



Malcolm Baldrige  
National  
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2007 Award  
Recipient

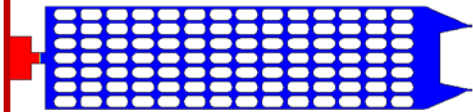


**TECHNOLOGY DRIVEN. WARFIGHTER FOCUSED.**

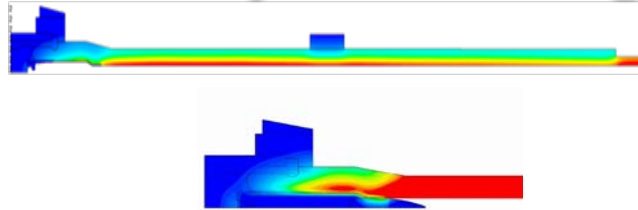
## Update on gas flow and heat transfer modeling in small arms systems

**Laurie A. Florio, Ph.D.**  
**US Army ADREC**  
**[laurie.florio@us.army.mil](mailto:laurie.florio@us.army.mil)**  
**May 25, 2011**

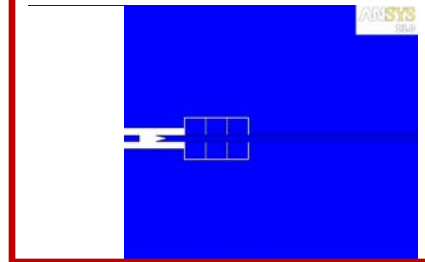
Propellant  
combustion  
and motion



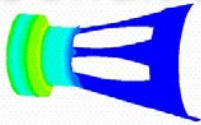
Barrel/System heating



Muzzle flow  
with  
chemistry

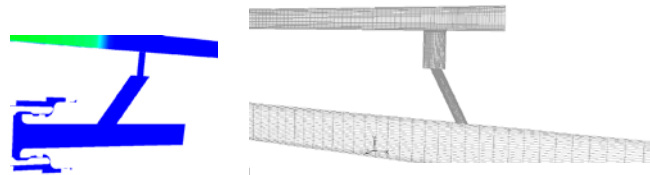


Recoil  
Conditions

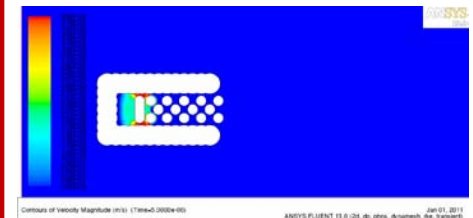


Internal gas flow

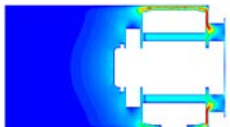
- Mechanism actuation
- Particle flow/erosion



Multiple  
projectile  
motion



Auxiliary  
Devices



- Internal weapon gas and particle flow
- Heat transfer
- Muzzle flow including reacting flow
- Multiple projectile/particle motion, interaction and applications
- Improved propellant burn models
- Future Plans

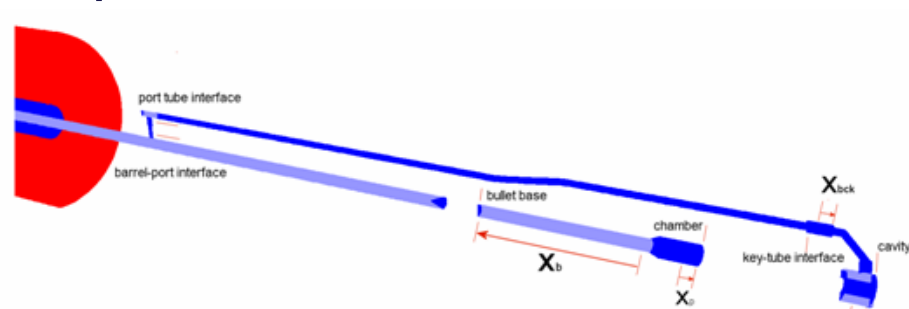
# CFD Modeling in Small Arms

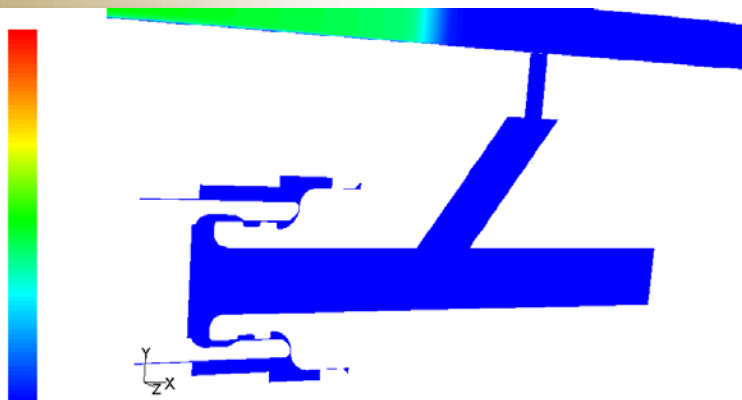
Internal gas flow

- Mechanism actuation
- Particle flow/erosion

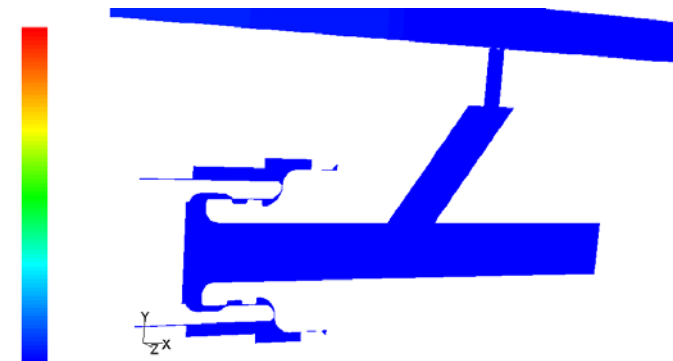
# Internal gas flow modeling

- Simulate internal gas flow that drives operation of weapon system
  - Simulate actuation of weapon mechanisms and estimate unlocking velocities
  - Virtually measure the pressures, temperatures and flow rates throughout the system
  - Estimate relative timing of events during system operation
  - Investigate transport of particulate matter with flow and related particle impact based erosion

