

2014 Joint Armaments Forum, Exhibition & Technology Demonstration for Small Arms; Guns, Ammunition, Rockets & Missile Systems

May 12-15, 2014 Phoenix, AZ

"Balancing Armament Innovation and Readiness Improvements within Budget Constraints"

GENERAL DYNAMICS

Ordnance and Tactical Systems Approved for Public Release PAO 215-14

LW30mm SMP®855 Propellant Development

Government and industry working together to balance armament innovation and readiness improvements within budget constraints.



Government



Industry

GENERAL DYNAMICS Ordnance and Tactical Systems





PIE-T M788 M789 TP-TP HEDP Spotter

Approved for Public Release PAO 215-14

LW30mm Ammunition: Background

The US Army's Apache helicopter has experienced M789 HEDP ammunition issues in the field that require Government and industry attention:

Issue:

- Long term ammunition exposure to high temperature storage can result in a propellant chemical breakdown resulting in higher pressures that damage the Apache's LW30mm M230 weapon
- 2. Projectile muzzle velocities at temperature extremes do not match the weapon fire control which result in missed targets





PIE-T M788 M789 TP-TP HEDP Spotter

> GENERAL DYNAMICS Ordnance and Tactical Systems

Approved for Public Release PAO 215-14

LW30mm Propellant Solution

PMMAS, ARDEC, GD-OTS, and St. Marks Powder® have worked together to develop, test, load M788 and M789 qualification lots, and conduct qualification testing to resolve the performance issues.

Solution:

SMP®855 Ball Powder® Propellant from St. Marks Powder® was developed using stabilizing chemicals to endure robust high temperature storage and

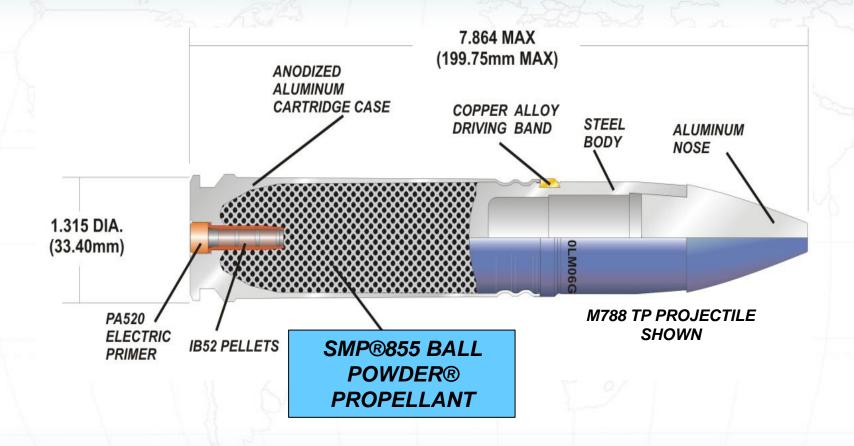
- Produce normal operating pressures after exposure to long term high temperature storage
- Yield muzzle velocities that match the weapon fire control across temperature extremes



