#### ARMAMENT SOFTWARE ENGINEERING CENTER



U.S. Army Research, Development and Engineering Command



#### TECHNOLOGY DRIVEN. WARFIGHTER FOCUSED.

Implementation of Process Improvement in a Multi-Model/Standard Government Environment 16 November 2011

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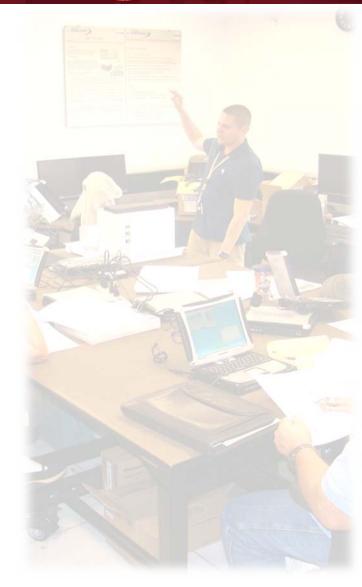
#### **Our Mission**







Provide RDECOM, Joint Munitions & Lethality Life Cycle Management Command, TACOM Life Cycle Management Command, resident PEO/PMs and other customers a Center of Excellence for Software Engineering and Software Acquisition support services for Army Weapon Systems, Trainers, and Combat Support Systems throughout the entire system life







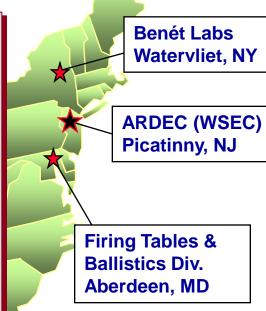
### Background



### Serve as a Center of Excellence for Software Engineering

& Software Acquisition Support Services

- **✓** AMC Chartered Life Cycle Software Engr Center
- ✓ Customer Focus Exceptional Life Cycle Mission Execution; Flexible, Agile, Innovative Workforce
- ✓ Technology Innovation Leader Winner 2004, 2006 & 2007 DoD Top 5 Program of the Year
- ✓ State-of-the-Art Facilities, Equipment, Tools
- ✓ CMMI Level 5 2006 First in DoD for SE, SW & SS
- ✓ CMMI Level 5 2010 Sole Gov Organization to achieve; only Gov Org to successfully re-appraise
- ✓ Resident, Agent of the Certification Authority (ACA)
- ✓ A 30+year legacy of developing & sustaining SWintensive systems to our warfighters...





Over 275 Organic Software Engineers ~ 50% with Advanced Degrees



### Background (cont)







#### Is there anything beyond CMMI?



Growing & Sustaining a High Maturity Organization . . .

- Establish an Enterprise Performance Improvement Framework (PIF) that ...
  - Harmonizes operations in a multi-model environment
  - Migrates to an organizational set of standard processes that leverages the successes of individual organizational achievements
  - Facilitates sharing of best practices, organizational processes and process assets
  - Reduces investment redundancies
- Results-based and linked to improved program performance!







### Background (cont)







#### Currently pursuing:

- Baldrige
- CMMI DEV
- CMMI SVC
- ISO 9001
- Lean 6σ
- DO 178B
- Under consideration:
  - CMMI ACQ
- Audit & Appraisals:
  - ISO 9001 Audit Compliance
  - SCAMPI CMMI DEV



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Integrated Framework



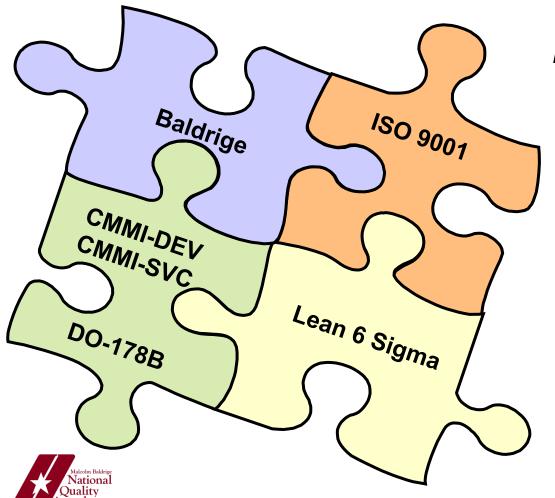
### Background (cont)