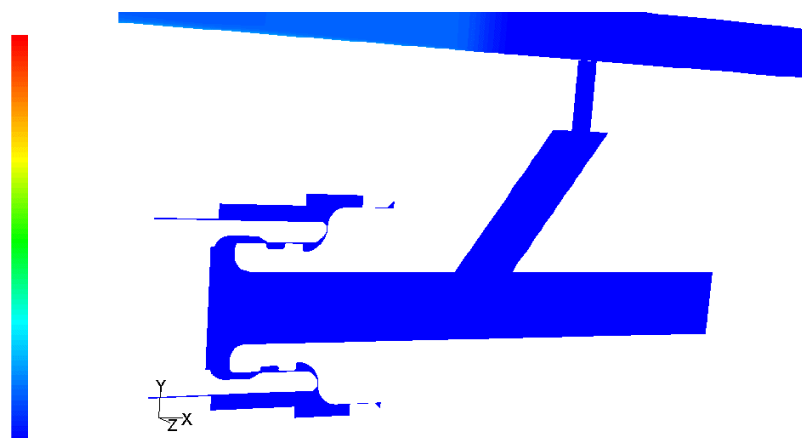




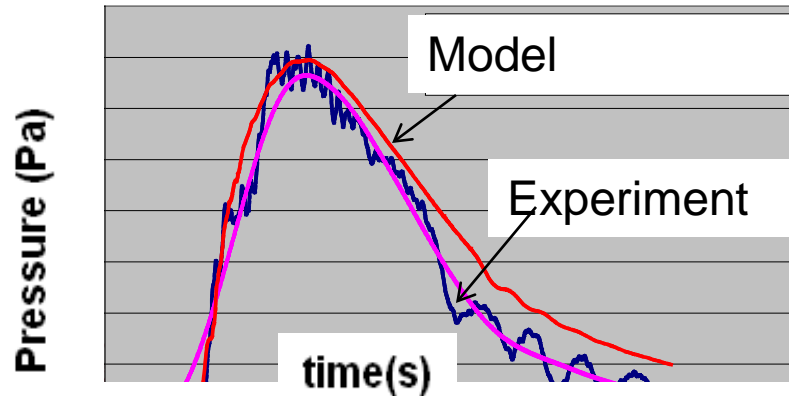
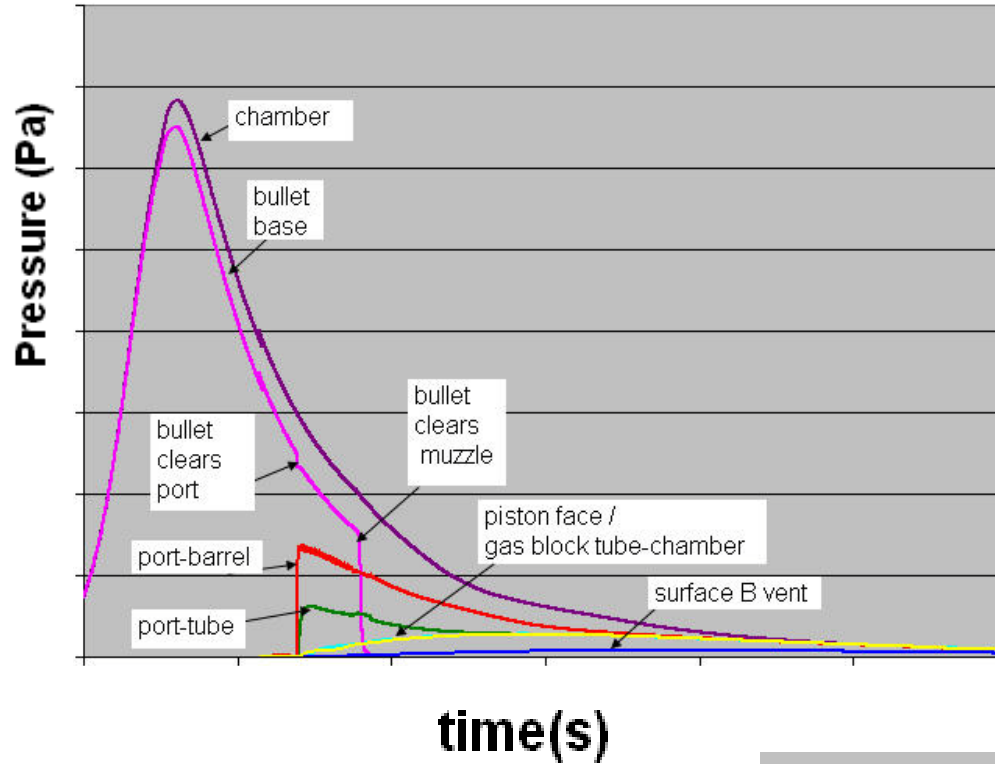
**Velocity**



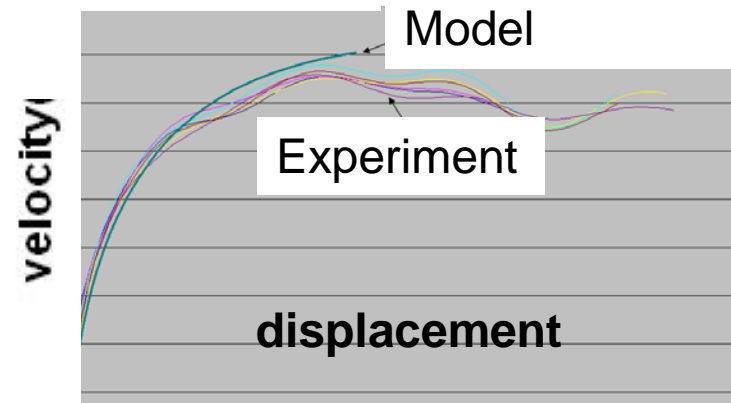
**Pressure**



**Temperature**

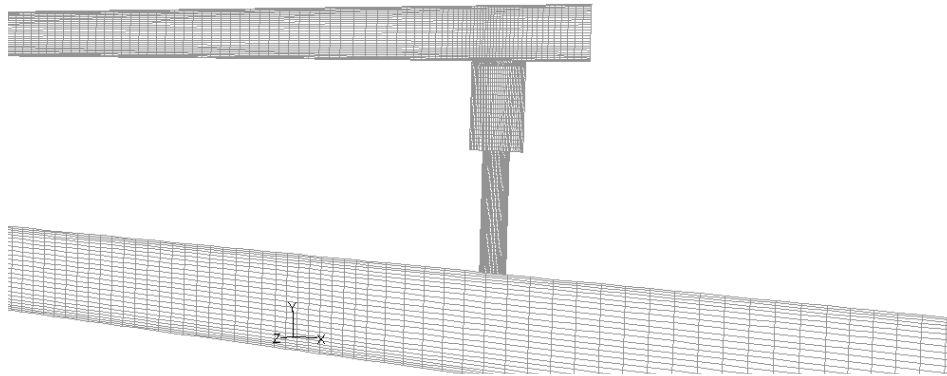


**Pressure results**



**Bolt motion**

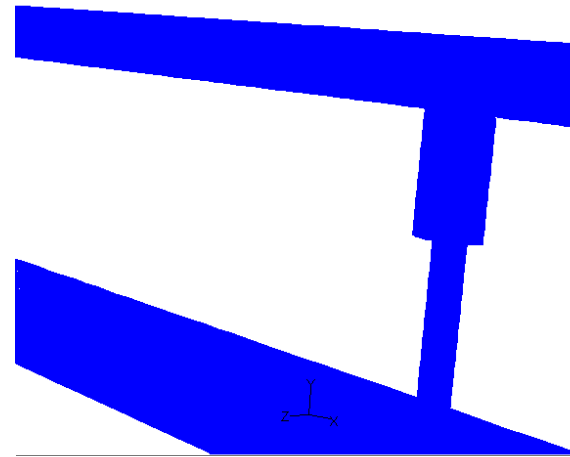
# Particle flow in port area



- Establish trends in particle flow patterns
- Investigate methods to control particle motion

## Particle matter carried with gas flow

- Investigate erosion effects due to particle impact

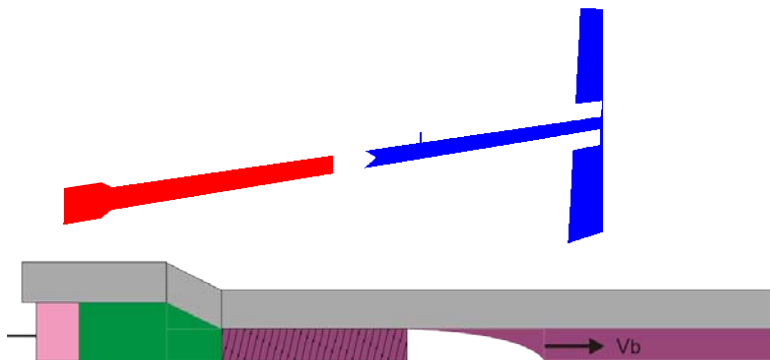


## Particle impact based erosion

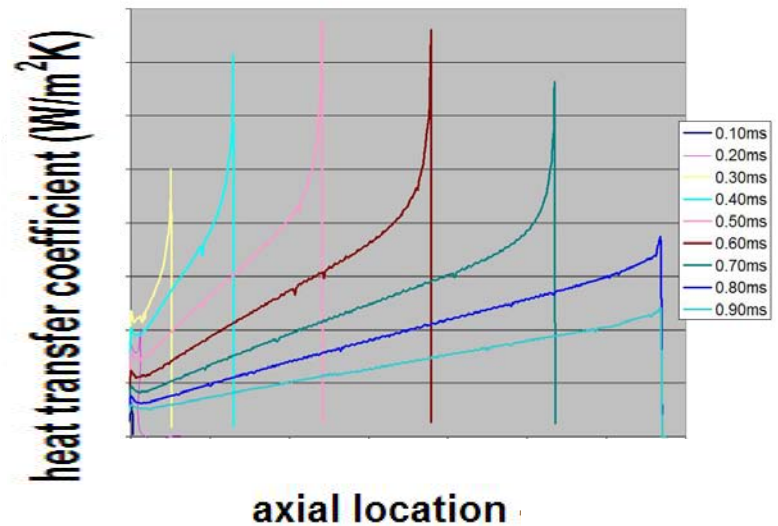


Barrel/System heating

- Investigate heat flow patterns and temperature field as multiple rounds are fired at various firing rates
  - Investigate effects of geometry changes
  - Investigate effect of various materials
- Two steps
  - Fluid flow and heat conduction for single shot

