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XM 320

IAR

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SA80 Reliability Growth Investigation



07/96

Request for tender by MoD for reliability growth investigation

11/96

Contract awarded by MoD

12/96 - 04/97

Reliability growth investigation at HK-O

06/97

Presentation of results at Abbey Wood

SA80 Reliability Growth Investigation



- 1. Weapon Measurement 4 Weapons
- 2. Barrel Measurement
- 3. Evaluation with Various Ammunition
- 4. Firing at Different Temperations
- 5. Test Report
- 6. Design Proposels

SA80 Reliability Growth Investigation



07/97

Request for tender to modify an initial quantity of weapons

09/97

Tender submitted to MoD

01/98 - 06/98

Further discussions with MoD

07/98

Presentation of proposal at

Warminster

07/98

Modification of 100 IWs & 100

LSWs is agreed and work starts

01/99

100 IWs & 100 LSWs delivered to

MoD on schedule

Battle Field Mission IW



Firing C	ycle	Rounds	Fired

1)	30 rpm for 40 sec	(20)

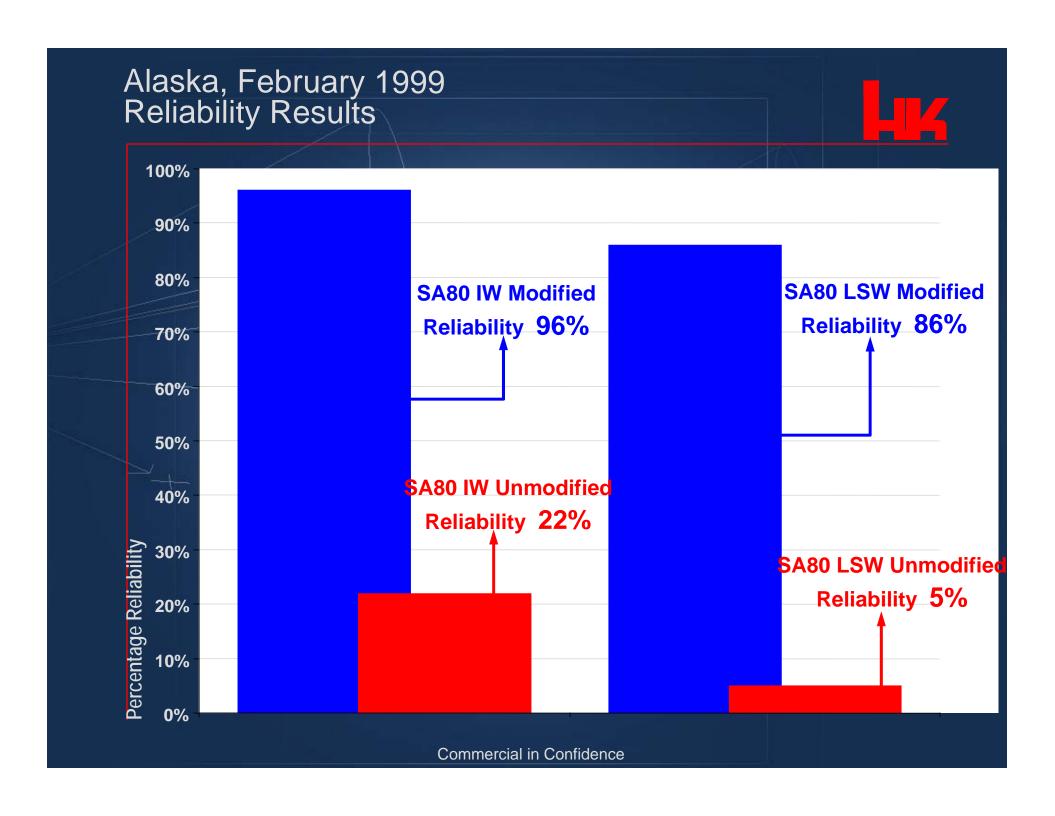
- 2) 10 rpm for 6 min (60)
- 3) 30 rpm for 1 min (30)
- 4) 10x 4 round bursts in 1 min (40)

