



Adaptive Imaging and Guided Fuse Technologies

SOURCES

Professor Ron Barrett

Director of the Adaptive Aerostructures Laboratory (AAL)
Aerospace Engineering Department
The University of Kansas, Lawrence, Kansas USA

***AAL ...Backroom for the Innovation-Driven
Aerospace Organizations of the world...***

*5th Annual NDIA Fuze Conference
Kansas City, Missouri 12 May 2010*





Purpose:

Describe to the fuze community the state of the art in adaptive optics and flight control technologies



Outline:



I. Background & Brief Introduction to Adaptive Materials

II. History of Programs

III. New Classes of Adaptive Actuators

IV. Current & Future Programs Enabled

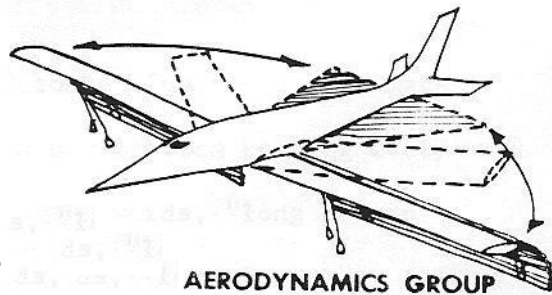
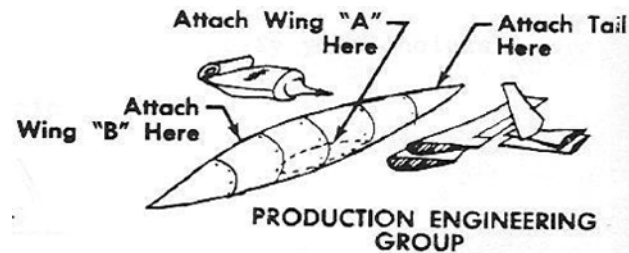
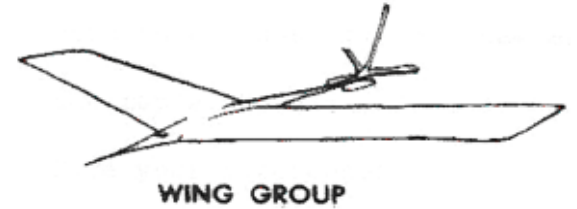


Adaptive Materials

... A Paradigm Shift

Old Paradigm:

Structural deformations indicate that a given loading state is occurring and must therefore be accommodated.



New Paradigm:

Structural deformations can be controlled and can therefore be used to enhance mission effectiveness.

All information from public sources

Unclassified

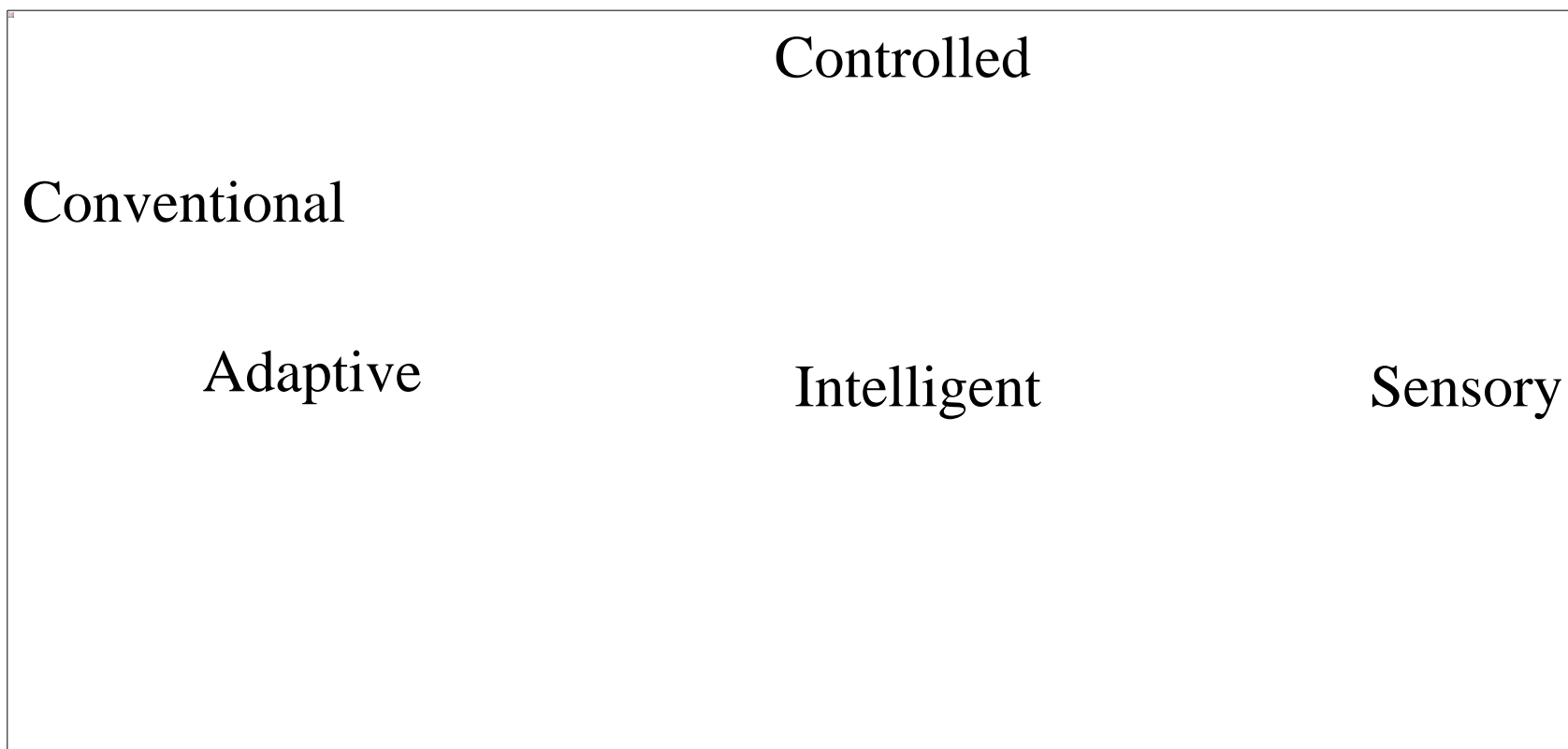
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Adaptive Materials: A (Very) Brief Introduction

What are Adaptive Materials & Structures?



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Adaptive Aerostructures: A (Very) Brief Introduction

- Most Useful Classes of Adaptive Materials:
 - Shape-Memory Alloy -
High Deflection, Slow, Lots of Power
 - Variable Rheology Materials -
Good for clutching and changing stiffness
 - Piezoceramics -
Very Fast, Low Power
 - Optically Adaptive Materials -
Newest class, controllable color, luminosity,
reflectivity, opacity





Adaptive Flutter Test Surfaces

- *Solid State*
- *Order of magnitude less device weight*
- *Order of magnitude less installation weight*
- *Half the acquisition price of the conventional system*
- *Half the installation price and downtime of the conventional system*
- *Exacting Phase Control*
- *Flight Rated to Mach 3*
- *Half the flutter insurance rates*



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US & International Patents pending





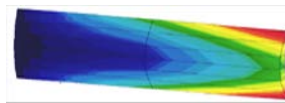
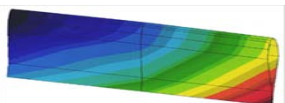
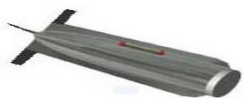
First 20 years of Programs with Lineage to Flying Adaptive UAVs

