

# in Aeronautics – The Journey to CMMI® Level 3

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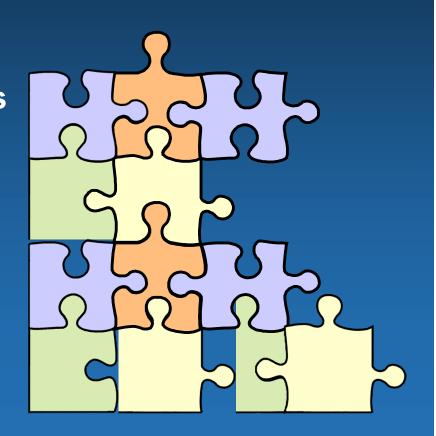
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- Lockheed Martin Aeronautics Improvement Legacy
- Achieving Maturity Level 3
- Lessons Learned And Insights
- Vision For The Future





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Aeronautics Overview



# 29,000 employees across the company and around the world





Aeronautics:

ovement And Recognition



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1958 Robert J. Collier Trophy – F-104 Starfighter

1963 Robert J. Collier Trophy – SR-71 Blackbird

1975 Robert J. Collier Trophy – F-16 Fighting Falcon

1996 SW-CMM® Maturity Level 3

1999 SW-CMM® Maturity Level 4

2000 Shingo Prize – Fort Worth, TX

2001 Robert J. Collier Trophy – F-35 STOVL lift fan

2003 ISO 9001/AS 9100

2003 Shingo Prize – Palmdale, CA

2006 Robert J. Collier Trophy - F-22 Raptor

2007 CMMI Maturity Level 3



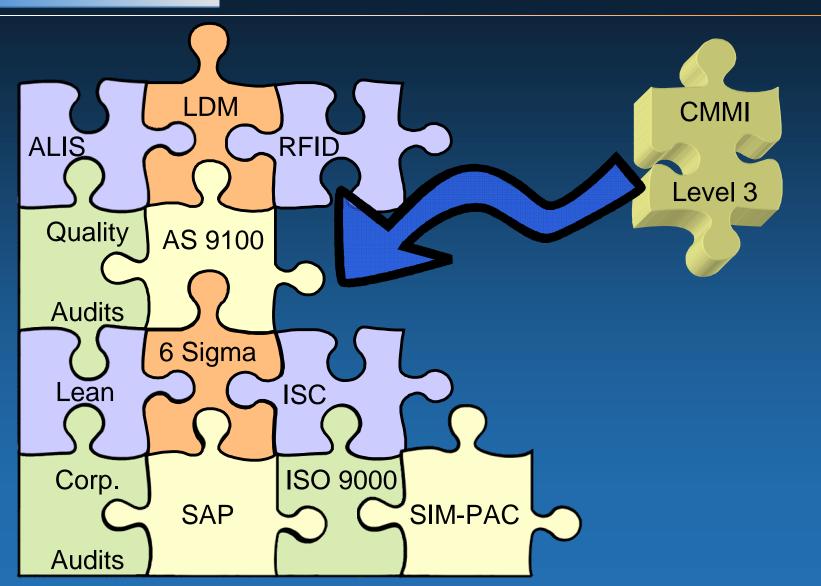
Robert J. Collier Trophy is a national award honoring those who had made significant achievements in the advancement of aviation.

The Shingo Prize was established in 1988 to recognize companies that achieve world-class manufacturing status.



e Element of Our rement Landscape





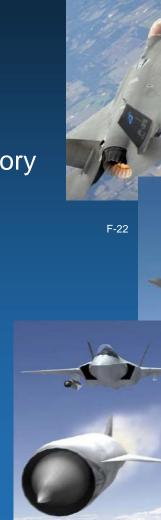
I Projects Strategically Selected



F-35

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- Organizational strategy
  - Reflect anticipated business base
  - Include all major development sites
  - Touch full span of our products
    - From JSF, largest aircraft program in history
    - To smaller projects of 30-35 heads
  - Reflect range of program types
    - Major A/C development
    - R&D projects
- Result: Chose 3 appraisal projects
  - F-35 Fort Worth, Texas
  - F-22 Marietta, Georgia
  - Advance Development Programs (ADP)
     RATTLRS Palmdale, California



RATTLRS-Revolutionary Approach To Timecritical Long Range Strike



# rces From Our Corporate Family



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- Used our corporate expertise
  - Understood model and addressed challenges
  - On-site participation for SCAMPI
- Adopted best practices
  - LM Continuous Appraisal Methodology (CAM)
  - Lockheed Martin Integrated Enterprise
     Process (LM-IEP) Architecture
  - Best practices from sister companies



# Built our approach using the best!



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# A comprehensive enterprise architecture serves as the foundation for continuous process improvement

