

Implementing a Systems Engineering Risk Program in a Sustainment Environment



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What Sustainment Environment?



727th Aircraft Sustainment Group

***Col. James Fulton
Commander***

***Ms. Jerri Hulme
Deputy Director***

***Mr. James Miller
Chief Engineer***

PROVIDING EFFECTIVE & EFFICIENT WEAPON SYSTEM SUPPORT

727 ACSG Mission

- Single Manager for Sustainment and Modernization of
 - 400+ USAF Commercial-Derivative Aircraft
 - HF Global Communications System Network
- Preserves FAA Certification and Operational Safety, Suitability & Effectiveness (OSS&E) of Commercial Derivative Aircraft
- 4 Squadrons Manage Services Acquisition



“Cradle-to-Grave CLS Support”

Weapon System Support

727th Aircraft Sustainment Group Contractor Logistics Support (CLS)

Weapon Systems

- KC/KDC-10
- VC-25
- E-4B
- C-9
- C-12
- C-20
- C-21
- C-26
- C-38
- E-9
- T-41
- T-43
- T-51
- TG-10
- TG-15
- UV-18
- Peace Lotus
- HFGCS



Customers

- AMC
- ACC
- ANG
- AFRC
- AETC
- USAFE
- PACAF
- AFMC
- USAF ACADEMY
- AF FLIGHT STD AGENCY
- ARMY
- NAVY
- US MARINE CORP
- DIA
- DSCA
- FMS
- USSOCOM

727 ACSG Responsibilities



400+ Active
41 Inactive
Aircraft Mgd

19
Weapon
Systems

19
Commands

FY07
50 PDM
Scheduled

727
ACSG

56 USAF
Bases
2 FMS
Nations

FY07
\$913M
Obligation
Authority

FY07
\$6.6B
Contracts

MAT

Weapon System's Missions



So What is the Problem?

- **Numerous classes, training, & regulations on risk**
 - Most aimed at acquisition, not sustainment
 - No detailed direction for a workable, grass-roots approach
- **Sustainment different**
 - Not one big pass/fail
 - Most new risk associated with mods or unique events
- **Our organization had insufficient direction, documentation, and procedures to implement an effective, comprehensive Systems Engineering risk program**



So What Are Doing About It?

- Instigated a step-by-step Operating Instruction to implement risk management throughout the organization
- Trained the workforce for common SE baseline
- Implemented tangible approach that is:
 - Aimed at the working level
 - Applicable throughout entire organization
 - Accounts for progress through metrics
 - Always starts with requirements



Workforce Training

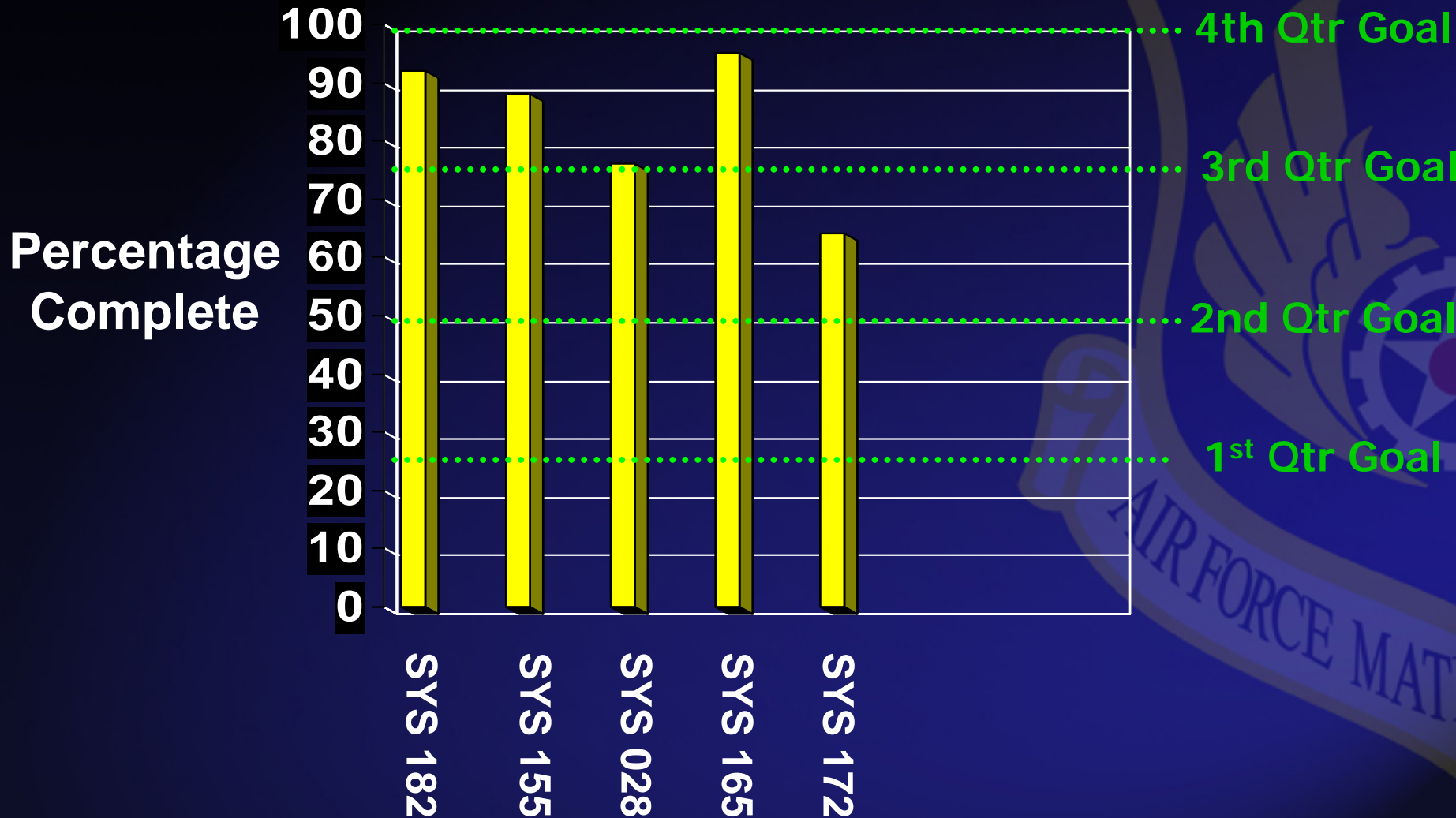
Courses Selected for First Year (All CBT):

- **SYS 182 Intro to Systems Engineering ~ 3 hrs**
- **SYS 172 Modification Management Process ~ 6 hrs**
- **SYS 155 Operational Safety, Suitability & Effectiveness ~ 9 hrs**
- **SYS 028 Intro to Configuration Management ~ 16 hrs**
- **SYS 165 Intro to Risk Management ~ 21 hrs**

Who: All PM's, Equipment Specialists and Engineers
When: Complete in 12 months

Workforce Training Metric

Org A Training Progress (45 People)