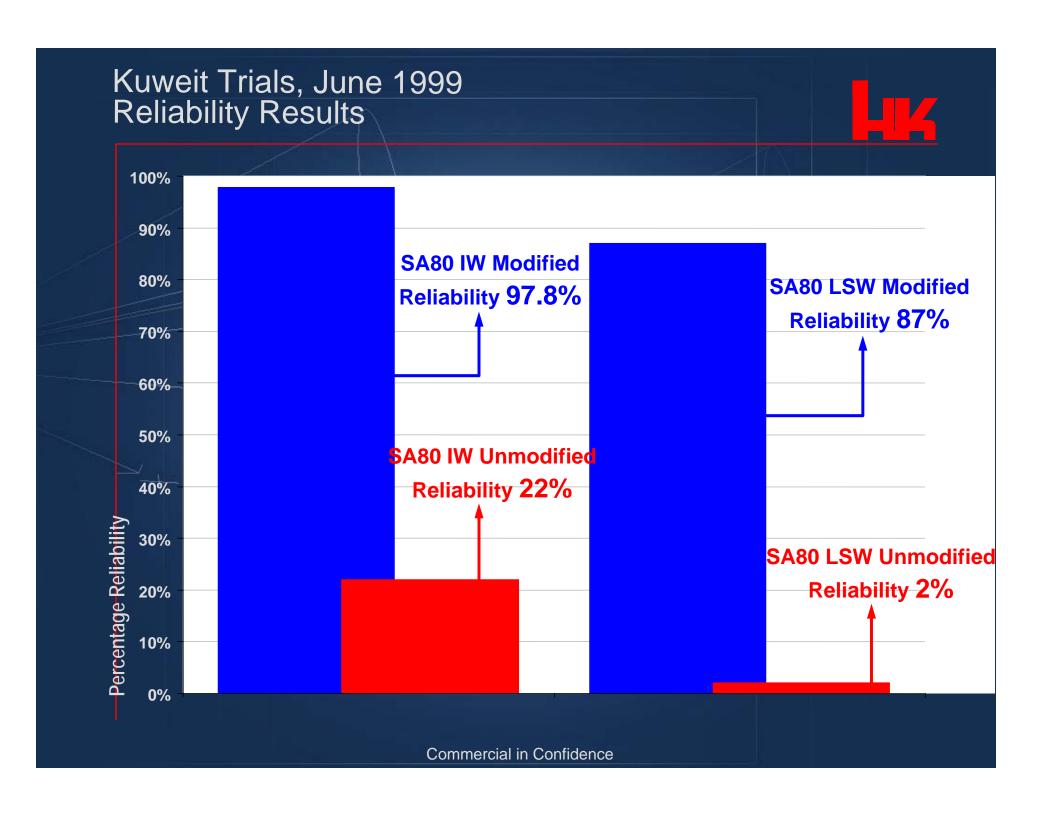
Total: 150 rounds in 8 minutes 40 seconds

Battle Field Mission LSW



Firing Cycle		Rounds Fired		
1)	60 rpm for 3 mins	(180)		
2)	0 rpm for 1 min	(0)		
3)	60 rpm for 3 mins	(180)		
4)	0 rpm for 2 mins	(0)		
5)	60 rpm for 2.5 mins	(150)		
6)	0 rpm for 10 mins	(0)		
7)	30 rpm for 10 mins	(300)		
8)	0 rpm for 2 mins	(0)		
9)	60 rpm for 2.5 mins	(150)		
Total: 960 rounds in 36 minutes				





SA80 Project Timelines



03-05/00

Negotiations concerning quantity production

Reliability to high?

SA80 Project Timelines



O6/00 SA80 go ahead by Defence Secretary

10/00 - 01/01 SA80 contract negotiations between MOD and HK

01/01 150 IW's and 150 LSW's Standard Production
Weapons delivered to MoD on time