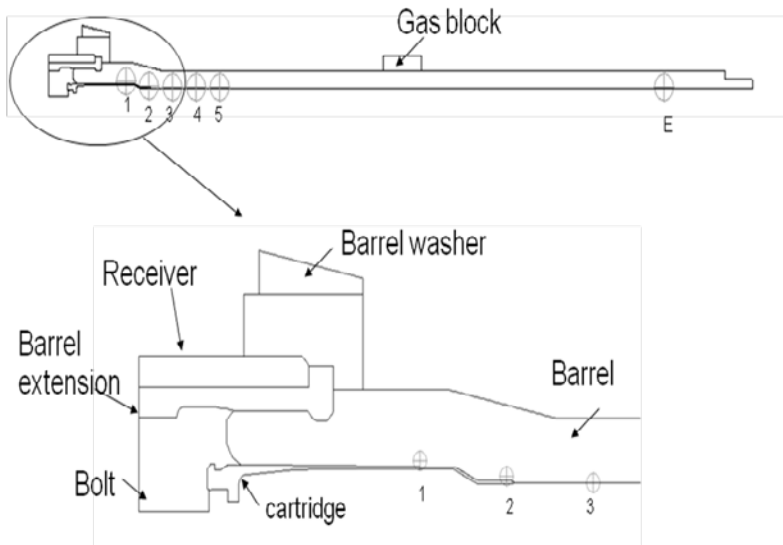


Single shot  
gas flow and heat  
conduction

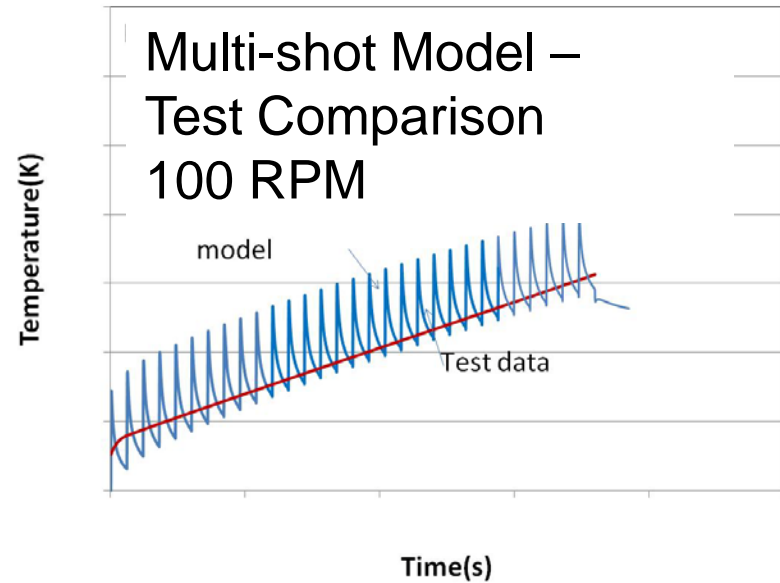


Heat transfer coefficient data

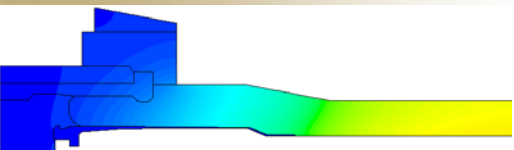
- Multi-shot heat conduction
  - Includes cartridge insertion/extraction
  - Includes magazine change



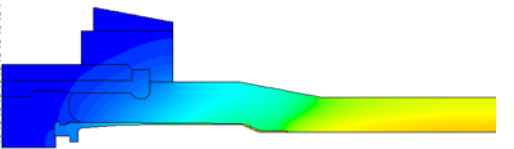
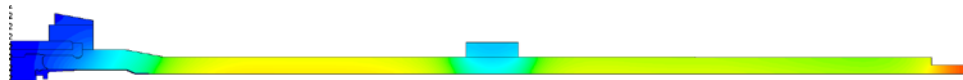
System



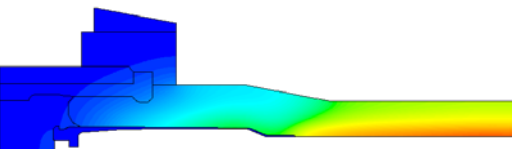
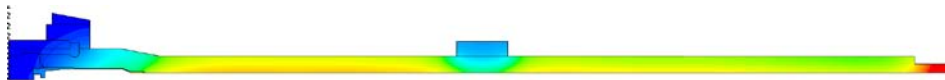
Temperature at a point



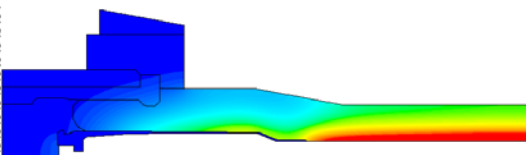
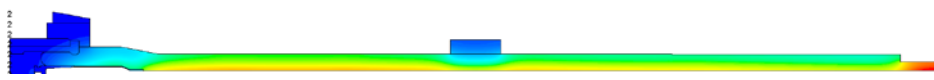
100 RPM



