



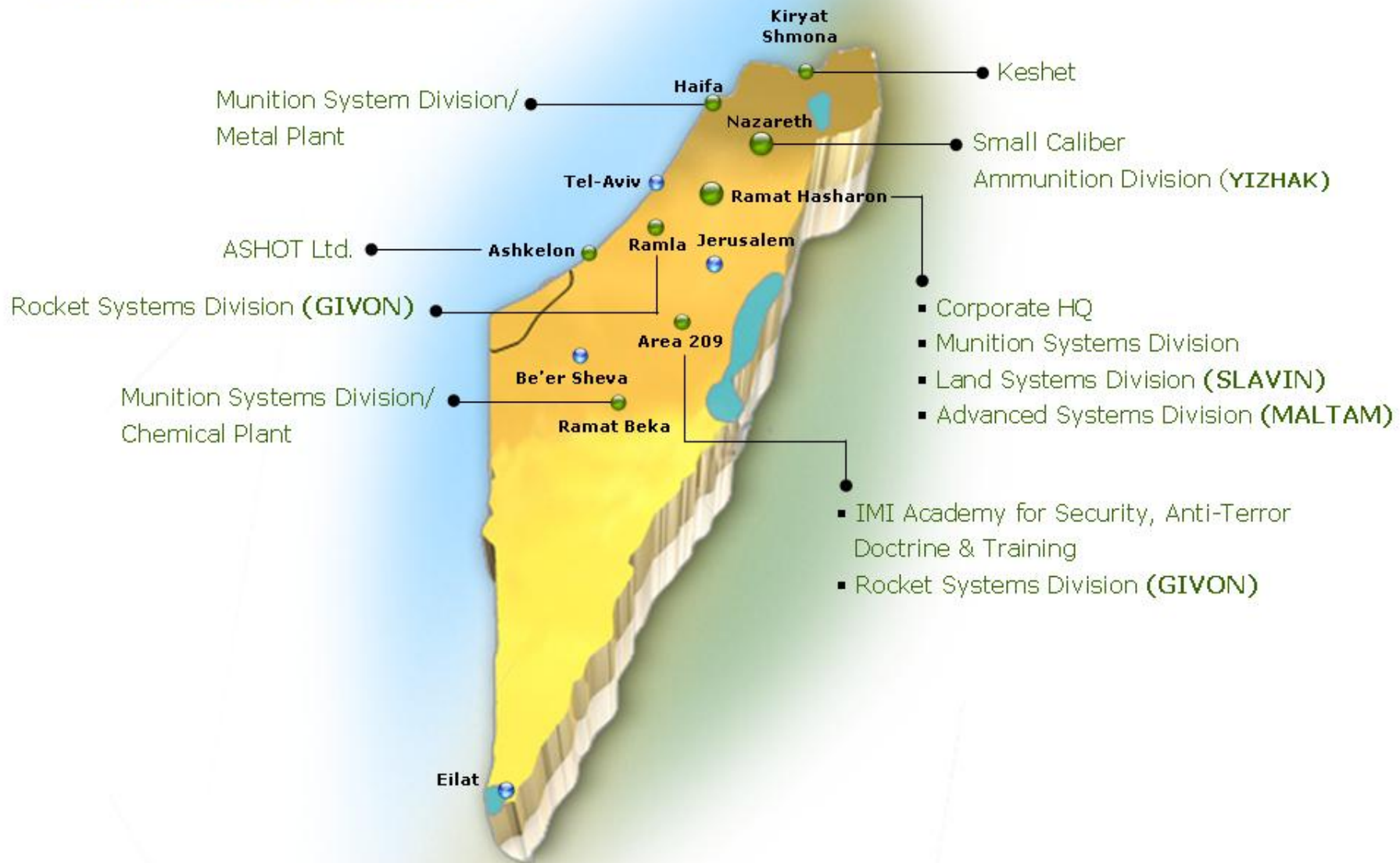
The Impact of Performance

120 mm IM HE-MP-T - M339 Multi-Purpose Tank Cartridge

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IMI Locations



Munition Systems Division

- Tank & Artillery Ammunition
- Infantry and Medium Cal. Ammo
- Air-to-Ground Munitions
- Smart Munitions
- Warheads
- Ammunition Handling - Storage Management, Reutilization, Demilitarization & Disposal



Outline of the presentation :

- ❑ **Introduction & Background.**
- ❑ **Goals & Mission**
- ❑ **Insensitive Substances**
- ❑ **IM tests.**
- ❑ **Summary.**

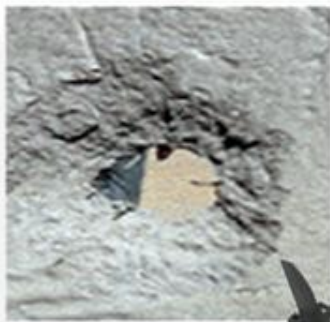


The goals of the development program :

