

746th Test Squadron

Innovate, Execute, Excel



U.S. AIR FORCE



**Testing the Latest
Embedded GPS/INS
Hybrid Navigation System
for the
F-16 Fighting Falcon**

13 March 2007

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746 Test Squadron
Holloman AFB NM**

Integrity - Service - Excellence - Agility

UNCLASSIFIED



Overview



- **F-16 LN-260 EGI Test Item**
- **Approach and Test Methodology**
- **Test Capabilities Available at 46 Test Group**
- **LN-260 Overall Test Objectives**
- **Sequence Selected for Test Beds & Assets**
- **Truth Reference System to be used**
- **Summary / Lessons Learned / Conclusions**
- **Questions**





F-16 Fighting Falcon



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Integrated INS & GPS Navigation System for USAF and European Participating AF (EPAF)

- **Integrated Navigation system provides**
 - Attitude
 - Navigation (PVT)
 - Position
 - Velocity
 - Time





Current Navigation System



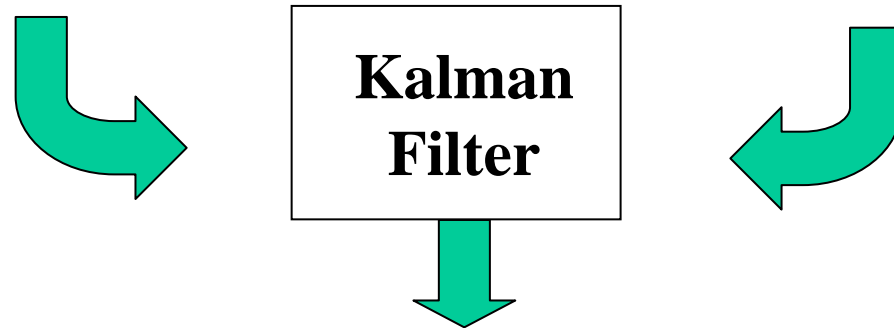
- **Separate GPS and INS units**



INS: Ring Laser Gyro
Inertial Navigator



GPS: 5 Channel PPS
Satellite Receiver



Blended GPS/INS
PVT Solution





F-16 Hybrid Nav System



- **LN-260 NG Aircraft Navigation and Attitude**
 - Inertial Navigation System (INS) < .8 nmi/hr RER
 - New Fiber Optic Gyros
 - **GPS: RC GEM-VI, 24 channel L1 & L2 receiver**
 - **Single Unit; smaller size, weight, cost, power use**
- **Embedded GPS in INS (EGI), with Kalman Filter**



LN-260

- **Provides 3 separate solutions:**
 - INS only, GPS only, Blended
 - ‘Tightly coupled’
- **Same Performance ?**
- **Effective and Suitable ?**
 - **Requires T&E**





