Incorporating Maturity Assessment into the House of Quality for Improved Decision Support Analysis and Risk Management

George Washington University

The Department of Engineering Management and Systems Engineering

I would like to take a moment to thank the men and women who over the last several years have been instrumental in shaping in the research that I am about to present before you today. Without their support, contribution, and unfaltering resolve to freely share information, this work would not have been possible.

George Washington University

**Stevens Institute** 

Department of the Army

Department of the Air Force

# Agenda

#### technology maturity track 8770

- Problem Statements
- Maturity Metrics
- Proposed Solution
- HoQ Overview
- Integration Approach
- Academic Example
- Conclusion

## **Problem Statements**

new acquisition lifecycles without supporting methods

#### **Characteristics of Modern Acquisitions**

Evolving Requirements System Emphasis Globalization International Competition Prolonged Lifecycles Complexity

#### Issue: Technology life cycles are outpacing system life cycles

#### New Approaches / Philosophies

Cradle to Grave Life Cycle Total Package Approach (TPA) Technology Insertion Introduction of Maturity Metrics



Issue: Lack of dynamic processes to account for new acquisition strategies, specifically with respect to maturity

### **Problem Statements**

continued. GAO 2008 report

"None of the weapon programs we assessed had proceeded through system development meeting the best practices standards for mature technologies, stable design, and mature production processes—all prerequisites for achieving planned cost, schedule, and performance outcomes. In addition, only a small percentage of programs used two key systems engineering tools—preliminary design reviews and prototypes to demonstrate the maturity of the product's design by critical junctures. This lack of disciplined systems engineering, especially prior to starting system development, affects DOD's ability to develop sound business cases for programs and can contribute to contract cost increases and long development cycle times (GAO, 2008)."

Best practices DOD outcomes <sup>a</sup>	Development start	Design review	Production start				
	Knowledge point 1	Knowledge point 2	Knowledge point 3 Achieve knowledge points 1 and 2 on time, and have al critical processes under statistical control				
	Mature all critical technologies	Achieve knowledge point 1 on time and complete 90 percent of engineering drawings					
	12 percent of programs	4 percent of programs	0 percent of programs <sup>b</sup>				

### **Problem Statements**

continued. what about TRAs and TRLs?



### Maturity Metrics are there more than just TRLs?





October 2009

### **Proposed Solution**

provide a process for maturity early in the acquisition life-cycle



October 2009

## **Proposed Solution**

#### integration approach into House of Quality



### Integration Approach into the House of Quality

	Tar	get[i] :	= f[cor	nsid	lera	tion	s(i)] *	matu	rity[i]			
	Weighted Design Targets											
	1 2		3	4		5		n-1	n			
1	Consideration				v N	latur	ity	Importance				
2	C	onside 2	eratior	n		TRL	4	8				
3	C	onside 3	eratior	n		TRL	2	7				
	C	onside 4	eratior	า		TRL	9	3				
n (	C	onside n	eratior	ר ו	TRL 8 2							





# Academic

exam

						-					_		
			Voice of the Engineer (VoE)										
kampie		Engine	Single Speed Transmission	Supension	Production Facilities	Component Redundancy	Advanced Safety Features	Interior Microfabrics	LightWeight Body Materials	Modern Materiel Selection (Composties,			
Voice of the Customer (VOC)	Importance												
Efficiency (Gas Mileage)	7	9	7	3	1	6	2	1	9	6			
Interior (Size, Comfort, Durability)	9	1	1	5	1	6	3	9	6	6			
Exterior (Performance over Time / Appeal)	5	3	1	1	1	6	3	1	6	6			
Performance (Power Ratio, Stability, Balance)	7	6	6	3	1	6	3	1	6	3			
Safety Features (Airbags, ABS, Traction Control)	8	2	3	1	1	6	9	1	3	4			
Status Perception (Image / Appeal)	4	6	3	3	1	1	2	3	6	4			
Environmental Responsibility	7	6	6	1	9	6	4	6	6	5			
Customization (Individualism)	8	1	2	1	6	3	1	3	1	3			
Cutting Edge Features	7	3	6	2	1	3	9	6	1	4			
Costs (Initial and Sustainment)	8	6	5	3	6	6	6	4	6	5			
			4.0	2.4	2.9	5.1	4.3	3.7	4.9	4.6	VOE (	Unscaled)	
			11.1%	6.5%	8.2%	14.1%	12.0%	10.3%	13.6%	12.8%	VOE (	Normalized)	
									Manufacturing Readiness				
	Removed For Simplicity								Integration Readiness				
	I					<u> </u>	P	·.		Syster	n Readiness		
	9	6	3	4	7	6	5	2	2	Maturi	ty Assessmen	t (via TRL)	
			24.1	7.1	11.8	35.5	26.1	18.6	9.8	9.2	Weighed Maturity		
			13.5%	3.9%	6.6%	19.8%	14.6%	10.4%	5.5%	5.1%	VOE (Normalized with Maturit		rith Maturity)
		9.3%	2.3%	-2.6%	-1.6%	5.8%	2.5%	0.1%	-8.1%	-7.6%	Impact		
			1			2		1					



October 2009



Incorporating component maturity assessment into the House of Quality is a disciplined approach for addressing maturity associated risk in complex system acquisition.