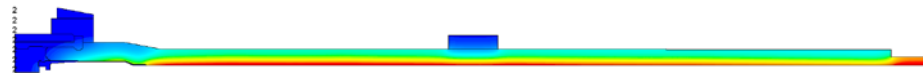
200 RPM



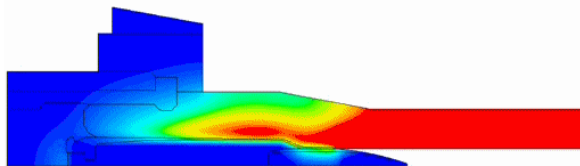
400 RPM



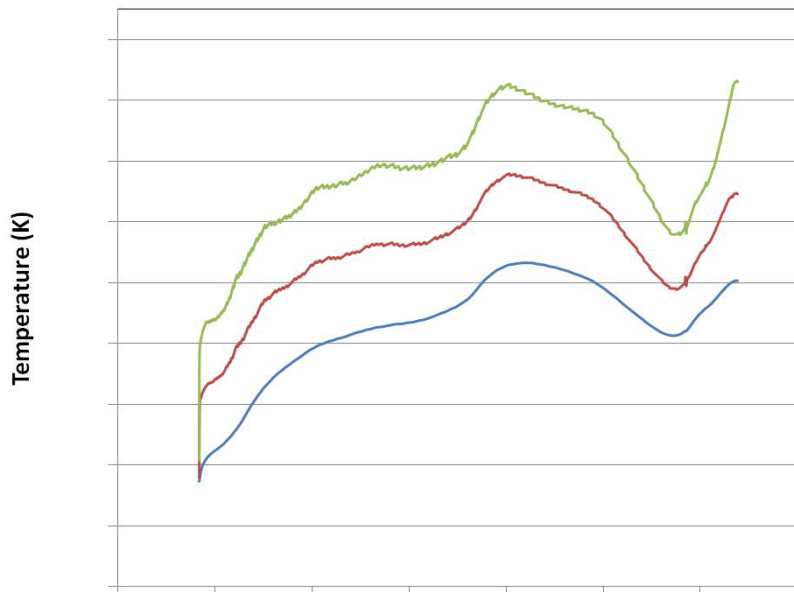
Full Auto



- Temperature contours after 30 rounds are fired

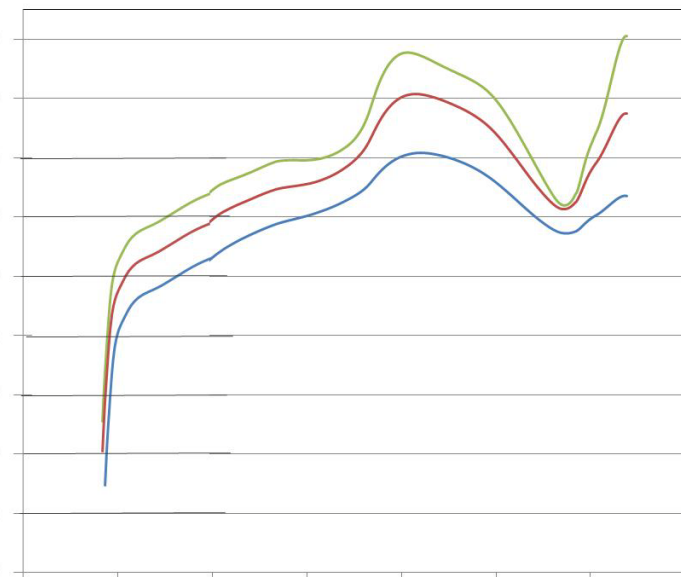


- Cartridge insertion into heated barrel



Axial position - x (m)

250 rounds



Axial position - x (m)

400 rounds

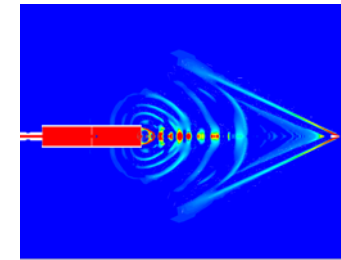
- Axial temperature variation – differences with firing rate decrease as more rounds fired

# CFD Modeling in Small Arms

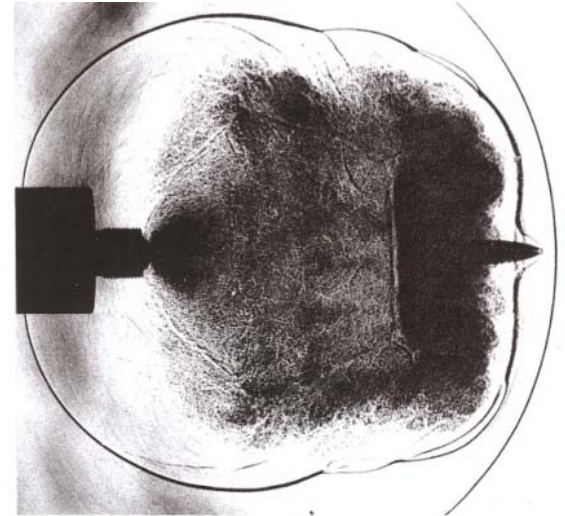
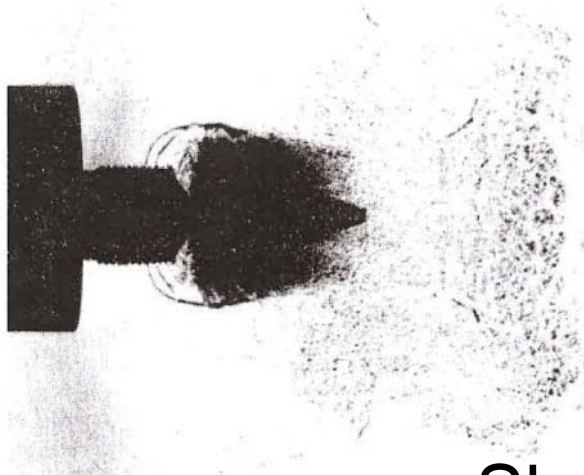
Muzzle  
flow with  
chemistry

# Muzzle flow

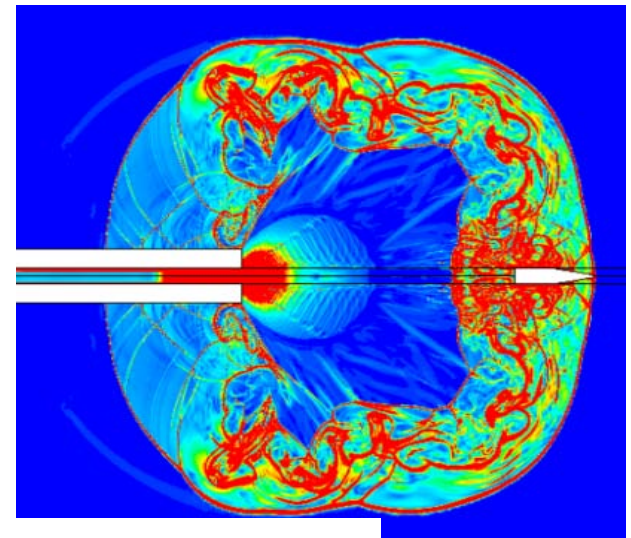
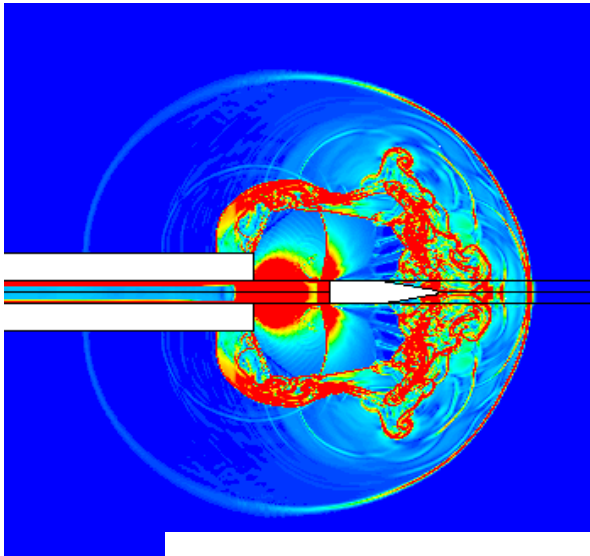
- Understand and assess muzzle device performance (sound and flash)
- Estimate temperatures, pressures, flow field, chemical composition
- CFD Model improvements
  - Refinement of numerical methods :
    - Turbulence, material properties
    - Solution methods / parameters, mesh type, size, refinement
  - Incorporation of chemical reactions :
    - Custom multispecies real gas model and material properties
    - Arrhenius based chemical kinetic model/reaction rates
    - Various chemistry related solution methods and parameters



# Non-reacting muzzle flow model



Shadowgraphs

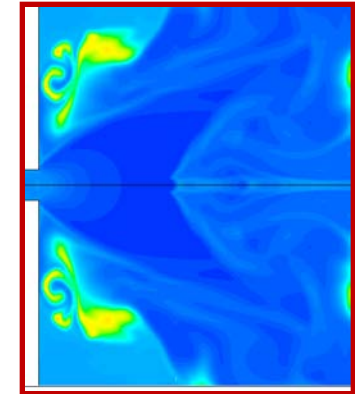
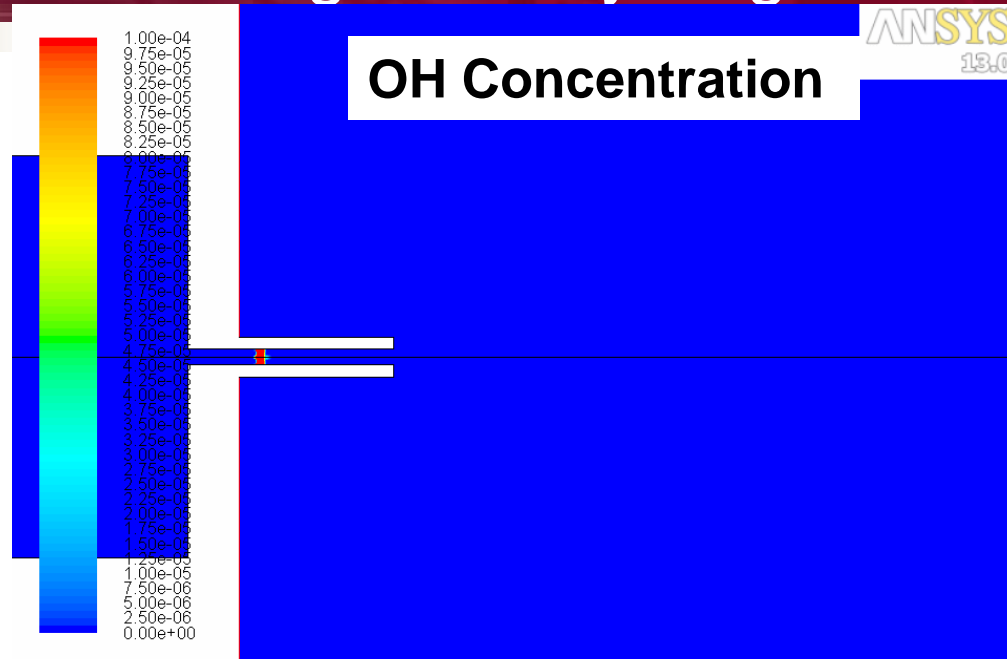


