



Fighter/EW/Helo/Patrol Arc Fault Circuit Breaker Development



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What is the Arcing Fault Problem



Problem Description



Thermal Circuit Breakers are not designed to detect arcing (sputtering) faults for aircraft to prevent electrical fires.

- Arcing faults are the predominate typed of fault on aircraft wiring and do lead to many maintenance actions and possibly fires such as Swissair 111.
- The FAA reports an average of 3 smoke in the aircraft events/day in the civilian aircraft fleet





Navy



Problem Definition

- NALDA average annual incident rate of 127.4 per aircraft type, 38 types of aircraft corresponds to an incident rate of 4841 per year.
- Naval Safety Center documented 30 In-flight Navy aircraft wiring fires which caused mission aborts.
- Existing thermal circuit breakers are not designed to detect arcing faults



Expected Payoffs



- **AFCB protects/provides maintenance information on power wires (15-20% of system wiring)**

1 to 2 million organizational man-hours per year are spent troubleshooting and repairing aircraft wiring. With respect to power wiring incidents, AFCB technology will

- reduce maintenance man-hours by 35% (70,000 hours)
- reduce mission aborts and NMC hours by 35% (\$9M/year)

- ***AFCB will protect A/C wiring power system by detecting and isolating arcing fault which can cause smoke in the cockpit mission aborts and fires***

reduce in-flight electrical fires and subsequent loss of aircraft by 80% (\$27.3M/year)

- **Estimated savings of \$37.5M per year after full implementation.**

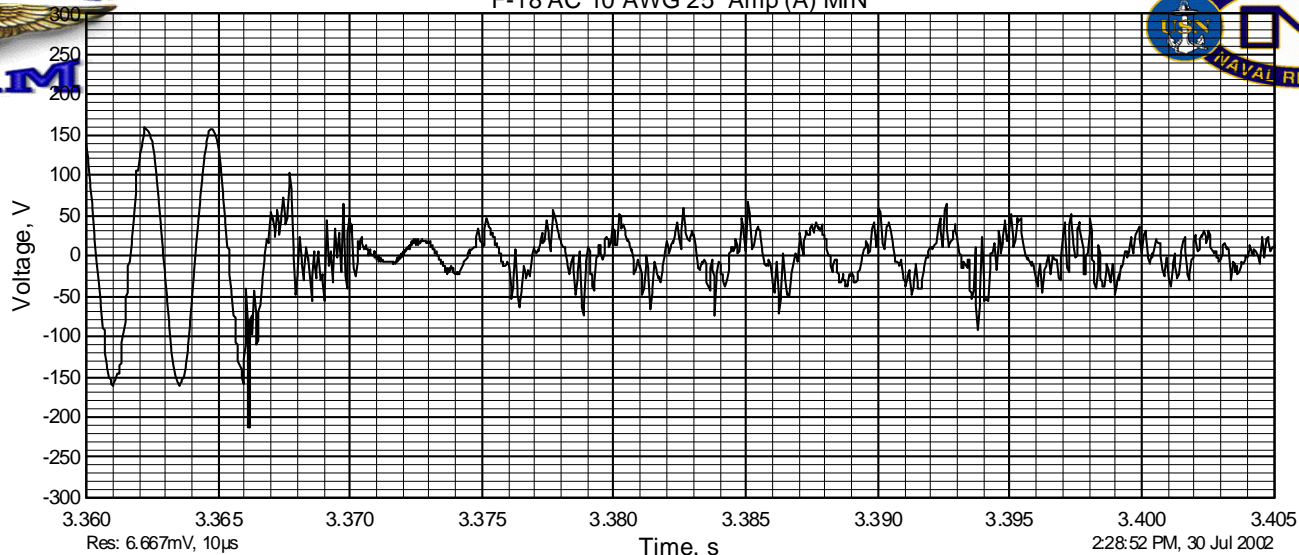


What Does An Arc Fault Current
Waveform Look Like?