Notional Test Approach



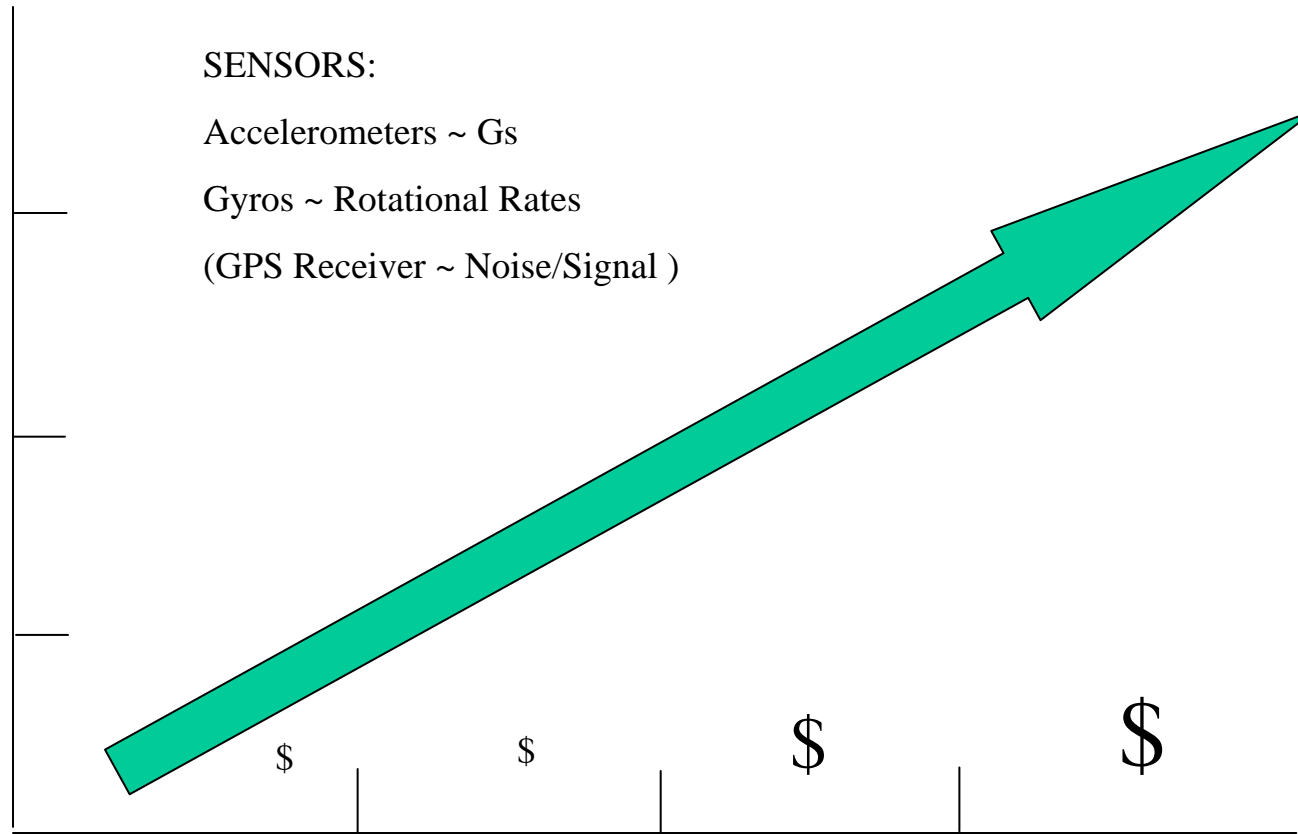
DYNAMICS: Gs & Rates

SENSORS:

Accelerometers ~ Gs

Gyros ~ Rotational Rates

(GPS Receiver ~ Noise/Signal)



Test Phases →

Test Bed Costs →





Test Approach



Crawl - Walk - Run

Discover and correct issues early at a lower cost

Mature the system design

- **Methodically verify proper functionality of navigation unit**
 - Physical and functional checkouts
 - Precision three axis table attitude and rotations
- **Establish baseline performance**
 - Benign, controlled, repeatable environment
 - Recheck as appropriate





Test Approach (cont)



- **Performance and Characterization**
 - **Gradually increase stresses on sensors and system to the specification limits while measuring performance in realistic profiles that are controlled and repeatable**
 - **The greater the dynamics and signal stress the more exposed existing problems become**
 - **Use state-of-the-art Truth Reference System**





Test Location: 46 Test Group Holloman AFB NM



High Speed Test Track



Det-1



NRTF

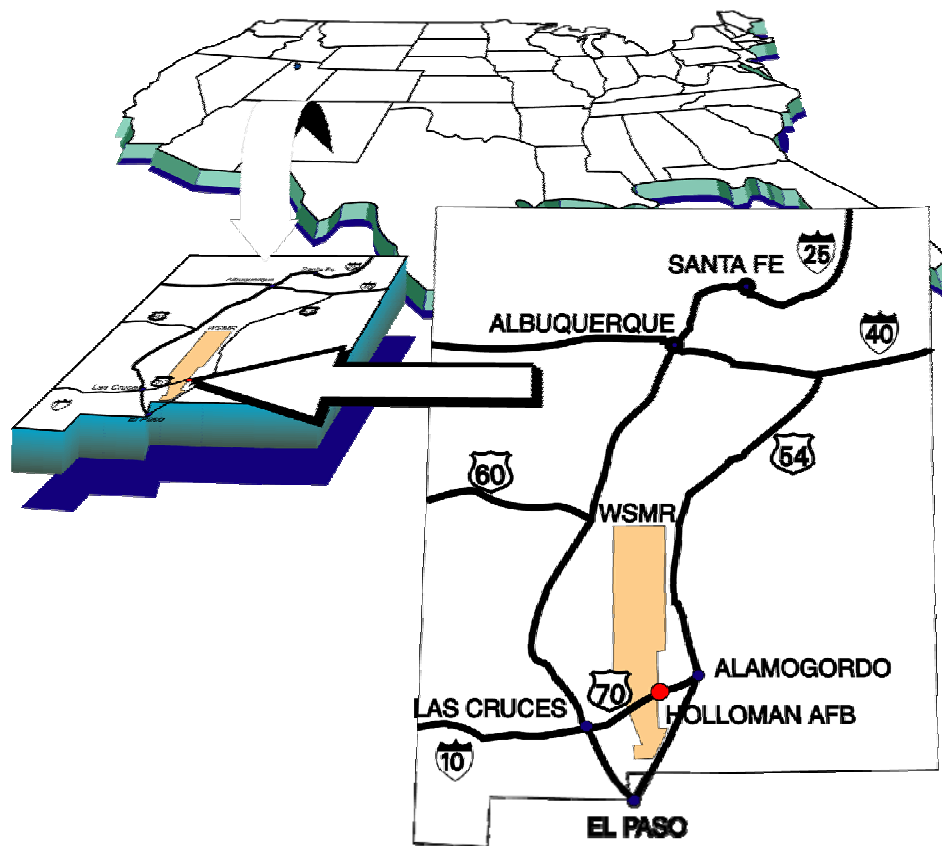


Flight
Test



CIGTF

746 TS



- State-of-the-art Test Capabilities
- 746 TS; Central Inertial & GPS Guidance Test Facility (CIGTF)





46th TG Test Capabilities



- **5 Test Squadrons within 46th Test Group**
 - 586 FLTS: Flight Test Squadron
 - **746 TS: INS & GPS Guidance Test Squadron (CIGTF)**
 - 781 TS: National RCS Test Facility (NRTF)
 - 846 TS: Holloman High Speed Test Track
 - Det 1: White Sands Missile Range Test Agent

- **746 TS / CIGTF: Has complete range of GPS & INS Navigation and Guidance test capabilities**
 - **Satellite Ref Station (SRS)**
 - **Mobile SRS (MRS)**