#### **Enterprise Processes**

- A.1 Organizational Management
- A.2 Strategic Planning
- A.3 Quality Management
- A.4 Ethics & Business Conduct
- A.5 Legal
- A.6 Communications

#### Infrastructure Processes

- **B.1 Process Management**
- **B.2 Work Environment Management**
- **B.3 Technology Management**
- **B.4 Contracts**
- **B.5 Workforce Management**
- **B.6** Finance
- **B.7 Supplier Agreements & Procurement**
- **B.8 Security**
- **B.9 Property Management**

# Product Lifecycle Processes

Production

**D.5** 

Deployment

D.3

Development

D.1 Program

Management

D.6

Operations &

Sustainment



- D.3.2 Requirements

  Development
- D.3.3 Architectural Design
- D.3.4 Detailed Design
- D.3.5 Implementation
- D.3.6 Integration
- D.3.7 Verification
- D.3.8 System Validation

#### **Business Execution Processes**

#### **Program Execution Processes**

D.2

Business

Capture

**D.7** 

Disposal

#### **Common Management Processes**

C.1 Planning C.2 Decision Analysis C.3
Configuration
and Data
Management

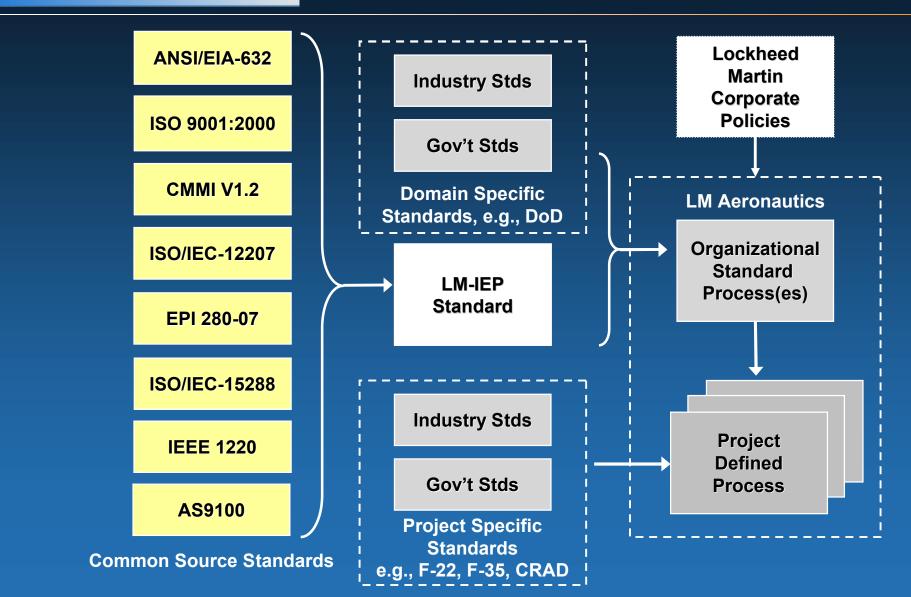
C.4
Performance
Assessment
and Control

Risk and Opportunity Management



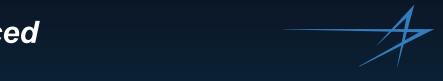
d From Numerous Sources



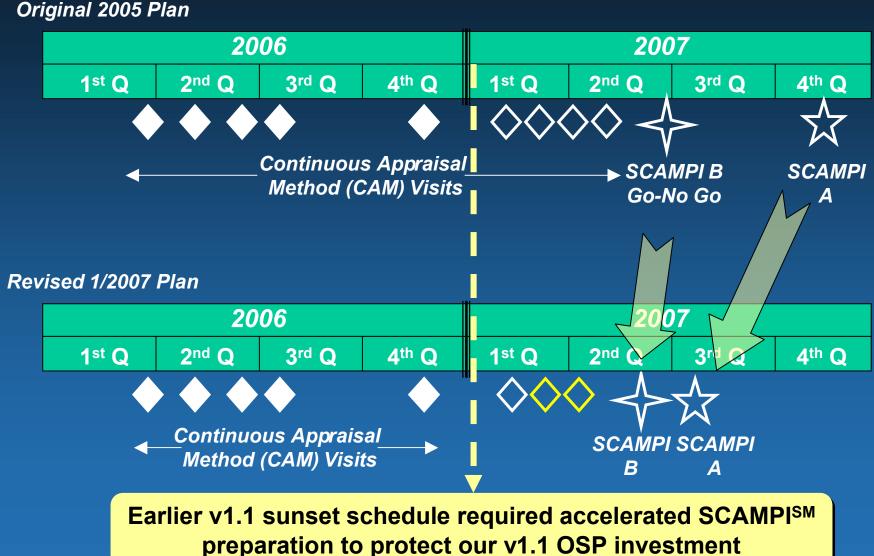




of V1.1 Forced dule



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preparation to protect our v1.1 OSP investment



