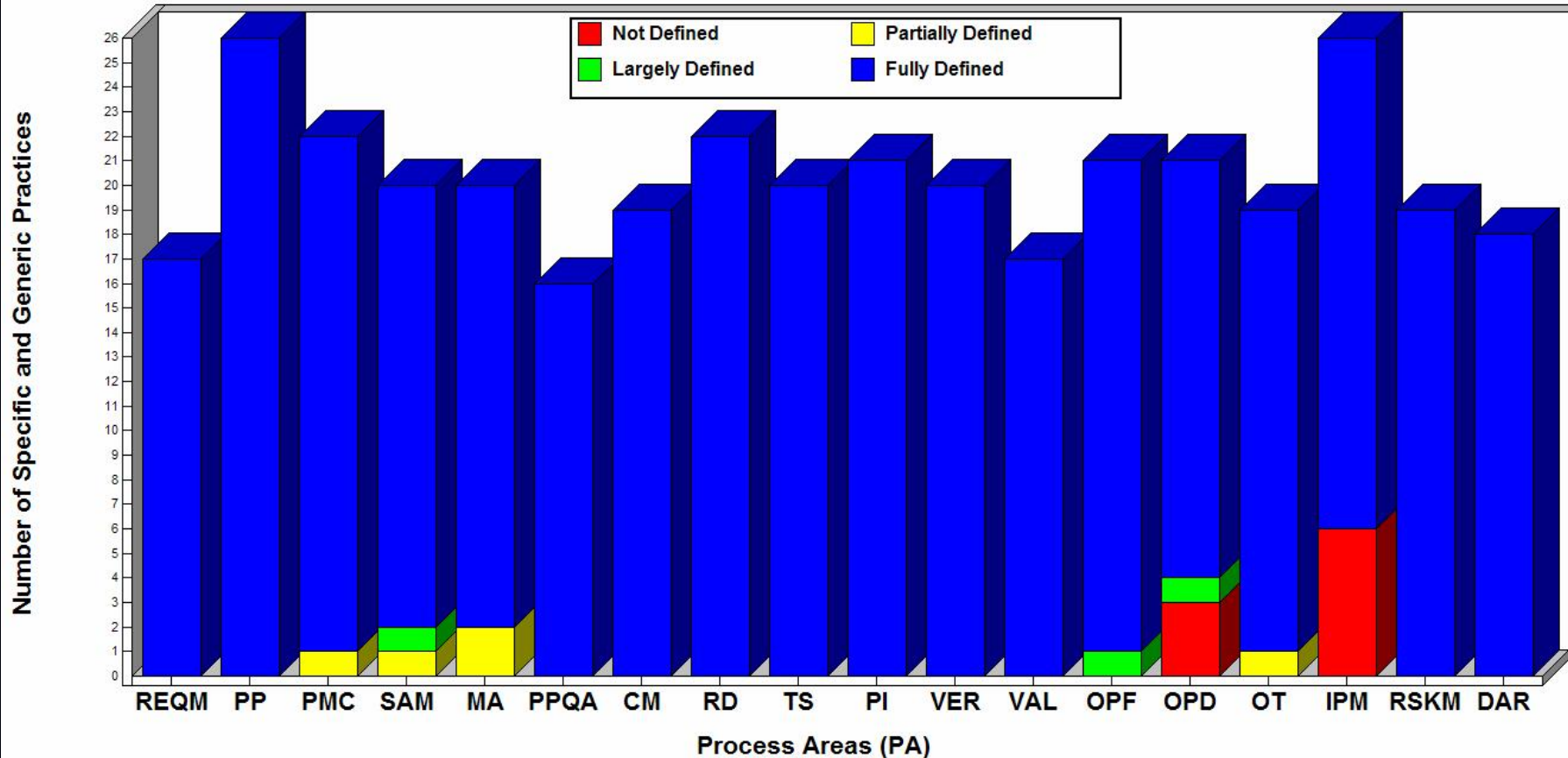
As the project matures and requirements are derived, all activities or disciplines will receive requirements. To avoid requirements creep, criteria are established to designate appropriate channels, or official sources, from which to receive requirements. The receiving activities conduct analyses of the requirements with the requirements provider to

# Practice Characterizations



<p><b>Fully Defined (FD)</b></p>	<p>One or more direct artifacts are present and judged to be adequate At least one indirect artifact exists No weaknesses are noted</p>
<p><b>Largely Defined (LD)</b></p>	<p>One or more direct artifacts are present and judged to be adequate At least one indirect artifact exists One or more weaknesses are noted</p>
<p><b>Partially Defined (PD)</b></p>	<p>Direct artifacts are absent or are judged to be inadequate One or more indirect artifacts suggest that some aspects of the practice are defined One or more weaknesses are noted - OR - One or more direct artifacts are present and judged to be adequate No other evidence (indirect artifacts) supports the direct artifact(s) One or more weaknesses are noted</p>
<p><b>Not Defined (ND)</b></p>	<p>Direct artifacts are absent or judged to be inadequate No indirect artifacts support the practice implementation One or more weaknesses are noted</p>

Harris GCSD (Defined Process/Artifacts by Practice) - Apr 2007



	REQM	PP	PMC	SAM	MA	PPQA	CM	RD	TS	PI	VER	VAL	OPF	OPD	OT	IPM	RSKM	DAR
Not Defined	0	0	0	0	0	0	0	0	0	0	0	0	0	3	0	6	0	0
Partially Defined	0	0	1	1	2	0	0	0	0	0	0	0	0	0	1	0	0	0
Largely Defined	0	0	0	1	0	0	0	0	0	0	0	0	1	1	0	0	0	0
Fully Defined	17	26	21	18	18	16	19	22	20	21	20	17	20	17	18	20	19	18