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Background

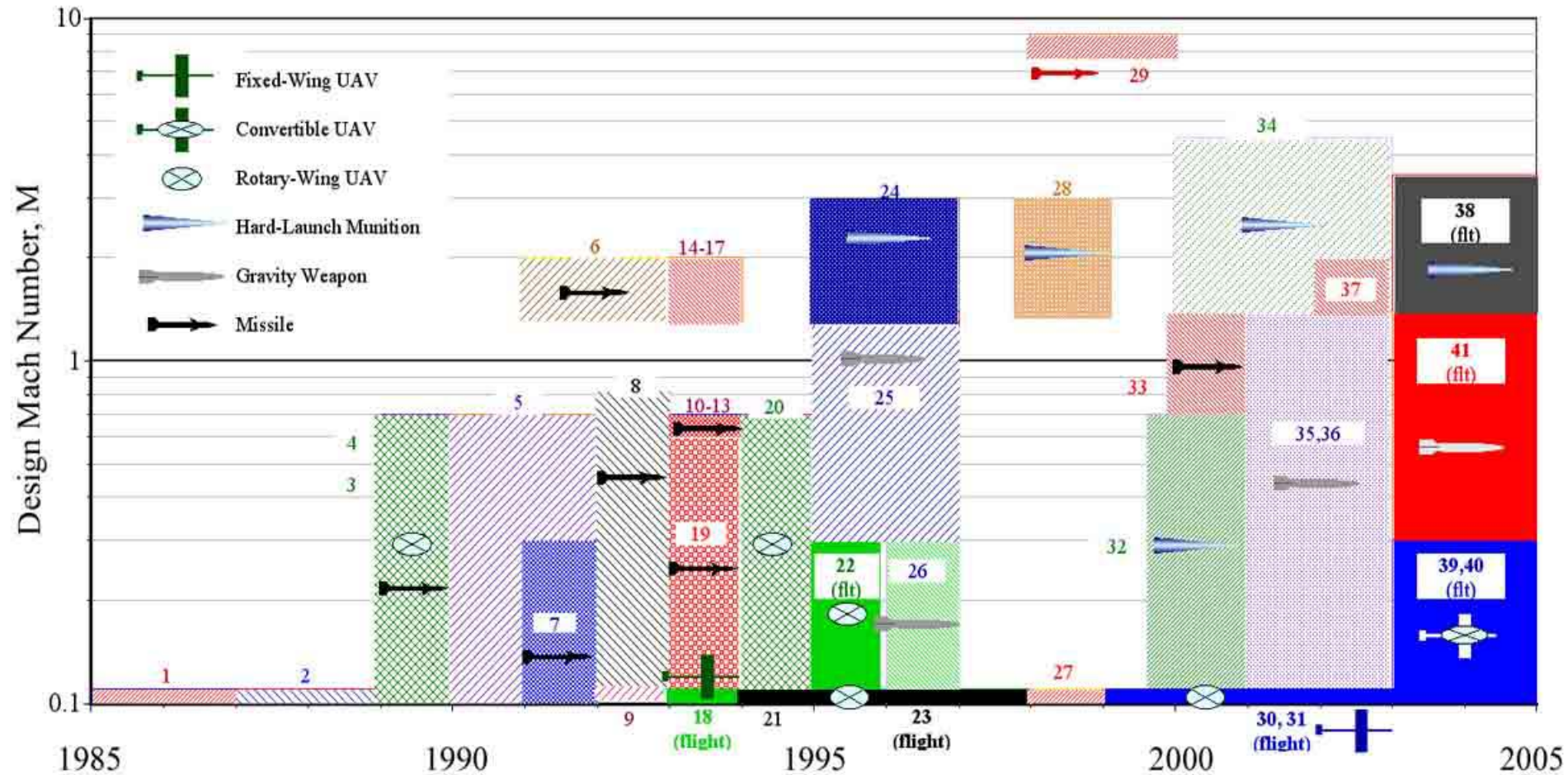
History

New Actuator Classes

Future Programs



Overview of Programs with Lineage to Flying Adaptive UAVs



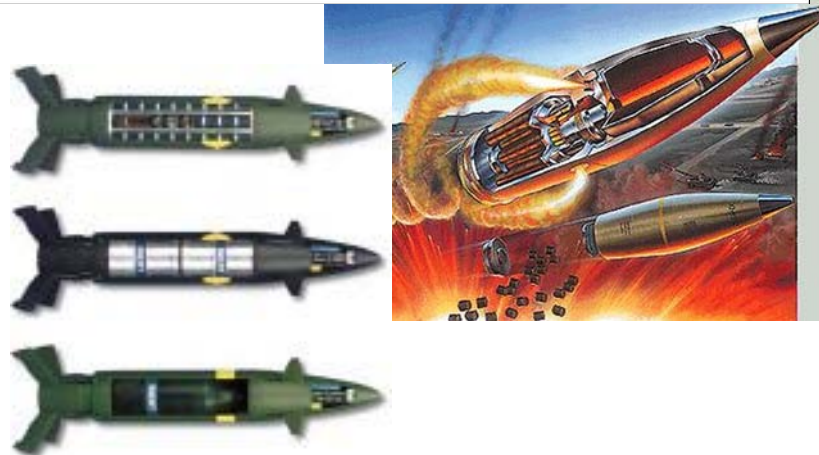
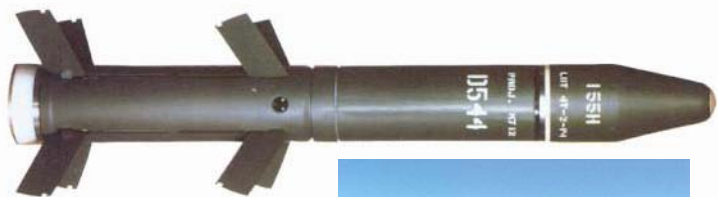
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Brief Guided Round History

M712 Copperhead 1975



XM 982 Excalibur & ERGM

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Guided Round History

Reducing the caliber...

M 247 Sergeant York 1977 - 1985



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Guided Round History

What's needed in a low caliber FCS actuator?

What is needed in such a flight control actuator???

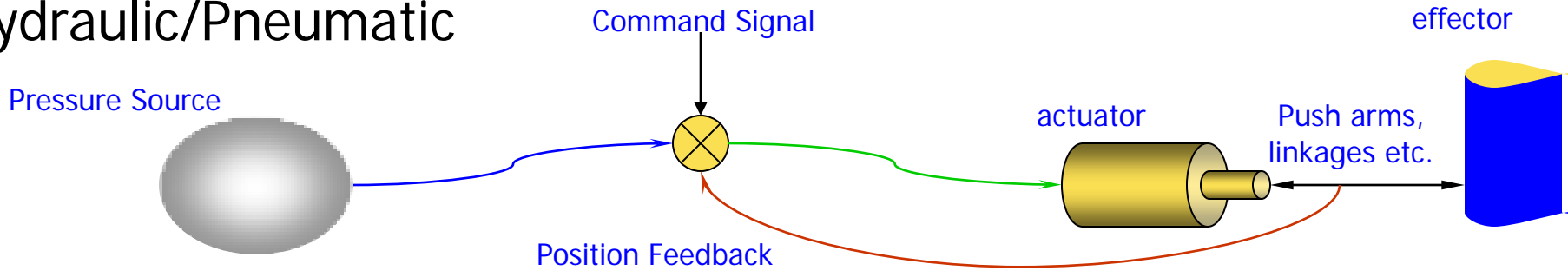
- Setback tolerance: 5,000 - 200,000g's
- Balloting, setforward, ringing impervious
- Compatible with supersonic control effectors
- Not affected by atmospherics (rain, dust, dirt, snow, etc.)
- High feedback command fidelity maintained during all flight phases
- 20 yr storage life
- -40 to +145°F
- Lightweight (<1g), Low Volume (<1cc), Low Power (10's of mW)
- High bandwidth (>200 Hz)
- Production shipset costs in single dollars... at most