Available Live Nav Test Beds



Dynamic Range Vehicles; Track, Van, Helo, C-12, Fighters



High Speed Precision Test Track

Land Navigation Vehicles



Helicopter



C-12



T-38



F-16, F15





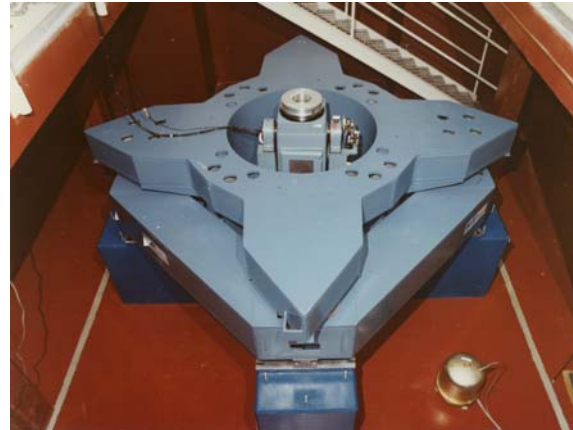
Inertial and GPS Lab Facilities



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Advanced Inertial Test Lab



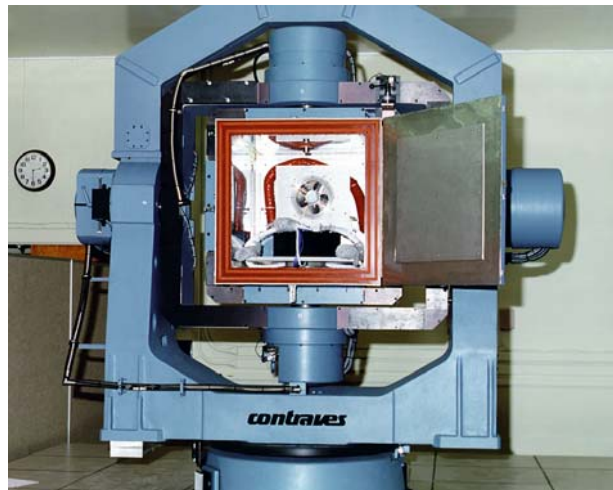
Seismically Stable Table



M&S Navigation T&E Lab



Precision 3 Axis tables



with Temperature Chamber



120" Precision Centrifuge





Test Objectives for LN-260 EGI



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- **Verify the F-16 LN-260 EGI performance complies with the published specifications and characterize significant aspects without specification**
- **Functional**
 - Check physical, power and data properties
 - Demonstrate operation of interfaces and EGI modes
 - Baseline navigation outputs
- **Performance**
 - Evaluate the navigation performance under realistic operational and environmental conditions
- **Characterization**
 - Characterize calibration errors
- **Areas of concern include effect of temperature, G and vibration on navigation performance**





Test Bed Progression



- **Bench top physical and functional checks**
- **Precision 3 Axis table position/rotations**
 - 24 position tests at temperature variations
 - Inertial sensor calibrations
- **Modeling and Simulation; NavTEL**
- **Van land navigation vehicle, low dynamics**
- **C-12 cargo aircraft, low-med dynamics**
- **Precision 3 Axis inertial calibration recheck**
- **T-38 Fighter aircraft, med-high dynamics**
- **Environmental: altitude, vibration, high G**

Low Cost

Preparatory

Med Cost
Comprehensive
Controlled
environment

High Cost
Most realistic
environments

Increased risk

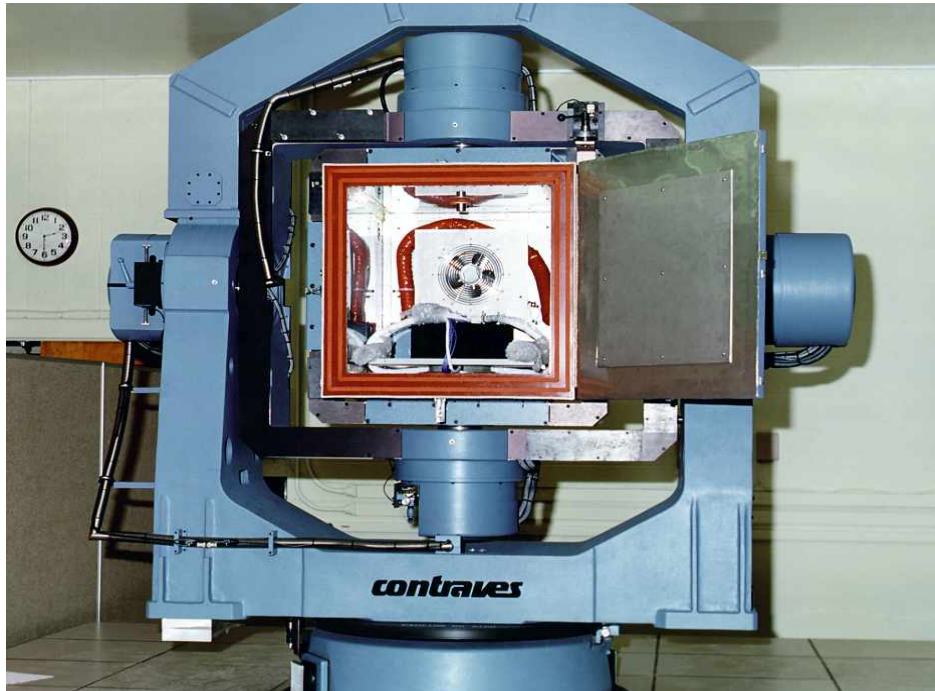




3 Axis Rate Table 53Y



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Precision 3 Axis: Position, Rotation, Temperature Tests

- Payload (200 lb)
- Accuracy (1 arcsec)
- Gimbal Rates (± 750 deg/sec)
- Chamber (-55 to +85 deg C)