Model Results – Density Gradient

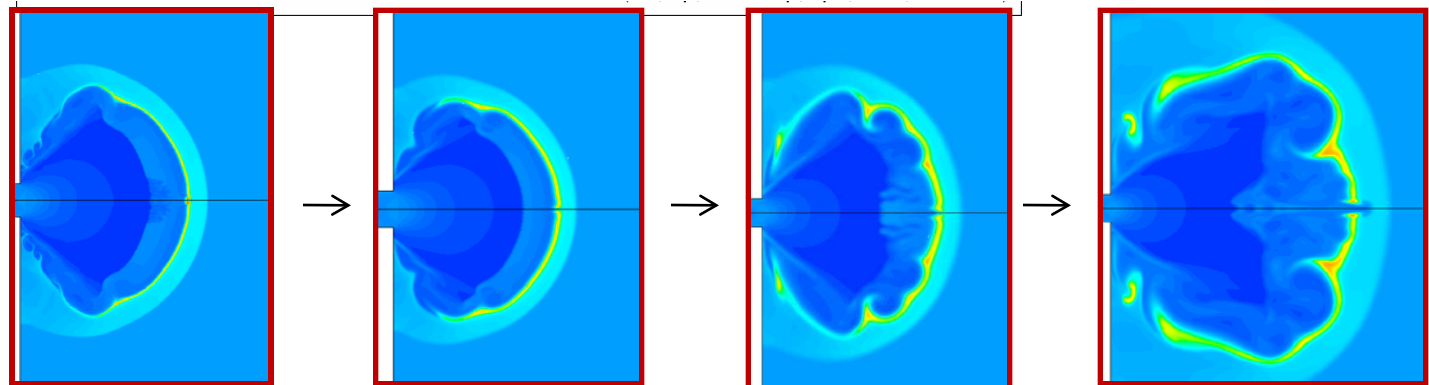


# Reacting Flow Hydrogen Model

- Simplified H<sub>2</sub> and air system to develop modeling method
- Radical concentrations/ temperature correlate with reaction
- Flame development and separation
- Consistent with published results

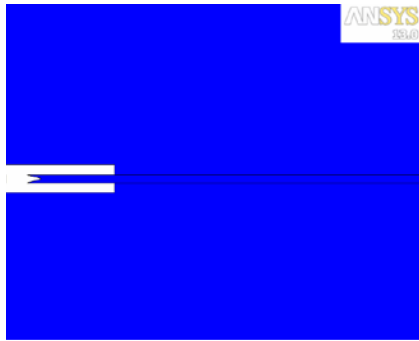


## Temperatures

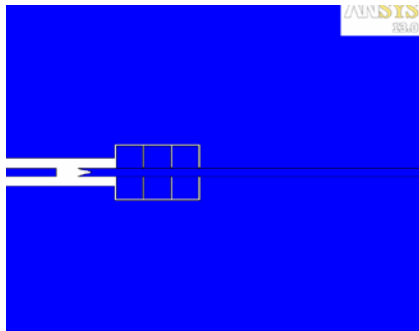


Good Comparison to results in : Numerical study of spontaneous ignition of pressurized hydrogen release into air *Int. J. Hydrogen Energy*. Xu et.al.(2010)