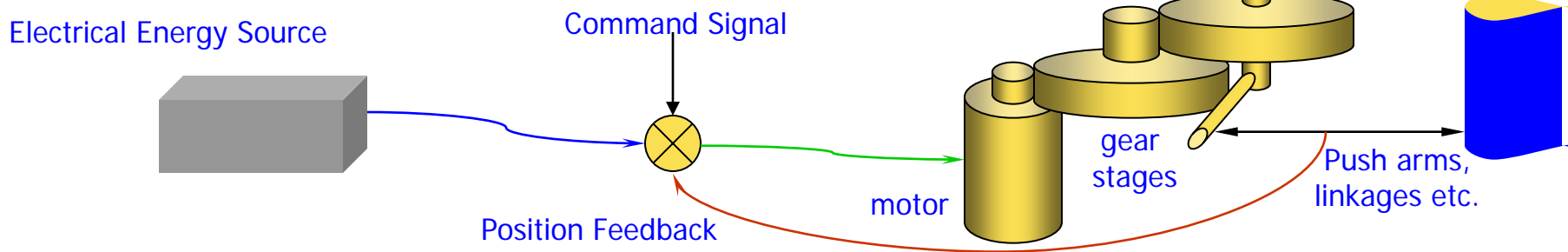


Adaptive Materials Actuation... Different

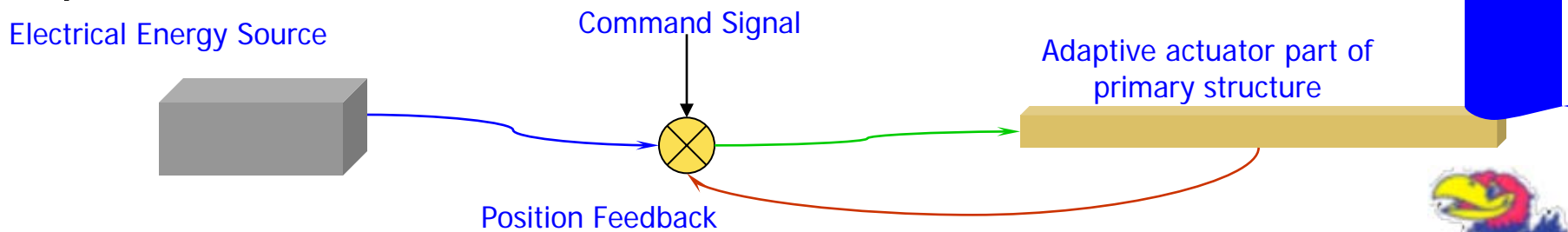
Hydraulic/Pneumatic



Electromagnetic



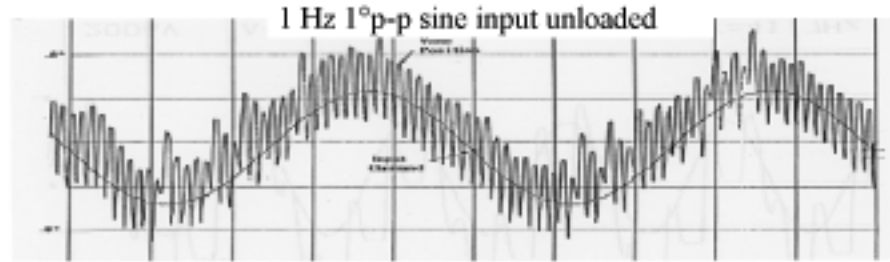
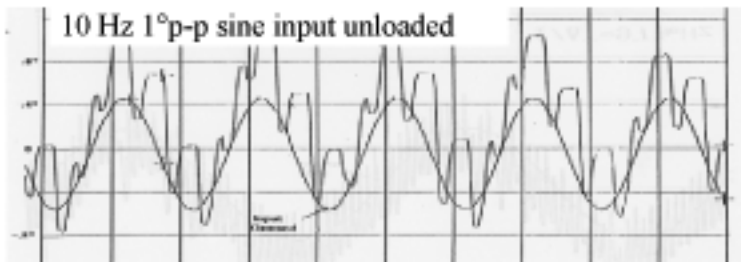
Adaptive



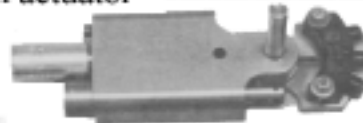
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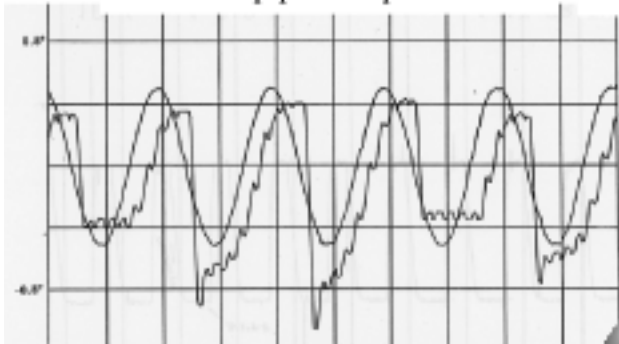
US Army FOG-M FCS...



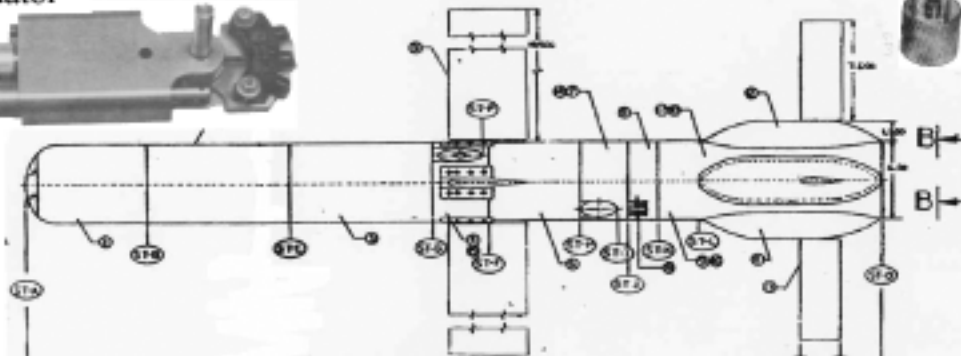
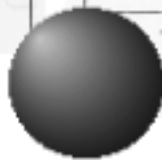
fin actuator



10 Hz 1°p-p sine input loaded



nitrogen bottle



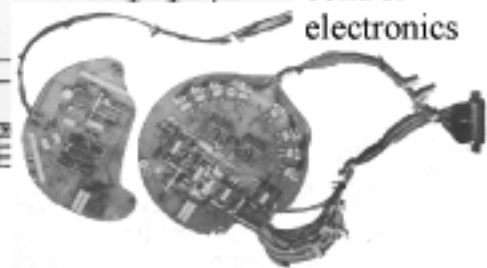
thermal battery



control solenoid



control electronics



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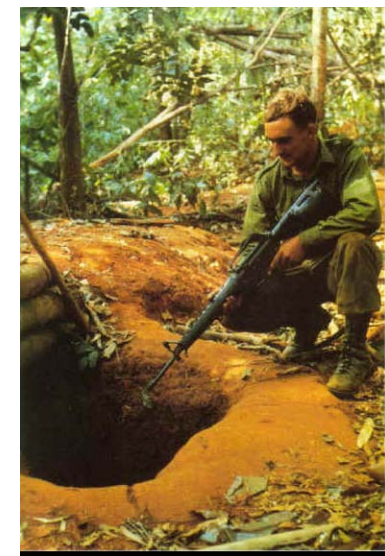
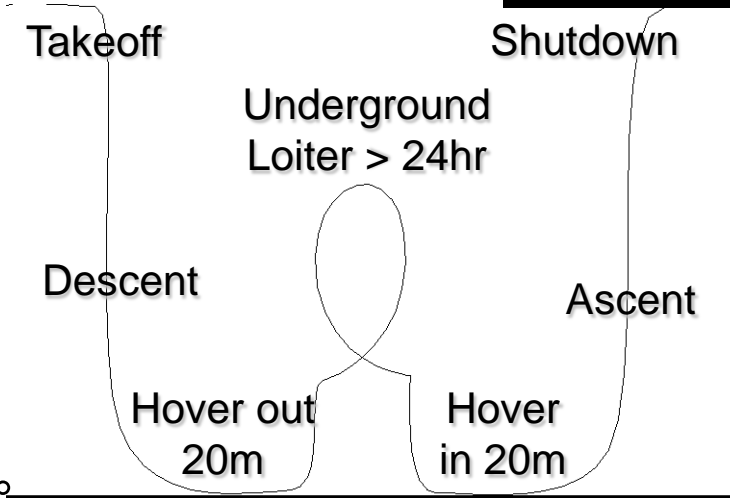
One possible solution... from the MAV world

The 1st Micro Aerial Vehicle (MAV) -- by the DoD CounterDrug Technology Office 1994 - '98

Enabled by Flexspar Piezoceramic Stabilators



Mission Profile:



Stabilator Characteristics:

- total mass 5.2g
- actuator mass: 380 mg
- max. static deflections: $\pm 11^\circ$
- max power consumption: 14 mW
- pitch corner frequency: 47 Hz
- first natural frequency in pitch: 23 Hz

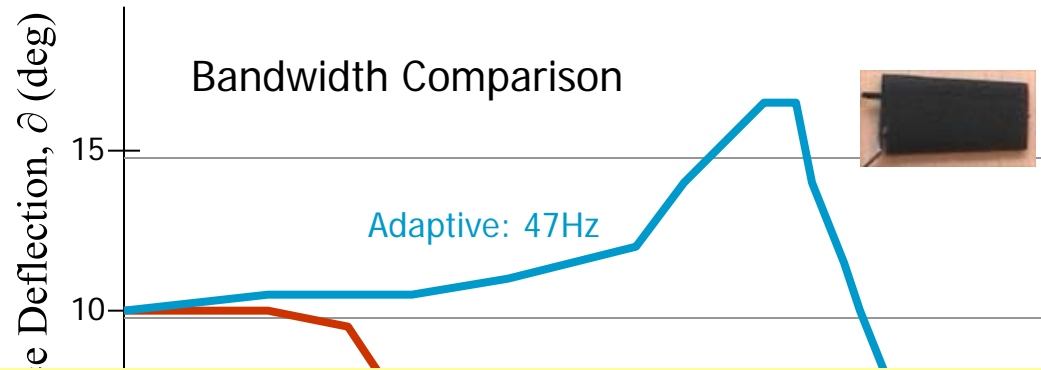
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Advanced UAVs: Driving the need for Adaptive Actuators -- faster, lighter, stronger