- ❑ Develop a Multi-Purpose Tank Cartridge
 - ❑ Can be fired with 120mm smooth bore guns L44/L55
 - ❑ Developed and qualified according NATO STANAG 4385 and IDF requirements
 - ❑ Complies with:
 - ❑ STANAG 4493
 - ❑ STANAG 4369 & AOP 22
 - ❑ STANAG 4157
 - ❑ MIL-STD-810, ITOP and others
- ❑ IM – MIL – STD – 2105 / STANAG 4439
 - ❑ HE (CLX663) – Qualified by the IDF
 - ❑ LOVA propellant (optionally) – Qualified by the IDF



HE-MP-T 120 - A Multi-Purpose Round



Concrete Wall



Earth & Timber Bunkers



Light Armour



Wall Breaching &



Infantry & AT Squads



The IM goals concept

Energetic materials:

- Explosive classified as 1.5 UN
- Propellant less sensitive as LOVA nitramine .

Ammunition:

- Design to IM.
- Mitigation (if necessary).
- Packaging.
- Pass major tests according 2105/4439.

HE-MP-T 120 - A Multi-Purpose Round

Insensitive energetic compounds

Electronic

Device (setting coil)

Warhead / CLX 663

Combustible
Cartridge Case

Electric Primer

Propellant (M26/LOVA)

Stub Case



» **Projectile**

**Propelling
System**

Cartridge length	984 mm
Cartridge weight	27 Kg
Projectile weight	17 Kg
HE weight (IM-CLX663)	2.3/2.5 Kg
Muzzle velocity	900 m/sec
Chamber pressure	3,300 bar
Accuracy (SD)	0.3 mil

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CLP 15/26 Nitramine propellant

IMI 120 mm IM HE-MP-T- M339

IM Testing Protocol

- Explosive Qualification
- Propellant testing and qualification
- SCO test
- FCO (Liquid Fire Test).
- FI (Packaged as well)
- BI (Packaged as well)
- Shape charge attack test
- Sympathetic Reaction

CLX 663 - A NEW INSENSITIVE HIGH EXPLOSIVE (IHE)

- ❑ QUALIFIED by the IDF
- ❑ ENERGY NEAR PBXN 109
- ❑ IMPROVED CASTING
- ❑ RESISTANCE TO THERMAL TREATS
- ❑ WITHSTANDS FCO SCO TESTS.

Qualified as 1.5 UN

IM TESTING

Method: TB 700-2 Chapter 5-8

SCO -	PASS TEST
FCO -	PASS TEST
BI -	PASS TEST
FI -	PASS TEST
LSGT -	PASS TEST
GAP/CAP TEST	PASS TESTS





IMI LOVA PROPELLANT

To maximize the Force

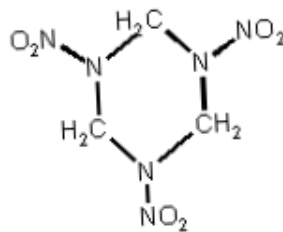
$$F = R \frac{T_v}{MW} \text{ (j/gr)}$$

High Energetic materials

+

Novel Energetic Plasticizer
High Nitrogen Content

Nitramine (RS-RDX)



No Nitroglycerine

IMI LOVA PROPELLANT

Thermo-chemical computations

Formulation	Force [j/g]	T [K]	Mw [g/mol]
Form. 1	1169	3517	25.0
Form. 2	1218	3442	23.5
CLP-26	1204	3259	22.5
M-26	1076	3125	24.1

$$F = R \frac{T_v}{MW}$$



High force – high performance

IMI LOVA PROPELLANT

IMI has introduced novel high energetic propellants for new 120 mm KE/MP round – CLP 15 / CLP 26 .

- ❑ **Improved Ballistic performances**
 - ❑ Higher muzzle velocity
 - ❑ Low flame temperature (<3500 K)
 - ❑ High Impetus (>1200 j/g)

- ❑ **Stability Shelf life**
 - ❑ Low weight loss during aging
 - ❑ Low stabilizer degradation
 - ❑ Extended shelf life

- ❑ **Enhanced safety properties**
 - ❑ Low vulnerability in IM test
 - ❑ Nitroglycerin free



IM Tests according STANAG 4439

Insensitive signature



SCO Test according stanag 4382



Slow Cook-off STANAG 4382

**Results : Pass test
Reaction level IV -V**



Liquid Fuel Fire (Fast Cook-off) STANAG 4240.

No explosion occurred – parts of the round found at 20 meters.



**Results : Pass test
Reaction level IV-V**

Fragment Impact acc. STANAG 4496



Fragment Impact According STANAG 4496
Requirement: No explosion or detonation.