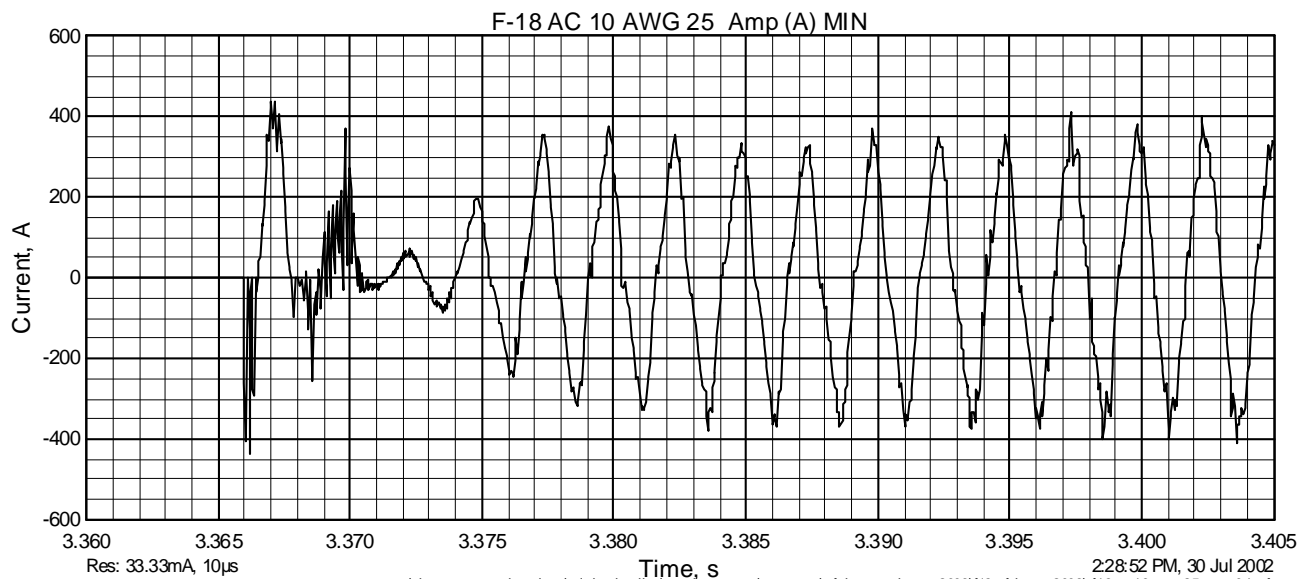
Fixed Wing AC Generator Dry Arc

Condition

F-18 AC 10 AWG 25 Amp (A) MIN



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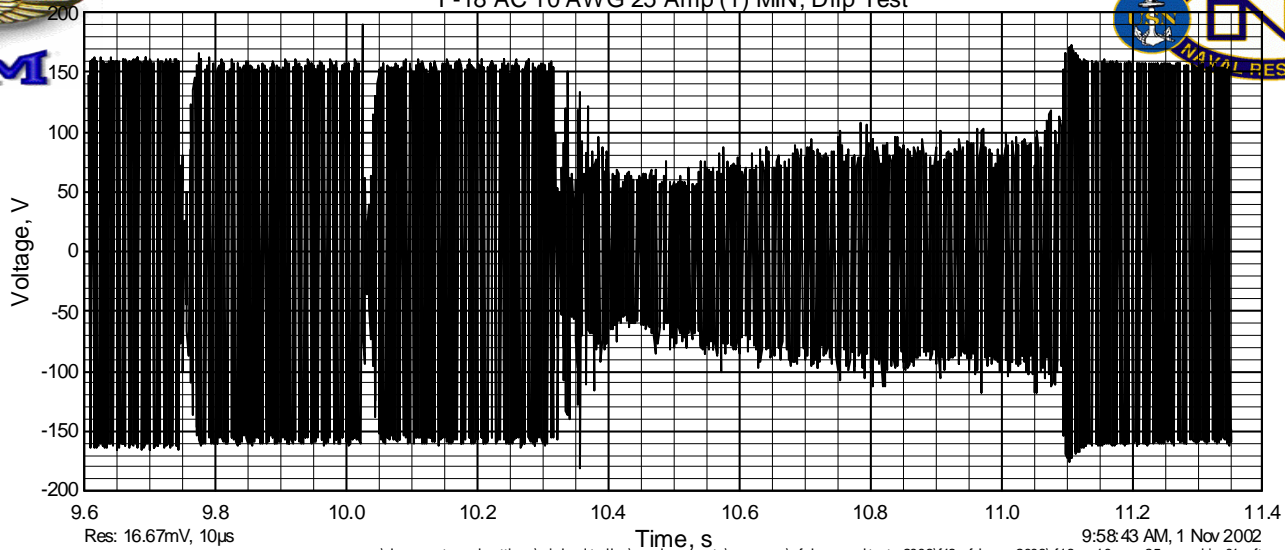