Adaptive Surfaces vs. Conventional Servos

- 96% reduction in power consumption
- 16x increase in bandwidth
- 99.2% decrease in slop
- 12% OWE savings
- 8% MGWTO savings

Operating Empty Weight Fraction





Gravity Weapons

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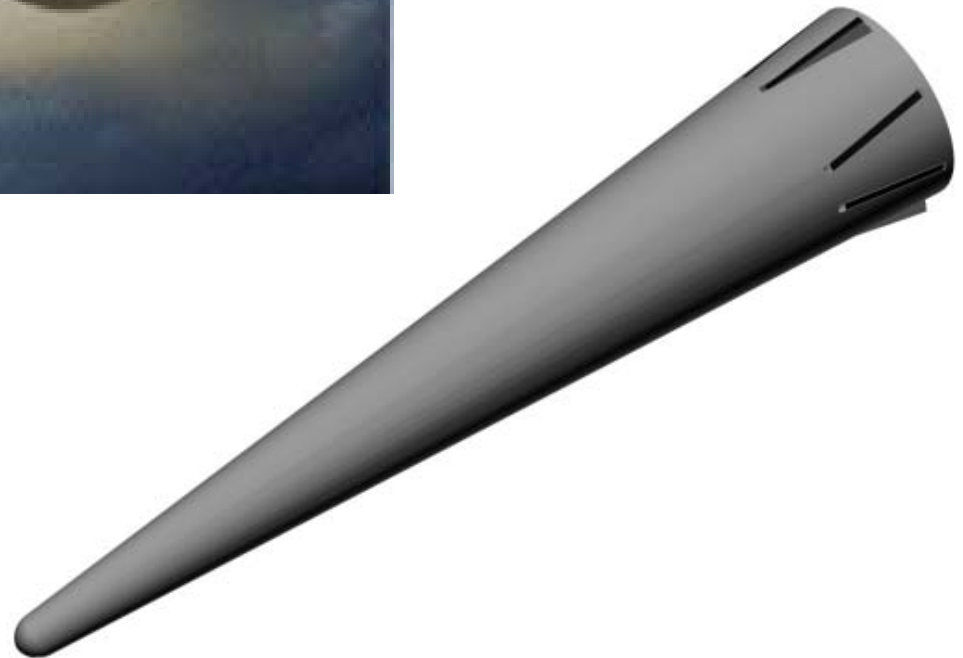
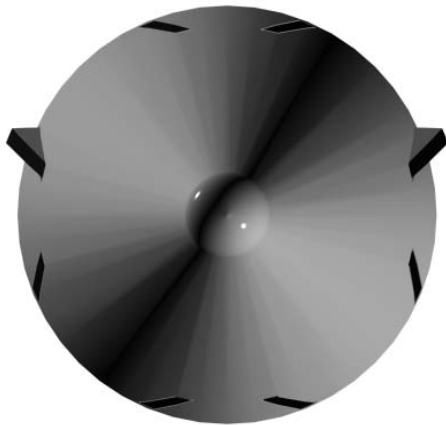


Interceptors

SMDC HITT Program 1997 - 2000



**Hypersonic
5ms Response
Pitch, Roll, Yaw control**



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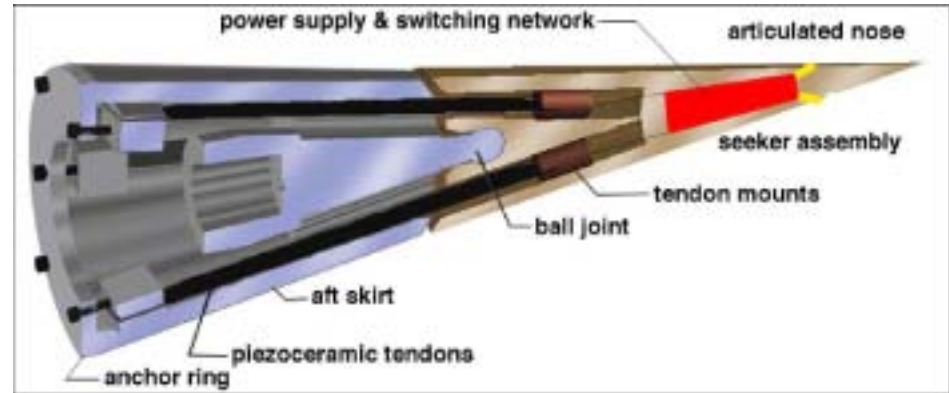


Guiding Lower Caliber Rounds... More History

Barrel-Launched Adaptive Munition (BLAM) Program 1995 - '97

USAF/AFRL-MNAV

- Aerial Gunnery (20 - 105mm)
- Extend Range
- 2g maneuver



(Eglin AFB tests '97)

(Mach 3.3 tests '96-'97)

- Increase hit probability
- Increase probability of a kill given a hit
- Reduce total gun system weight fraction



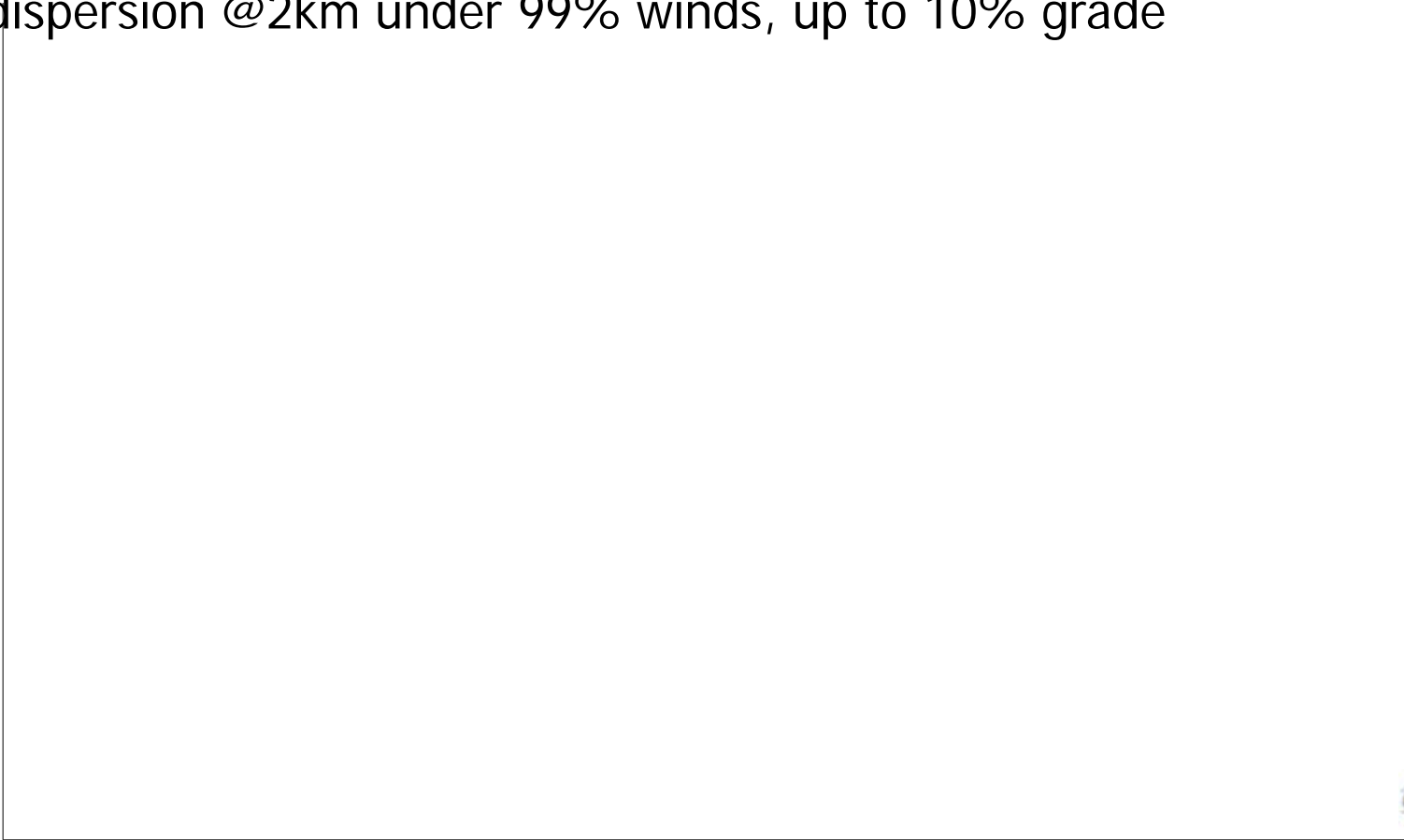


Guiding Small Arms Rounds... More History

Range-Extended Adaptive Munition (REAM) Program 1998 - '99

TACOM-ARDEC (Picatinny-APG) Phase I SBIR

- Guide 50 cal sniper rounds against targets moving up to 100km/hr
- 10cm dispersion @2km under 99% winds, up to 10% grade



