

Extending FMECA to System of Systems (SoS) Interfaces: iFMECA

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The logo for Applied Physics Laboratory (APL) at Johns Hopkins University, consisting of the letters 'APL' in a large, bold, serif font.

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Agenda

- **Background & Problem Description**
- **Proposed Concept**
- **Possible Model for the SoS Interface**
- **Technical Foundation**
- **Extending FMECA Process to SoS Interface Analysis**
- **Potential Applications**
- **Summary**

Background

- APL interest in understanding how to objectively assess failure modes for large system of systems:
 - Especially when introducing a new system into a complex and existing architecture,
 - Identifying problem interfaces during the design phase,
 - Prioritizing SE resources,
- Question: How can the Systems Engineer characterize SoS interface faults in order to prioritize resources?

System Box-Level Problem Description

- **Failure mechanisms and failure modes are typically known for individual component systems**
 - Usually these analyses are dictated by contract
 - Full reliability and risk analyses performed within context of the system only
- **Interfaces among components systems can be uncertain**
 - Defined to the level of an internal specification or requirement
 - Not completely enveloped
 - Ambiguous
 - Cause and effects not always deterministic or known a priori
- **Interface issues exist even though all component systems are operating within system specifications**
- **Identify these interactions and prioritize their impact**

System of System Problem

- **A significant number of issues for System of Systems reside in the interfaces among the systems**
- **This iFMECA methodology extends the current FMEA techniques to provide SoS engineers with a risk based prioritization of interfaces**
 - FMECA is one of the most widely used reliability tools (see MIL-STD-1629A)
 - Bottoms up approach
 - Functional or physical breakdown
 - For each interface failure modes are identified
 - For each failure mode identified (known or potential), determine
 - Consequence (narrative description of local, system, and SoS effects)
 - Probability of occurrence
 - Method for detection
 - Determine risk criticality
 - Rank order interfaces using risk criticality number for resource allocation (i.e., which interface to worry about first)

System of System (SoS) Problem

- **A significant number of issues for System of Systems reside in the interfaces among the systems**
- **Interfaces are Often Complex**
 - Multiplexed outputs
 - Protocol Oriented
 - Timing
 - Signal Quality
 - External Coordination
 - Network Delays
- **Challenge is to find a system engineering tool that can help the PM and SE identify problem interfaces efficiently and cheaply.**

FMECA Methodology: Background

- **FMECAs are used in systems to:**

- Identify Single Point Failures,
- Prepare diagnostic routines such as flowcharts or fault-finding tables,
- Prepare preventive maintenance requirements,
- Design built-in test, failure indications, and redundancy,
- Analyze testability to ensure that hardware can be economically tested and failures diagnosed,
- Show as formal record of safety/reliability analysis.

- **Limitations**

- Combined effects of coexisting failures are not considered
- Extends upward through system hierarchy, no peer-to-peer interactions
- Process is extraordinarily tedious and time consuming for complex systems

Proposed Concept: iFMECA Methodology

▪ Analyze the interface

- Decompose each interface to determine failure modes
 - Level of detail may vary
 - Interface dependent, several models exist to accomplish this task
- Determine the probability of loss
 - Qualitative (ordinal scale) or quantitative (such as loss of margin)

▪ Analyze the impact of interface to the function (or system)

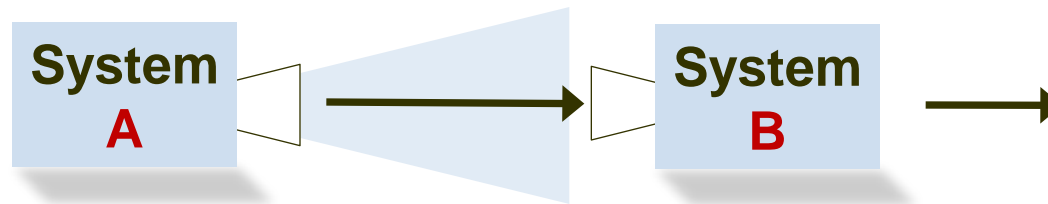
- Assign a prior probability distribution based on test data, engineering judgment, or rules-of-thumb
- Later update with Bayesian statistical methods with operational data

▪ Analyze the impact of the function to the mission (or SoS)

- Assign a prior probability distribution based on test data, engineering judgment, or rules-of-thumb
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SoS Interface FMECA (iFMECA)

