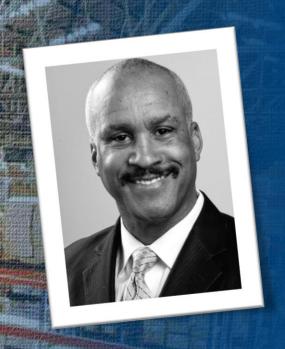


ZACH PARKER, CRE Chief Executive Officer





- 25 years DoD / Government services
- Systems Engineering, Logistics and Info Technology
- Weapons Systems, Civil Systems, Healthcare
- Achieved CMMI and ISO 9001 certifications
- Extensive Readiness experience including RM&A



Affordability Track

Agenda



- Theme / Overview
- DoD Focus
- Systems Engineering (Integration)
- Work-System Model
- Modeling and MethodsEngineering
- Underlying Environment
- Summary & Questions

Improve acquisition & performance of programs/systems including sustainment





DoD ... Better Buying Power



THE HONORABLE ASHTON B. CARTER Under Secretary of Defense for Acquisition, Technology & Logistics

Obtain Greater Efficiency and Productivity in Defense Spending

- Target Affordability and Control Cost Growth
- Incentivize Productivity & Innovation in Industry
- Promote Real Competition
- Improve Tradecraft in Services Acquisition
- Reduce Non-Productive Processes and Bureaucracy

2-3% Net Annual Growth without commensurate budget increases...

"Do More Without More"

DoD Focus





Supply Chain Improvement Initiatives

FY10 NDAA Inventory Management Plan

INTENT	Optimize inventory management through improved inventory investment, retention and disposal decisions Enterprise approach with actions, metrics and targets for improvement				
APPROACH					
FOCUS AREAS	Optimize inventory Management Decisions	Belance Readiness and Inventory Efficiency	Improve acquisition and retention decisions	Expand and leverage visibility across DoD	
Demand Forecasting	×	×	×		
TAX/Multi-Echelon Modeling		×		×	
On Order Excess	×				
Economic Retention	×	×	×		
Contingency Retention		×			
Storage & DVD		×			
bens with No Demand	*	×	×		
Disposal					

Automated Information Technology (AIT)

- Supply Chain High Risk
- Actionable, measurable, Department-wide implementation of AIT to improve supply chain capability...achieve visibility...generate efficiencies
- Establish AIT metrics to improve performance and results
- · 98% of shipments to Afghanistan and Iraq tagged
- · Leveraging actionable metrics
 - 16% to 39% productivity improvement
 - 8 days avg. reduction in CWT



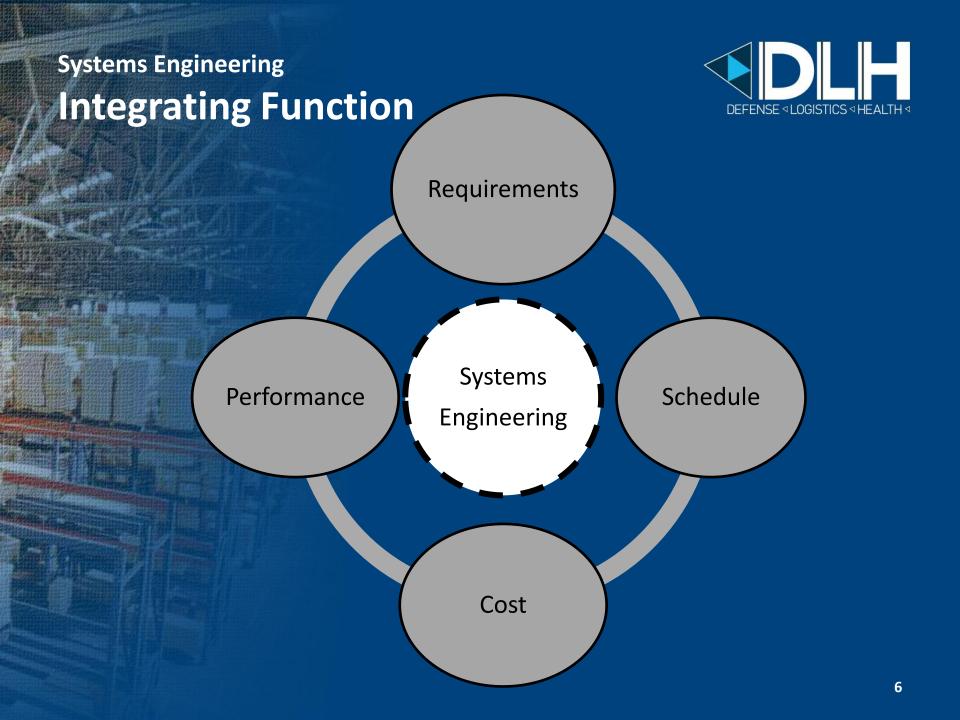
Joint Supply Chain Architecture



Total Supply Chain Management Cost

DPO Strategic Opportunities

			O Goals 909-101	
		Velocity (LRT)	Supply Chain Cost Savings	Current Benefits
Lod'	Process Improvement	10-15%	NIA	PACOM: 9-29% ¹ EUCOM: 19-39% ¹
TRANSCOML	Surface Optimization	2-8%	\$250M/yr	\$124M CENTCOM: 5-30% ¹
TRA	Air Optimization	5-10%	\$200M/yr	\$114M
3	Supply Alignment	2-5%	\$70MJyr	\$7M
DLA-Led	Strategio Network Optimization	Demonstrate same or better performance for DOD	SNO Modeling underway	-Passible effective modeling standing PSE 13 continuous village of statutostors
Tota	I Estimated Benefit	25%	\$520M/Yr	\$245M/Yr