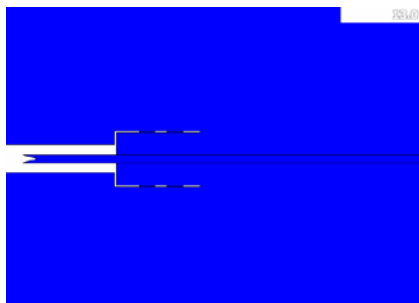
## OH Mass Fraction



BARE

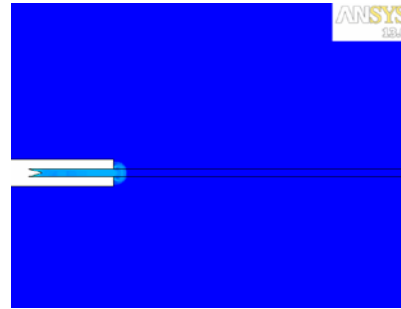


BAFFLE

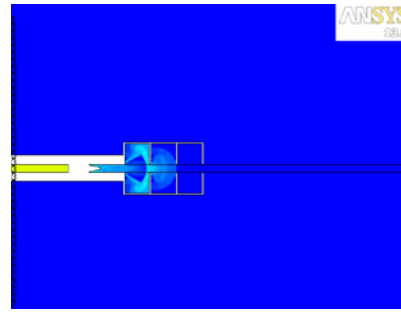


SLOT

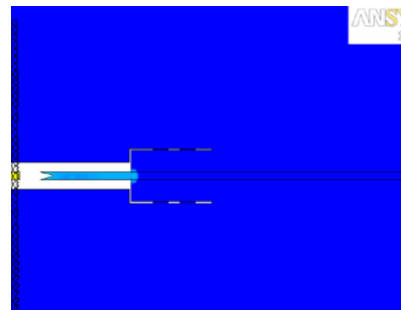
## Temperature



BARE

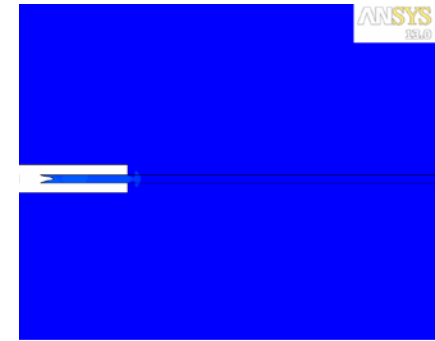


BAFFLE

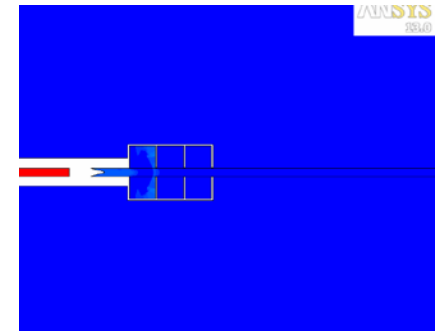


SLOT

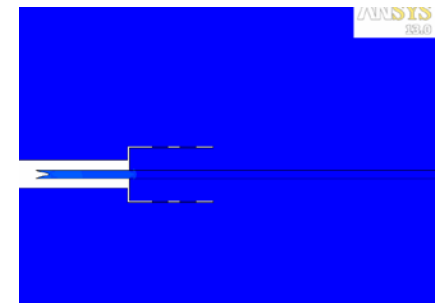
## Pressure



BARE



BAFFLE

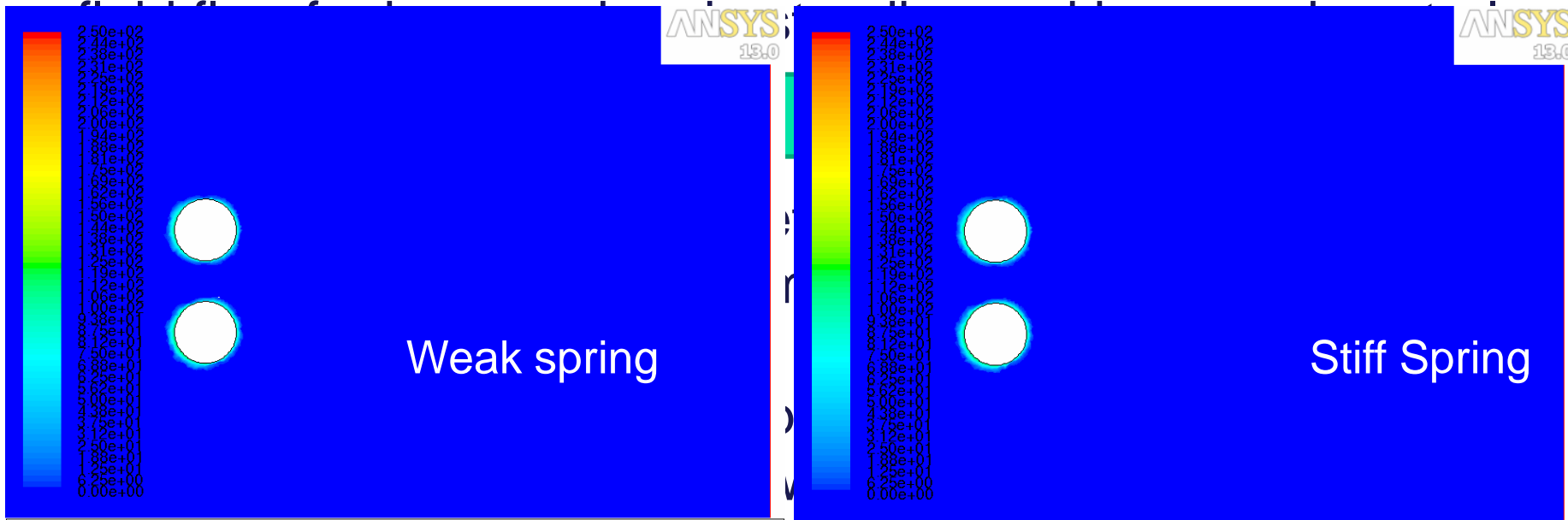


SLOT

# CFD Modeling in Small Arms

Multiple  
projectile  
motion

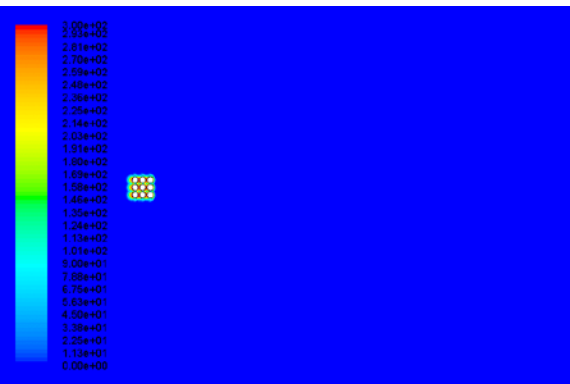
- Develop capability to simulate the motion of multiple interacting projectiles – shot gun pellet spread
  - Direct simulation of coupled particle flow and high speed



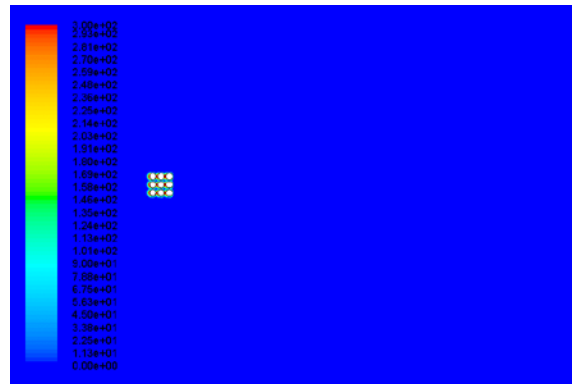
particle deformation with impact

- Application to general particle phenomenon(propellant)

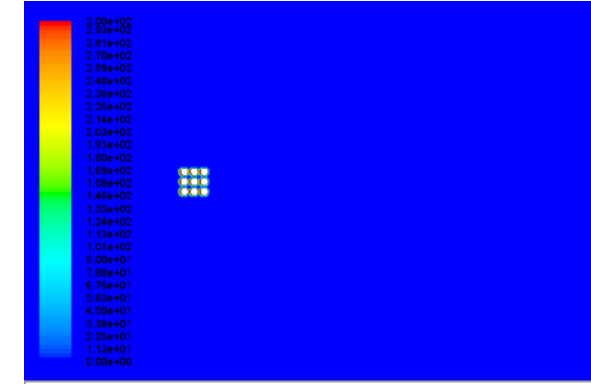
# Free Particle Motion Results – Velocity Contours



Contours of Velocity Magnitude (m/s) (Time=3.7500e-06) Jul 08, 2010  
ANSYS FLUENT 12.0 (2d, dp, pbns, dynamesh, rke, transient)

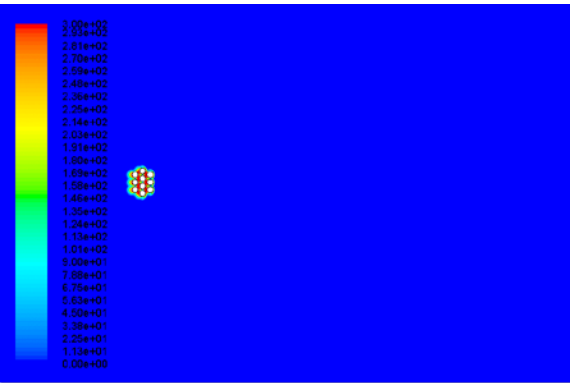


Contours of Velocity Magnitude (m/s) (Time=2.9600e-06) May 10, 2010  
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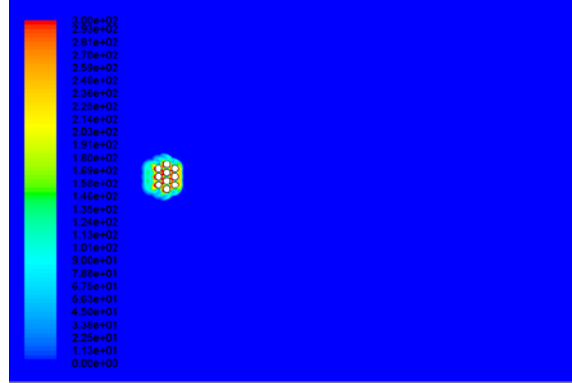


Contours of Velocity Magnitude (m/s) (Time=3.7500e-06) Jul 08, 2010  
ANSYS FLUENT 12.0 (2d, dp, pbns, dynamesh, rke, transient)

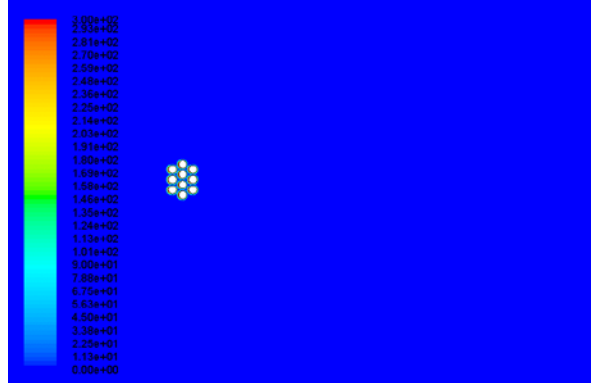
## Inline Array



Contours of Velocity Magnitude (m/s) (Time=3.7500e-06) Aug 05, 2010  
ANSYS FLUENT 12.0 (2d, dp, pbns, dynamesh, rke, transient)