- **Specific area of focus is the off-nominal performance at the interface among component systems**
 - Limiting scope to these failure modes
 - Assuming that system failure is treated already



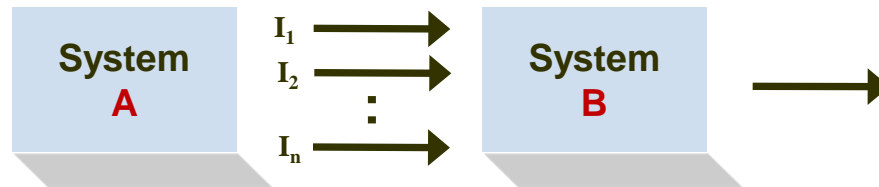
- **For this case, neither System A or B has failed by its own definition, but a portion of A output is not processed by B**
 - Uncertainty exists in the variability of System A output and the variability of System B threshold limit
 - Output spec of A and the input expected range of B may differ

SoS Interface iFMECA

- Probability of loss of function (LOF) for Subsystem **B** is a function of its inherent failure rate plus the loss of input (LOI) from Subsystem A

$$\Pr(LOF_B) = \lambda_p t \times \Pr(LOI)$$

- For a more generalized case with multiple inputs:



$$\Pr(LOF_B) = \lambda_p t \times \sum \Pr(LOI)_i + \text{combinatorial effects}^*$$

- Assumptions:**
 - Inherent failures are covered elsewhere
 - *Combinatorial effects from the interactions of multiple degraded inputs not yet addressed

iFMECA Methodology Criticality Number

- **Mil-Std-1629 Defines a Criticality Number**
- **Propose an Analog for SoS Criticality Number (C_{SoS}):**

$$C_{SoS} = \gamma \cdot \beta \cdot \Pr(LOI)$$

Where,

- γ Conditional probability of LOM given LOF
 - β Conditional probability of LOF given LOI
 - $\Pr(LOI)$ Probability of output-input mis-match
-
- **Parameters γ and β based on**
 - Operational data
 - System test data
 - Can be subjectively assigned and updated with Bayesian techniques as more operational experience is gathered

iFMECA Methodology ... *New SE Tool*

▪ Analyze the interface

- Decompose each interface to determine the attribute (a_i) failure modes
 - Level of detail may vary
 - Interface dependent, several models exist to accomplish this task
- Determine the probability of loss
 - Qualitative (ordinal scale) or quantitative (such as loss of margin)

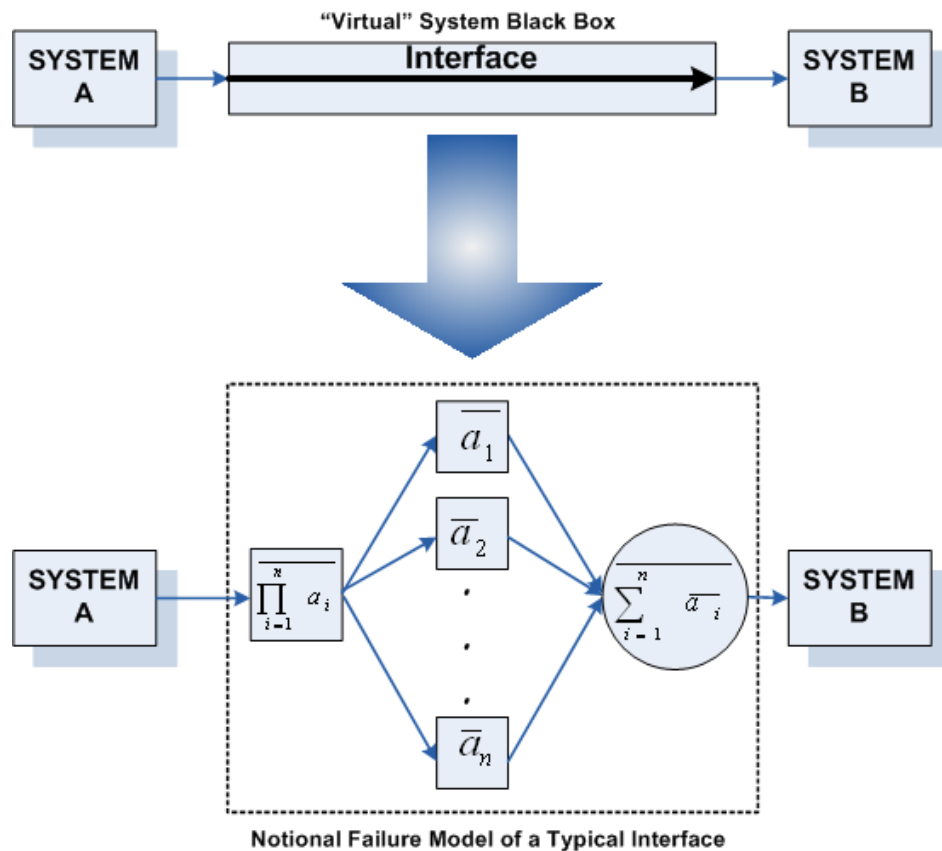
▪ Analyze the impact of the interface to the function (or system)