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Fixed Wing AC Generator Wet Arc

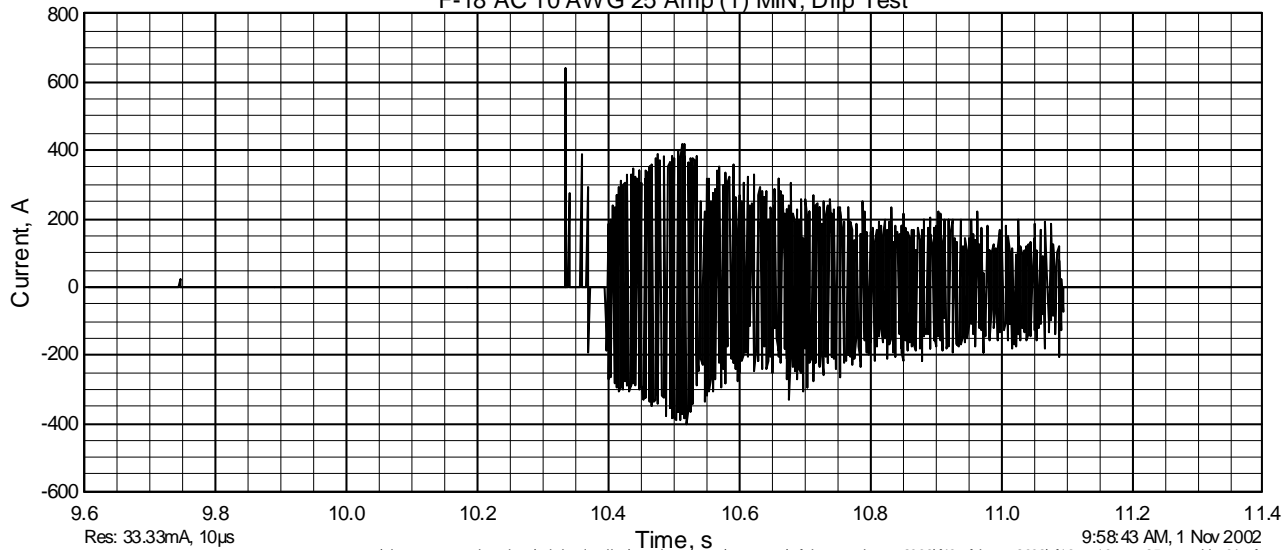
Condition

F-18 AC 10 AWG 25 Amp (1) MIN, Drip Test