02/01 SA80 Main Contract, issued by MoD

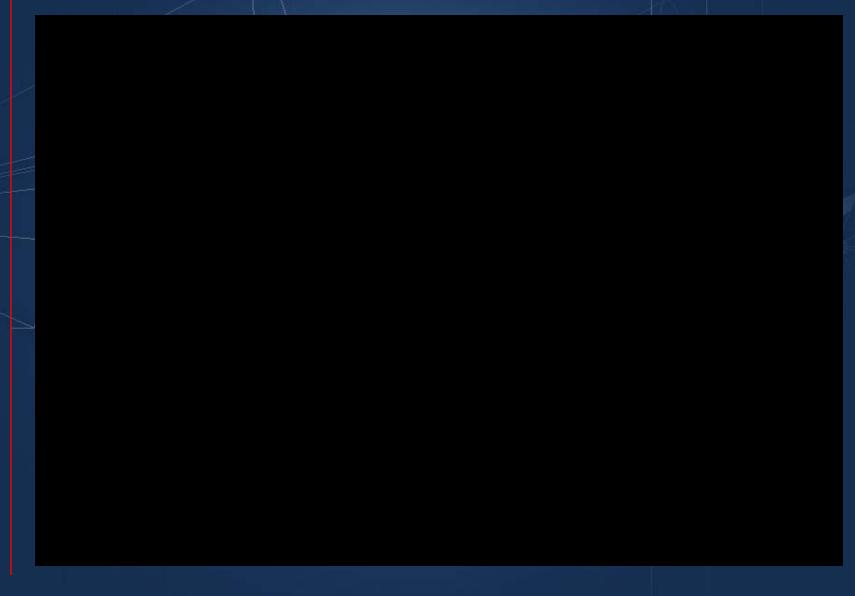
02/01 ISRD - Trial Alaska

03/01 ISRD - Trial Brunei



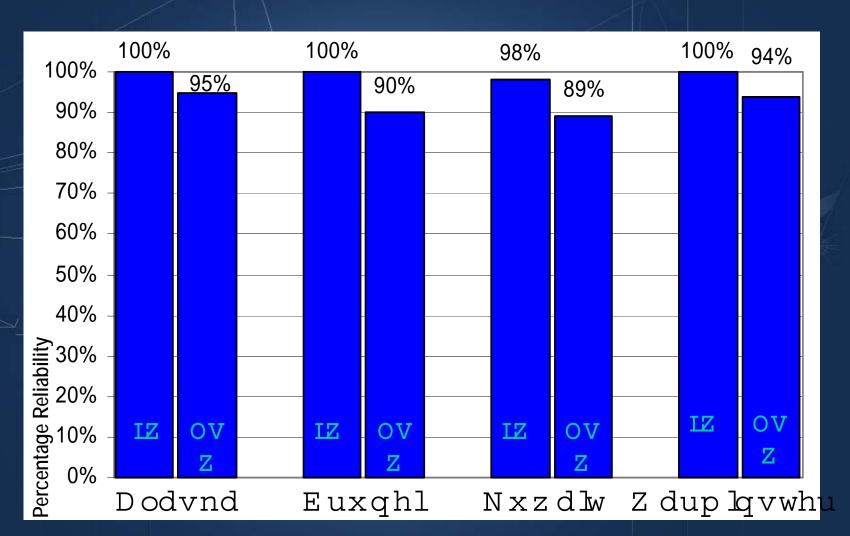
SA80 ISRD Trials Kuwait





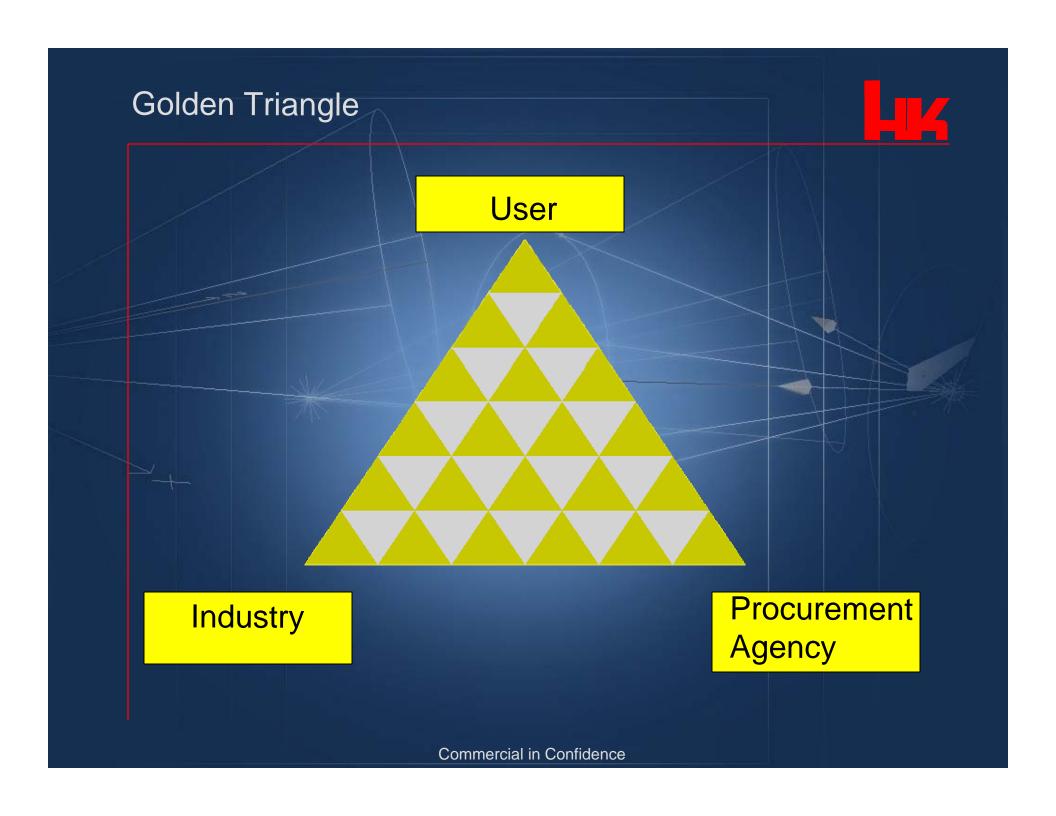
Trials 2001 Reliability Results SA80 IW/LSW