### Performance Improvement Framework



#### **Performance Objectives**

- Improve Predictability, Consistency & Quality of Service
- Increase Productivity & Reduce Cycle Time
- Maintain & Enhance our Core Competencies
- Improve Customer Satisfaction
- Retain & Improve our Competitive Advantage



### RDECON What can a PIF do for you?







Business Objective	Process Improvement Objective
Reduce the redundancies in the processes deployed across organization	Increase efficiency and effectiveness of improvement program
Reduce rework and quality issues	Re enforce training and develop new skills and capabilities Reduce the number of costly "false-starts"
Enable achievement of growth	Targeted at facilitating high value activities:  • key start-up decisions  • appraisal program management  • ongoing expert process improvement advice
Consolidate audits and process compliance reporting	Implement standard processes Increase portability of resources Transfer lessons learned

Leverage best practices





#### Strategy



0





#### Enterprise Alignment Strategy

### Strategic Intent

- Vision & Mission
  - Strategic considerations
  - Align mission needs
  - Align business goals
  - Select improvement tools & techniques

Enterprise Capstone Document





- Comprised of elements from underlying models, standards, quality frameworks
- Dynamic process architecture
- Robust organizational processes

Enterprise Performance Improvement Framework

#### **Implementation**



Implementation

- Efficient & effective performance improvement infrastructure
- Process asset library & measurement repository
- Benchmarking appraisals
- Compliance audits

Enterprise
Organizational
Set of
Standard
Processes





#### Performance Improvement Framework (Integrated)



<u>ORG</u> EXCELLENCE

STANDARDS QUALITY

IMPROVEMENT **TOOLKIT** 

#### Lean Six **Sigma**

**Statistical Process Control** 

Benchmarks, Models, Standards, Toolsets

**CMMI-DEV - V1.2/V1.3** 

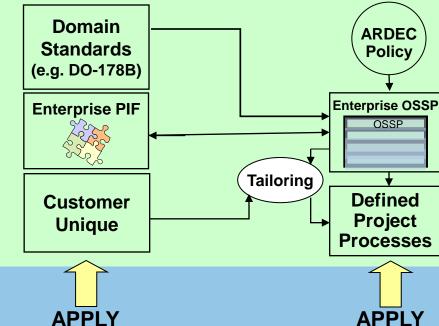
**CMMI-SVC - V1.2/V1.3** 

**CMMI-ACQ - V1.2/V1.3 ISO 9001** 

**People CMM** 

#### **BALDRIGE Organizational Excellence Benchmark**

**Baldrige Criteria Organizational Excellence Measures** 



**APPLY** 

**Lean Six Sigma** (Investment Focus)

Resolve Investment Redundancies & Design Solutions to Bridge "Improvement Gaps"

Identify Redundancies & Design Solutions to Bridge "Project Process Gaps"

**Lean Six Sigma** 

(Project Level Focus)

Learning

Model

#### Sources

#### **Best Practice**

<u>Tailored Implementation</u>



#### Model Steps Completed

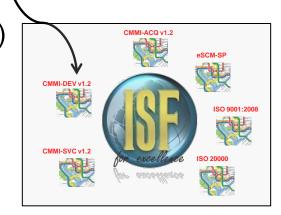


Armament SEC





- Created the Armament SEC OSP in Model Wizard (policies, project procedures and organization procedures)
- Built a model map between CMMI-DEV v1.2 and Armament SEC OSP
- Validated the above mapping CMMI-DEV v1.2 to Armament SEC mapping
- Created a model using the existing PA Audit Checklist
- Created an appraisal instance within the tool using the CMMI-DEV v1.2, Armament SEC OSP, ISO 9001-2000, ISF (Integrated System Framework)
- Established an approach to record audits using Appraisal Wizard with the above models and model maps