Risk Management Process

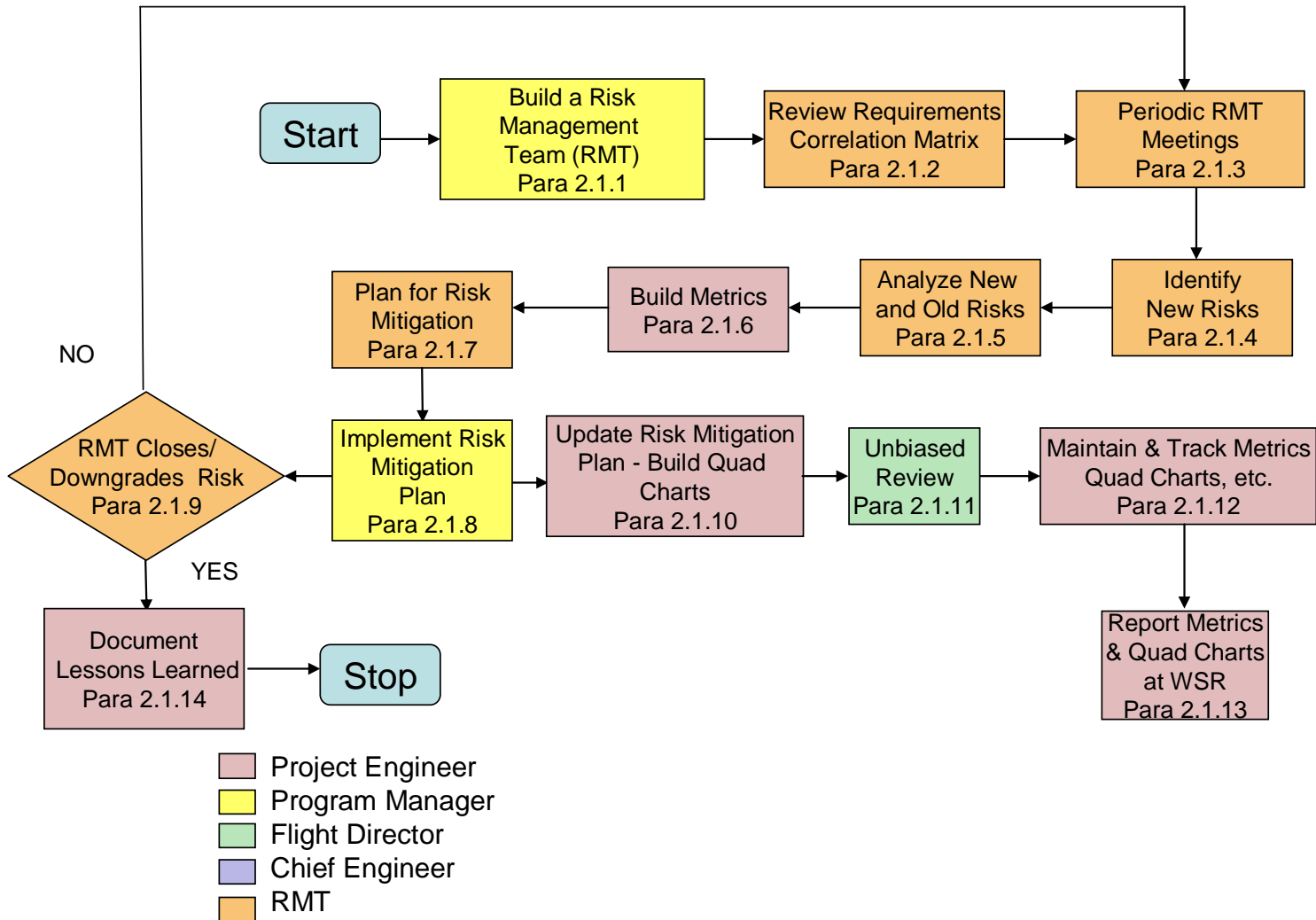


Figure 1. Flowchart for Risk Management Process

Step 1: Build a Risk Management Team

- Program Manager formally establishes RMT in writing
- RMT consists of, at a minimum:
 - Program Manager
 - Project Engineer
 - Representative from the customer
 - Representative from the contractor

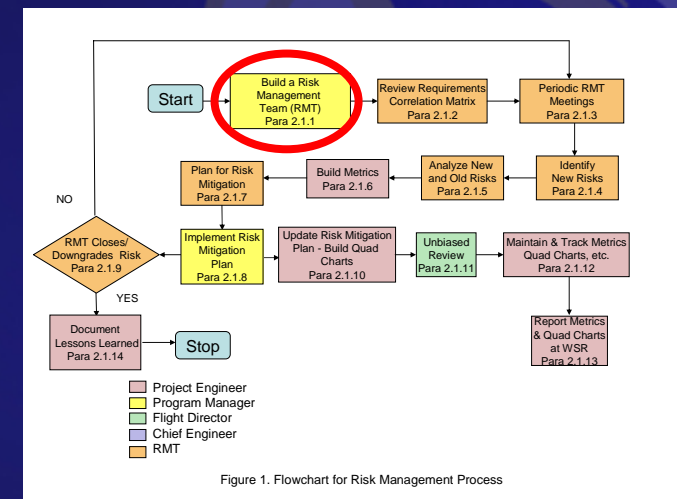
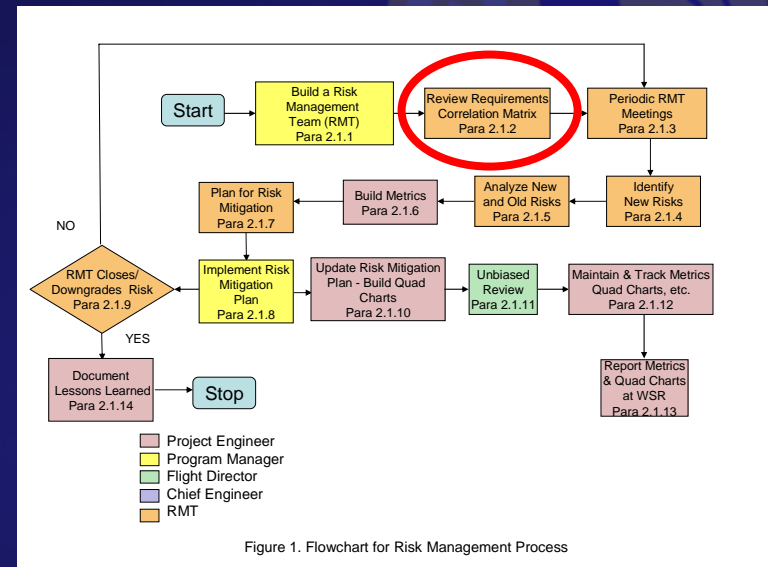


Figure 1. Flowchart for Risk Management Process

Step 2: Review Requirements Correlation Matrix

- Review established RCM
 - Review all initial identified risks assessments
 - Verify initial assessment
 - Determine if all risks have been identified



Define Requirements


- Break requirements down in a Requirements Correlation Matrix (RCM):
- Spreadsheet with following columns:
 - Requirement
 - Requirement Source
 - Derived Requirements
 - Quantification
 - Operational Conditions
 - Initial Risk Assessment
- Give RCM to
 - Test Team for their planning
 - Risk Mngt Team for their planning




RCM

Req Title	Req Source	Derived Req	Req Definition	Quantification	Op Cases	Risk (R/Y/G)

Program Manager



Project Engineer(s)
(Gov & Contr.)



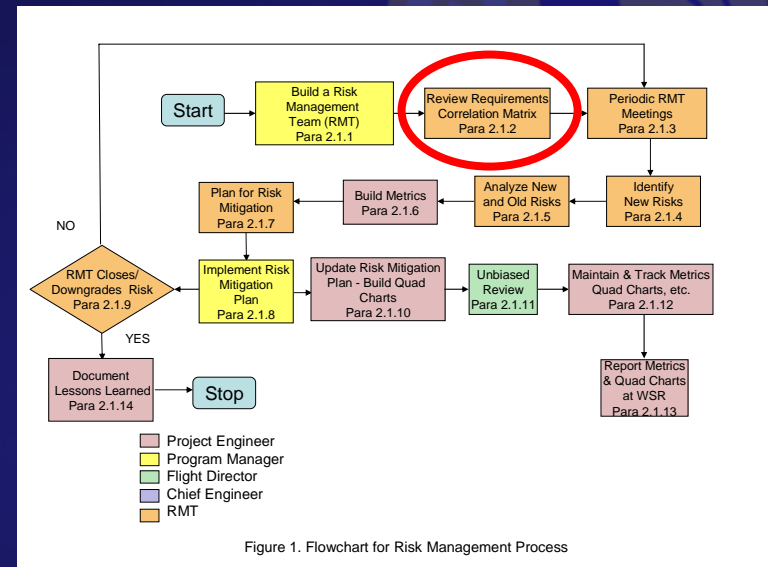
User

Entire Team



Step 2: Review Requirements Correlation Matrix

- Review established RCM
 - Review all initial identified risks assessments
 - Verify initial assessment
 - Determine if all risks have been identified