ised Project Plan Vilestones



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2007							
Jan	Feb	Mar	Apr	May	Jun	Jul	Aug
	$\Diamond$	$\Diamond$	<b>\Q</b>	$\Diamond$	<b>♦</b>	$\Diamond$	$\sim$
	PA Coverage Review	Org PIID Review	Program PIID Review	Readines Review 5/2-3	s SCAMPI B 5/29 – 6/8	Readiness Review 7/9 – 7/13	SĆAMPI A 8/20 – 8/31
	<b>2/16</b>	3/16	4/13				
Finalize and Release Processes				Used our project management strengths  " Clear lines of authority  " Risk/schedule management  " Accountability reviews			
Finalize and Release Program Plans & Procedure							
Conduct & Attend Process Training						-	
Implement Plans/Procedures & Collect Evidence							
Conduct and Support Internal Evidence Evaluations							
Improve Processes / Update OSP, PDPs, and Other Products							
Features of the LM Continuous Appraisal Method (CAM) incorporated into CMMI  Address Findings						dings Info	Idress rmation eeds

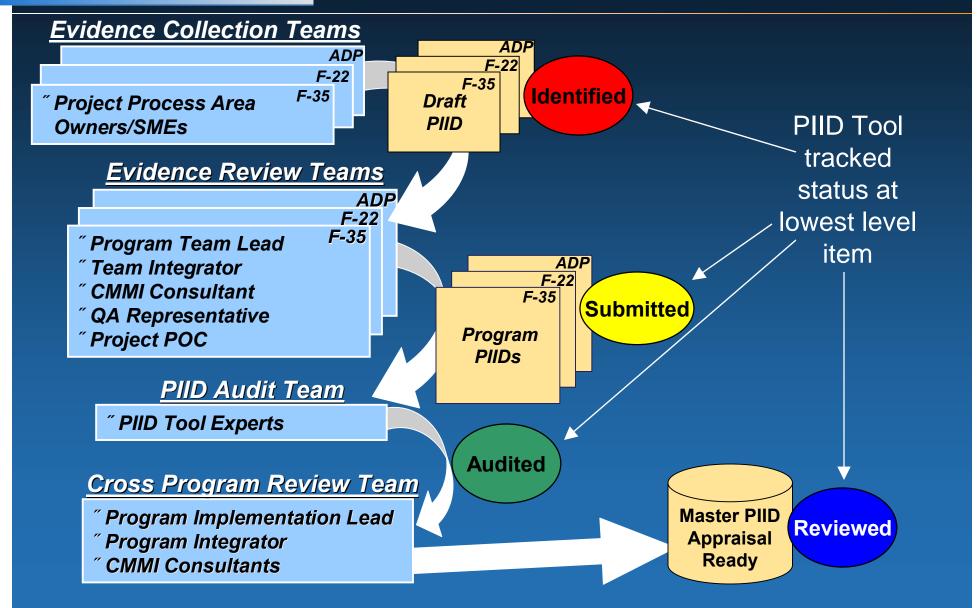
review teams and independent PIID reviews



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## eview Teams Established to Ive Issues Real-Time







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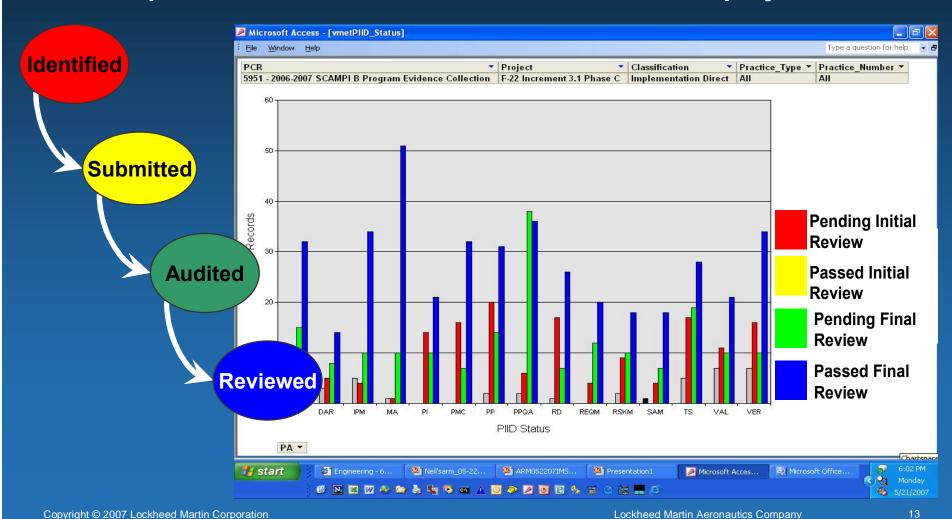
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nt Adjustments
Tool