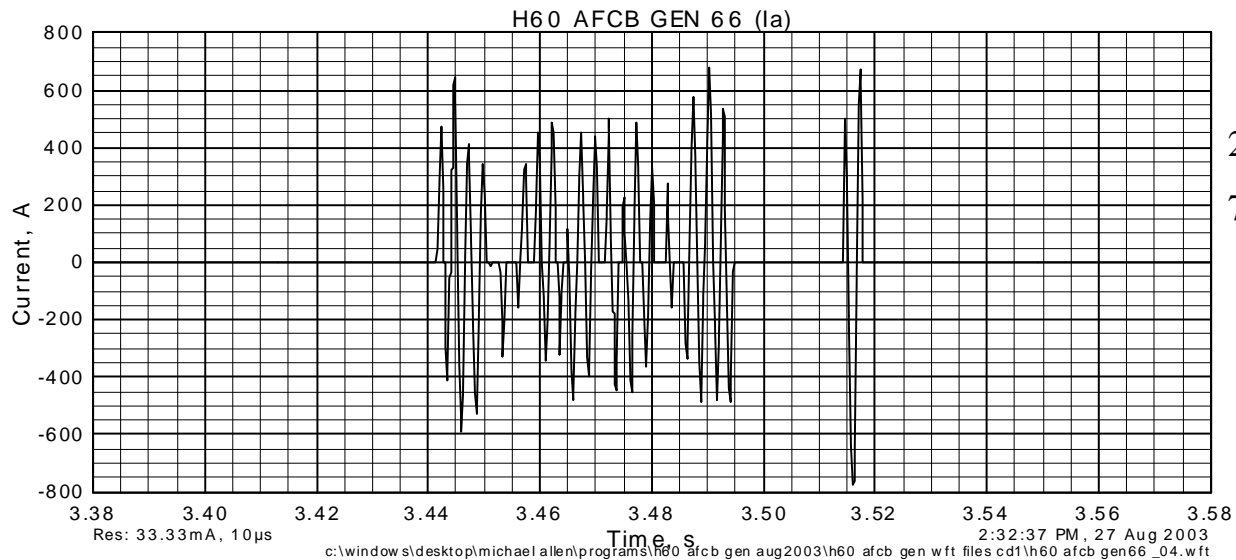
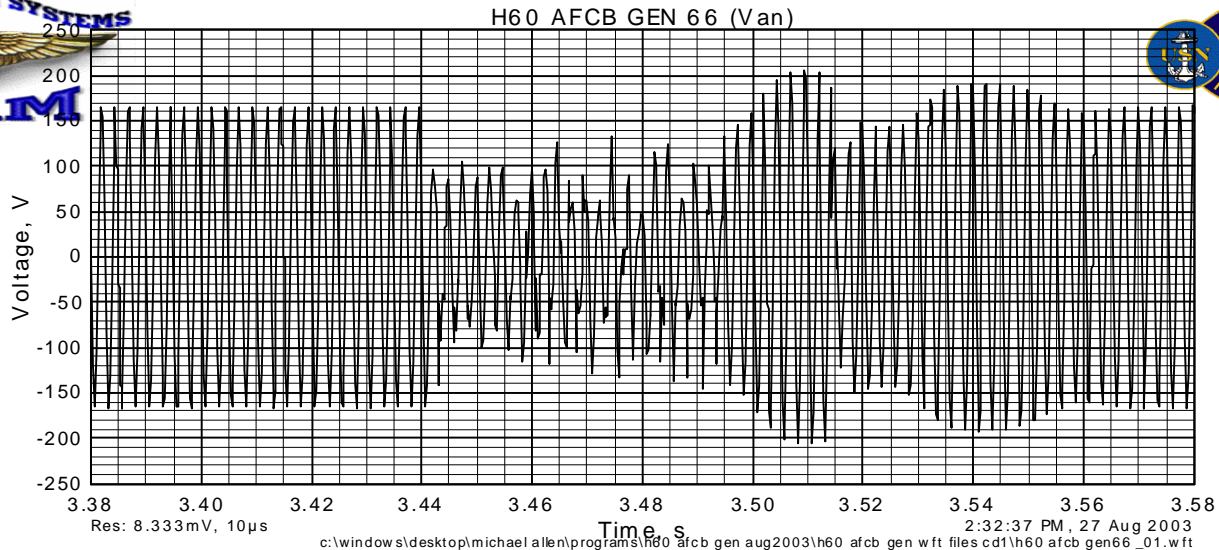
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F-18 AC 10 AWG 25 Amp (1) MIN, Drip Test