- **Functional Alignment and Navigation**
- **INS Calibration Validation**
 - 24 Positions (1g Environment)
 - Rotation Rates (20 deg/sec)
- **Calibration / sensor baselines**

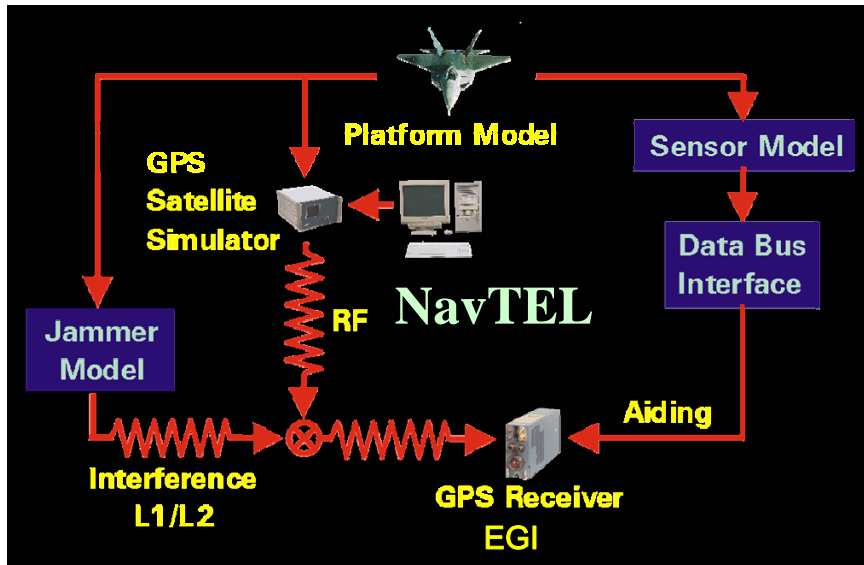




Modeling & Simulation



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-Controlled Signal Injection

- INS & GPS profiles
- Models: Baro, Doppler, +
- Special Navigation Ops
- Jamming (broad scope)
- RAIM Integrity Monitoring
- SAASM Security Functions

Navigation T&E Laboratory (NavTEL)

- Hardware-in-the-Loop Design
- Trajectories (Real & Simulated)
- Models: Sensor & Aiding, w/ Realistic Errors
- GPS Simulators (Spirent 4760 / 7700)
- **EGI** Simulator (CAST) Hybrid, > Fidelity
- Select Parameter Controlled On the Fly
- Interference Signal Generators (Jammers)
- Wave Front Simulator (Multi-Element Antenna Test)





CRPA Wave Front Testing



- Null Steering Antenna Tests
- Embedded Jammer Approach
- Jamming; up to 16 Sources
- Precise and Repeatable Tests
- Coherent Arrival Vectors, GPS and Jamming
- Controlled Signal Location, Timing & Phase

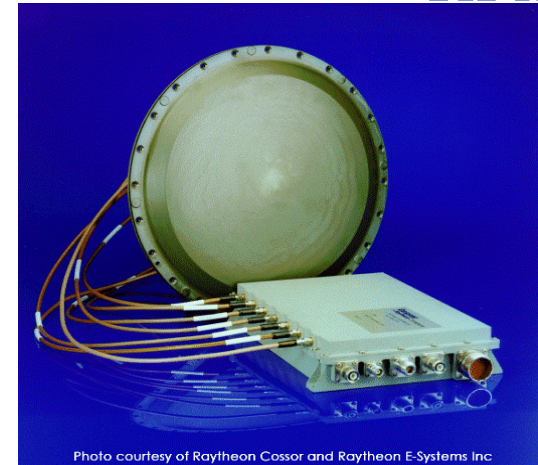
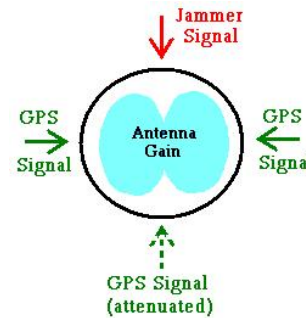


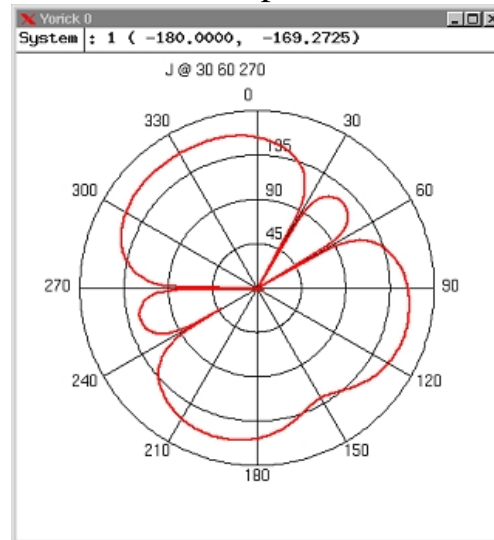
Photo courtesy of Raytheon Cossor and Raytheon E-Systems Inc

