





### Overview



United Space Alliance (USA) Launch Processing System Software Development organization received a CMMI-DEV + IPPD Level 3 rating in September 2009

- Employed a lean approach to appraisal activities resulting in >50% cost and schedule reduction
- Proved that appraisals can be done faster, better, cheaper

#### Focused – Innovative – Trailblazers

### This presentation provides:

- Company CMM/CMMI history and background
- Objectives, challenges and results of the recent CMMI appraisal
- Methodology and examples of lean appraisal practices
- Advice for others wishing to embark on a similar journey





### Who We Are . . .



### United Space Alliance

### History

- □ **2002**--USA began its journey towards CMM Level 3.
- 2003--A mini-assessment was conducted across USA elements to determine readiness for a CMM Level 3
  - A common software process and appraisal at the company level was deemed not achievable
  - Decision was made for each element to develop their own framework and conduct individual assessments
- □ 2004--LPS Software Development achieved SW-CMM Maturity Level 3
- □ 2006--LPS Software Development completed CMMI-DEV (v 1.1) Maturity Level 3
  - No prior CMMI experience
  - Pathfinder for the entire company
  - All of the other business units benefited from the knowledge and expertise gained by LPS Software Development
- 2009—LPS Software Development completed CMMI-DEV+IPPD (v 1.2) Re-Appraisal Maturity Level 3
  - LPS Software Development organization was the pathfinder for the entire company in re-appraisal activities





### Where we started





### Background

- Demonstrated compliance with CMMI-DEV v1.1 Maturity Level 3 in March 2006
- Business decision was made to forego any further appraisal activities
  - CMMI rating expired in March 2009
- Business shift with the possibility of Shuttle Program extension and the need for a current CMMI v1.2 rating in order to bid on future contracts
  - Decision for LPS Software to conduct a CMMI v1.2 re-appraisal (early April 2009)





# Why we did it



### Main objectives of the re-appraisal:

- Ensure the software development process remains compliant with
  - Shuttle customer requirements (NSTS)
  - CMMI-DEV Maturity Level 3 framework
- Ensure the LPS Software Development processes meet the customer requirements for the Constellation Program in preparation for future work
- □ Compliance with version 1.2 of the CMMI-DEV model
- □ Enhance the software development framework to
  - Improve and refine the processes
  - Ensure continued improvement in the quality and reliability of delivered products





### The Road Ahead





### Challenges

- Sense of urgency with the pending release of the Exploration Ground Launch Services (EGLS) Request for Proposal (RFP) for the Constellation Program
- Concern from NASA with the amount of time invested for appraisal activities versus contractual obligations and value add for the customer
- Lack of work during transition from Shuttle to new Constellation program for re-appraisal activities
- LPS Software Development was challenged to conduct the re-appraisal in:
  - Under \$150K for external Lead Appraiser services (paid for by the company)
  - 2. \$125K for appraisal team members (paid for by the company)
  - 3. PIID preparation by project personnel at an effort of 1680 labor hours (paid for by Shuttle Program).
  - 4. Schedule challenges...calendar year, before RFP—moving target







# Did We Meet Our Challenges?







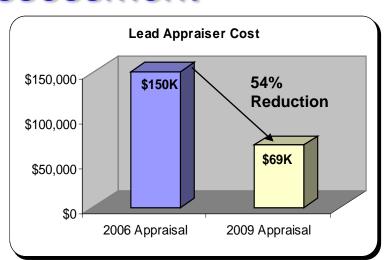
# Results-Cost Savings



### **Overhead Cost Assessment**

### **Lean Re-Appraisal Approach**

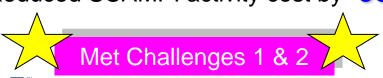
- Less training required (experienced team)
- Removal of Class B
- Condensed Readiness Review
- Condensed SCAMPIA
- \*PIID implementation



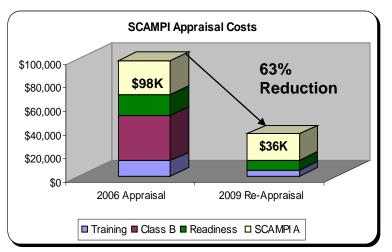
### Resulting in

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- Reduced Lead Appraiser cost by 54%
- Reduced SCAMPI activity cost by 63%



\*See next slide





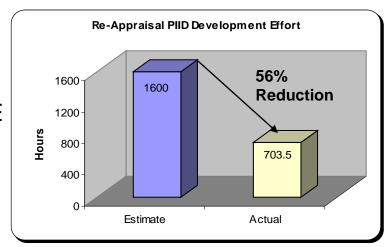
## Results-PIID Productivity



### **PIID Effort Assessment**

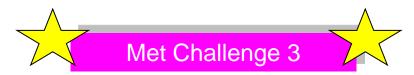
### Lean Re-Appraisal Approach

- □ Reused PIID format with minimal changes
- Reused Model interpretation of required OE
- Experienced PIID team members