Step 3: Periodic RMT Meetings

- **Project Engineer shall chair meeting**
 - Determine frequency
 - Not less than quarterly to support Weapon System Review (WSR)
- **Purpose to:**
 - Review all risks
 - Review all mitigation plans
 - Identify new risks
 - Build and update quad charts
 - Close risks



Step 4: Identify New Risks

- Identify any new technical risks
 - Documented requirements
 - Other sources
- RMT can provide input back to RCM
- Other opportunities to identify risks
 - Event driven technical reviews
 - Program management reviews
 - Design reviews

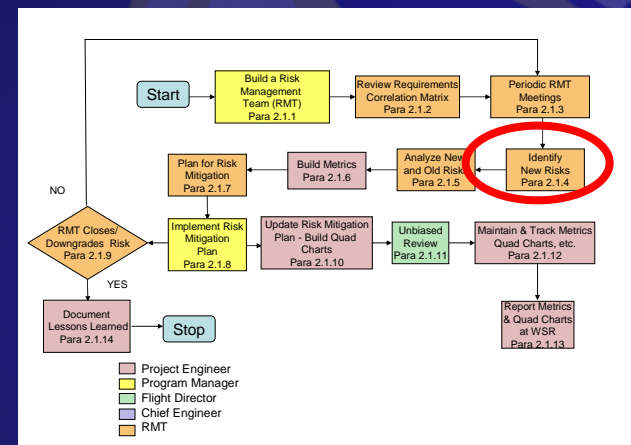


Figure 1. Flowchart for Risk Management Process

Step 5: Analyze Old & New Risks

- Analyze each identified risk
- Use 5 by 5 matrix
 - Consequence if occurs
 - Likelihood of occurring
- Perform Root Cause Analysis for all “red” and “yellow” risks



Step 6: Build Metrics

- Two minimum metrics
 - Risk Assessment Matrix
 - Risk Mitigation Plan Roll-up
- Quad Chart for each yellow/red risk
- Metrics shown to management at quarterly Weapon Systems Review

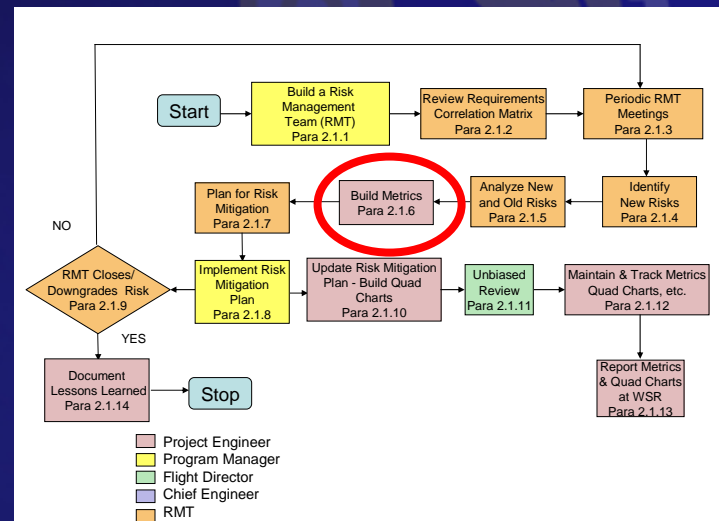
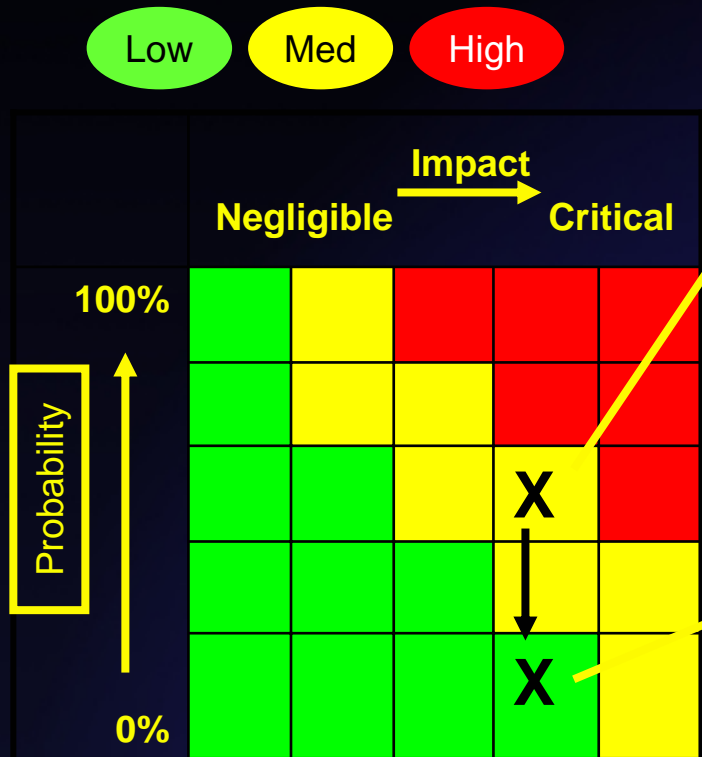


Figure 1. Flowchart for Risk Management Process

Risk #1 Assessment Matrix



Technical Risk: If software complexity increases on MCS then failure of modifications could result.

Mitigation Plan:

- Contractor is currently Capabilities Maturity Model Integration (CMMI) software level 3 certified and has plan to reach level 5 by contract award
- Government will ensure contractor will work with ground agencies to ensure software is interoperable
- Government will follow disciplined requirement matrix process outlined in 727 ACSG Operating Instruction (O.I.) to prevent unplanned requirements/complexity increases & track via established metrics

Risk Workshop Completed –
14 Mar 07

Rick Quad Chart

Risk Title

Risk Tracking Number

G

Risk Color Code

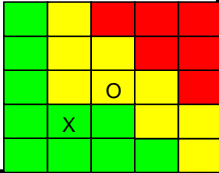
Background

Description of problem

- Item 1
- Item 2
- Item 3

Risk Mitigation Plan

- Proposed solution for implementation and risk mitigation.