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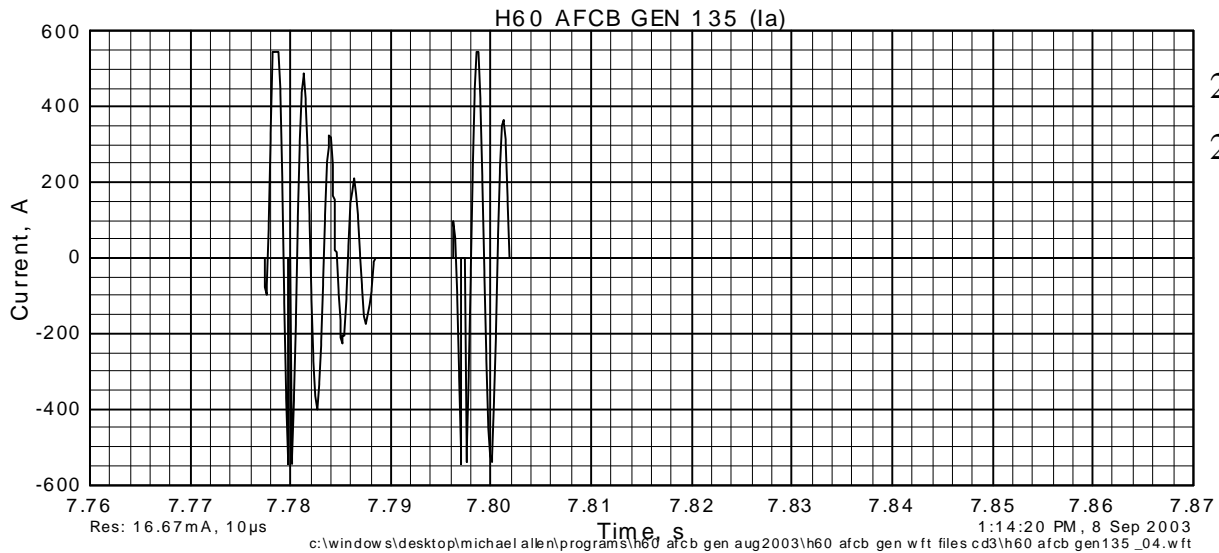
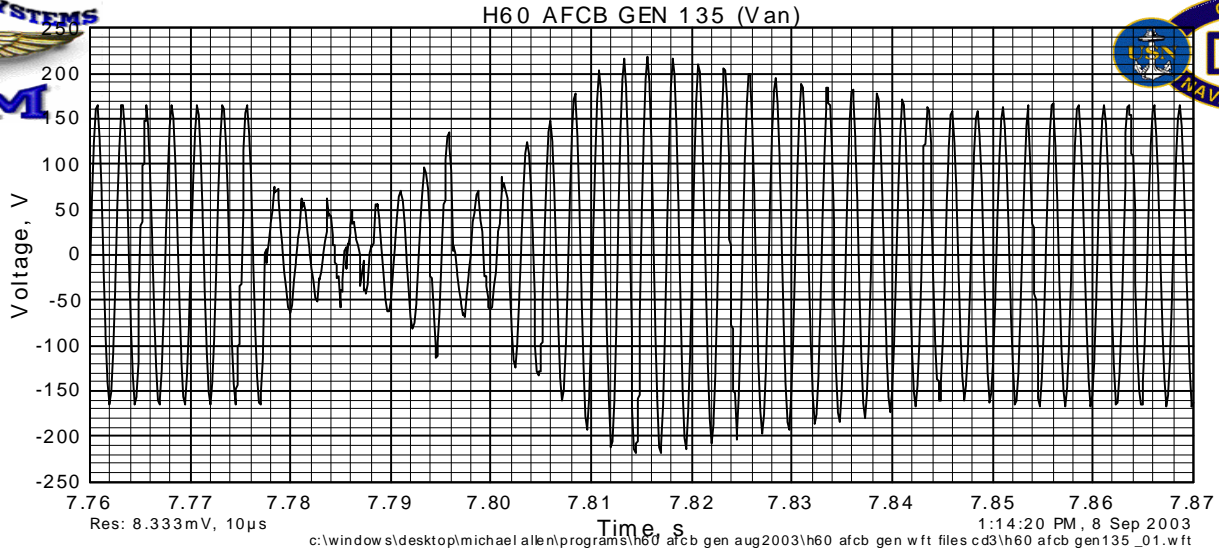
Helo AC Generator Dry Arc Condition