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- Update with Bayesian statistical methods using operational data

▪ Analyze the impact of the function to the mission (or SoS)

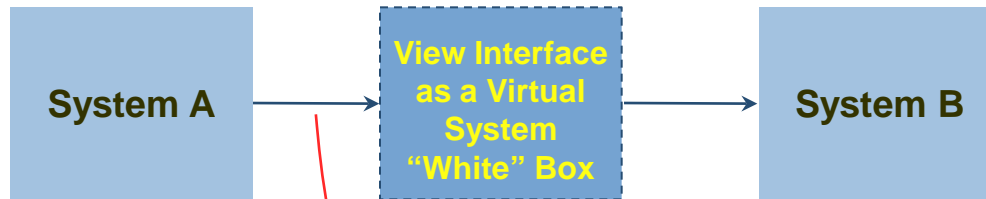
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- Update with Bayesian statistical methods using operational data

One Possible Concept for Modeling an Interface



- A Typical Interface is Comprised of Several Interface Attributes (a_i), e.g OSI Stack
- All a_i Must not Experience a Failure for the Interface to Work
- Viewed as a Logical "And" at the Input
- Viewed as a Logical "Or" at the Output
- All Events (a_i) are Mutually Exclusive (Assumption)
- The Occurrence of Any Event, $\overline{a_i}$, Causes a Degradation of the Interface

How Would the Data Be Analyzed?



Copper or Optical Connection

- Port or Interface Status is Disable or Shutdown
- Port or Interface Status is errDisable
- Port or Interface Status is Inactive
- Uplink Port or Interface Status is Inactive
- Trunking between a Switch and a Router
- Trunking Mode Mismatch
- Connectivity Issues due to Oversubscription
- Common Port and Interface Problems
- Data Signal Voltage Mismatch
- Data Signal Voltage out of tolerance
- Data Incompatibility
- Noise Coupling
- Crosstalk

**Examples
of Potential
I/F Faults**

Wireless

- Frequency Error
- Bandwidth Error
- Modulation Mismatch
- Link Closure
- Doppler Signal Errors
- Signal Dead Spots(R² Losses)
- Signal Integrity
- Multipath Errors

1. Focus on Copper/Fiber and Wireless Connectivity
2. Ignore OSI Layers 5-7 (Session, Presentation, Application Information Layers) for Now
3. Catalogue Top Level Category Interface Faults
 - Look for Statistical Data
 - Interview for Experiential Data
4. Select a Small Subset and Analyze Failure Modes for Each
5. Correlate to Methodology
 - Validate Criticality Number
 - Validate probabilistic margin analysis
6. Document Results Formally

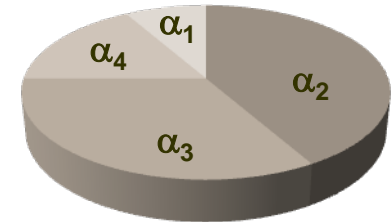
SoS Criticality Number Extends Definition

- Mil-Std-1629 Analysis Focuses at the Box Level
- Standard Criticality Analysis considers part/board failure rate and the system impact
- Failure mode Criticality Number is used to convey the severity of the fault:
- Criticality Number is computed as:

$$C_m = \beta \cdot \alpha \cdot \lambda_p t$$

- $\lambda_p t$ Part failure rate x time (Poisson Distribution)
- α failure mode ratio
- β conditional probability of loss of mission (LOM)
Pr(LOM | Failure Mode)