Actions to Date

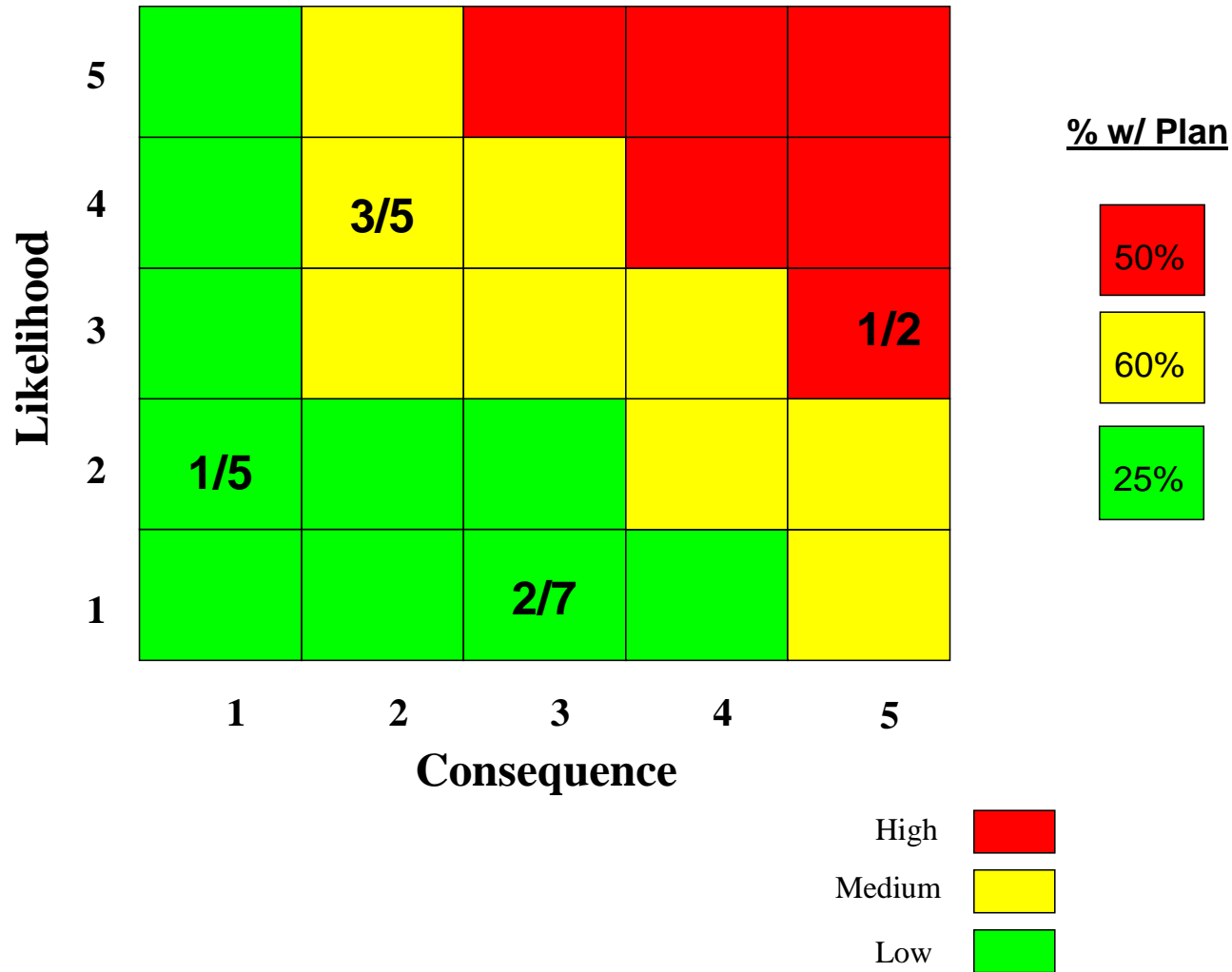
	Date
Established Risk Assessment	Date 1
Completed Mitigation Plan	Date 2
Completed details of mitigation incorporation with contractor	Date 3
Received effort impact (cost and schedule)	Date 4

Future Action

- Proj.Date
- Contract Award for implementation Date 1
- Mitigation Plan Completion (or any significant milestones) Date 2
- Etc...



Risk Mitigation Plan Roll-Up



Step 7: Develop Risk Mitigation Plan

- **Risk Mitigation Plan shall consider:**
 - Cost
 - Schedule
 - Safety
 - Effectiveness
- **Plan should delineate:**
 - Definite courses of action
 - Address the root cause
- **Plan should be timely:**
 - Within 14 days for high, or red, risk
 - Within 60 days for medium, or yellow, risk



Step 8: Implement Risk Mitigation Plan

- Program Manager will:
 - Work with contractor and/or customer as applicable
 - Incorporate into Integrated Master Schedule
 - Budget funds accordingly
 - Schedule technical interchange meetings as required

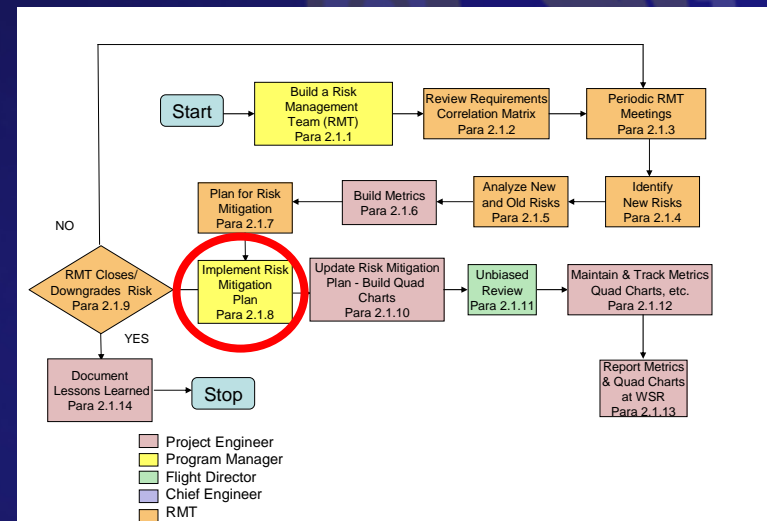


Figure 1. Flowchart for Risk Management Process

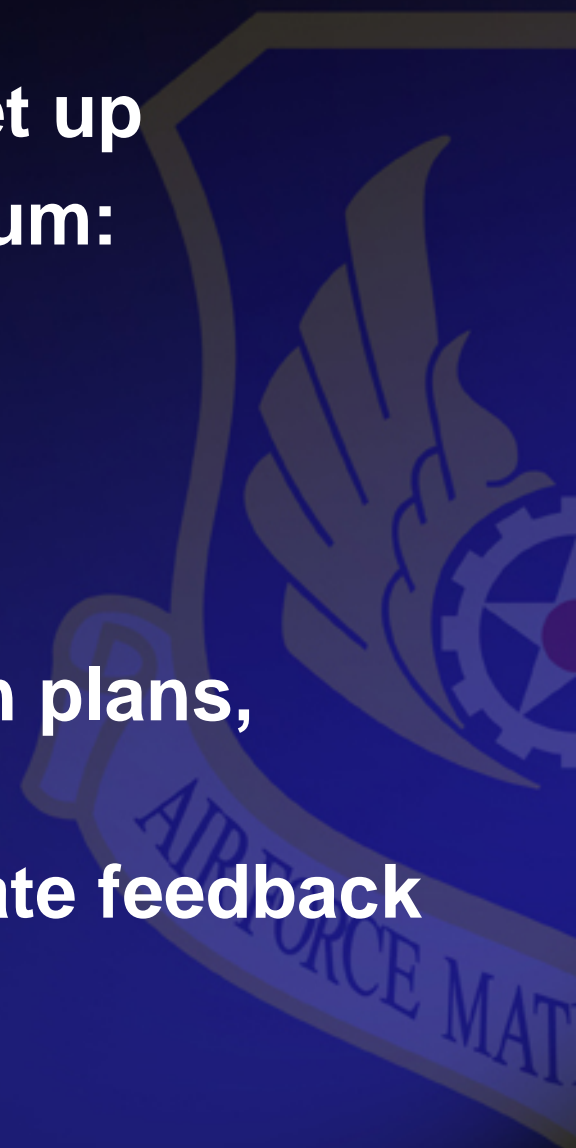
Step 9: Update Mitigation Plans/Quad Charts

- **Project Engineer will update:**
 - Risks
 - Risk Mitigation Plans
 - Quad Charts
 - Metrics
- **Quad charts and metrics will be briefed at:**
 - Weapon System Reviews
 - Program Management Reviews
 - Others as determined by PM



