



Synthesis of Energetic Thermoplastic Elastomers by Using Controlled Radical Polymerization

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Outlines of presentation

- Introduction
 - -Insensitive munitions (IM)
 - -GAP binder
 - Controlled/living free radical polymerization
- Objective
- Results and Discussion
- Conclusions
- Acknowledgments

Insensitive munitions (IM)

- High vulnerability of ammunitions and development of insensitive munitions (IM).
- Requirements for Insensitive munitions criteria

 high performance, low sensitivity, environmental
 acceptance, and reasonable costs.
- Applied of polymeric materials (inert/energetic) in low sensitivity munitions (binders/plasticizers).

M. B. G. Frankel, L.R.; Flanagan, J.E., Propulsion and Power, 8, 560 (1992)

GAP binders

Glycidyl azide Polymer (GAP)

 Formation of binder system based on urethane reaction (Condensation polymerization).

Limitations with urethane binders.

-Vandenberg, E. J., U.S. Patent, 1972. -Bharti Gaur, Bimlesh Lochab, V. Choudhary, I. K. Varma, *Journal of Macromolecular Science Part C-Polymer Reviews*, C43, 505-545 (2003)

Controlled Free radical polymerization

- Characteristics of Controlled radical polymerization.
- Requirements for controlled free radical polymerization.
- Controlled radical polymerization methods
 - Dithiocarbamate iniferters
 - A nitroxide-mediated process (NMP)
 - Atom transfer radical polymerization (ATRP)
 - Reversible addition-fragmentation transfer (RAFT)

-Anton Sebenik, Progress Polymer Science, 23, 875 (1998).

-Greeme Moad, Ezio Rizzardo, and San H. Thang, Aust. Journal Chemistry, 58, 379 (2005).

OBJECTIVE

 Utilization of controlled free radical polymerization method in synthesis of energetic thermoplastic elastomers binder

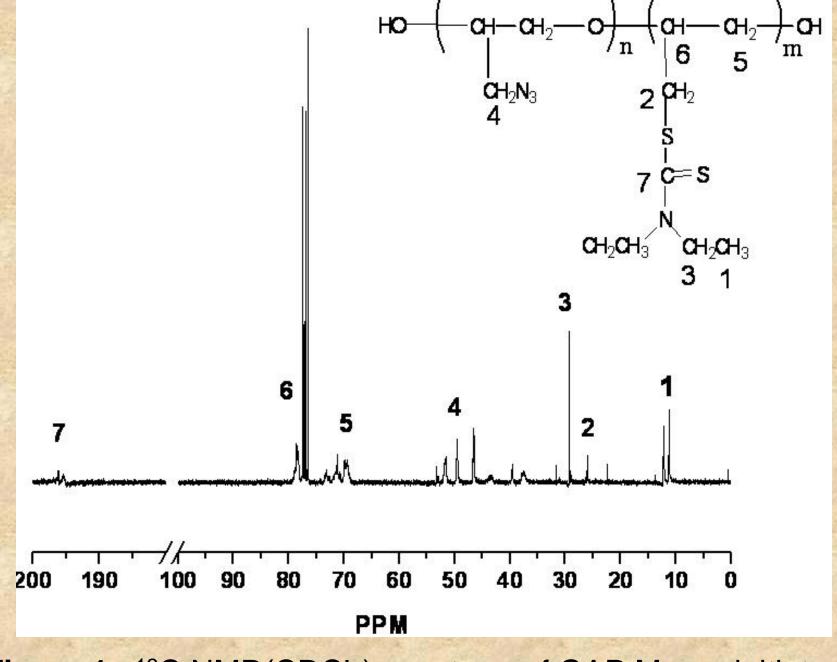
Scope

Synthesis of GAP as Macro-initiators (1)

• Controlled free radical polymerization (2)

• Characterization of final energetic binder (3)

RESULTS AND DISCUSSION



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Figure.1. ¹³C NMR(CDCl₃) spectrum of GAP Macro-initiators.