Contours of Velocity Magnitude (m/s) (Time=1.8750e-05) May 24, 2010  
ANSYS FLUENT 12.0 (2d, dp, pbns, dynamesh, rke, transient)



Contours of Velocity Magnitude (m/s) (Time=2.8600e-06) Jul 27, 2010  
ANSYS FLUENT 12.1 (2d, dp, pbns, dynamesh, rke, transient)

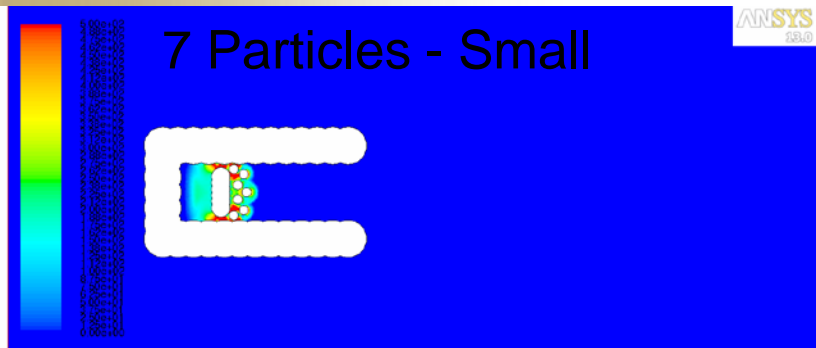
## Offset Array

$$R/R_{nom} = 1.0$$

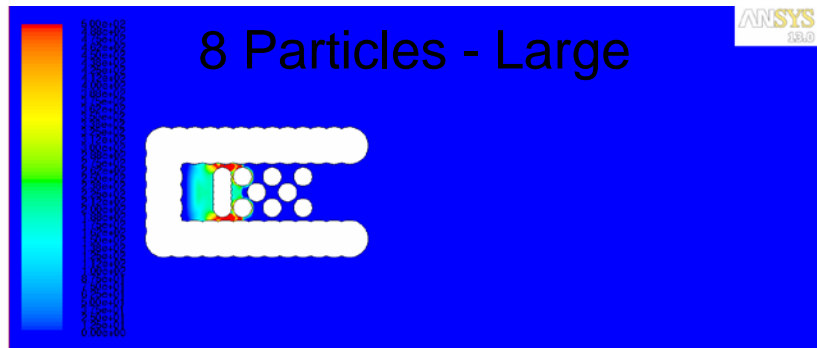
$$R/R_{nom} = 2.0$$

All for  $\rho/\rho_{nom} = 1$   $b/D = 1.25$  Instantaneous plots at 1 ms

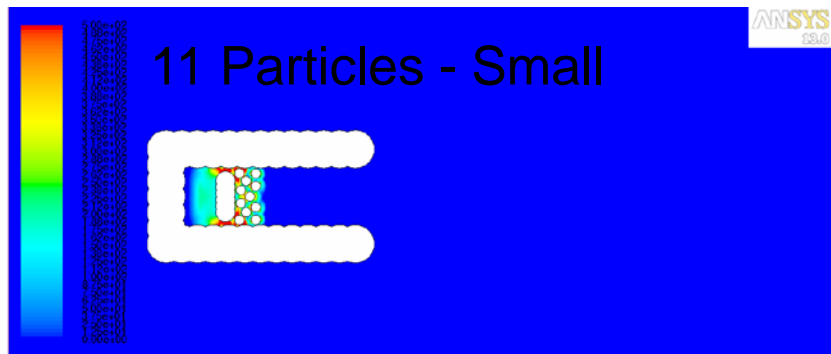
TECHNOLOGY DRIVEN. WARFIGHTER FOCUSED.



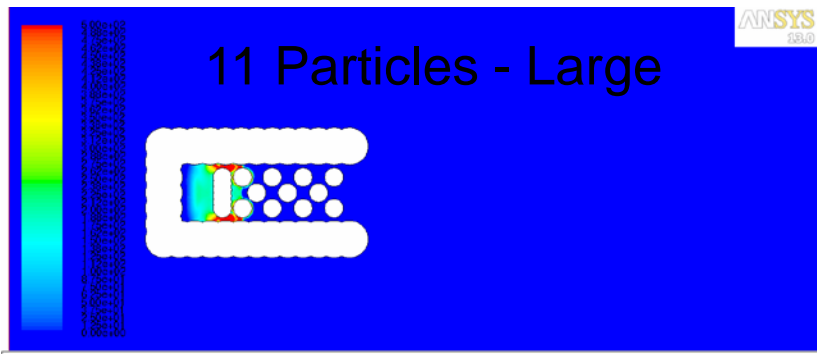
Contours of Velocity Magnitude (m/s) (Time=5.0000e-06) Jan 01, 2011  
ANSYS FLUENT 13.0 (2d, dp, pbns, dynamesh, rke, transient)



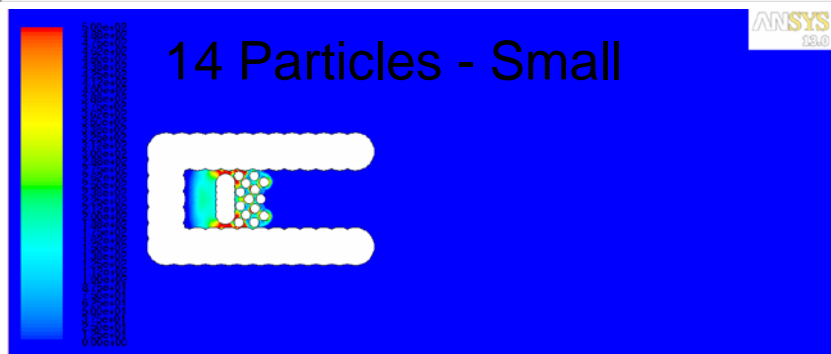
Contours of Velocity Magnitude (m/s) (Time=5.0000e-06) Dec 31, 2010  
ANSYS FLUENT 13.0 (2d, dp, pbns, dynamesh, rke, transient)



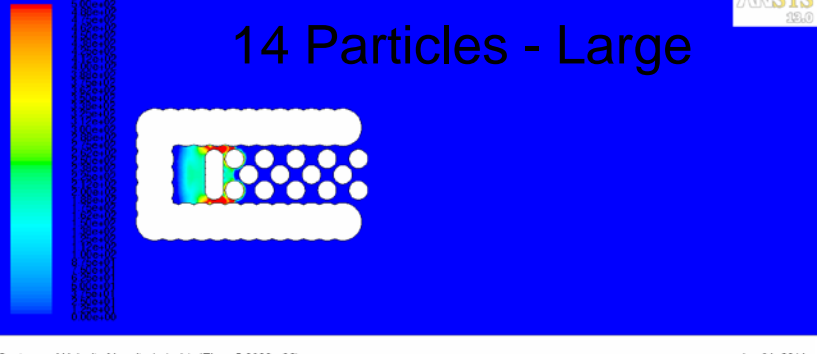
Contours of Velocity Magnitude (m/s) (Time=5.0000e-06) Jan 02, 2011  
ANSYS FLUENT 13.0 (2d, dp, pbns, dynamesh, rke, transient)



Contours of Velocity Magnitude (m/s) (Time=5.0000e-06) Jan 01, 2011  
ANSYS FLUENT 13.0 (2d, dp, pbns, dynamesh, rke, transient)



Contours of Velocity Magnitude (m/s) (Time=5.0000e-06) Dec 31, 2010  
ANSYS FLUENT 13.0 (2d, dp, pbns, dynamesh, rke, transient)