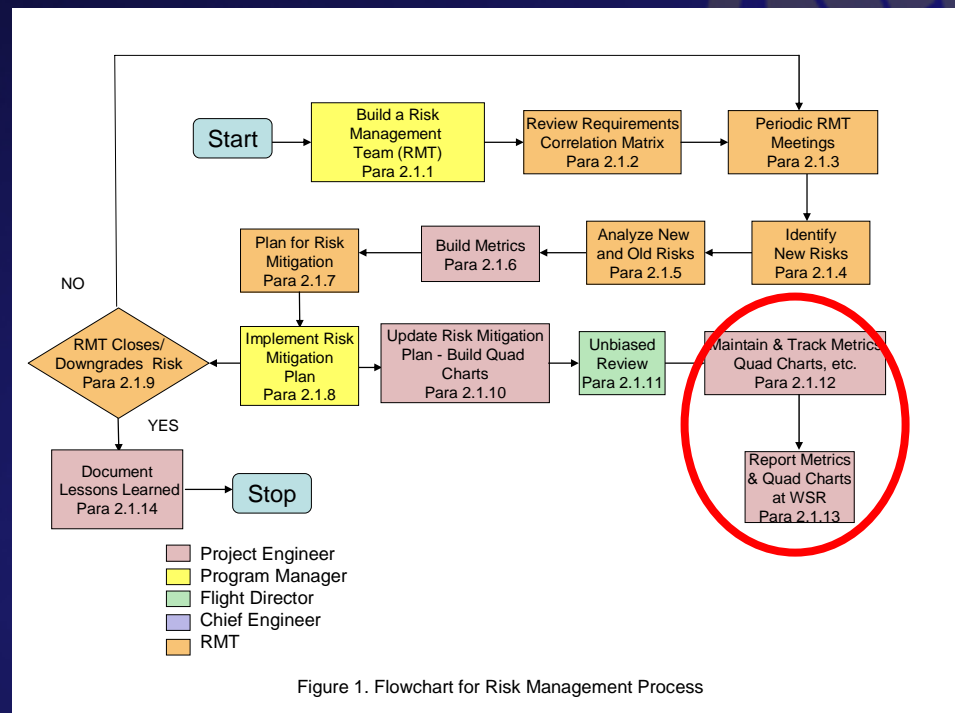
Step 10: Unbiased Review

- **Project Engineer's boss will set up**
- **Review will include at a minimum:**
 - Chief Engineer
 - Program Manager
 - SMEs within the organization
 - SMEs outside the organization
- **Will go thru all risks, mitigation plans, quad charts, and metrics**
- **Project Engineer will incorporate feedback from review**



Step 11: Track Metrics, Charts, Reports

- Project Engineer and Program Manager will update throughout process
- PM will ensure information reported in various venues (WSRs, PMRs, etc)



Step 12: Lessons Learned

- Risks are not snowflakes
- Mitigation Plans are not either
- Lessons Learned repository contains:
 - Possible risks to consider
 - Potential mitigation plans
- Repository is not program specific, but for entire organization
- Future plans are to make the lessons learned repository a database with keyword searches



What's Next

- Continue implementation throughout organization
- Continue Measure/Track results
- Populate Lessons Learned database
- Refine as needed
- Document successes
 - We are having some!



**Risk Management can be implemented, applied
AND make a difference**

Summary

- **727th ACSG developed grass-roots means to implement Risk Management as part of our Systems Engineering in Sustainment Environment**
- **Clear-cut, tangible processes steps for the working-level**
- **Metrics to measure progress for management**
- **It works**



In Place and In Use Now

Questions ?



Questions ?



Major Modification Programs

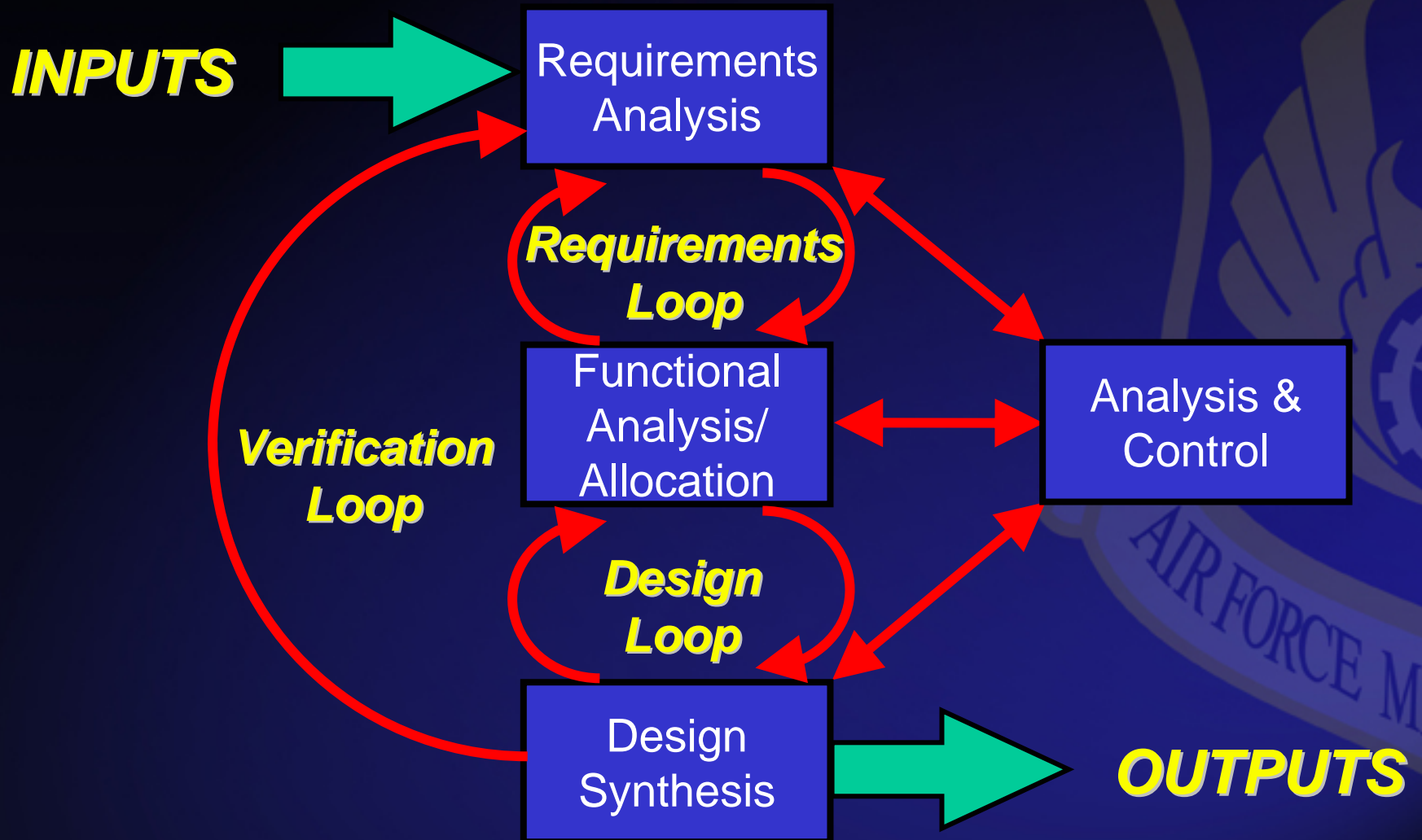
17 Current Programs

Y	KC-10 AMP – ASC Lead (ACAT II)	\$1.03B
G	KC-10 Dual 406 MHz ELT Upgrade (ACAT III)*	\$2.4M
G	KC-10 Iridium Phone (ACAT III)*	\$2.7M
G	KC-10 UHF SATCOM Antenna (ACAT III)*	\$2.6M
G	VC-25 Forward Lower Lobe (FLL) Cooling (ACAT III)	\$14.4M
G	VC-25 Presidential Data System (PDS) (ACAT III)*	\$223.3M
G	VC-25 CNS/ATM (ACAT III)*	\$41.8M
G	C-20 Gulfstream Test Vehicle (GTV) (ACAT III)*	\$8.7M
G	E-9 Telemetry Sys Upgrade (ACAT III)*	\$5.9M
G	E-4B Mod Block I (ACAT II) *	\$421.4M
G	E-4B 256 Kbps High Speed Data via INMARSAT (ACAT III)*	\$8.4M
R	C-12 EFIS (ACAT III)	\$77.7M
Y	HFGCS Network Control Station – West (ACAT III)*	\$23.2M
Y	HFGCS AFSPC Test Range HF Modernization (ACAT III)*	\$3.9M
G	HFGCS Network Optimization – Spiral II (ACAT III)*	\$7.1M
G	HFGCS Navy Consolidation (ACAT III)*	\$6.4M
G	HFGCS Audit Log Upgrade (ACAT III)*	\$189K