#### Resulting in

□ Reduced PIID preparation activities by 56%







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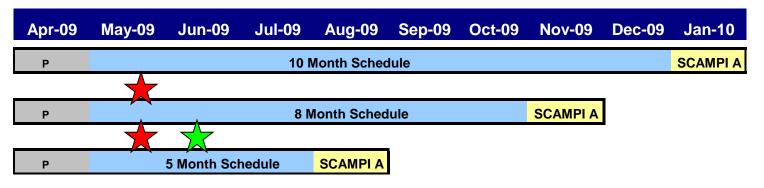
### Results-Schedule

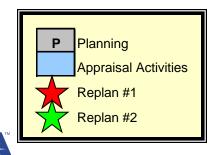


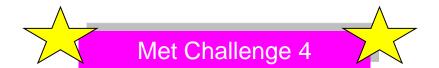
#### **2006 Appraisal Timeline**

Jan-05	Feb-05	Mar-05	Apr-05	May-05	Jun-05	Jul-05	Aug-05	Sep-05	Oct-05	Nov-05	Dec-05	Jan-06	Feb-06	Mar-06
CMM To CMMI Transition15 Month Schedule									SCAMPI A					

#### **2009 Re-Appraisal Timeline**











# HOW WE DIE







# Lean Methodology



Lean Factors	Appraisal	Re-Appraisal	How	
	8 Appraisal Team Members (ATM)	6 Appraisal Team Members (ATM)	Reduced PIID OE	
Team Makeup	4 ATMs had no previous experience	All ATMs had either PIID or CMMI appraisal experience	Leveraged USA ATM Experience	
	5 Day Readiness Review activity	3 Day Readiness Review activity	Lean Concept Applied	
Appraisal Time	10 Day SCAMPI A	8 Day SCAMPI A	Experience & Lean Concepts	
	New PIID format/tool	Reused general PIID format/tool	Experience	
	All model practices had to be interpreted in relation to the organization	Practice interpretations were reviewed and reused 85% of the time	Leveraged Previous PIIDs	
PIID Reuse	Separate objective evidence (OE) for project and tasks	Effective techniques for project/task OE combinations	Lean Concept Applied	
	4 Projects with 4 <b>Focus</b> Tasks	3 <b>Focus</b> Projects with 3+ Tasks	Model Interpretation Maturity & Experience	
Training matheda	PIID workshop used canned SEI examples/formats activities	PIID workshop used previous appraisal orgnaizational PIIDs	LA Creative Approach	
Training methods	Appraisal team training used canned SEI training exercises	Appraisal team training used current PIIDs for exercises		





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# Lean Methodology<sup>2</sup>



### Reduction of required PIID evidence

- □ Artifact reuse
  - Replaced 2006 evidence with current version of same artifact.
    - o Estimate 85% of evidence types were reused
  - Reduced unique artifacts by 37%
- □ Direct evidence reduced by 22%
- Minimal Indirect evidence provided
  - Reduced by 62%
  - 1 piece of evidence per project per goal



### Leveraging interviews for objective evidence

- Affirmations were required for model coverage (not relying on indirect evidence)
- □ LA provided generic scripts customized for organization.
  - Scripted questions were mapped to model practices
  - Reduced Appraisal team time for script preparation and note tagging