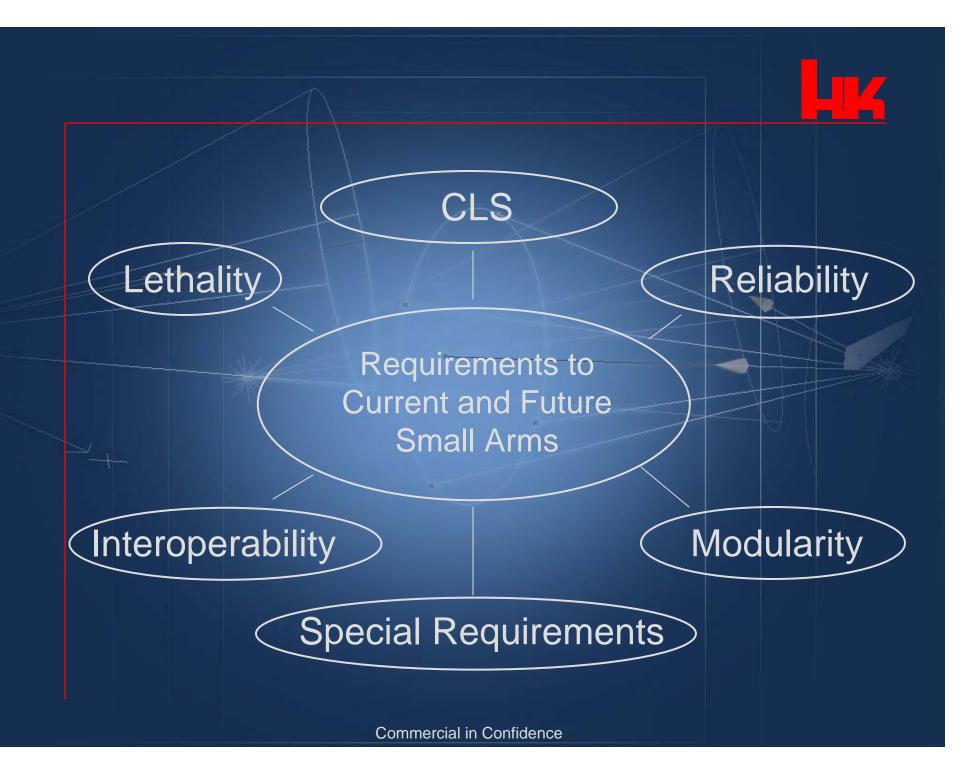






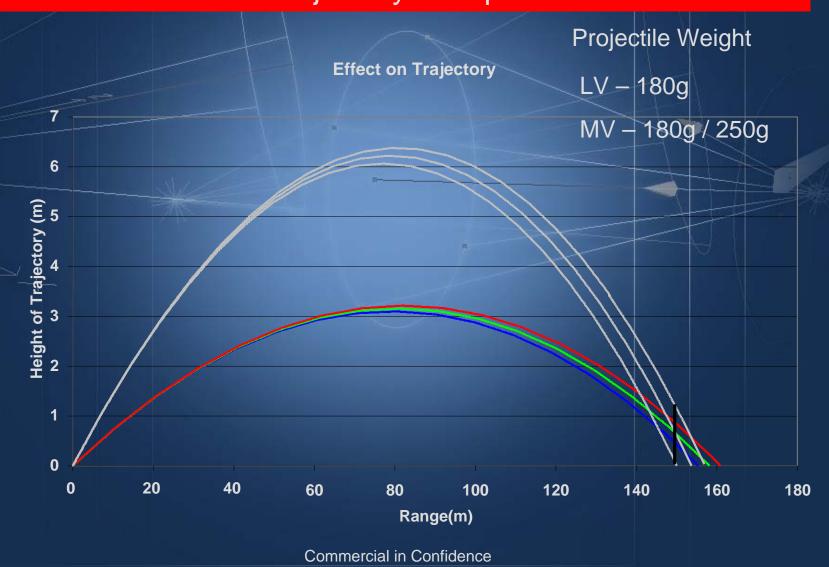






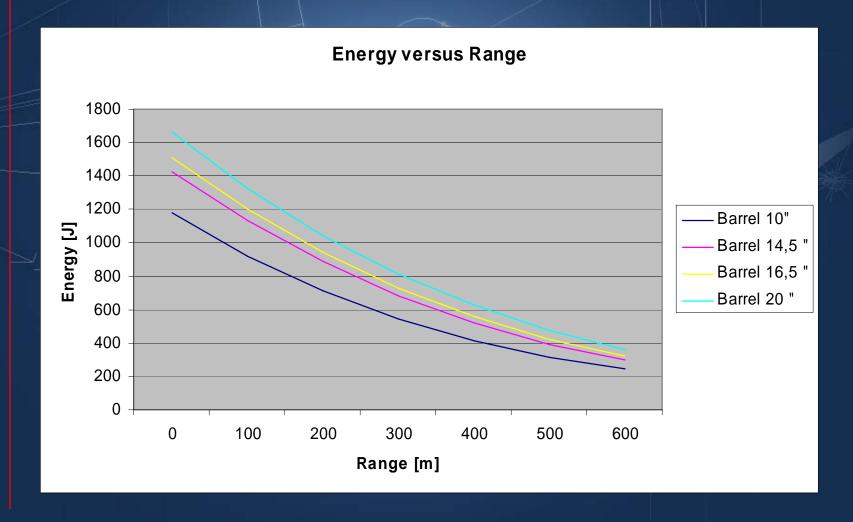


UGL 40mm x 46 - Trajectory Comparison LV vs. MV



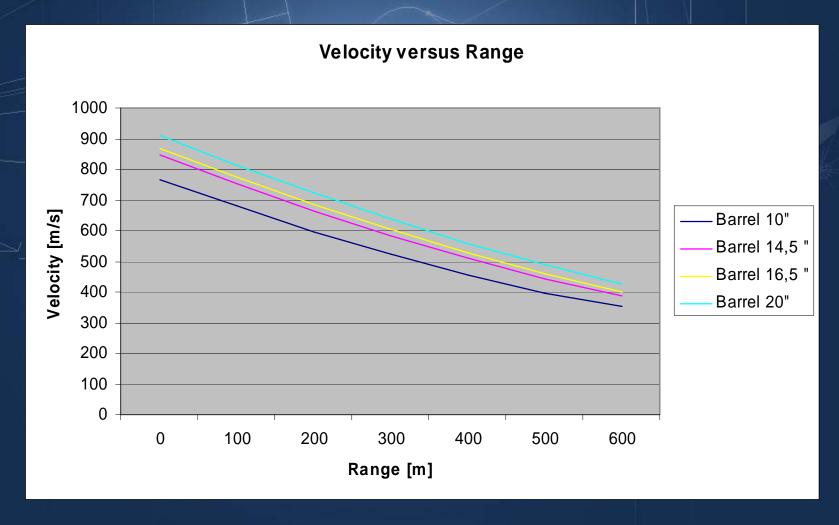


Energy 5.56mm x 45



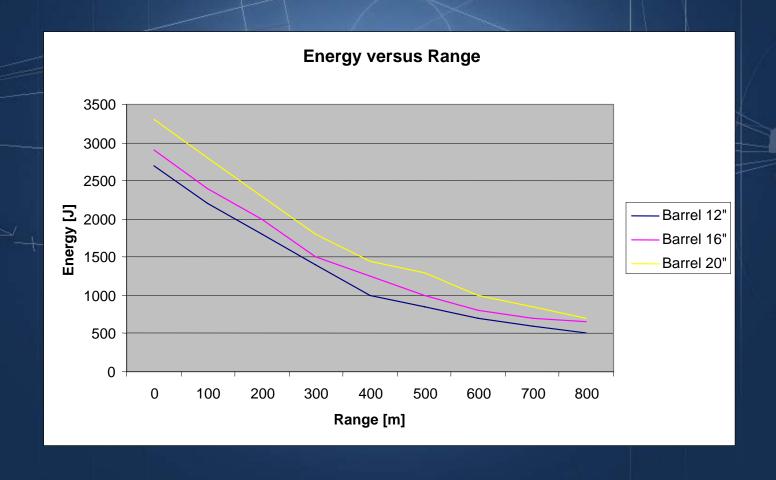