Failure Modes



Failure Effect	β Value
Actual loss	1.0
Probable loss	> 0.1 to < 1.0
Possible loss	> 0 to 0.1
No effect	0.0

iFMECA Methodology

- **Extends the FMECA to SoS**
 - Perform a systematic analysis of each SoS interaction
 - Pair-wise comparison for all output-input pairs
- **Propose an Analog for Criticality Number (C_{SoS}):**

$$C_{SoS} = \gamma \cdot \beta \cdot \Pr(LOI)$$

Where,

- γ Conditional probability of LOM given LOF
- β Conditional probability of LOF given LOI
- $\Pr(LOI)$ Probability of output-input mis-match

Definitions:

LOI – Loss of Input
LOF – Loss of Function
LOM – Loss of Mission

Our methodology extends the Criticality Number to a SoS by adding the conditional nature of the failures between systems.

Another method to Analyze in Interface Output-Input Examples

- **Parameters γ and β based on**

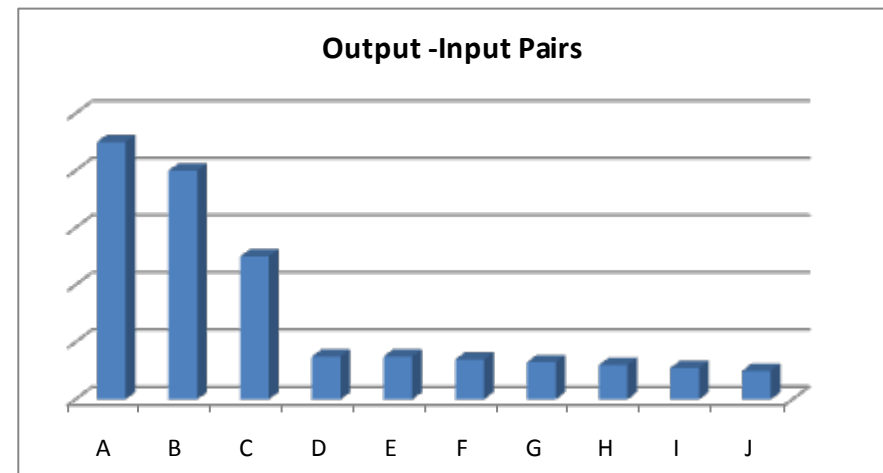
- Operational data
- System test data
- Can be subjectively assigned and updated with Bayesian techniques as more operational experience is gathered

- **Probability of occurrence**

- Probabilistic measure of the interference between the input variability and the variability of the input threshold limit
- Probability density functions obtained from system designs, testing, operations

iFMECA Methodology Advantages

- Risk-based prioritization based on calculated C_{SoS}
 - Input-Output pairs
 - System contribution pairs
 - Input-Output pairs sum within the receiving system
 - Significant Output-Input combinations



- Provides a Systems Engineering Tool for analyzing the trade space for Interfaces when introducing a new system into a SoS
 - How much should an output signal change?
- A New Tool to help Identify the information needed to communicate potentially mismatched information across SoS interfaces
 - Included into SoS ICD equivalents

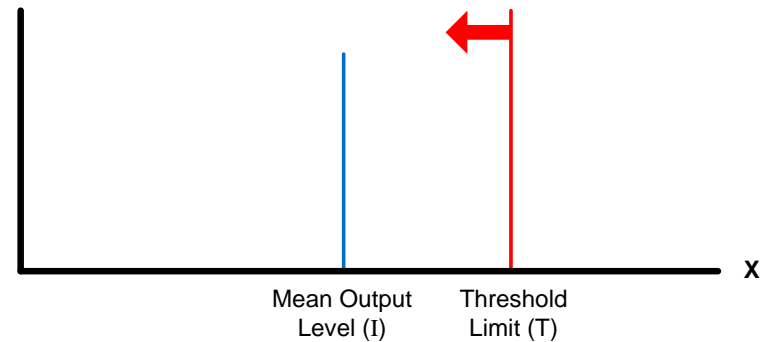
iFMECA Methodology Execution

- **Interfaces will be analyzed not for hardware on either side of the interface**
 - Assumed to be part of the normal FMEA process already in place
- **Interfaces analyzed for**
 - Content communicated
 - Medium of communication
 - Protocol interoperability
 - Stress vs strength
 - Load vs endurance

