SCRM--Supply Chain Risk Management:

"Fundamentals & Taxonomies"

Gregory L. Schlegel CPIM, CSP, Jonah

Founder, The Supply Chain Risk Management Consortium Executive in Residence, Adjunct Professor, Supply Chain Risk Management, Lehigh Graduate Program

Adjunct Professor, ERM, Villanova Graduate Program

grs209@lehigh.edu

http://lehigh.bizvision.com/page/scm

973-615-2050 September 17, 2014



SUPPLY CHAIN RISK MANAGEMEN'I



Demand-Driven Predictive Manufacturing

SCRM Taxonomies Agenda....

- Our View of Supply Chain Risk Management
- What is a Taxonomy
- The Devastating Impacts of Supply Chain Disruptions
- New SCRM Frameworks
- Emerging Plans, Maturity Rates and Adoption

SCRM--Supply Chain Risk Management: "Our View of SCRM"



Gregory L. Schlegel CPIM, CSP, Jonah



SUP



CONSORTIUM™

NRISI

ANAGEMEN'T

World Economic Forum's View of Risk



SUPPLY CHAIN RISK MANAGEMENT

Supply Chain Risk Management....

 Supply Chain Risk Management (SCRM)...."It is the implementation of strategies to manage every day and exceptional risks along the supply chain through continuous risk assessment with the objective of reducing vulnerability and ensuring continuity. One way to view SCRM is to think of it as the intersection of supply chain management and risk management."----Dr Robert Trent & Gregory L. Schlegel, Lehigh University





21st Century Supply Chain Risk Model.....

Identify, Assess, Mitigate & Manage Risk



Competitive Advantage

As your Supply Chain Maturity Grows-----



Emerging Elements of SCRM.... What we are teaching at Lehigh, Villanova & APICS

- 1. Risk Assessment & Tools
- 2. Uncertainty, Complexity & Risk
- 3. Risk Mitigation Strategies & Tactics
- 4. Fraud, Theft & Counterfeiting
- 5. Business Continuity Planning
- 6. Risk Mitigation Tools & Techniques
- 7. Organization Development & KRI's
- 8. Governance, Risk & Compliance
- 9. ERM, Enterprise Risk Management
- 10. 21st Century Supply Chain Maturity Model



APICS' New SCRM CERTIFICATE



The Four Spheres of Supply Chain Risk



SUPPLY CHAIN RISK MANAGEMENT

Series on Resource Management

Supply Chain Risk Management

An Emerging Discipline

Gregory L. Schlegel Robert J. Trent



SUPPLY CHAIN RISK MANAGEMENT

SCRM--Supply Chain Risk Management: "What is a Taxonomy"



Gregory L. Schlegel CPIM, CSP, Jonah



SUPI



CONSORTIUM™

NES

ANAGEMENT

RISK TAXONOMY: A Definition...

- Taxonomy is the practice and science of naming, classifying and defining relationships between resources, risks, goals and business processes in the enterprise.
- Without a risk taxonomy you can't compare different types of risks across the enterprise.
 Without it there's no common set of standards or way to manage relationships between different data types.
- Without a taxonomy, every department and level would potentially speak a different language!

Risk Management Terms

- Risk Identification, management and mitigation of adverse events that could potentially impact a decision or organization
- Risk acceptance A decision to continue with a course of action even though risk is present
- Risk analysis A review of the uncertainty associated with the research, development, and production of a product, service, or project
- Risk appetite The degree to which a company chooses to engage in activities that increasingly involve it in the possibility of an adverse outcome

Risk Management Terms (cont'd)

- Compliance Meeting the required or mandated regulations, whether they be governmental, industryspecific or internally imposed
- Decisions under risk Decision problems in which the analyst elects to consider several possible futures, the probabilities of which can be estimated
- Governance The frameworks and tools, such as policies, procedures, controls, and decision-making hierarchy, employed to manage the business
- Resilience The ability of a company to recover from disruptions of any type

Risk Management Terms (cont.)

- Risk aversion The degree to which a company will not engage in activities that increasingly involve the possibility of an adverse outcome
- Risk avoidance Changing a plan to eliminate a risk or to protect plan objectives from its impact
- Risk register A report that contains all identified risks and associated details
- Risk response plan Defines known risks including description, cause, likelihood, costs, and proposed responses. It also identifies current status on each risk

Risk Management Terms (cont.)

- Supply chain risk Decisions and activities that have outcomes that could negatively affect information or goods within a supply chain
- Vulnerability The potential impact on a company presented by the combination of the likelihood of a disruptive event and its potential severity

SCRM--Supply Chain Risk Management: "The Devastating Impacts of SC Disruptions"



Gregory L. Schlegel CPIM, CSP, Jonah





CONSORTIUM™

Where Are the Risks?