Muzzle Velocity 5.56mm x 45



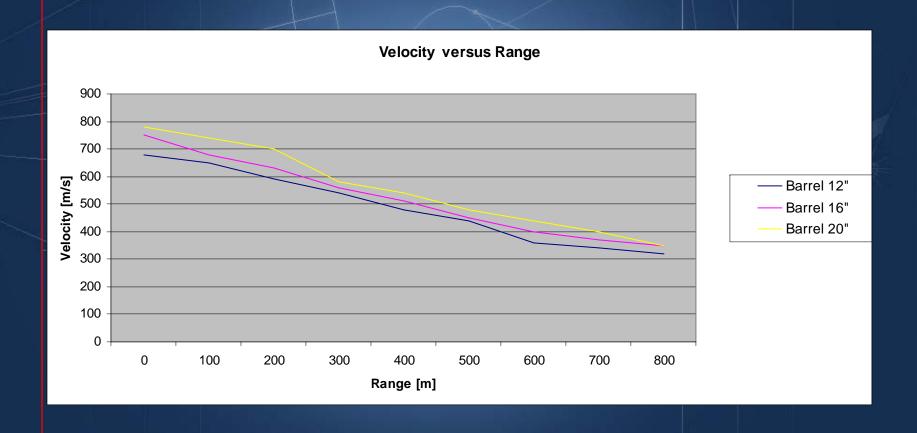
144

Energy 7,62mm x 51



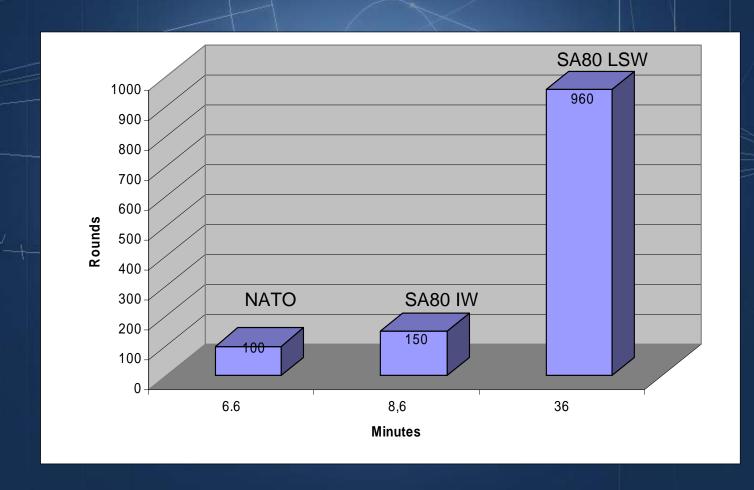


Muzzle Velocity 7,62mm x 51





Battlefield Mission for Individual- Light Support Weapon



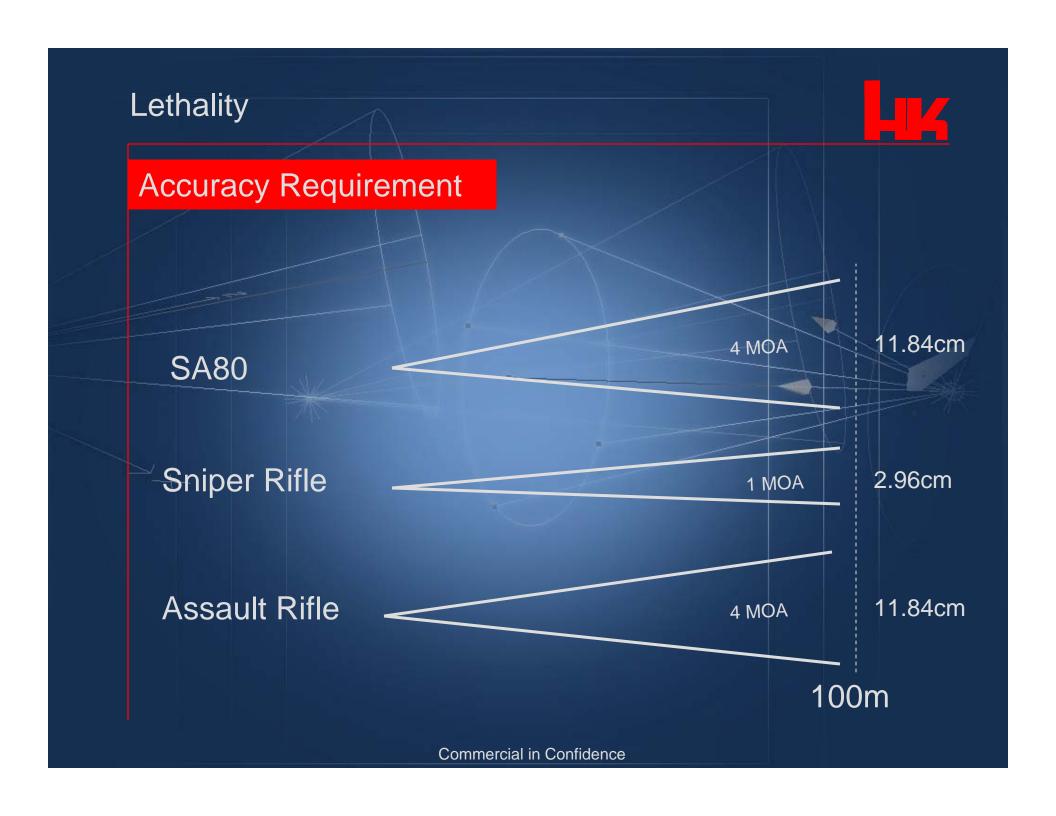


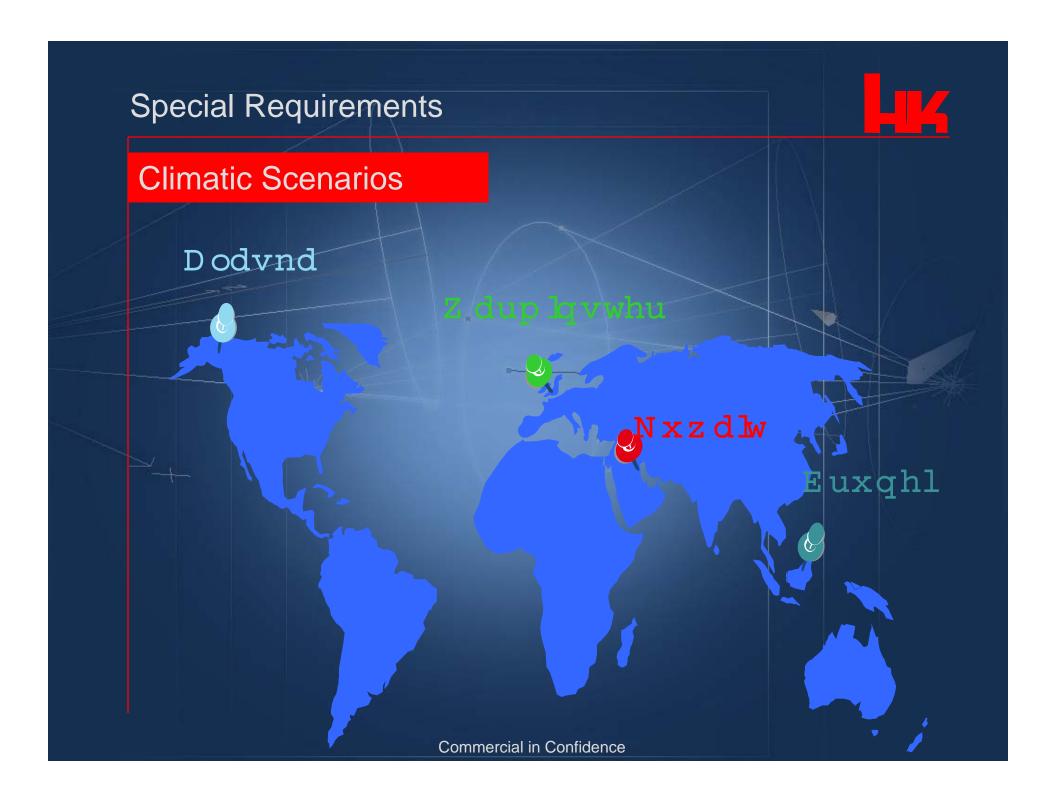
Weapon Weight

Requirement

0 Kg or less







Special Requirements



Over the Beach Test

- 1. Bolt hold open, magazine with 1 round inserted.
- 2. Weapon immersed in water 0.5m below surface.
- 3. Bolt closed (under water).
- 4. Weapon permitted to drain for 2 seconds maximum
- 5. Chambered round fired.