Controlled Reception Pattern Antenna

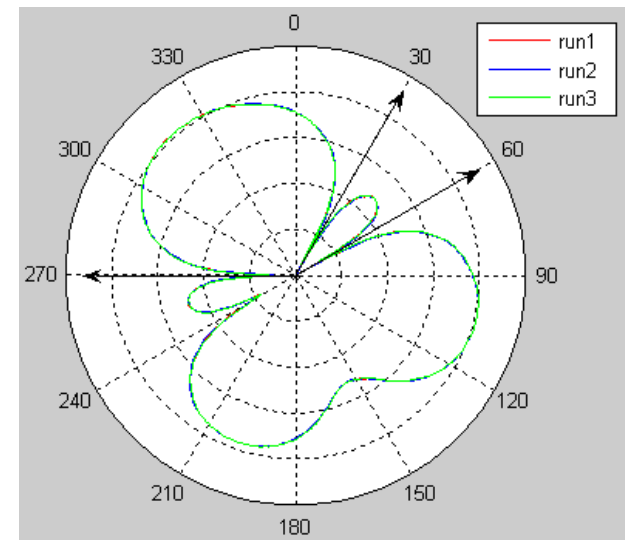


Coherent Wave Front Sim for GPS and Jamming signals

3 Jammer example: 30, 60, 270



Predicted Model



Measured Results





Operational - Live Performance



Low Dynamic Test



Land Navigation Vehicle

- Velocity (26.8 m/sec)
- Acceleration (1g)
- Navigation Modes
- GPS Jamming
- Precision Reference

Medium Dynamic Test



Cargo Aircraft (C-12J)

- Velocity (140-250 kts)
- Acceleration (2.5g)
- Navigation Modes
- GPS Jamming
- Precision Reference

High Dynamic Test



Hi Performance (T-38)

- Velocity (Mach 1.1)
- Acceleration (7.2g)
- Air to Grnd scenarios
- Air to Air scenarios
- Precision Reference





Field Jamming Assets



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- **GPS Interference; Performance under signal stress**