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Guiding Small Arms Rounds... More History

Range-Extended Adaptive Munition (REAM) IRAD 1999 - 2001

BAT-Lutronix Corp. developed supersonic piezoelectric FCS actuators



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Guiding Small Arms Rounds... More History

Shipborne Countermeasure Range-Extended Adaptive Munition (SCREAM) Program 2001 - '03

DARPA-TACOM ARDEC SBIR Phase II

- Change from sniping to countering high jinking rate sea-skimming missiles
- Change from 0.50 caliber to 40mm
- Change from ~2g's of maneuver authority to many tens of g's
- Entire FCS passed 41,000g shock table testing



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Guiding Small Arms Rounds... More History

Shipborne Countermeasure Range-Extended Adaptive Munition (SCREAM) Program 2001 - '03

DARPA-TACOM ARDEC SBIR Phase II



SCREAM Actuator Challenges:

- Long actuator bay length
- Difficulty pushing beyond 50,000g's
- Low deflection -- ~ok for sniper, not ok for SCREAM

Hmmm...

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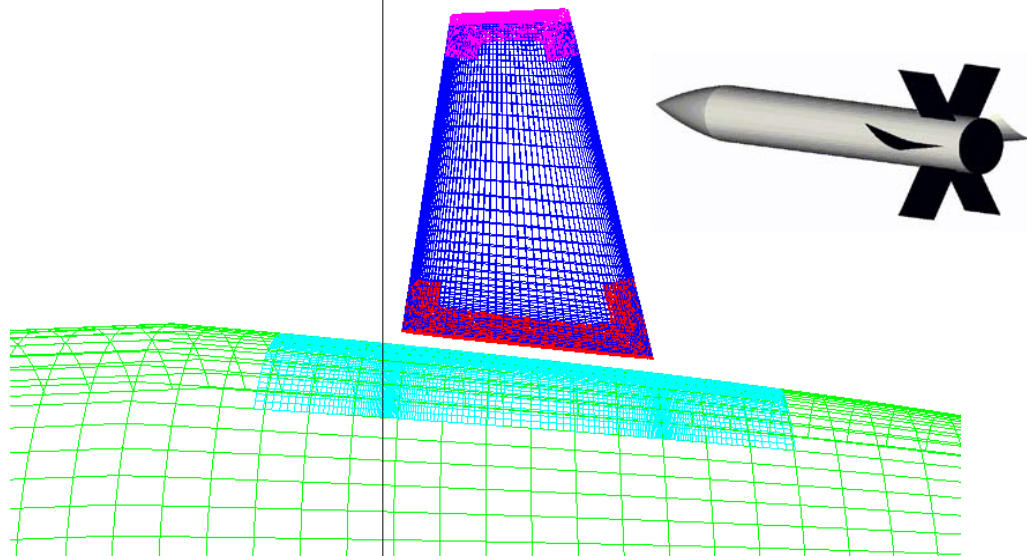
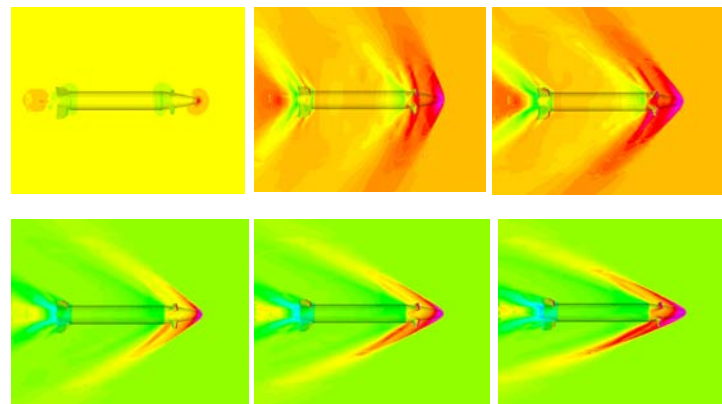


Other Adaptive FCS Efforts

Rabinovitch & Vinson 2000 - present

again... low authority
can't survive balloting, setback unsteady aero...

Now Where???



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Guiding Small Arms Rounds... The Ephphany!

Discoveries from Europe... 2003 - 2004



$$F = k\Delta x$$

$$F \neq k\Delta x$$

Eureka!

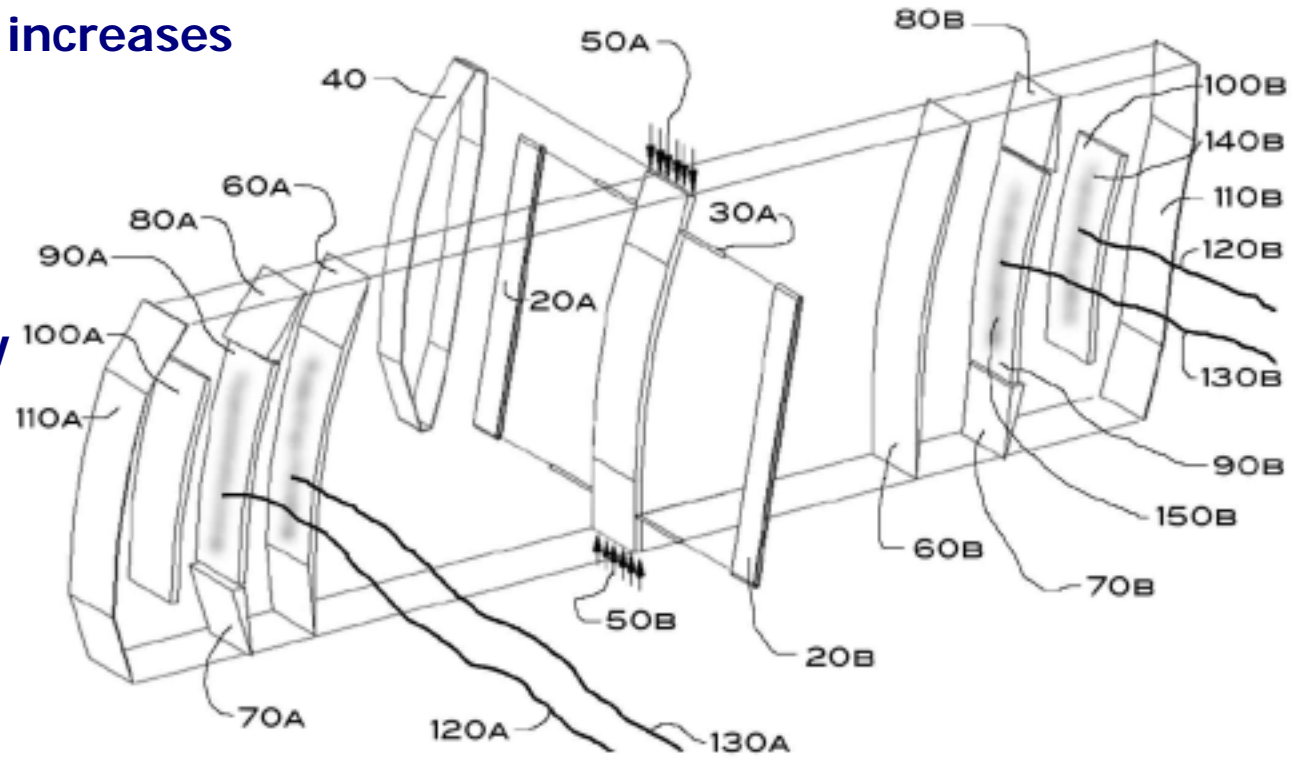
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PBP Actuators: Real Performance!