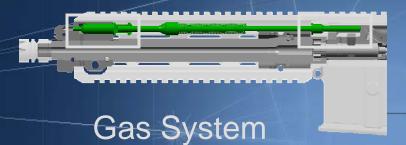




Meeting the Challenge



Key Features



Barrel Nut



Firing Pin Safety

Meeting the Challenge



Key Features



Gas Block

Free Floating Rail System

Enhanced Buttstock

Meeting the challenge Modularity HK416 14,5 16.5" 20" Commercial in Confidence

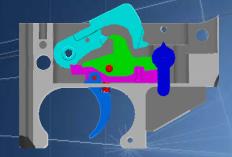




Meeting the challenge

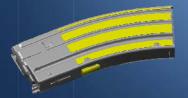


Modular Accessories

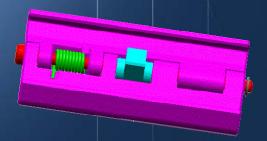


2 Stage Trigger System





Safety BFA



Harris Bipod Interface

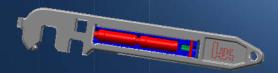
Meeting the challenge



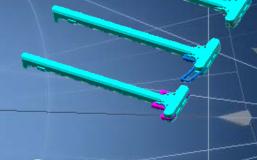
Modular Accessories



Sling Adapter



MFAS - Tool



Cocking Lever



Rear Sight

XM320

LK

Project Timelines

02/05 Contract Award

11/05 Delivery of 60 XM320's and 60 DNS's

12/05 LUE

03/06 PPT

07/06 PQT

09/06 (06/07) OT

04/07 Milestone C

Project Timelines O6/07 Procurement of 60 Trials Weapons