*Program is fully funded

Phase 4: Identify and Define Processes

Basic Systems Engineering Process



Systems Engineering Implementation Phases

- Phase 1: Awareness of Need
- Phase 2: Workforce Training
- Phase 3: Identify Applicable Programs/Orgs
- Phase 4: Identify and Define Processes
- Phase 5: Incentivize Contractors/Partners
- Phase 6: Develop Library of Tools
- Phase 7: Track Progress via Metrics



Phase 6: Develop Library of Tools

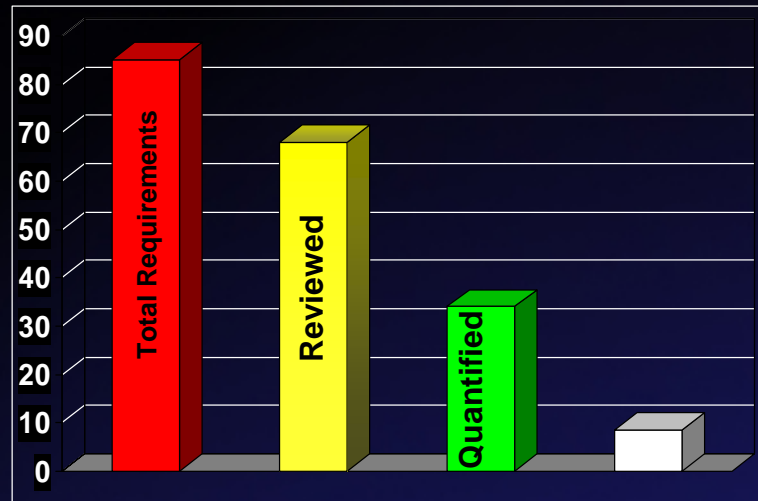
□ Need good SE “toolbox”

- Templates
- Metrics
- How-to’s (fishbone, 5-whys, pareto, ...)
- Lessons Learned
- Explanations
- Best Practices
- Peer Review
- Case Studies
- Life Cycle Cost consideration
- Contractual language
- Etc...



Functional Office to Develop/Obtain....Not Started Yet

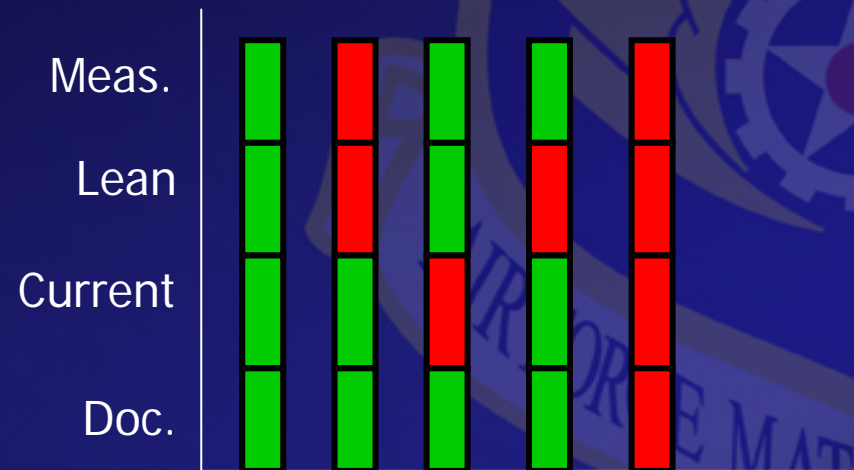
Phase 4: Identify and Define Processes



Requirements

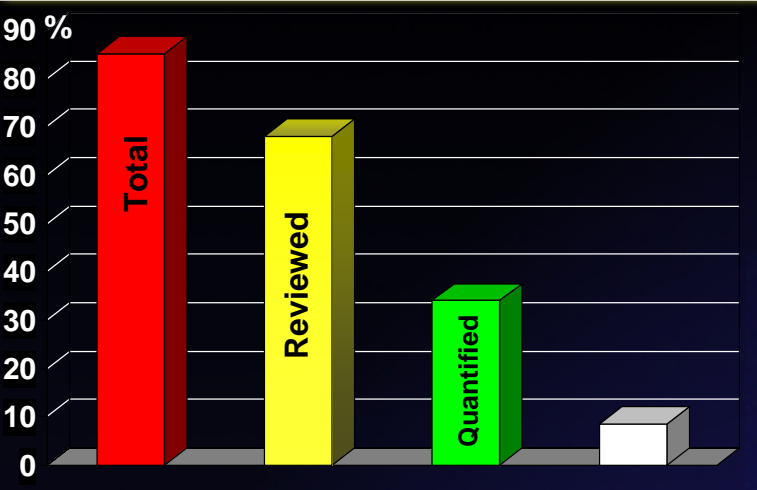
High	0	2/4	1/2
Med.	1/6	0/1	3/4
Low	1/3	2/4	2/3
	Low	Med.	High

Risk



Processes

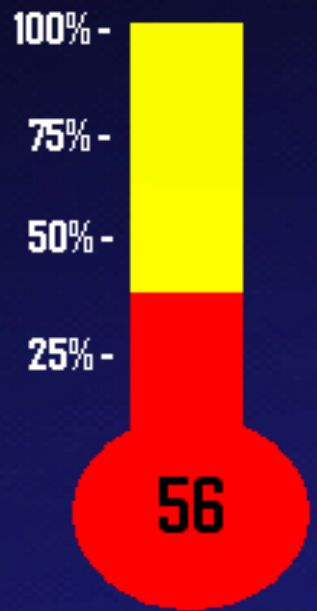
Sample Organization Sys Eng "Dashboard"



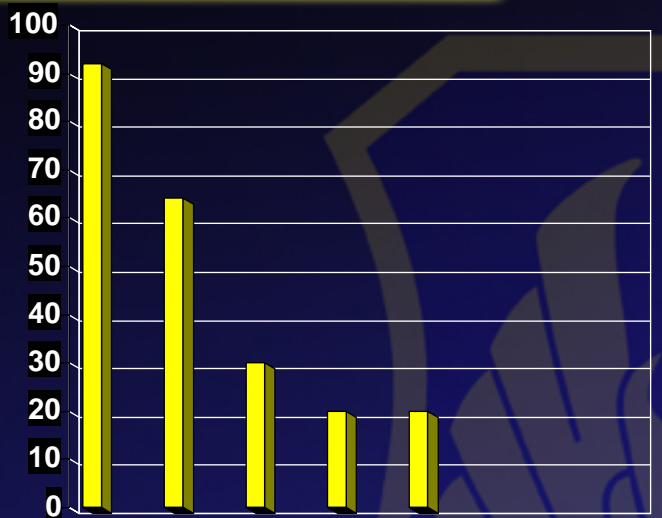
Requirements (%)

High	20	40	80
Med.	5	50	60
Low	10	5	40
	Low	Med.	High

Risk (%)



Contracts

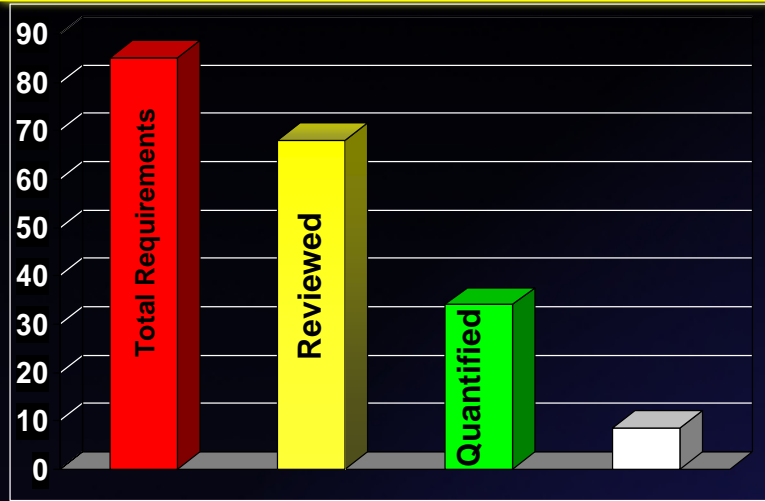


Training (%)