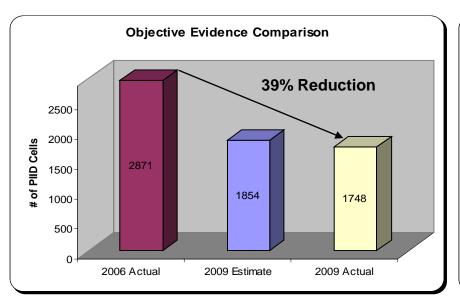
# Lean Methodology<sup>3</sup>

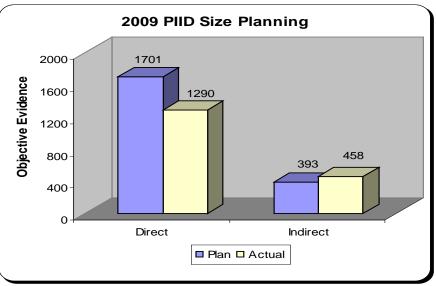


### **PIID Size Assessment**

#### Resulting in

□ Reduced number of PIID cells populated by 39% from 2006 to 2009





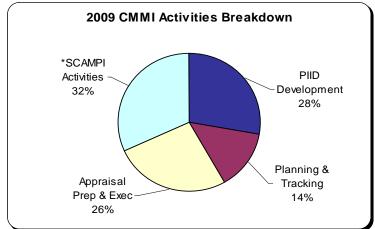


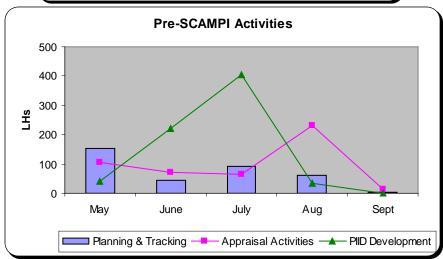


# Lean Methodology<sup>4</sup>

### **Appraisal Activity Assessment**

- Decision was made to track types of appraisal activities using USATS
  - Appraisal Planning
    - Planning
    - Tracking
      - Schedule
      - Status Reporting
      - CM of PIID Artifacts
  - Appraisal Execution
     (internal personnel involved in interview and meeting support)
  - Process Compliance Audits (PIID Review & Development)
    - By Process Area (PA)
  - SCAMPI Activities
    - Appraisal Team Training
    - Readiness Review
    - SCAMPI A









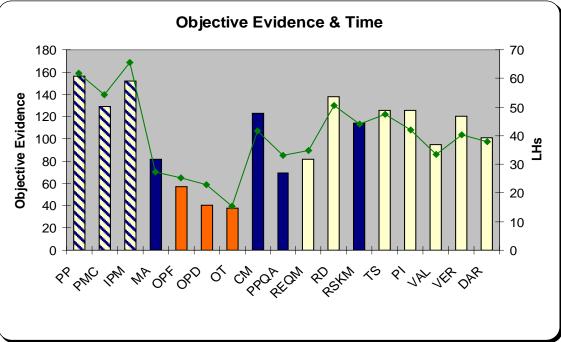
# Lean Methodology<sup>5</sup>



**Appraisal Activity Assessment** 

- CMMI Process Areas
  - For each process area (PA) a unique USATS stat code was created which allowed effort to be tracked at a lower level than just PIID work
  - Each PIID PA contained:
    - Project Data (or)
    - Task Data (or)
    - Both Project and Task Data (or)
    - Organizational Data









### Re-Appraisal Milestones



#### **2009 Re-Appraisal Timeline**

	- 1-1-								
Apr-09	May-09	Jun-09	Jul-09	Aug-09	Sep-09	Oct-09	Nov-09	Dec-09	Jan-10
Р			10	Month Sche	dule				SCAMPI A
Assumptions Activities:	:	Normal SEI	path (Class ork to apprai ntalityNo ri ser selected		Readiness R		MPI A)	UNDE	IN /
P			18	Month Sched	dule		SCAMPI A		
Trigger:		Need to com	nplete appra	isal activities	in CY2009				
Activities:		PIID format							
		Focus Proje	cts and task	s identified					
		Appraisal team personnel identified							<u> </u>
Replan result	ts:	Started Clas		's with higheation of minim		drifts		_ [	
		Lean Metho		oach discuss	• .		appraisal da	vs	
			• • • • •	ASAP – redu	•			16	<b>1.0</b>

Trigger: Contractual need

Activities: Risks were acceptable with mitigation

Discussions of business needs and value of SCAMPI B vs SCAMPI A

Completed PIID workshops and Class C's

DAR performed to assess possibility of schedule reduction

DAR results provided feasibility to pull schedule to left

**SCAMPI A** 

SCAMPI B removed

5 nth Schedule

Grade A mentality change-recognition of weaknesses

IPPD included in scope of appraisal

4th project added as non-focus task for 2 PA's

Provided 100% coverage across entire organization





Replan results:



### PIID Measures



- On average the time spent populating a PIID "cell" is approximately 30 minutes/cell
  - Populating a "cell" means
    - Interpreting CMMI model and identifying type of artifact from organization that provides compliance
    - Providing Black Text artifact name
    - Providing Green Italic Text descriptions
      - How the objective evidence meets the intent of the CMMI model practice
    - Providing associate link to artifact

No matter how much (or little) PIID evidence you need to collect and populate, you can estimate the effort needed to complete PIID work.