- Fraction of the weight, size & power consumption of US Actuators
(i.e. much smaller actuator bays)
- 300+% deflection increases
- Higher bandwidth
- Lower cost
- Lower g-sensitivity



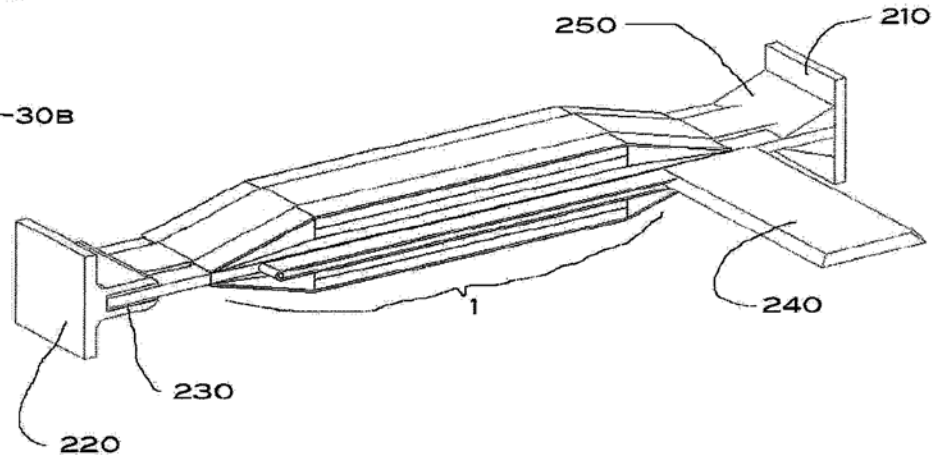
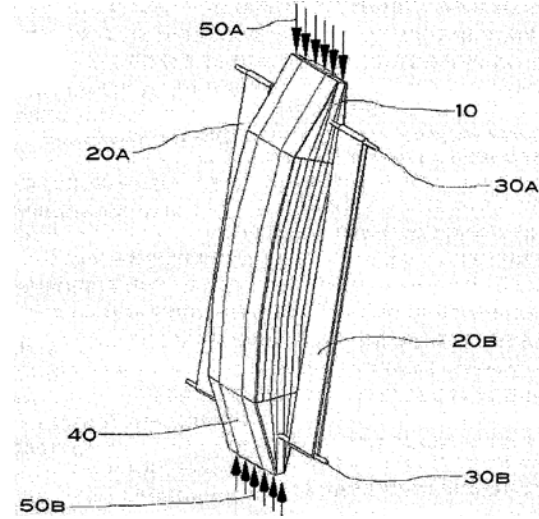
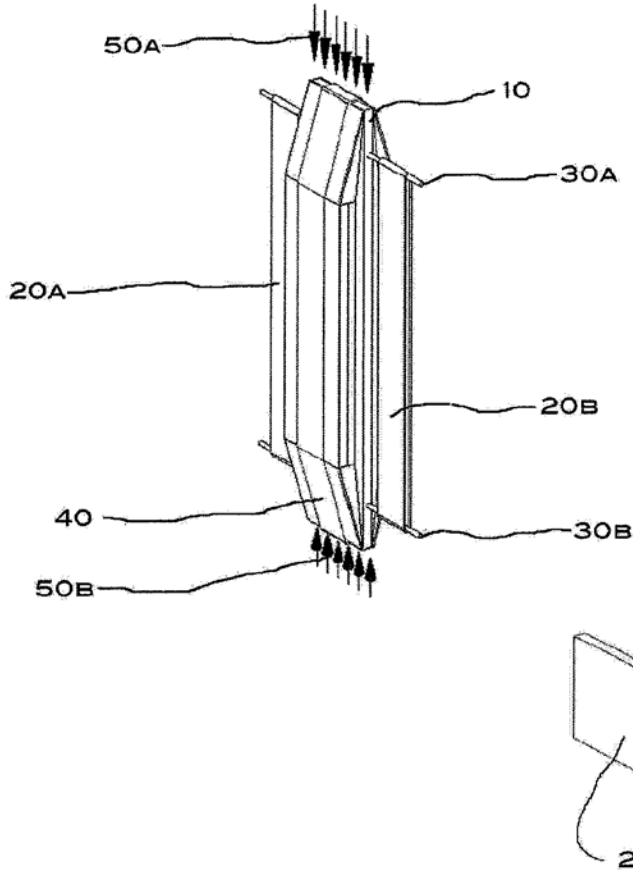
Worldwide patent application: 18 Jan. 2005

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PBP Actuators: Real Performance!

Assembled, functioning actuator:

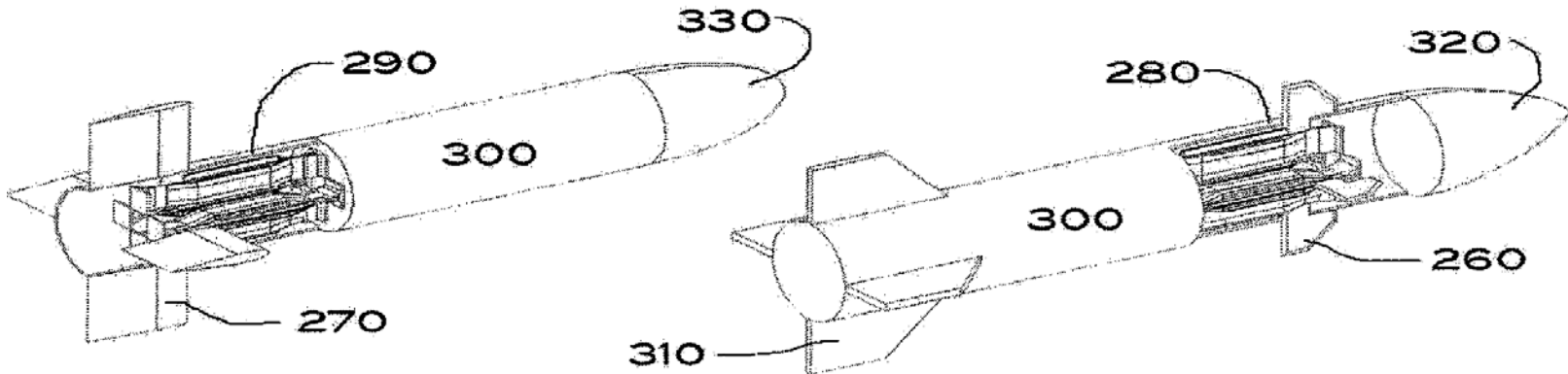
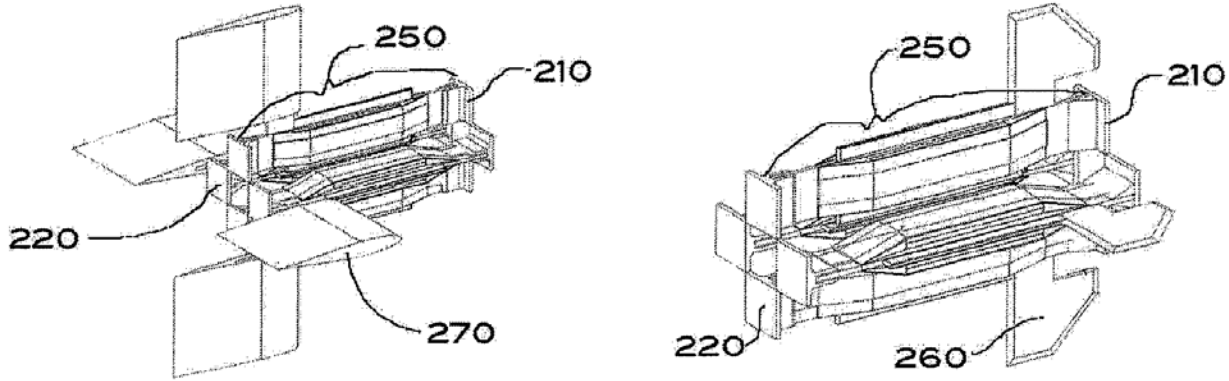


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PBP Actuators: Real Performance!