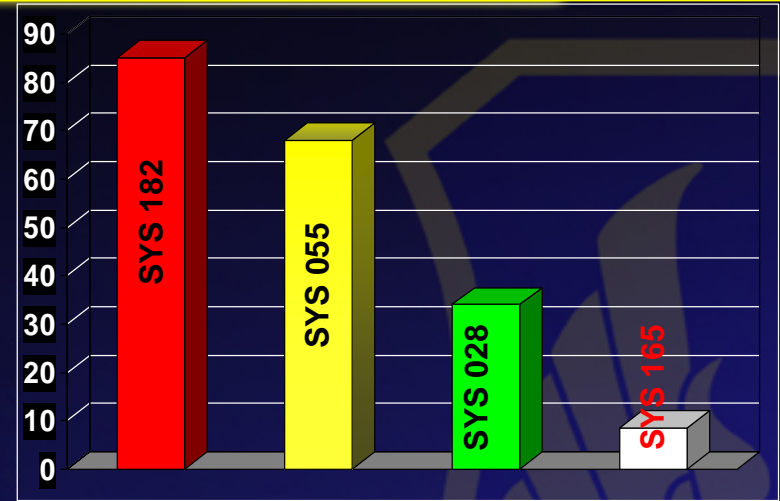


Processes (%)

Sample Program Sys Eng "Dashboard"



Requirements

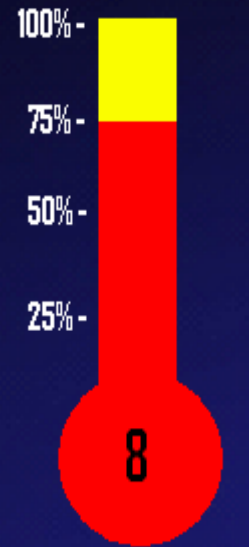


Training

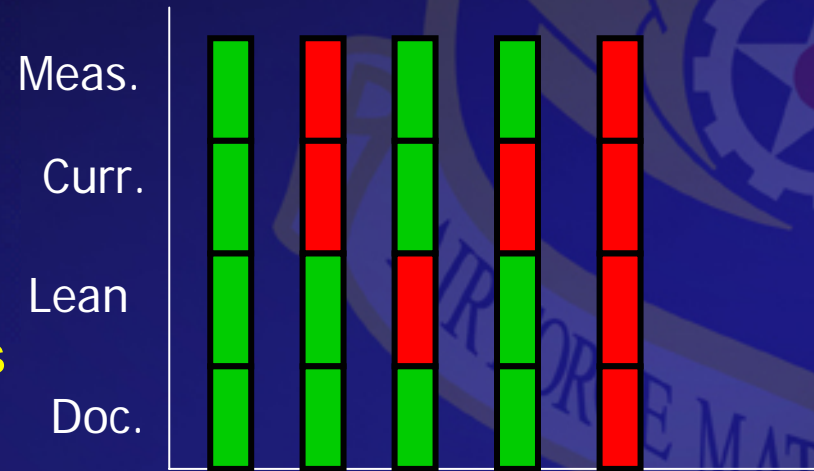
High	0	2/4	1/2
Med.	1/6	0/1	3/4
Low	1/3	2/4	2/3