244 Amps RMS Current

77 msec

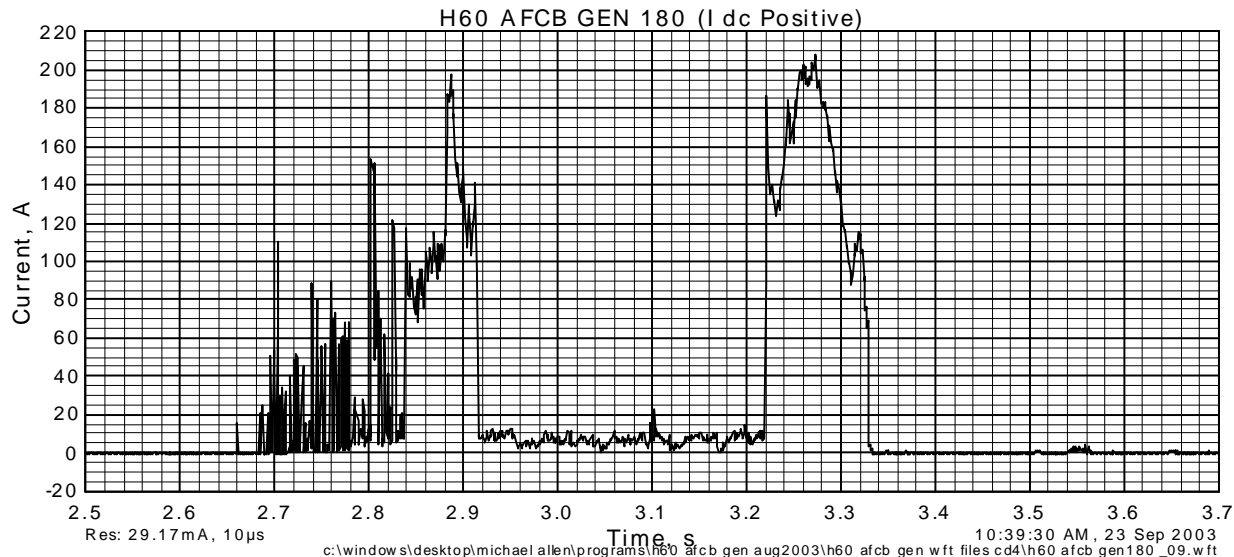
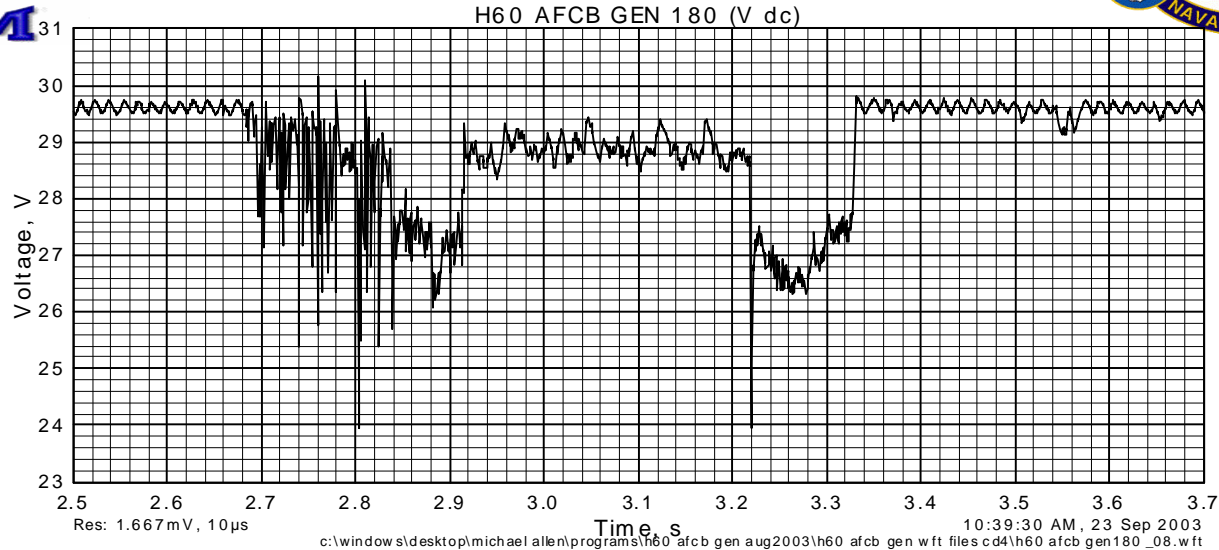
Helo AC Generator Wet Arc Condition