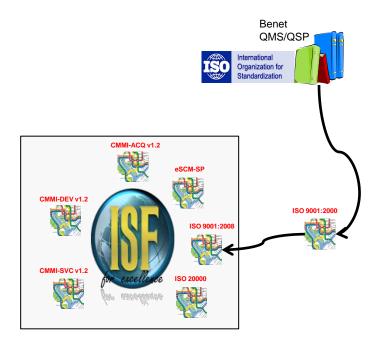
# Model and Mapping Steps Completed







- Created the Benet Process model in Model Wizard using the Benet QMS
- Created a model map between the Benet QMS and ISO 9001-2000
- Using an appraisal instance with Armament SEC OSP, Benet Process model, CMMI-DEV v1.2, ISF and ISO 9001-2000 extrapolated a map between the Armament SEC OSP and Benet QMS
- Added the Benet QSPs into the Benet Process model







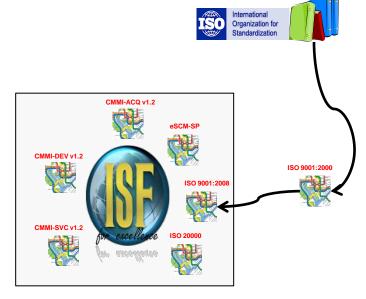
# Model and Mapping Steps Completed (continued)







- Added the Quality System Procedures into the Quality Management System model in Model Wizard for Benet Labs implementation
  - Split up the Benet QSPs and entered them into MS Excel
  - Imported these into the existing QMS/QSP Model
- Included the QSPs in the existing ISO 9001-2000 map
  - Began mapping the relationships between the QSPs and ISO 9001:2000, focusing only on the strong relationships versus all relationships.
  - Need to validate this mapping with the Benet QSP author team.

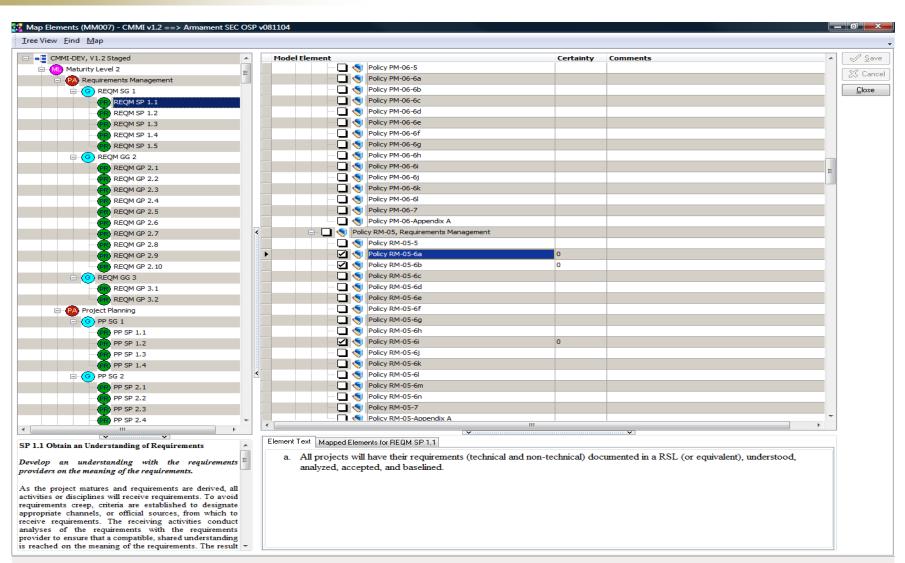






#### Model Mapping Tool









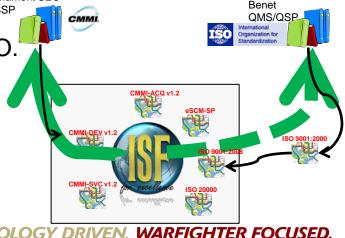
### Reporting Steps Completed







- Built QMS to OSP report
  - Used the ISF as the mechanism to resolve how the QMS/QSP related to Armament SEC OSP.
  - Created the QMS/QSP to OSP map by extrapolating a map using ISF.
  - A report was completed from the set of maps we created using ISF as the connector between ISO and CMMI.
  - Initial observation gave an indication that we could potentially have problem with the CMMI generic practices due to the way they are accounted for within ISF.
  - We later discovered that if the specific practices are connected to the appropriate CPP Armament SEC objectives then the necessary connections will still be made between the CMMI and ISO.