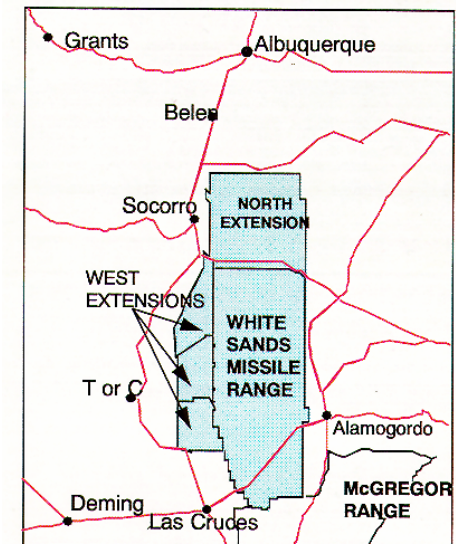
Jamming Vans



High Gain Antenna

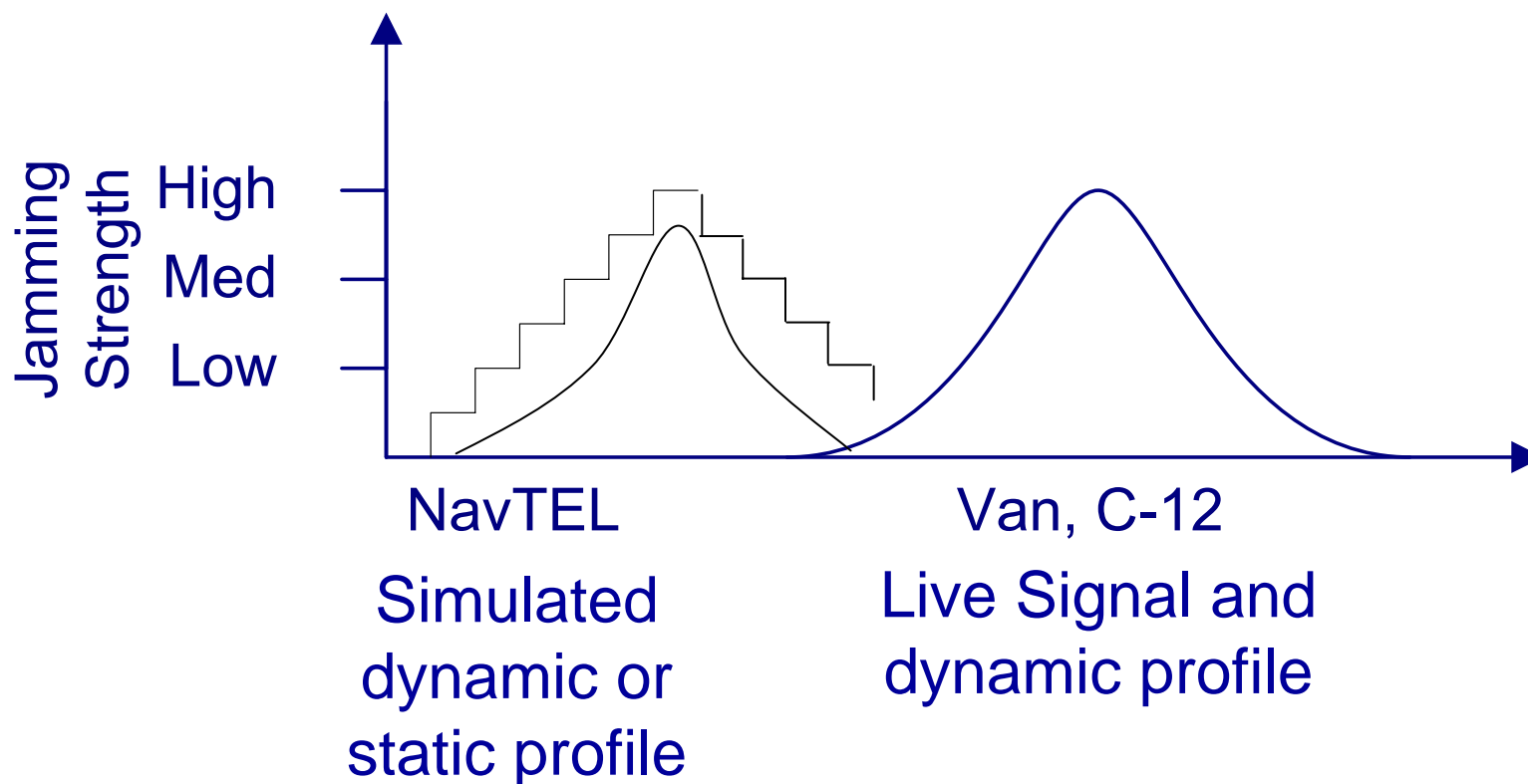


WSMR Test Range





GPS Signal Jamming Stress





Environmental Lab Capabilities



- Test specification requirements not reached on previous test beds

Altitude / Temp Chamber



- Payload Navigating
- Pressure Altitude 80K' +
- 50-60K' planned
- Temp to match altitude
 - 100 deg to +350 deg
- Humidity 5% – 95%

Vibration test beds



- Frequency/G controlled
- F-16 vibration profile
- M-60 Gatling gun
- Up to 1750 lbs force
- 2-2000 Hz (50#, 70g)
- 1 inch travel

Centrifuge 120" Radius

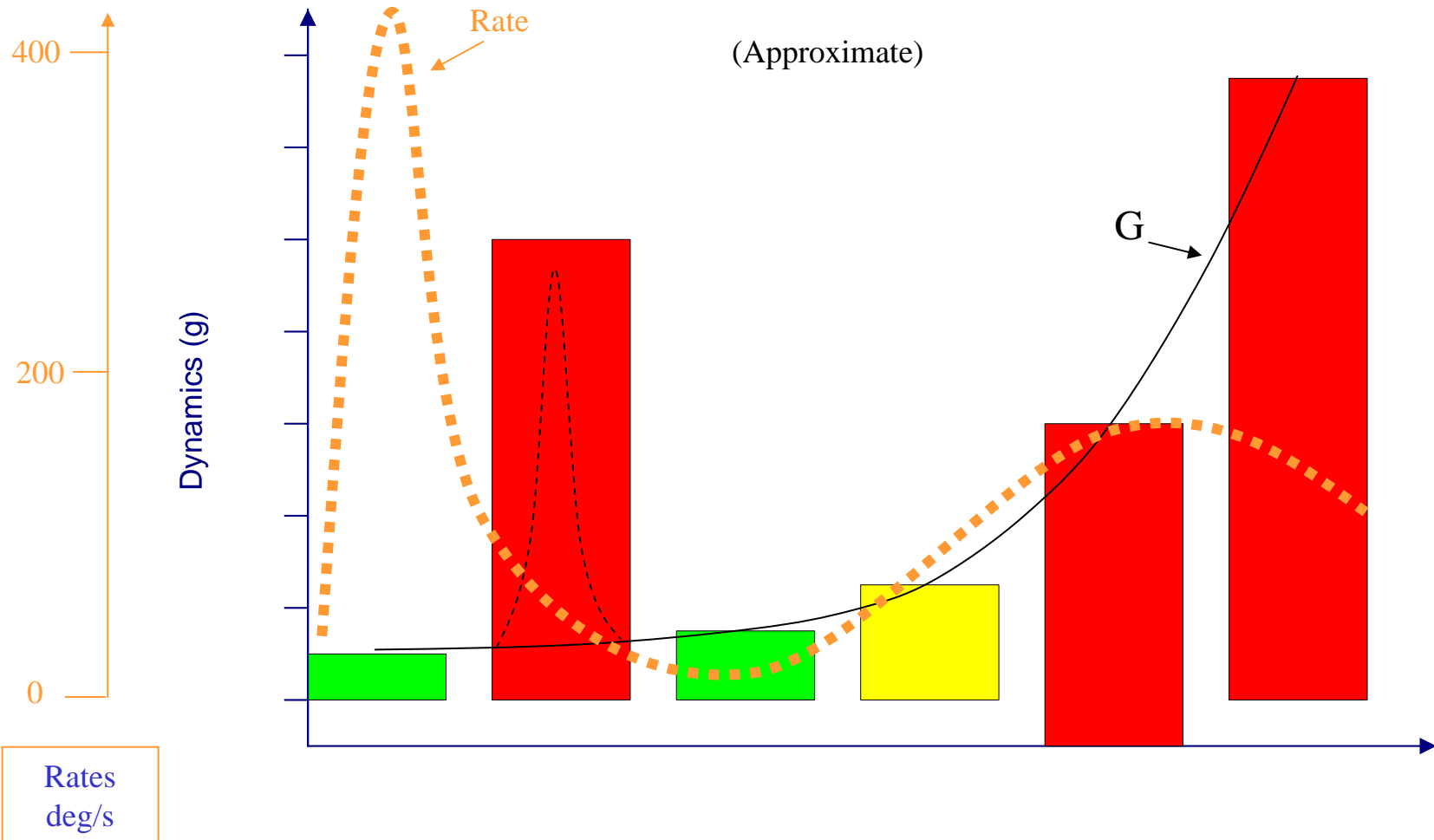


- Payload (100 lb)
- Accuracy (1 ppm)
- Acceleration (0.5 to 50 g)
- 13.5 g planned
- Test Item Fixture:
 - Fixed or
 - Counter- Rotating





Test Bed Gs and Rates





CIGTF Reference System (CRS) - Pallets



Rack Mount



(C-12J / Van)