Low Med. High

Risk

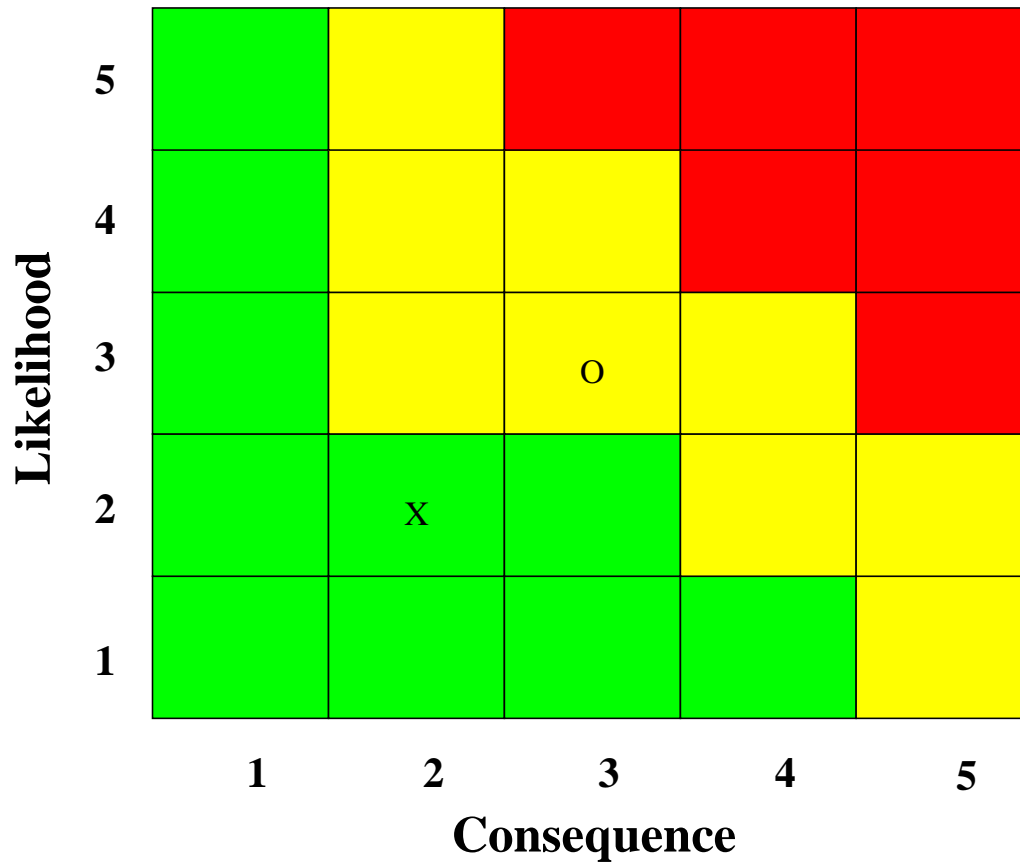


Contracts






Processes

Risk Assessment Matrix



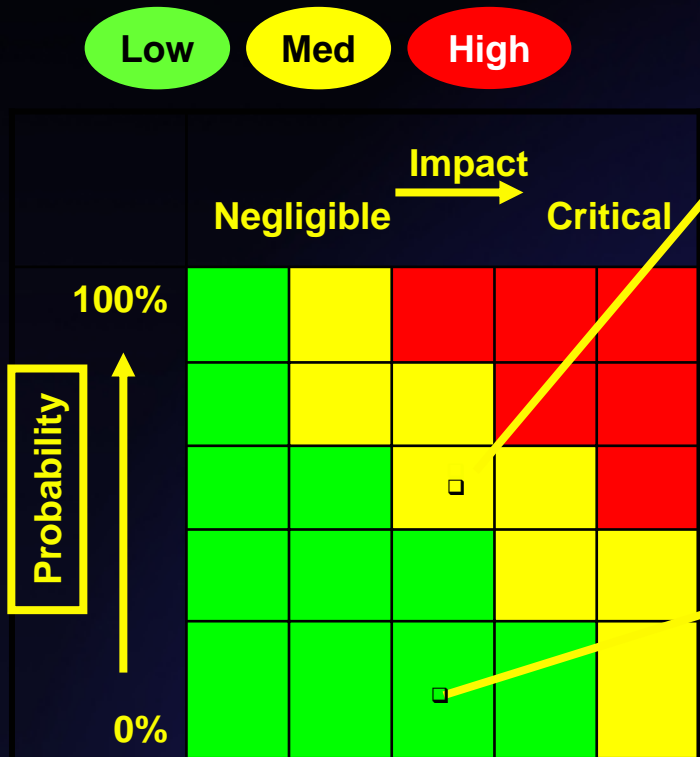
O - Original

X - Current

High 
Medium 
Low 



Technical Risk #2



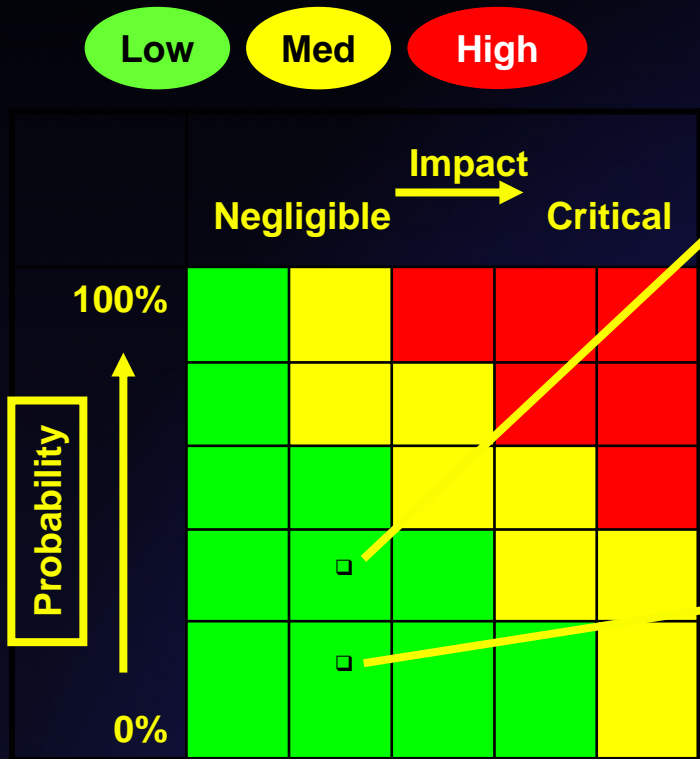
Risk Workshop Completed –
14 Mar 07

Technical Risk: If contractor fails to adequately perform systems engineering then modifications and upgrades could be impacted/delayed.

Mitigation Plan:

- Contractor has Quality Assurance Plan and Program Management Plan on current contract. Plans will be updated for new contract
- Government will require contractor to submit requirements correlations matrix (RCM) for modification/upgrade efforts
- Government will require contractor to use an approved risk management program for modification/upgrade efforts
- Government will follow disciplined requirement matrix process outlined in 727 ACSG O.I. to prevent unplanned requirements/complexity increases & track via established metrics

Technical Risk #3



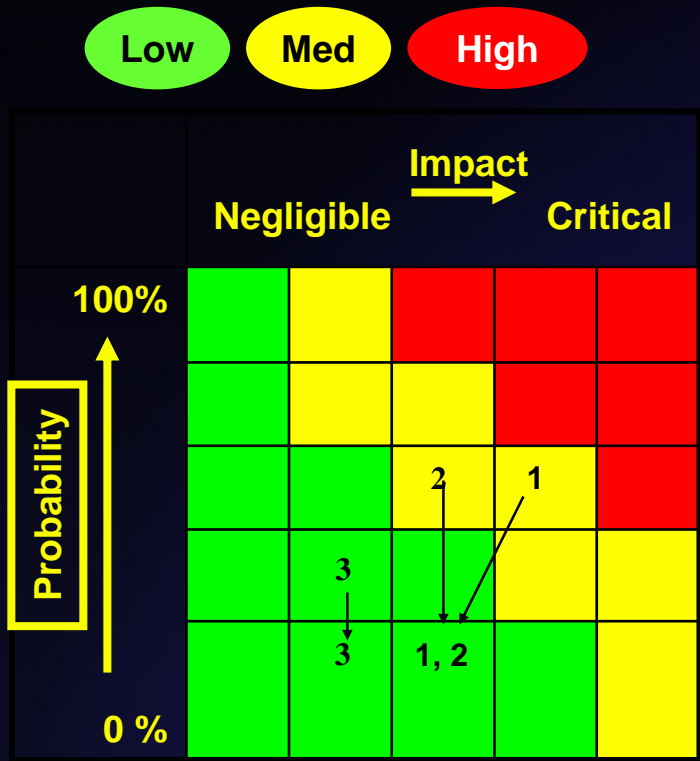
Technical Risk: If configuration management for communication equipment is not maintained then system interoperability could be hindered.

Mitigation Plan:

- Government will require current contractor configuration management plan will be updated for new contract
- SPO will work with users and contractor to ensure regular configuration inventories are occurring to ensure configuration reports are accurate
- Government will conduct test planning criteria and resource requirements at the start to minimize potential interoperability conflicts and/or oversights

Risk Workshop Completed –
14 Mar 07

Technical Risk Summary

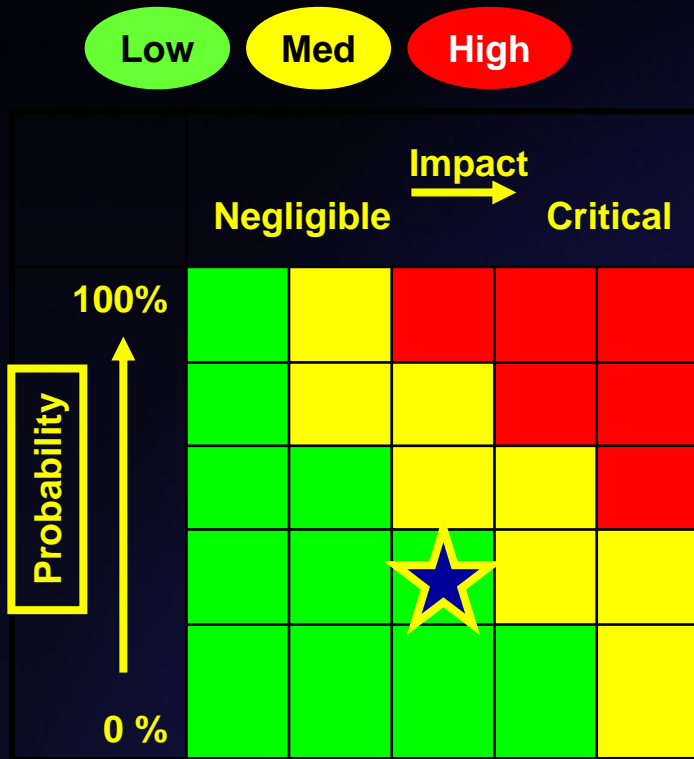


OVERALL TECHNICAL RISK IS LOW

Risk Workshop Completed –
14 Mar 07



Program Risk Summary



Risk Workshop Completed –
14 Mar 07

Program Risk: Five (5) Cost and three (3) Technical risks have been identified

Mitigation Plan:

- Mitigation plans have been put into practice for all identified risks

**OVERALL PROGRAM
RISK IS LOW**

Tracking Progress via Metrics

- ✓ Metrics developed to track progress
- ✓ Metrics shown regularly to upper management
 - ❑ 1st staff meeting of month
 - ❑ Quarterly Weapon System Reviews
 - ✓ Metrics must be able to roll up
- ✓ Metrics will track:
 - ✓ Systems Engineering Implementation
 - ✓ Requirements
 - ✓ Risk
 - ✓ Processes
 - ✓ Training
 - ✓ Contracts