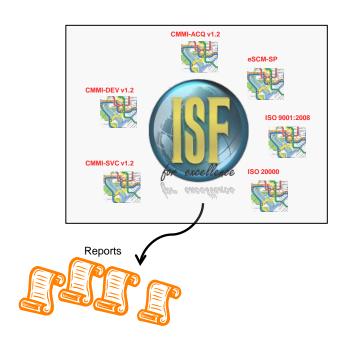
# Reporting Steps Completed (continued)







- Built OSP to QMS report
- Built OSP to ISO 9001-2000 report
- Built QMS/QSP to CMMI-DEV report







#### **Preliminary Conclusions**







- Areas of the Armament SEC Organizational Standard Software Process not explicitly addressed or emphasized sufficiently in Benet Quality Management System or Quality System Procedures
  - CP002,CP003 Specific aspects of peer review related to policy and process related work products
  - CP005 Lessons Learned
  - CP006 Identify and Obtain Project Specific Training
  - CP CM002 Processing and Handling of PCRs
  - CP103 Risk Management
  - CP108 Formal decision making process (DAR)
  - CP110 Requirements Development operational concepts and scenarios, requirements baselines
  - CP114 Document/assess/control interfaces
  - CP115 Make/Buy/Reuse Specified Products
  - CP116 Product Integration
  - CP118 Capture of validation work products
  - CP119 Transition and sustainment of products





# Preliminary Conclusions (continued)







- Areas of the Benet Quality Management System or Quality System Procedures not explicitly addressed or emphasized sufficiently in Armament SEC Organizational Standard Software Process
  - QSP 4.2-1 Preparation & Control of Quality Management System
  - QSP 4.2-2 Control of External Documents and Data
  - QSP 4.2-3 Control of Product Drawings
  - QSP 4.2-4 Backup Restoration Procedure for Electronic Data Files
  - QSP 4.2-5 Record Maintenance
  - QSP 4.2-6 Quality Management System Manual Distribution & Amendment
  - QSP 6.2-1 Competence Awareness & Training
  - QSP 7.1-1 Product Realization Planning
  - QSP 7.2-1 Review of Customer Requirements & Estimates Proposals
  - QSP 7.2-2 Customer Communication & Satisfaction
    - QSP 7.5-1 Process Control





### Preliminary Conclusions (continued)







- Areas of the Benet Quality Management System or Quality System Procedures not explicitly addressed or emphasized sufficiently in Armament SEC Organizational Standard Software Process
  - QSP 7.5-2 Preventive Maintenance
  - QSP 7.5-3 Product Identification and Traceability
  - QSP 7.5-4 Verification and Control of Customer Supplied Product
  - QSP 7.5-5 Handling Storage Packaging Preservation Distribution and Delivery of Products and Materials
  - QSP 7.6-1 Control of Monitoring and Measuring Devices





# Preliminary Conclusions (continued)







- Looking at the following ISO and CMMI best practice implementations
  - QSP 8.1-1 Measurement Analysis & Improvement
  - ♦ QSP 8.2-1 Internal Audits
  - QSP 8.2-2 Monitoring & Measurement of Product
  - QSP 8.3-1 Nonconforming Product Review and Disposition
  - ◆ QSP 8.5-1 Corrective Action
  - QSP 8.5-2 Customer Complaint
  - QSP 8.5-3 Preventive Action





#### Takeaways







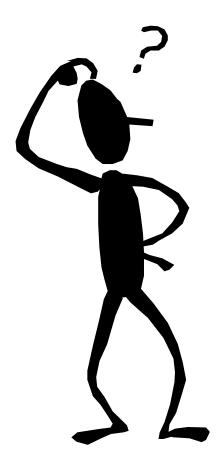
- Ensure management buy-in
- Potential for multi-model appraisals
- Incorporate strengths of multiple models and standards
- Continuous feedback and Lessons Learned to organization throughout steps





#### **Questions**















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