DAS



EGI

Standalone



(T-38)

Fighter Inertial Navigation System (FINS)
Rack Mount (Development)





CRS - Subsystem Configuration Accuracy



[Subsystem] Configuration	RMS Position (m)		
	Horz	Vert	3D
[1] [2] GPS Code	2.00	2.25	3.25
[1] [2] DGPS Code ¹ Carrier ²	1.25<>1.75	1.0<>1.75	1.5<>2.5
	0.30	0.20	0.35
[4] RRS / <u>STARS</u> STS Absolute / Relative	1.40 / <u>0.14</u> 0.071 / 0.0014	1.00 / <u>0.10</u> 0.05 / 0.0010	1.7 / <u>0.17</u> 0.087 / 0.0017

SRS Range Constraints: ¹300-500nm ²50-100nm Differential GPS

[Subsystem] Configuration	RMS Velocity (m/s)			
	East	North	Up	3D
[1] INS (EGI)	0.010	0.010	0.010	0.017
[3] INS (ESNU)	0.005	0.005	0.005	0.010

Attitude Accuracy: 20 arcsec (Roll, Pitch, Heading)

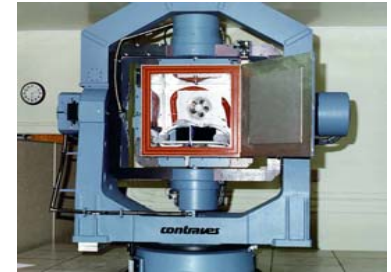




SUMMARY



- **CRAWL**
 - Benchtop physical and functional tests
 - 53Y 24 precision position, attitude and rotations
 - Baseline performance for inertial portion
- **WALK**
 - NavTEL Modeling & Simulation
 - Van 2D low dynamics, low rates
 - Baseline GPS, INS and Hybrid solutions
- **RUN**
 - C-12, 3D med dynamics, med rates
 - T-38, 3D high dynamics, high rates
- **Environmental**
 - Centrifuge; Altitude chamber; Vibration profiles
 - Higher risk and stress modes





Lessons Learned



- Often PM tendency is to streamline the T&E phases due to Cost and Schedule pressures
- Testing WILL find unanticipated problems, guaranteed.
- A thorough and systematic government independent T&E approach will actually reduce ultimate cost and schedule by finding/correcting problems early
 - “Rely on Independent Government Test”
 - “Focus on Performance”(Words of Gen Randolph, JNC 2004)





CONCLUSION



- **Follow well planned graduated test approach that manages risk and finds and fixes problems early**
- **Avoid cutting plan to save time or \$, which often increases Cost and Schedule.**
- **Thorough Benchtop and 3 Axis table tests are valuable in uncovering problems early, prior to van and flight testing**
- **Match tests to realistic environment as practicable**
- **Apply increased stress in a controlled fashion**
- **Place high risk tests at the end to reduce possible early schedule impacts due to system failure**





Recap



- **LN-260 EGI**
- **Wide range of test capabilities in house**
- **Benefits of selected order**
 - **“Crawl, Walk, Run”**
 - **Facilitates testers familiarity with test item**
 - **Establish Baseline performances**
 - **Comprehensive; identify & isolate problems early**
 - **Risk managed to reduce ‘re-fly’ schedule impact**
 - **Mature system design in most cost efficient method**
 - **Continuity with same team of experts throughout**





All to support the Warfighter



Questions?