Assembled Hard-Launch Capable Actuator FCS Units:



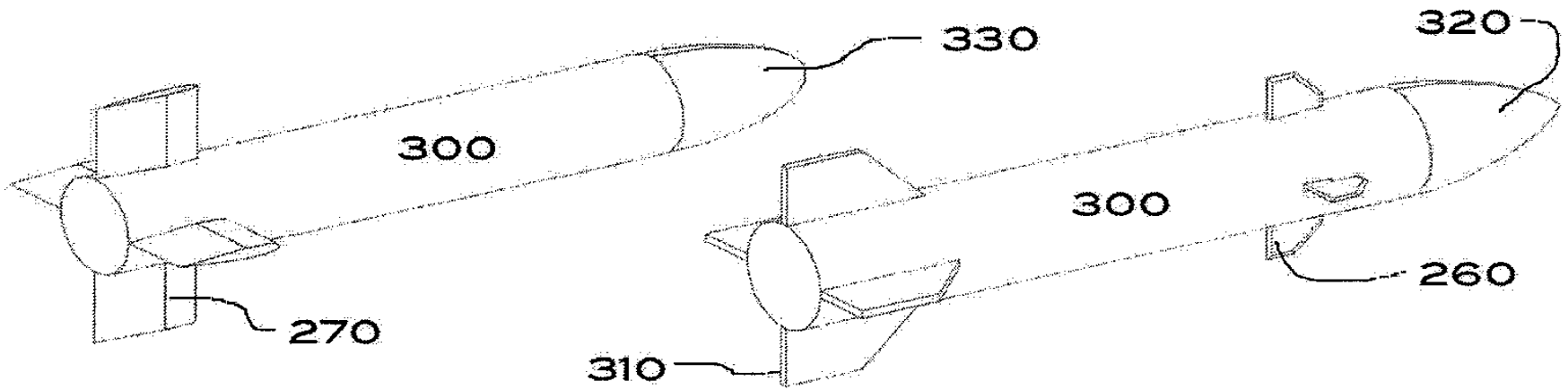
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PBP Actuators: Real Performance!

Assembled Hard-Launch Capable Actuator FCS Units:



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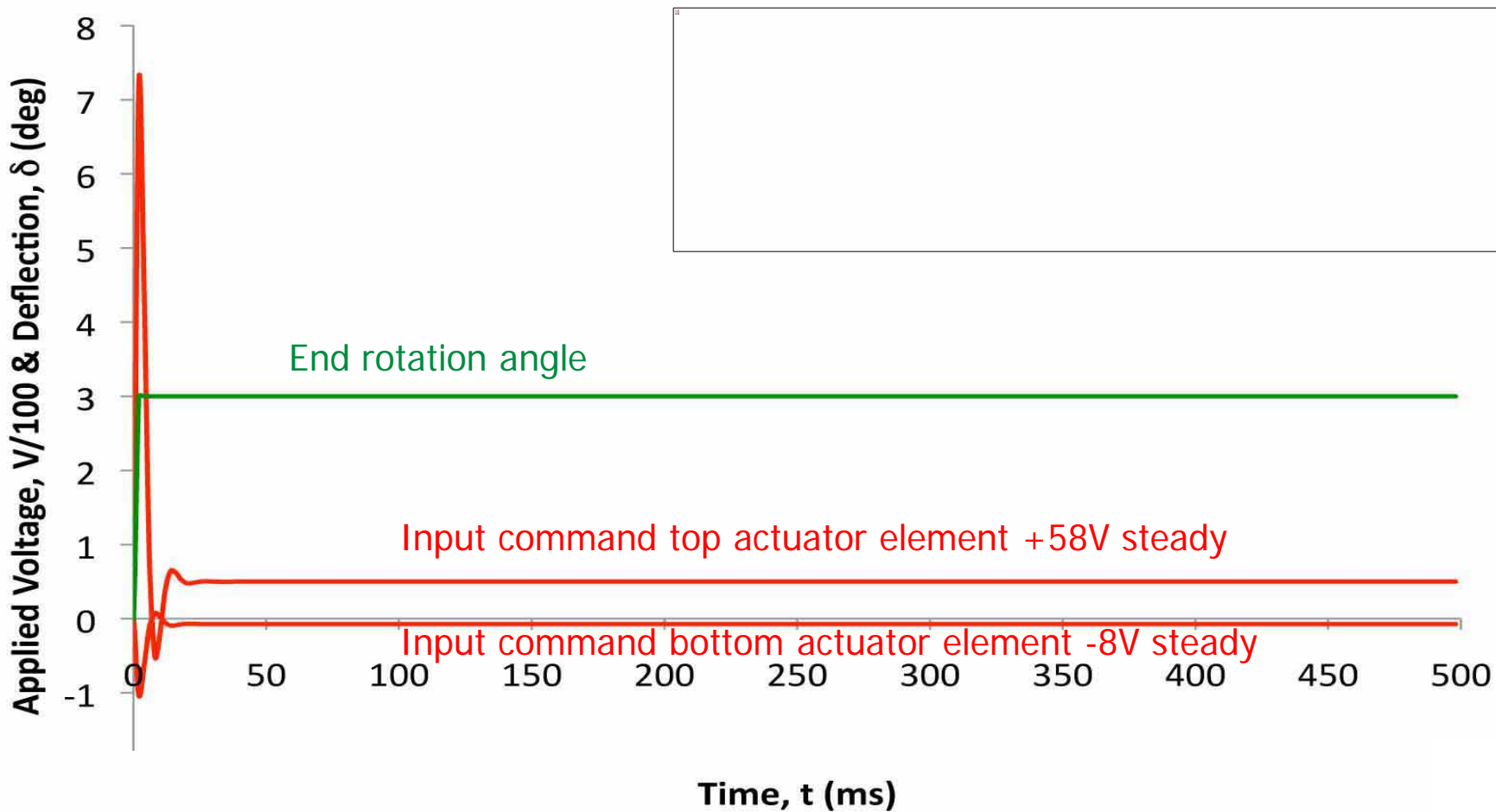




PBP Actuators: Fastest around...

Best performance in the adaptive structures industry:

- 1kHz equivalent bandwidth
- Driving 0.40/.50 cal Mach 4.5 canards



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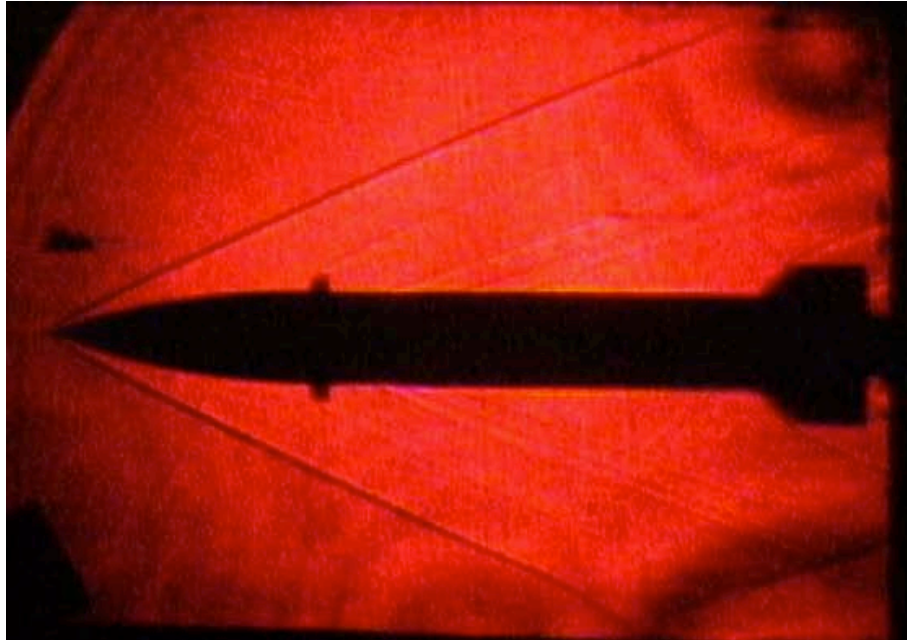
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PBP Actuators: Real Performance!

Mach 3 Testing – FCS works well!



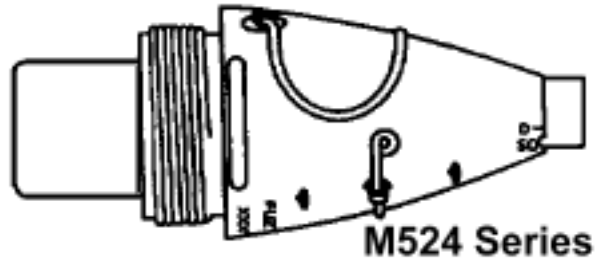
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PBP Actuators: Moving up in caliber –

Easy! Mortar Fuses



Howitzer Fuses



Figure 2 – Color Identification of Artillery Projectiles

10

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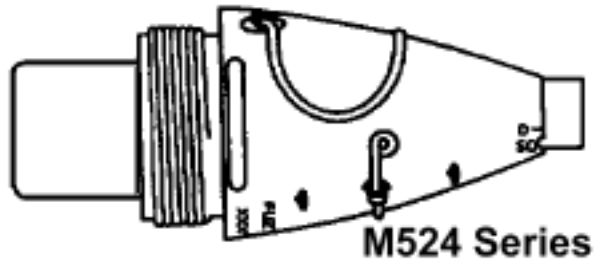