Work-Systems Model Worker Environment Tasks Behavior / **Performance**

Modeling & Methods Engineering

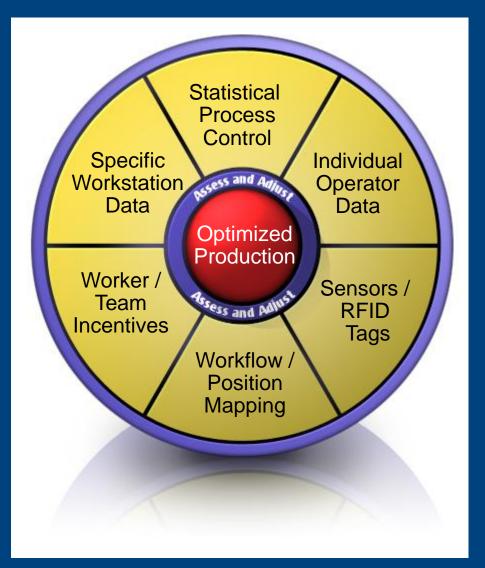


A Methodology to Assess:

- Current State (multi-variable)
- Anticipated Demand
- Desired /Probable State

Implement Data Driven Change:

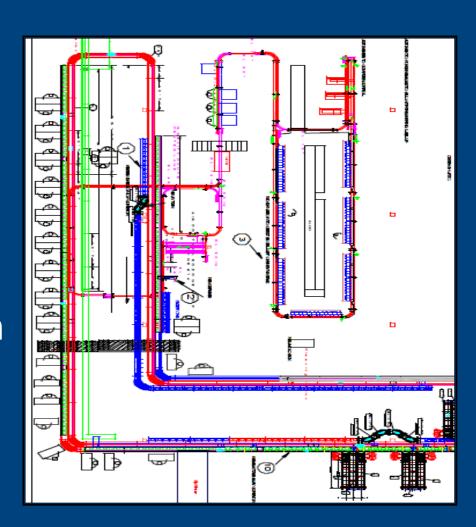
- Enhanced System Output
- Increased Productivity /Quality
- Maximize Efficiency (\$\$ / Unit)



Underlying Environment



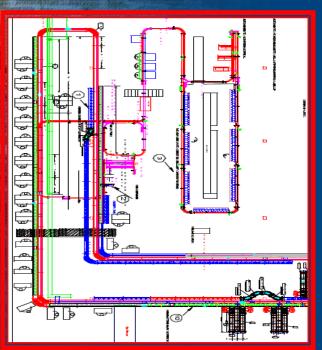
- Inputs /Outputs
- Criterion variables
- Criterion tolerance
- Environment
- Monitoring condition
- Contingencies



Underlying Environment



		<u>OPR</u>	TIME	TOTAL	AVG
9/13/2010	PACKING	Iashia Taylor	08:02:29	1796	223
9/13/2010	PACKING	Laurice Ferguson	07:15:57	1509	208
9/13/2010	PACKING	Alexis Thomas	00:18:24	63	205
9/13/2010	PACKING	Margie Brown	08:04:45	1651	204
9/13/2010	PACKING	Detrea Fleming	07:06:11	1437	202
9/13/2010	PACKING	Barbara Brown	07:24:16	1412	191
9/13/2010	PACKING	ANGELIA WHITE	06:16:04	1172	187
9/13/2010	PACKING	Shana Seabrook	06:53:52	1260	183
9/13/2010	PACKING	Louise Brown	07:03:21	1268	180
9/13/2010	PACKING	CORAZON MANINGDING	05:28:39	978	179



- Incentive Program
 - Positive / Negative
 - Individual / Team
- Discipline Program
 - Performance Factors
 - Progressive / 0 Tolerance
- Assignment & Rotation
 - Variance Analysis
- Corporate Culture

Case Study



- Scenario: Nationwide production and distribution centers facilitating 100 million transactions annually
- Legacy Pre-SPOT-m: Managed at the macrolevel
- Concerns 2007
 - Costs were upward trending
 - Leveled performance
 - Accuracy met minimum contract requirements but did not exceed expectations

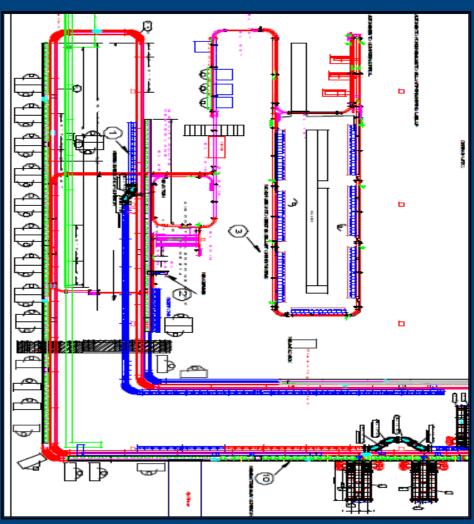
SPOT-m – Theory to Practice



- **✓** Modified workstations
- **✓ Statistical Process Control**
- ✓ Secure system
- RFID technology
- Sensors
- Line position rotation

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- ✓ Worker incentive program
 - Team performance
 - Individual performance



SPOT-m Results



- Implemented in 2008 but continuously refined
- Now: Managed at the micro-level defined and isolatable metrics in real-time
- Results:
 - 10% reduction in costs to the customer
 - Increased performance by greater than 10%
 - Improved accuracy (two-fold benefits)
- For the past three years implementation for government customers has contributed to recognition by J.D. Power and Associates for end-customer satisfaction.

Summary/Questions



- Features
 - Applicable to any program/project/process
- Benefits
 - Improved performance
 - Accuracy
 - Customer satisfaction
- ROI

Contact Information



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