Back Up Slides

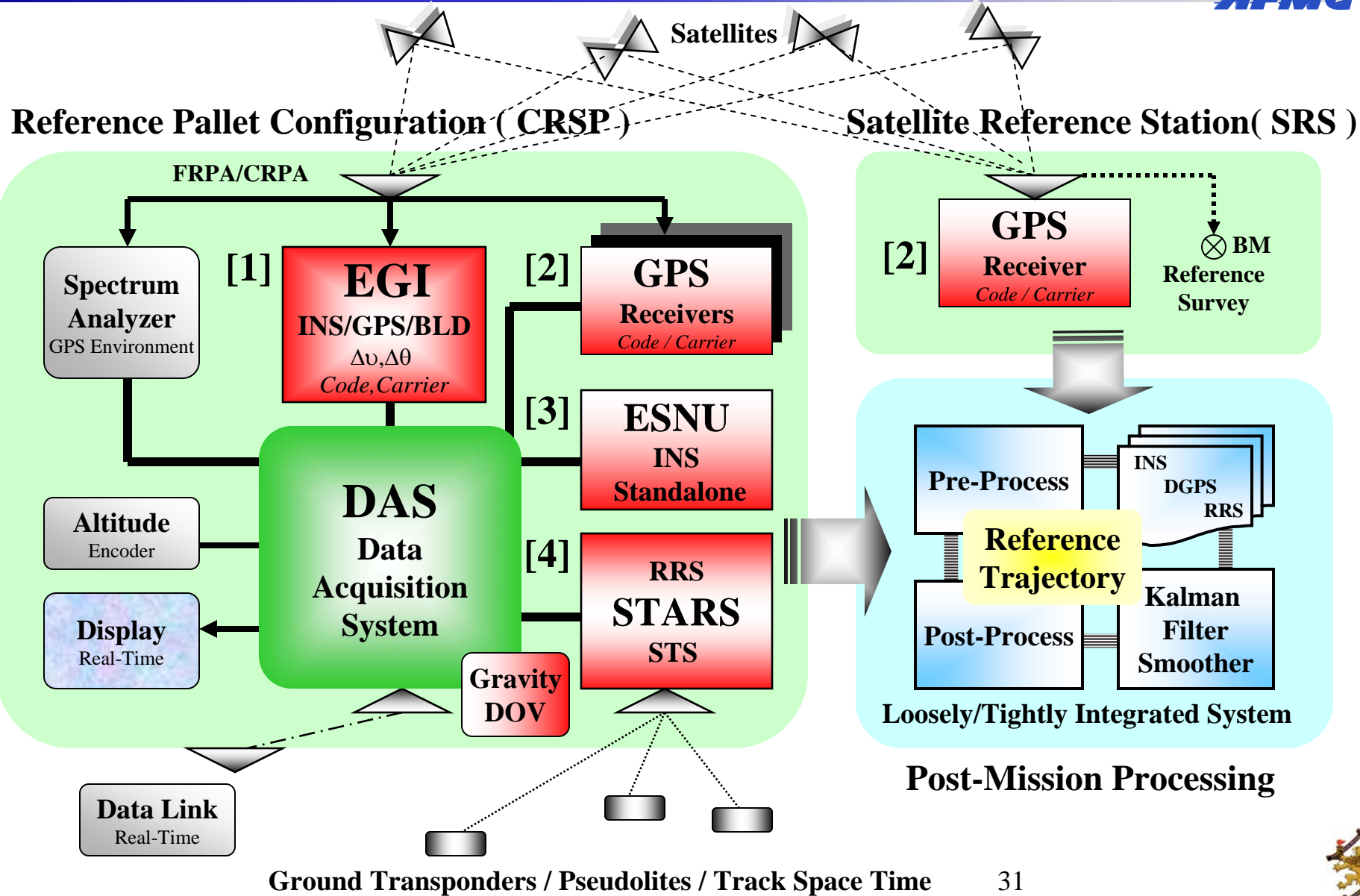


- **CIGTF Reference System Block Diagram**
- **CRPA Wave Front System Block Diagram**





CIGTF Reference System Architecture

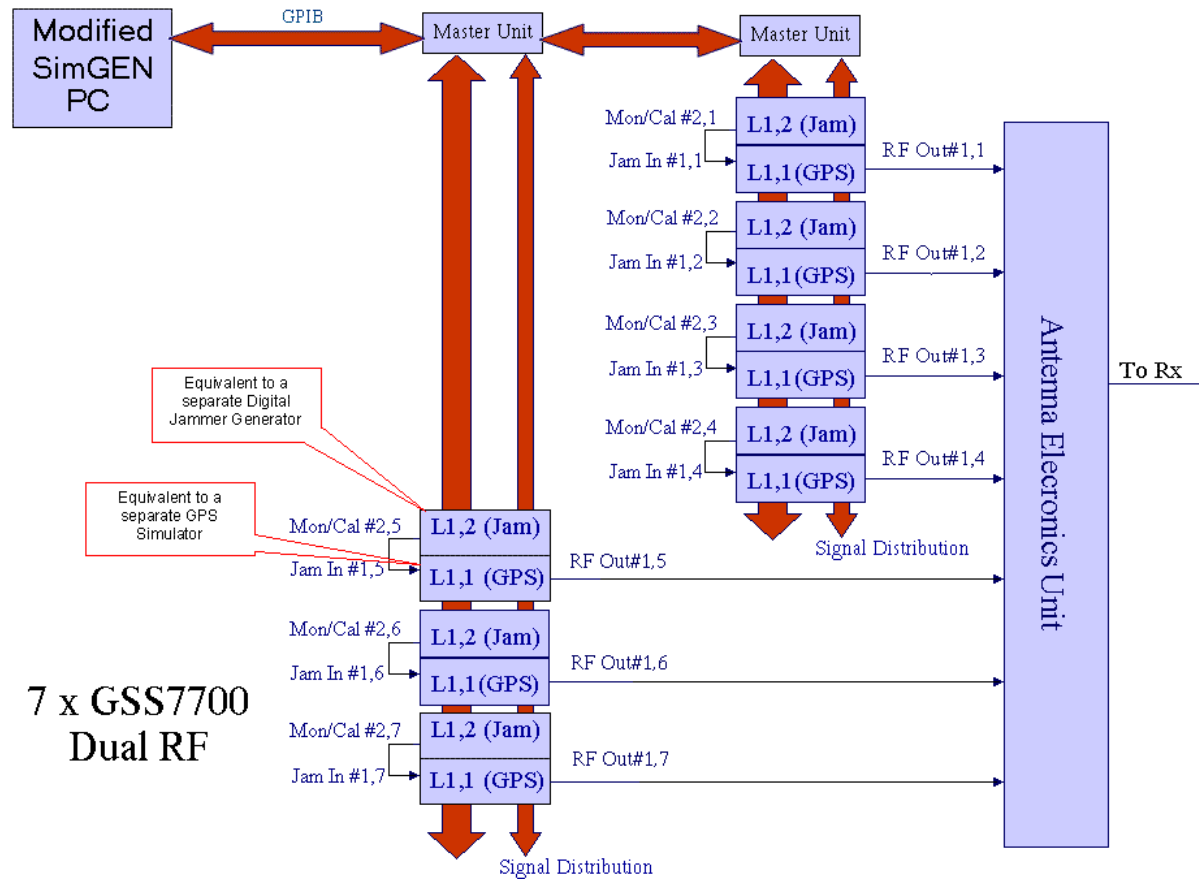




Wave Front CRPA Simulation



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Backup Slide