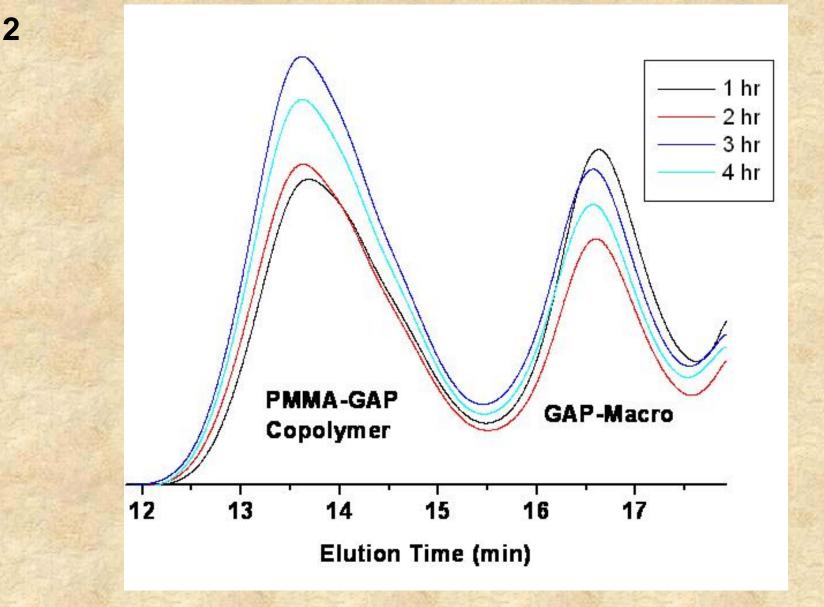


Figure.2. GPC profiles of photopolymerization of methyl methacrylate in toluene initiated by GAP-Macroinitiator.

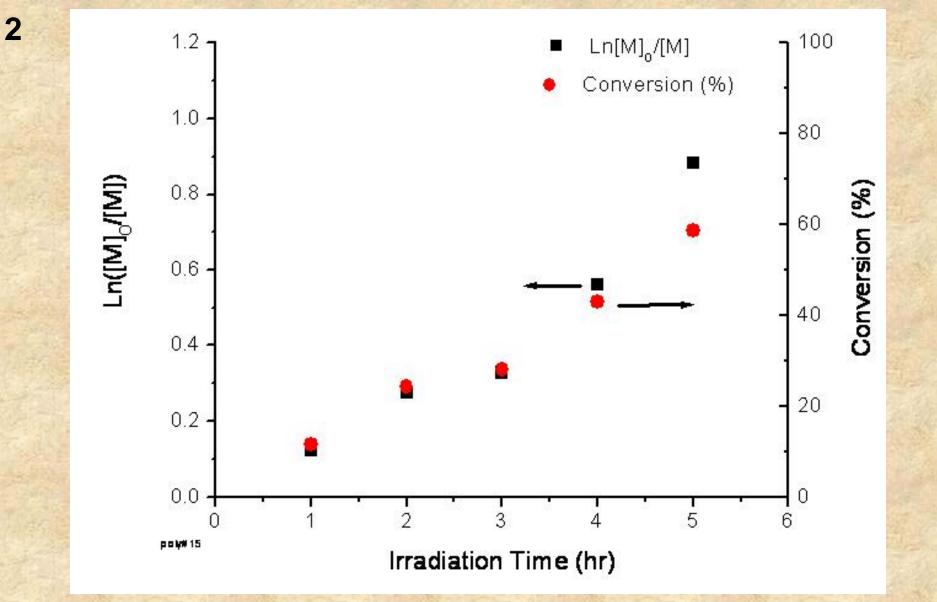


Figure.3. First-order time- conversion plots for the photopolymerization of MMA in toluene initiated by GAP-g-DDC ([GAP-g-DDC]/ [MMA] =0.014).