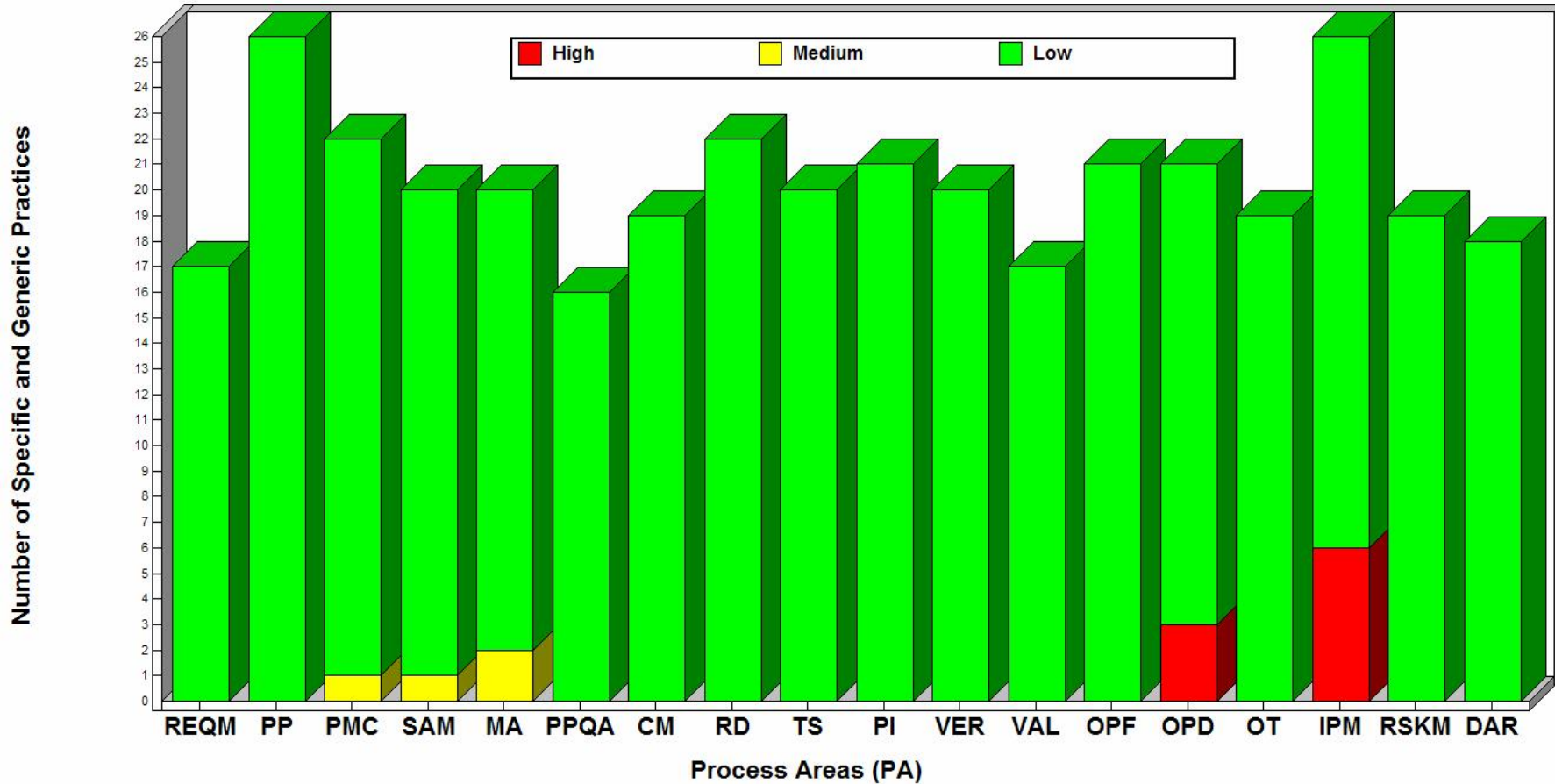
Note: Weaknesses subsequently mitigated to achieve Fully Defined

Label	Meaning
Red	The intent of the model practice is judged to be absent or poorly addressed in the set of artifacts identified – gaps or issues that will prevent goal achievement, if the deployment occurred in this way across the organizational unit, were identified.
Yellow	The intent of the model practice is judged to be partially addressed in the set of artifacts – some gaps or issues were identified, which might threaten goal achievement if the deployment occurred in this way across the organizational unit.
Green	The intent of the model practice is judged to be adequately addressed in the set of artifacts identified – in a manner that would support goal achievement, if the practice were deployed across the organizational unit.

# Implementation Risk



Harris GCSD (Practice Implementation Risk)



	REQM	PP	PMC	SAM	MA	PPQA	CM	RD	TS	PI	VER	VAL	OPF	OPD	OT	IPM	RSKM	DAR
High	0	0	0	0	0	0	0	0	0	0	0	0	0	3	0	6	0	0
Medium	0	0	1	1	2	0	0	0	0	0	0	0	0	0	0	0	0	0
Low	17	26	21	19	18	16	19	22	20	21	20	17	21	18	19	20	19	18

Note: Weaknesses subsequently mitigated to achieve Fully Defined

## “ Product-centric approach

- . Practical and proven to applying across organizational and CMMI® process areas and practices
- . Efficient project data collection
- . Fewer redundant findings
- . Improved support for projects and the organization
- . Maintains integrity of the appraisal method and achievement of sponsor objectives



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- " SEI-authorized SCAMPI<sup>SM</sup> Class B&C Team Leader
- " eSCM Lead Evaluator
- " eSCM-SP Instructor

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