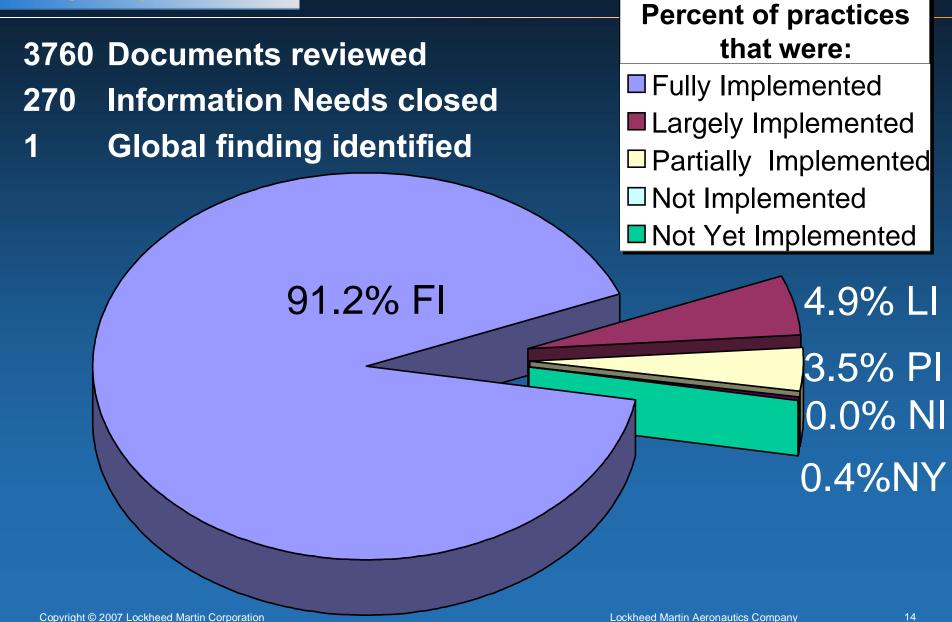


# Custom MS Access-based tool provided real-time status across entire CMMI project





ss Validated egy



# ignificant Effort



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- Document review
  - Over 3900 items examined
  - Included classified data
  - Only 9 Information Needs
  - No major findings
- Interviews
  - Over 100 participants at 3 sites
  - Conducted 9 group interviews
  - Included major engineering disciplines
    - Hardware
    - Software
    - System
- Appraisal Team
  - Team consisted of 11 members
    - 5 internal, 6 external
    - 4 SCAMPI Lead Appraisers<sup>SM</sup>
  - Consistent mini-team assignments



The Systems and Software Consortium completed a CMMI® -Based Appraisal on August 30, 2007 in accordance with the Standard CMMI® Appraisal Method for Process Improvement (SCAMPISM), V1.1 and determined that

#### **Lockheed Martin Aeronautics**

achieved

#### **Process Maturity Level 3**

as defined by the SEI CMMI® Version 1.1 SE/SW Continuous Representation.

Gene Jorgensen, SSCI SEI Authorized Lead Appraiser Drew Allison, SSCI Appraisal Team Member



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# Mission Accomplished! CMMi Maturity Level 3

### Improved Company Behaviors



- Vice President assigned full time to sponsor the effort
  - Management commitment from the company president down
  - "Direct leadership from the sponsor provided solid foundation for process improvement"
- Feedback from programs and functions
  - Programs are more involved in process changes and deployment of processes
    - Changes are pre-coordinated with programs
    - Programs incorporate changes prior to formal deployment
  - Increased use of disciplined processes
  - Improvements identified on one program are shared across programs in a more timely manner
  - Improved communications across programs, sites and functions
  - Program integration good communication and consistent expectations



- Longest effort: Development & release of the CMMI compliant OSP
  - OSP "what's in vs. what's out" was a big issue
  - Processes were written within each functional area
  - Process owners previously had no common vision / framework
  - Was difficult to obtain program engagement too busy
  - Few subject matter experts were available
- It pays to keep it simple
  - Took advantage of common metrics already in use
  - Combined peer review methods into one common process
  - Aligned auditing groups under one process
  - Standardized training across multiple functions

# Journey



- Major obstacles to overcome...
  - Long development life cycles (7-10 years)
  - Large functional organizations
  - Multiple work cultures within large company
  - Program size varies from extremely large to very small
- Key factors that helped us to be successful
  - Vice president leadership and executive sponsorship
  - Engagement of strong corporate expertise
  - Experienced appraisal team
  - Disciplined programs
  - Recognition of model flexibility
  - PIID reviews to accelerate evidence collection
  - Documented our standard approach for generic practices
  - Structured SCAMPI opening briefings to maximize GP coverage



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# Aeronautics Is ntinuous Improvement