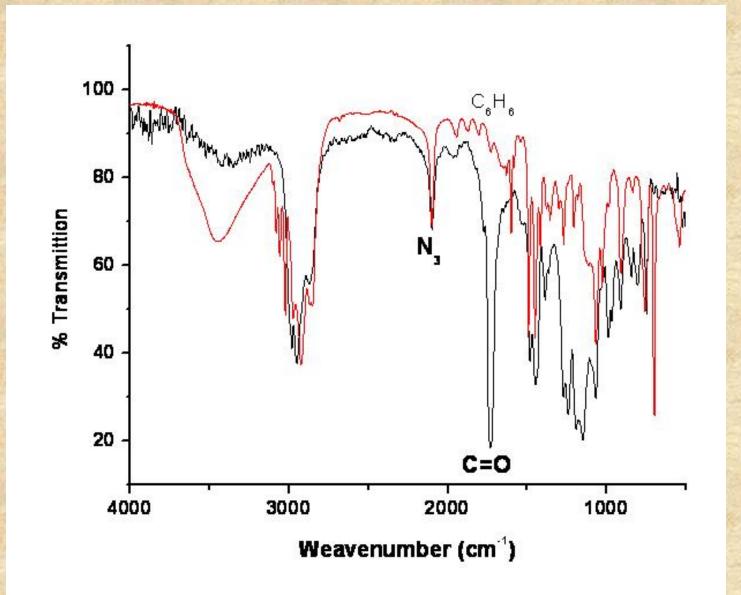


Figure.4. FT-IR spectrum of PMMA-g-GAP (black line) and PSt-g-GAP (red line) copolymer.

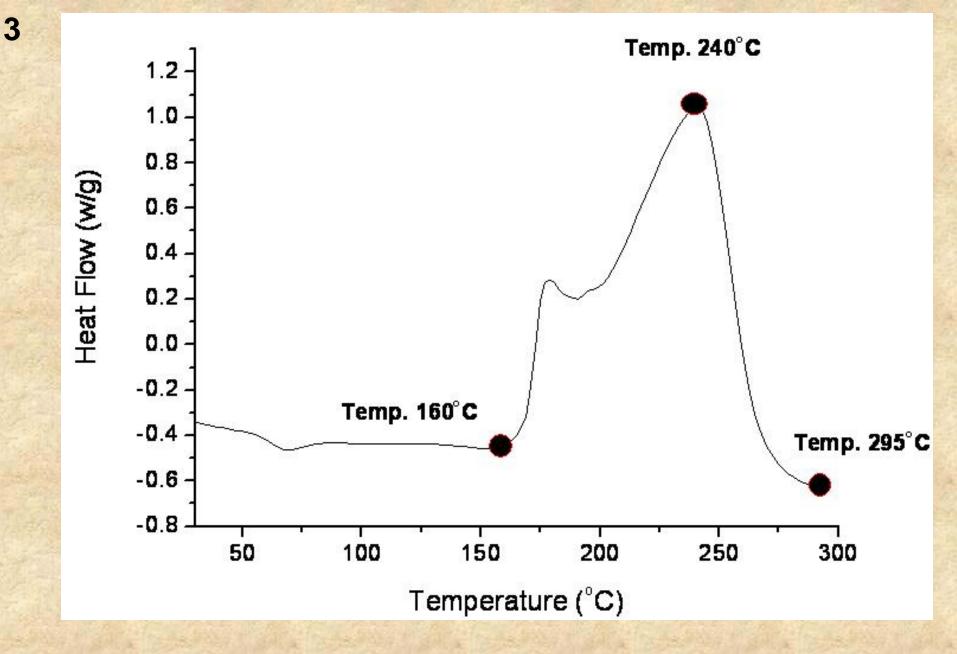


Figure.5. DSC traces of PMMA-g-GAP copolymer (1.159 mg).

CONCLUSIONS

- Energetic thermoplastic elastomers prepared by controlled free radical Polymerization.
- GAP-macro-initiator proofed with different techniques.
- Polymerization proceed in controlled fashion.
- Binder decomposition at about 250°C and compatible with explosives (RDX).

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