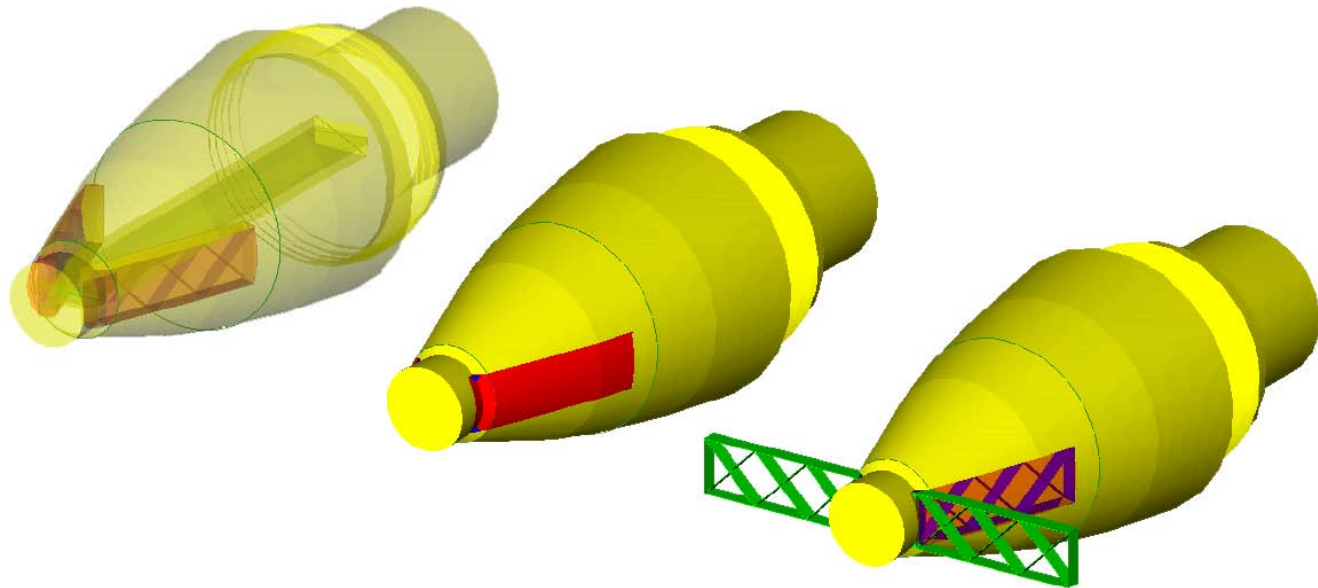
PBP Actuators: Moving up in caliber –

Easy!

Fuse PBP FCS Designs



Designs to drive both blade and grid-fin control surfaces full pitch, roll & yaw from apogee for ~8cc volume, through 100 Hz, <1W

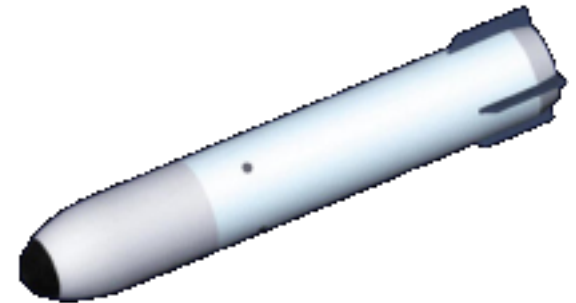


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Families of Steered Piezoelectric Enhanced Adaptive Rounds (SPEARs)

- Roll Stabilized Recon. SPEAR
- Full Control Recon. SPEAR





COTS
technology

inactive fins

Roll Stabilized SPEAR

"Look Over the Hill"

Supersonic MAV mission tungsten nose

camera

rollsonde sensors

active
fins



Tactical Benefits:

- Fastest way to get local reconnaissance images
- Totally impervious to weather/gusts
- ~ \$20/round



???

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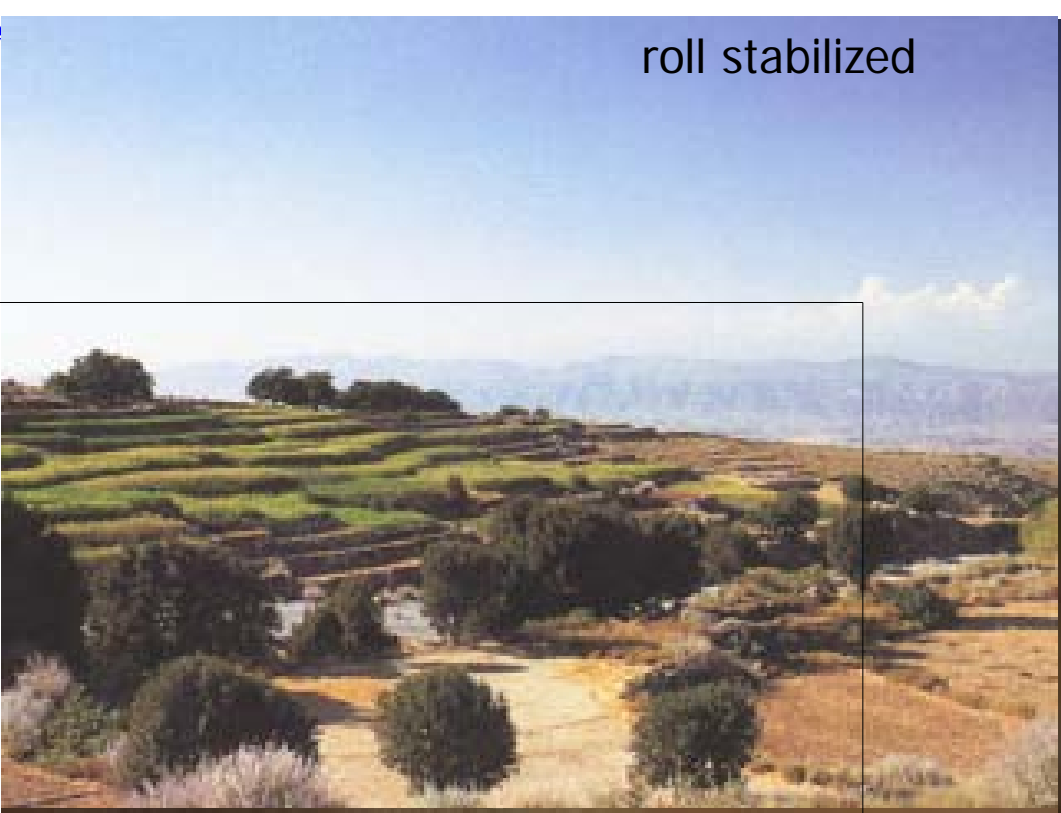
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Roll Stabilized Recon. SPEAR



Necessity of Roll Stabilization

Smooth bore/obturator band launch
20mm:
roll rate > 8rps

12Ga

flare



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2010



Full Control Recon. SPEAR

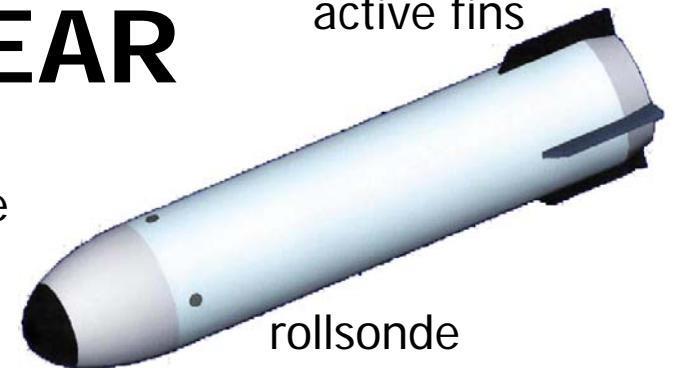
active fins

Full Battlefield

tungsten nose

Reconnaissance

camera



rollsonde



**Friendly Fire
reduction/elimination**

40,000 ft (12km)

20mm (16mm) sabotaged SPEAR

Mach 0.8, 15° launch

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Micro Optics Steering w/piezo

- ±2° through 1kHz
- fully proportional
- sizable down to 20mm rounds
- hardened through 10,000g's
- solid state
- 20+yr life





Questions?

... and a few interesting facts about Kansas...

**Hilly, wooded Lawrence, home of the University of Kansas
45 min. West of Kansas City**



A very blue dot in a very red state: Lawrence ~ Kansas as Austin ~ Texas

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Transportation Hub, Flight Test
Light Aircraft Manufacturing

Avionics

R&D, Flight Test, Aircraft Design
Missiles, Munitions, UAVs



Airline Aircraft Maintenance
Insurance

Spares

Interiors
Avionics

Salvage

Airframe Design, Development,
Production