258 Amps RMS Current
25 msec

Helo AC Generator w/ 200 Amp T/R Dry

Arc DC Condition





What Is Being Developed And Tested?



Arc Fault Circuit Breaker Developmental Timeline



Fiscal Year

00 01 02 03 04 05 06 07 08

Transport Aircraft



Development

Lab
Test

Flight Tests

Prod.

**ONR/FAA/AAIPT
Component Impr Program**

Fighter/Helo/Patrol A/C

Begin
Devel

Lab
Test

Ground
Test

Flight
Test

Prod.





AFCB - MS14105



- Qualified for Commercial Transportation and Military-Commercial Derivatives
- Originally trying to get from household circuit breaker to a large MS24571 circuit breaker
- Industry fitted arc fault circuitry into a MS14105 and MS3320





AFCB Testing



- Defining Arcing Waveforms
- Defining Electrical Load Waveform
- EMI Testing
- Temperature Altitude Testing
- Vibration Testing
- Electrical Testing
- Flight Testing



Flight Tests



- NAVAIR
 - C-9B 500 Flight Hours – Six AFCB
 - H-53 25 Flight Hours – Six AFCB
 - F/A-18, H-60, P-3 Planned for FY07
- FAA
 - Boeing 727 50 Flight Hours – 20 AFCB
- Industry 10000 Flight Hours
 - Boeing 767
 - Quantus 737



AFCB Transition Plan



- Transition for legacy aircraft through retro-fit on typical 30 month inspection phase
- Transition through retrofit or preferred spare part
- Transition Starts in FY07 depending upon company tooling capability
- Transition Platforms
 - H-53 PMA-261
 - P-3C PMA-290
 - F/A-18 PMA-265
 - H-60 PMA-299



Project Highlights



- Arc Faults have been a constant problem for the past 10 years
- Timeline
 - 6.3 development in FY02
 - ready for transition to E&MD in FY07
- AFCEB selected as part of the Core Program under FNC-TOC (6.3 funds)
- Cooperating with Air Force and FAA investigating the problems of arc faults in aging wiring systems with transition opportunities exist within Navy, other Government agencies, and industry