GENERAL DYNAMICS Ordnance and Tactical Systems

Approved for Public Release PAO 215-14

LW30mm Apache Ammunition Description



Approved for Public Release PAO 215-14

GENERAL DYNAMICS

Issue 1: Severe High Pressure Results after Long Term High Temperature Storage



Damaged Apache LW30mm M230 Weapon

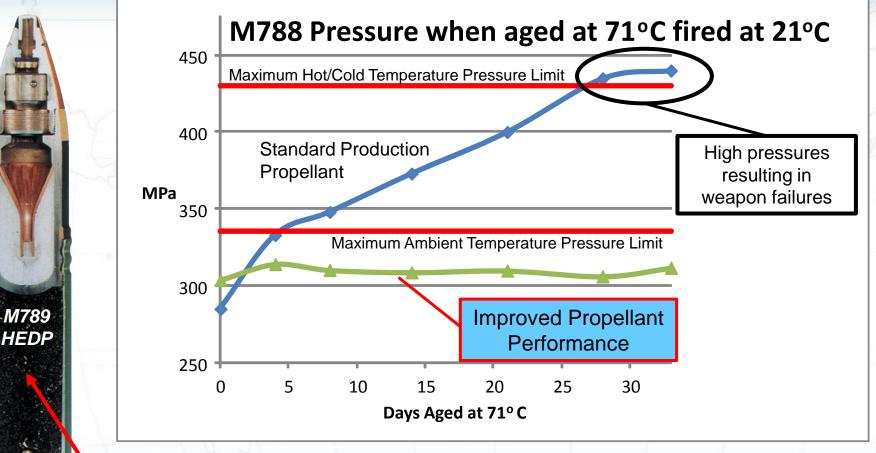






Approved for Public Release PAO 215-14

Issue 1: Long Term High Temperature Stability Solution

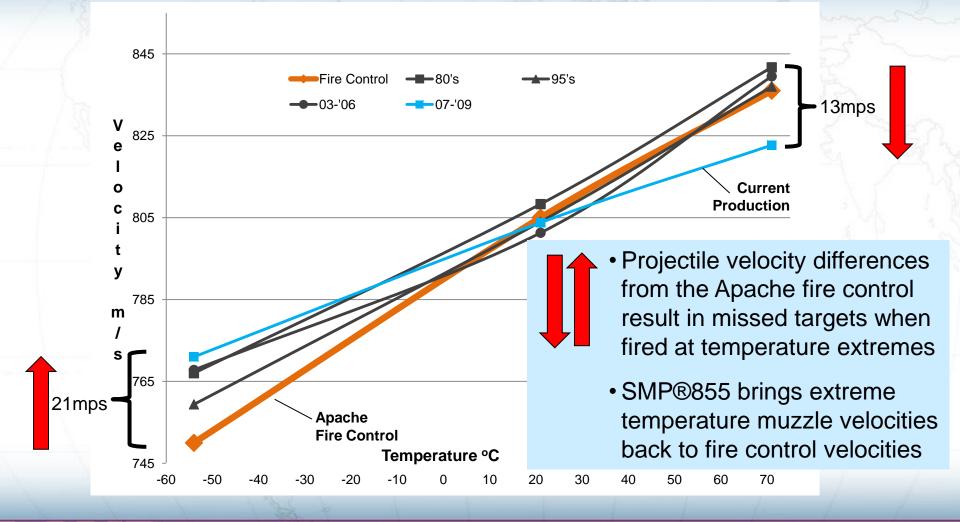


Propellant

Approved for Public Release PAO 215-14

GENERAL DYNAMICS

Problem 2: Apache Fire Control Muzzle Velocity Profile



Approved for Public Release PAO 215-14

LW30mm Propellant Improvement Schedule

Task Description	Schedule
SMP®855 Qualification lot built	Complete
Build M788 TP and M789 HEDP qualification lots	Complete
US Army qualification tests	Q2 2014
M788 and M789 ECP approved	Q4 2014
Revised M788 and M789 performance specification	2015



Government and industry working together to incorporate SMP®855 into the LW30mm ammunition TDPs

Approved for Public Release PAO 215-14 GENERAL DYNAMICS

LW30mm Propellant Qualification Matrix

Test Description	Test Rounds		Status	3
	M788	M789		
40-Foot Drop Test	440	440	Q2 2014 completion	
Sympathetic Reaction Test 1	440	440	Q2 2014 completion	
Sympathetic Reaction Test 2	440	440	Q2 2014 completion	
Liquid Fuel External Fire	440	440	Q2 2014 completion	
Transportation Vibration at Temperature	95	-	Passed	
Temperature- Humidity	105	-	Passed	
Extreme Temperature Storage	40	-	Passed	
Temperature Shock	95	-	Passed	
Pressure, Velocity, and Action Time*	150	-	Passed	
Temperature, Humidity, and Altitude	30	-	Passed	
Aircraft Vibration	90	-	Passed	
Toxic Fumes	20	-	Passed	
Test Spares	220	-		
Thermal Characterization	Components	-	Passed	
High Temperature Stability	Propellant	-	Passed	
* All testing except PVAT conducted by the USG	2605	1760	Totals	

Approved for Public Release PAO 215-14

GENERAL DYNAMICS

Summary

- PMMAS, ARDEC, GD-OTS, and St. Marks Powder® have successfully worked together to bring SMP®855 propellant through qualification
- Solution addresses ammunition issues reported from the field:
 - Ammunition propellant capable of handling long term high temperature storage
 - Ammunition propellant that complies with the Apache fire control extreme temperature muzzle velocities

"Innovation and Readiness Improvement within Budget Constraints"



GENERAL DYNAMICS Ordnance and Tactical Systems

Approved for Public Release PAO 215-14

Points of Contact

GENERAL DYNAMICS Ordnance and Tactical Systems

Medium Caliber Ammunition and Weapons Systems Marion, IL Operations 6658 Route 148 South Marion, IL 62959 www.gd-ots.com

Matt Solverson Director of Marketing and Business Development 618-993-9306 Matthew.Solverson@gd-ots.com

Paul Reynolds R&D Sr. Associate Engineer 618-993-9331 Paul.Reynolds@gd-ots.com

> Approved for Public Release PAO 215-14