Response: type V reaction



Fragment Impact acc. STANAG 4496 (packaged)



**Results : Pass test
Reaction level V**

Bullet Impact - STANAG 4241



**Results : Pass test
Reaction level V**

Bullet Impact - with Package STANAG 4241



**Results : Pass test
Reaction level V**

Shaped Charge Jet Impact Test STANAG 4526.



Hollow charge : M-85
T- ambient 21 C
Charge Acceptor : M 339

Pressure Gauges



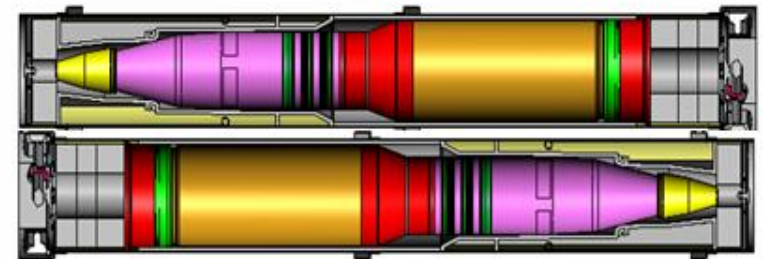
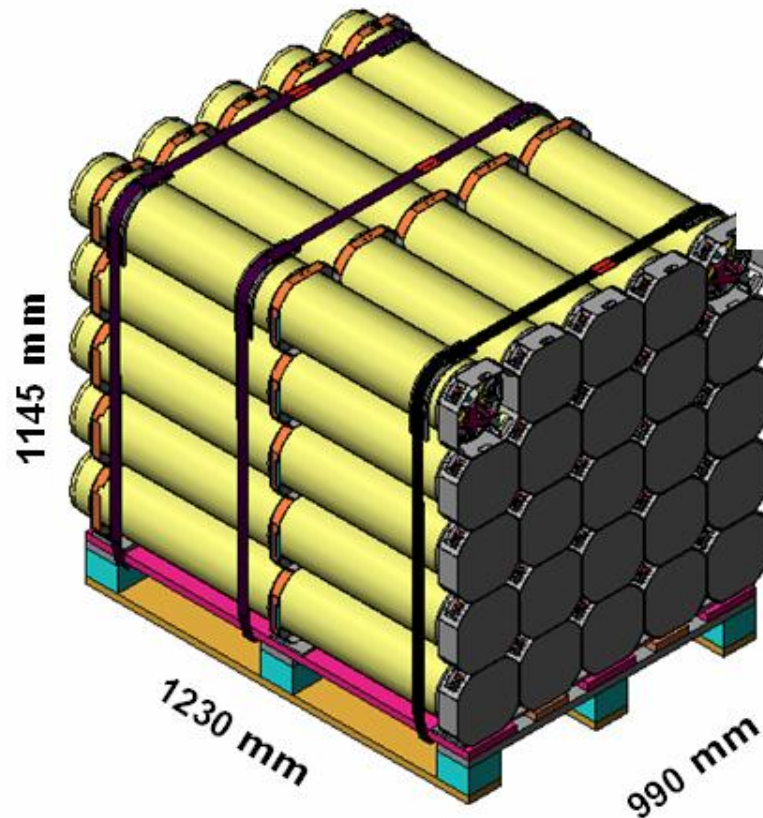
Shaped Charge Jet Impact Test STANAG 4526.



Results : Failed ! Reaction level I-II

Sympathetic Reaction test STANAG 4396.

HE-MP-T 120 – Packaging & Logistical Configuration



Weight	- 36 kg
Overall dimensions	- 1230 X 196 X 196 mm

Shipping and storage	
UN Serial number	0321
Hazard Classification	1.2E

Total weight = 950 kg

Sympathetic Reaction test STANAG 4396 (Preliminary)







Donor

Acceptor








**Results : Pass test Reaction
level IV**

Summary of IM Reaction Levels (with CLX663)

IM Stimulus	Reaction Level	Results
Fast Heating (Fast Cook-Off)	IV-V	
Slow Heating (Slow Cook-Off)	IV-V	
Bullet Impact	V	X3 In Fuze 
With Package	V	X3 In Primer 

Summary of IM Reaction Levels (with CLX663)

IM Stimulus	Reaction Level	Results
Fragment Impact With Package	V V	By Targeting the Fuze & Primer  
Sympathetic Reaction Preliminary. (Test will be repeated)	(IV)	One donor & One acceptor 
Shaped Charge Jet Impact <u>without barrier</u>	I-II	 

IMI 120 mm IM HE-MP-T - Summary

- IMI has introduced its new 120 mm HE-MP-T tank round. The round is consisted from an insensitive explosive substance and as well a LOVA propellant as an option.
- The round passes major IM tests and failed to pass the shape charge test attack.
- The ammunition meets all ballistics and lethally requirements with high tank crew survivability.
- Further work will be done to improve reaction level for some of the tests .
- A derivative of this type ammunition will be operational for the IDF at Q4 2012.