# PIID example



Practice	PRJ	PIID	Evidence			
		Concerns	Direct	Direct Hyperlink	Indirect	Indirect Hyperlink
SP 1.5 Manage the project using the project plan, the other plans that affect the project, and the project's defined process.			IDS Organizational Software Process IDS-SEPG-058 Rev J (PS 1.3) Monitoring and Control of the project, including team meetings, formal reviews, audits, etc.	\Docs_All_Projects\ID S-SEPG-058.pdf	LPS Software Project Management IDS-SEPG-049 Rev G (4.4) Directs the monitoring of the project's progress and status against the approved plans.	\Docs All Projects\IDS- SEPG-049.pdf
	P1/ Project		LPS PMP, ages 4-11 (PDF pages 5-12) of the May 2009 LPS Project Managment Review (PMR) identify the Application Software Project implementation of the Project Management processes as well as the implementation of the task level processes.			
	P1 Task		AppSw/MathModel Earned Value Variance Report This report shows the variance between planned and actuals (effort and size) at the task level for commitments of the task. (Page 7 of 29, ESR K89569 P1, GLS). The STMs run the variance reports weekly and review them to ensure that tasks have not violated any of the thresholds identified in the projects SPP.	odel VR Summary Re port.pdf	TrackStudio Menitoring SPI and CPI.  TrackStudio Action Item #5915 opened as result of the variance report indicating SPI and CPI were out of tolerance for HYD ESR K89393. The corrective action was determined to be a schedule rebaseline along with a return visit to CCB requesting approval of additional hours.	\Appsw_Artifacts\06_09 Trackstudio_TaskVarianc e.s.df

#### **PIID Format Benefits**

#### **Organizational Rows**

Provided mapping of model practice to organizational process documentation.

#### **Green Text**

Provided explanation of how the OE applies to the model. Resulted in getting everyone up to speed and appraisal team time savings (only looked at applicable document sections)





### Artifact Checklist Example



				Artifact Folder		
Date Received	Requestor	Brief Description of Artifact	Project	SCAMPI_	Date Scanned	Hyperlink
		Integrated Data Systems Configuration Control Board				
		Operations				
05/28/2009	Robin Hurst	USA004623 Rev 6-Errata	All	Docs All Projects	Softcopy	\Docs All Projects\USA004623.pdf
		LPS System Software Technical Review Panel				
05/28/2009	Robin Hurst	IDS-SSWA-087 Rev F (	SysSw	Docs All Projects	softcopy	\Docs All Projects\IDS-SSWA-087.pdf
		LPS Application Software Technical Review Panel				
05/28/2009	Robin Hurst	USA004732 Rev 7 (	Appsw/MM	Docs All Projects	Softcopy	\Docs All Projects\USA004732.pdf
		Verification & Validation Test Plan				
05/29/2009	Dreama Poff	IDS-VAL-047	SysSw	Syssw Artifacts	Softcopy	\Syssw Artifacts\IDS-VAL-047.pdf
		System Software Documentation Standards	•			
05/29/2009	Dreama Poff	80K61006 Rev 2	SysSw	Syssw Artifacts	Softcopy	\Syssw Artifacts\80K61006.pdf
		System Software Engineering Standards		_		
05/29/2009	Dreama Poff	80K61127	SysSw	Syssw Artifacts	Softcopy	\Syssw_Artifacts\80K61127.pdf

#### **Artifact Checklist Benefits**

#### **Checklist Concept**

Provided Configuration Management of all artifacts, identified their requestor, project and storage location. It also provided a quick reference to locating artifact already provided by any person or project.

#### Hyperlink

Saved the PIID populators time by being able to copy and paste the link into the PIIDs.

Allowed access to an artifact for ATMs who didn't have it in their assigned PA but needed to reference it.





### Noteworthy Lead Appraiser Traits



- □ Availability (to support you)
  - Consultations to determine availability
- Experience
  - In appraising organizations with similar domains
- → Soft Skills
  - Good Oral & written communication skills
  - Facilitative
  - Knowledgeable of Industry & CMMI Best Practices
    - Understanding cost effectiveness and applicability to organization (not academic)
    - Balancing business needs with compliance
  - Creative
  - Effective leader
    - May need to alter the culture of the organization
- Expectations
  - What is expected from the organization
  - What is expected from the LA status reports, etc
- □ Resources (tools, training etc)
  - Available training from LA
  - Available consultation from LA
    - Tools LA requires for PIID or appraisal use







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# HOW YOU GAN DO IT FOOL







### Advice to Others



### It can be done faster, better, cheaper!!

#### How?

- 1. Maintain institutionalization (Duh!)
  - □ Aggressive PPQA avoid "drift" from process
  - □ Active SEPG evolve/improve steadily



- Avoid A+ mentality
- External personnel (ATM's and LA) must be reasonable
  - Avoid unnecessary rework from your LA
  - Work within existing PIID format, interpretations, approach
- 3. Be Lean and Green
  - □ SCAMPI Optimization (fewer indirects, scripts, etc.)
  - Reduce PIID content,
     Reuse experience team members and
     Recycle PIID format and scripts.







# Questions??









# It's No Big Deal!!