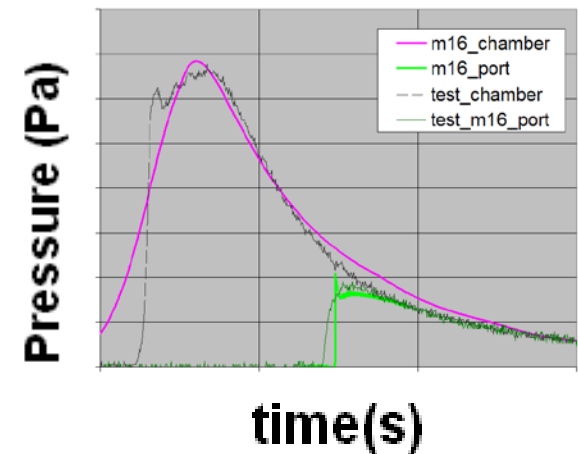
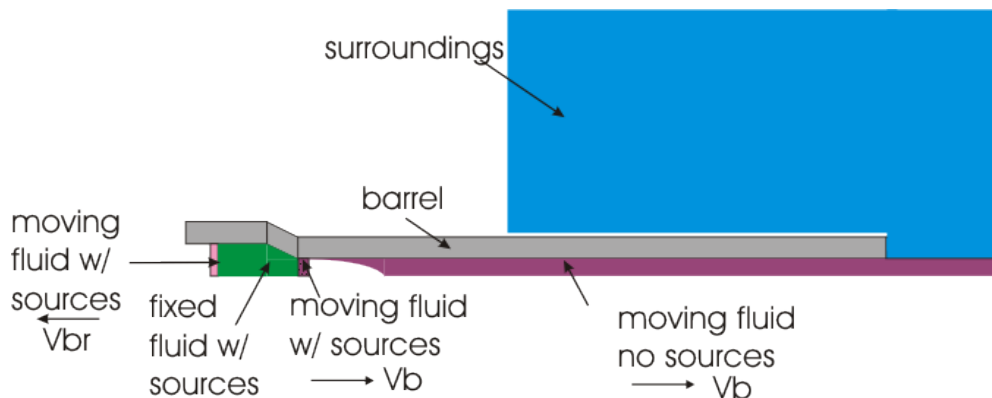


Contours of Velocity Magnitude (m/s) (Time=5.0000e-06) Jan 01, 2011  
ANSYS FLUENT 13.0 (2d, dp, pbns, dynamesh, rke, transient)

# CFD Modeling in Small Arms

Propellant  
combustion  
and motion

- Current method = “Bulk effect” of combustion model
  - Estimate propellant burn rate from average gas pressure and remaining propellant surface area
  - Apply consistent uniform energy, mass, momentum sources to entire volume of gas behind the bullet.
  - Sufficient for many analyses
  - Can not capture local pressure effects and motion of propellant grains particularly in the chamber.



System

TECHNOL

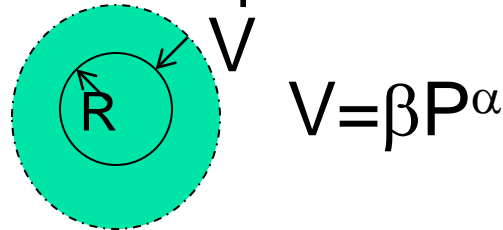
Comparison of results



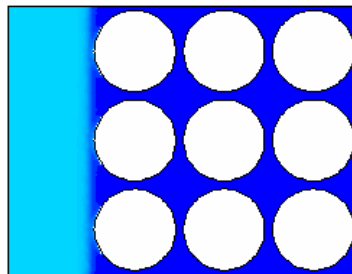
- Investigate two phase simulation (solid and gas) to model propellant combustion
  - Standard two phase methods available in commercial software not conducive to propellant burn conditions
    - Requires low particle packing density
    - Does not track particle motion/changing particle size
    - Applicable to limited solver and material properties
  - Develop alternative method using direct particle modeling method described earlier with changing particle size and consistent mass, momentum, energy sources

# Propellant Combustion

- Propellant burn simulation with moving particles
  - Interaction between particles and particles and walls
  - Changing size of particles to account for propellant burned – based on local pressure



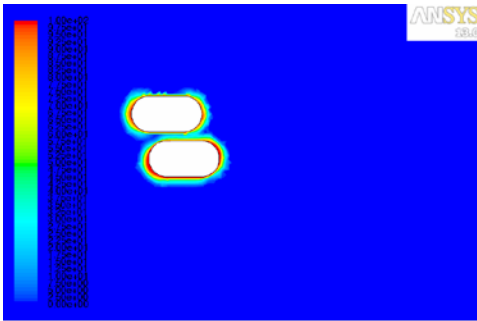
- Local mass, momentum, energy sources around each particle - based on burn rate and surface area of particle
- Moving wall



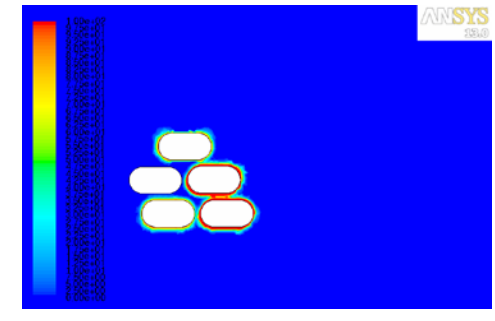
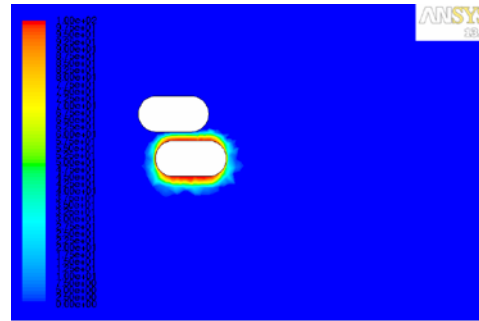
Pressure field contours

## More realistic propellant grain shape

- Modification of collision detection and collision model

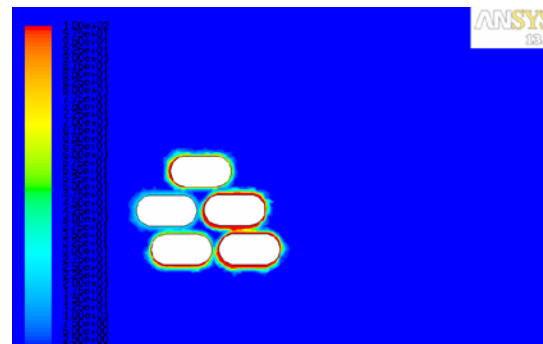


2 – particle collisions



5 – particle collisions

- Modification of method to simulate change in particle size and in method to assign the mass, momentum, and energy sources

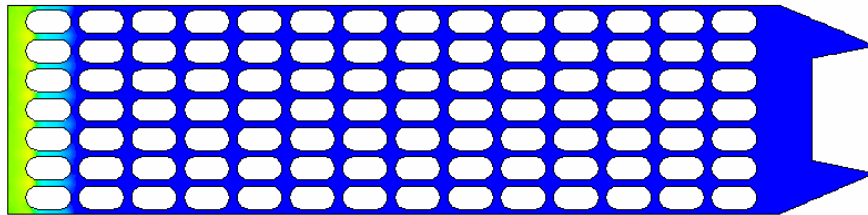


5 – particle collision with burn model

More realistic propellant grain shape in more realistic system

- Includes “primer,” moving bullet base, cartridge with propellant grains

ANSYS  
13.0



- Inclusion of chemistry in propellant burn
- Inclusion of particles/particle burn in muzzle flow
- Simulation of deforming or shape changing particles
- Inclusion of contact between general system components during weapon operation
- Coupling of fluid and stress analysis

# Conclusions

- CFD is a tool to gain further insight into the phenomenon related to the operation of weapon systems
  - Greater model complexity, better results, greater computational expense
  - High speed compressible turbulent gas flow conditions highly dependent on material property and turbulence models
  - Increased round count, lower temperature gradients, reduced differences in temperature field distributions with firing rate
  - High temperatures as fluid comes to rest on solid surfaces increases likelihood of chemical reactions nearby
  - Particle motion and fluid flow are highly coupled
  - For metal particles, particle deformations upon high speed collisions need to be modeled
  - Changing size and shape of particles influences particle motion and the flow