Another method to Analyze in Interface Output-Input Examples

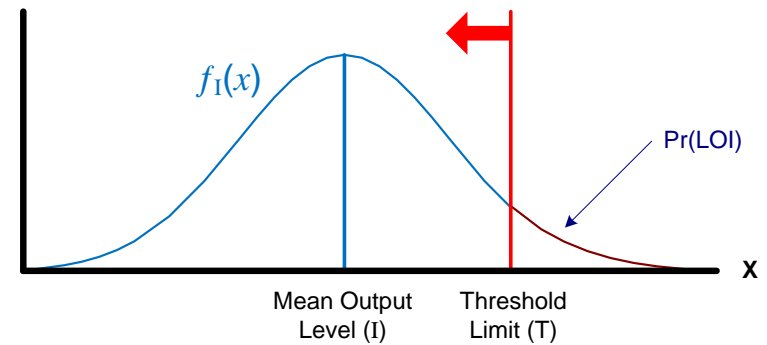
Case I

- Discrete output with discrete upper bound threshold
- No variability is shown, therefore output will always be less than threshold
- $\Pr(\text{LOI}) = \Pr(\mathbf{I} > \mathbf{T}) = 0$



Case II

- Variation in output with discrete upper bound threshold
- Some Pr exists that the input level will exceed the threshold
- $\Pr(\text{LOI}) = \Pr(\mathbf{I} > \mathbf{T}) = \int_T^{\infty} f_I(x) dx$

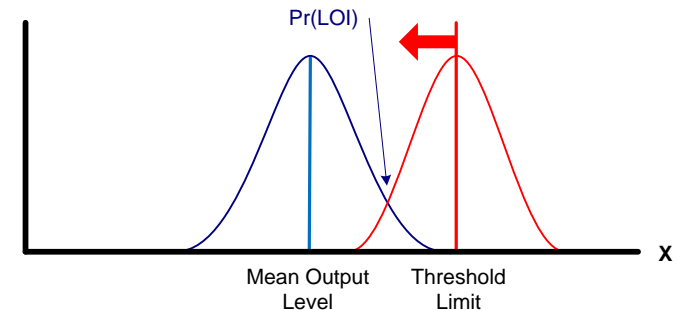


Another method to Analyze in Interface Output-Input Examples

Case III

- Variation in output with variation in upper bound threshold
- Some Pr exists that the input level will exceed the threshold

- $\Pr(\text{LOI}) = \Pr(\mathbf{I} > \mathbf{T}) = \int_{-\infty}^0 \int_{-y}^{\infty} f_T(y+x) \cdot f_I(x) dx dy$



Many type of interactions exist

- Various combinations
- Various distributions

IRaD Summary

- **Shown that a New SoS Design Tool that Quantifies the Criticality of its Interfaces is Possible**
 - Concept is Based on Modeling the Interface as a Combination of Boolean Variables and Employing Conditional Probability Theory to Propagate the Probability of their Failure
 - Concept is Applicable to Complex Interfaces (e.g. OSI Stack, or multi-attribute)
 - Allows for the Propagation of a Poorly Performing Attribute of an Interface to be Propagated to the Next Hierarchical Level and Address Impacts to Mission
 - Though Not Investigated, Suggests that Marginally Performing Interfaces which can Affect Overall SoS Performance May be Isolated
 - Allows the PM to Adjust Program Resources to Mitigate Poorly Designed Interfaces Early in the Design Phase by Analyzing the I/F Criticality Numbers
 - Tool is Not Radically Different – It is a Simple Extension to the Well-Understood FMECA Tool (Mil-Std-1629)
 - SoS Design Challenge: Developing and Validating the Failure Rates of the Attributes of Interface Data

Potential Follow-On Work

- **Need to Typify the Types and Classes of Failures Similar to How Studies Are being Performed on the Failure of Box-Level Component Parts**
- **Need to Characterize the Statistical Distributions for These Interface Types and Classes of Failures**
 - As a First Approximation, a Typical Normal, Poisson or Exponential Distributions could be Assumed
 - Distributions Need to be Validated on Real World Systems
- **Need to Develop the Data Collection Methodology at the Design Level (Extend the Procedural Language in the Mil-Std-1629 to Address SoS Interfaces)**
- **Publish the Results**



Questions?