06/07 OT

10/07 Procurement Phase



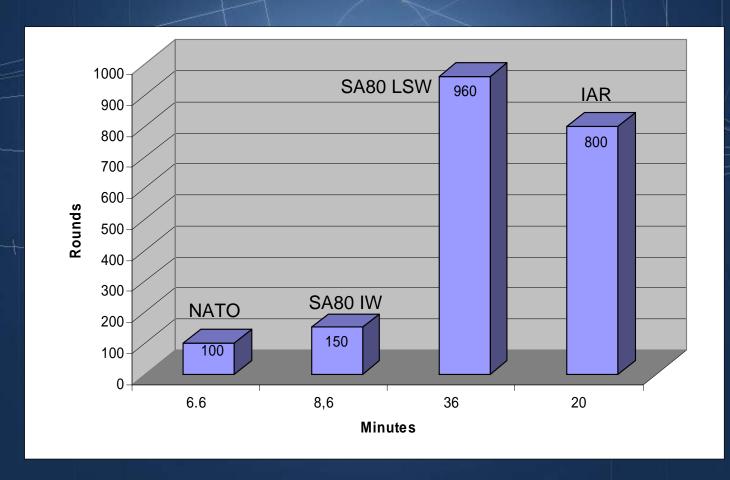




IAR

13

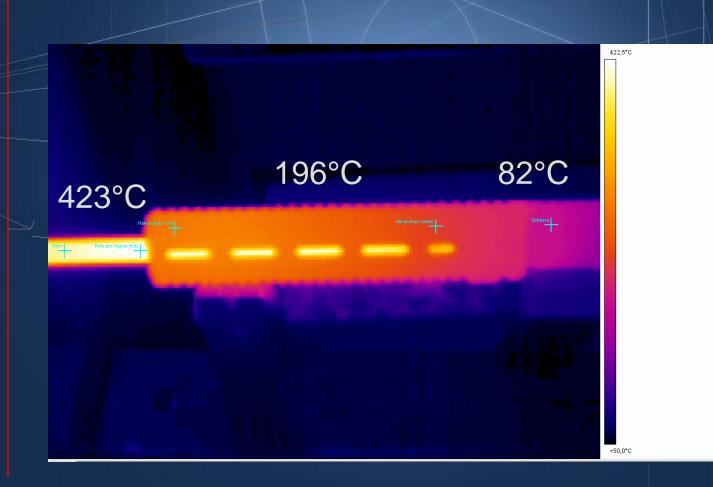
Battlefield Mission



IAR



IAR - Battlefield Mission - Thermal Image



Customer Feedback to Industry



Define Key user requirements

Funding \$\$\$

Identify
Testing
Requirements

Customers

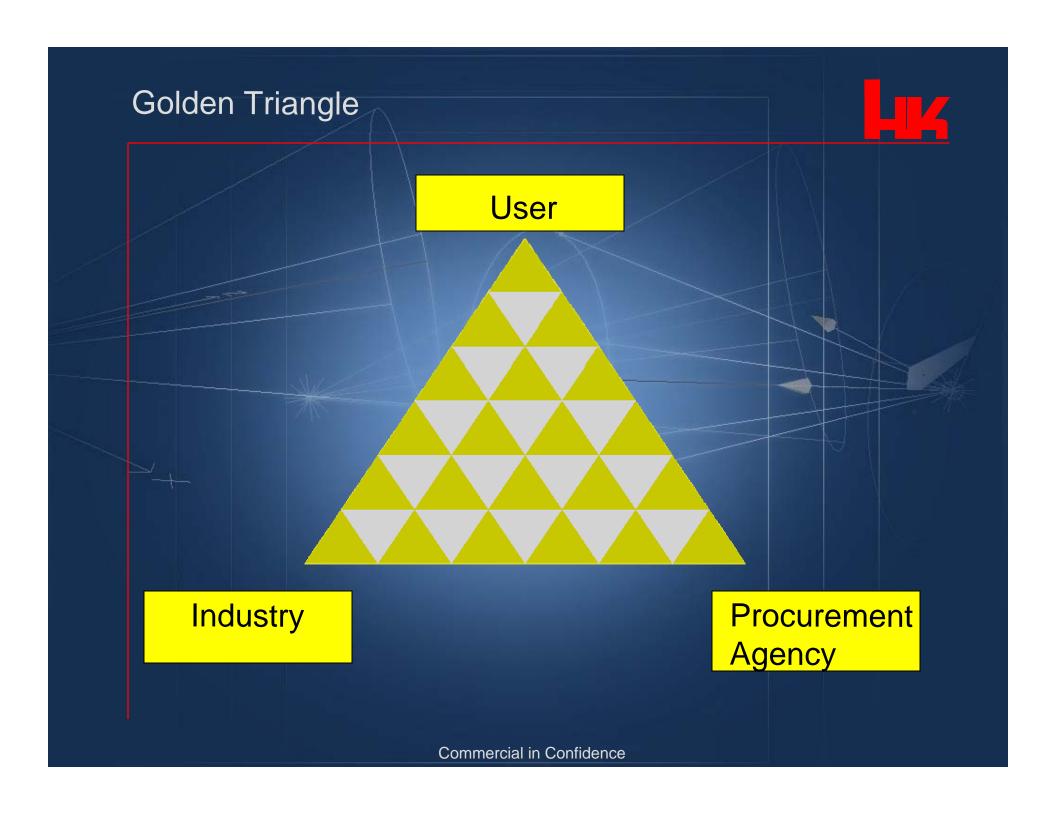
Provide CLEAR Program objective

Compare Life Cycle Costs

Recognition of Costs for Trials Weapon

Realistic Timelines

Industry Feedback to Customer Incorporate latest Technology Risk Plan CLS proposal Life Cycle Cost saving Industry Costs measures Cost for trials Realistic Timelines weapons



Final Point



We **All** owe our best efforts and cooperation to continually strive to improve upon the equipment that is relied upon to protect our way of life every day!





No Compromise!

Requirements to Current and Future **Small Arms** Commercial in Confidence