Deloitte 2012

SUPPLY CHAIN RISK MANAGEMENT

Why are These Risks Occurring?

Low cost country sourcing	Risks due to long lead times, exposure to political, security, regulatory and currency.
Outsourcing	Risks due to limits to supply chain visibility and coordination.
Lean and just-in- time	Risks due to stock outs, and disruptions due to supply and delivery glitches.
Supply base rationalization	Risks due to narrowing of the supplier base to a single supplier.
"Siloed" business processes	Risks due to internal conflicts, cross-purpose objectives and lack of communication.

SUPPLY CHAIN RISK MANAGEMENT

Tale of Global Disruptions



Reference: The Smart Cube

SUPPLY CHAIN RISK MANAGEMENT

WHY we feel SCRM is Important.....

- Based on a sample of 885 disruptions announced by publicly traded firms, companies on average experience...
 - A 107 percent drop in their Operating Income
 - A 114 percent drop in Return on Sales
 - A 93 percent drop in Return on Assets
 - **6.92 percent lower Sales Growth**
 - **10.66 percent growth in Cost and 13.88 percent growth in Inventories**
- Another study of 1,000 companies' supply chain glitches determined their subsequent impacts to be about 10 percent reduction in shareholder value!
- Deloitte 2012 Disruption Study.....
 - Over 200 current & emergent risks impacting supply chains
 - 85% of global supply chains have experienced at least one disruption in last 12 months

Hendrick & Singhai– "The Effect of Supply Chain Disruptions on Long-Term Volatility" ChainLink Research– "Shareholder Value, Profitability and Share Price"

Deloitte Consulting LLP-"Visualizing Risk", Logistics Magazine, 2012"

SUPPLY CHAIN RISK MANAGEMENT

SCRM--Supply Chain Risk Management: "New SCRM Frameworks"



Gregory L. Schlegel CPIM, CSP, Jonah



SUP



CONSORTIUM™

ANAGEMENT

Basic Concept of Risk Management



SUPPLY CHAIN RISK MANAGEMENT



Source: Operations and Process Management, Slack et al., 2nd ed., 2009; reprinted by permission of Pearson Education

SUPPLY CHAIN RISK MANAGEMENT

Enterprise Risk Management (ERM)..... Aberdeen Group

- "A process for effective identification, assessment, and management of all significant risks to an entity.
- This includes not only the traditional areas of financial and hazard risk, but also larger operational and strategic risk. ERM refers to the people, tools, systems and structures that are part of a broader framework of Governance, Risk and Compliance. (GRC)"

Basic ERM Model



Define the business environment regarding how risk is viewed, risk appetite, and philosophy

Insert risk management into the business strategic process so that risk objectives are consistent with risk appetite and business mission

Identify internal and external events that could disrupt the business

Detail the probability of risk occurrence and the level of organizational impact

Development of a portfolio of responses to meet type and severity of risk

Detail how event and response information is captured, communicated, and monitored

Define how progress of risk response and time to recovery are measured

ERM: What Types of Risk?

- Hazard risk
 - liability torts, property damage, natural disasters
- Financial risk
 - pricing risk, asset risk, currency risk, liquidity risk
- Operational risk
 - customer satisfaction, product failure, integrity and reputational risk
- Strategic risk
 - competition, social trends, and capital availability

SCRM--Supply Chain Risk Management: "Emerging Plans, Maturity Rates & Adoption"



Gregory L. Schlegel CPIM, CSP, Jonah





CONSORTIUM™

What are the Plans to Manage Risk



SUPPLY CHAIN RISK MANAGEMENT

CONSORTIUM"

SCRM Spheres/Pillars Maturity



SUPPLY CHAIN RISK MANAGEMENT

SCRM Adoption Curve



Figure 2.4 SCRM Adoption Curve

SUPPLY CHAIN RISK MANAGEMENT

The SCRM "Holy Grail"



- 1) Reduce time & duration of the event
- 2) Reduce severity & slope of the event
- 3) Accelerate the T-t-R, Time to Recovery

SUPPLY CHAIN RISK MANAGEMENT

SCRM--Supply Chain Risk Management:

"Fundamentals & Taxonomies"

Gregory L. Schlegel CPIM, CSP, Jonah

Founder, The Supply Chain Risk Management Consortium Executive in Residence, Adjunct Professor, Supply Chain Risk Management, Lehigh Graduate Program

Adjunct Professor, ERM, Villanova Graduate Program

grs209@lehigh.edu

http://lehigh.bizvision.com/page/scm

973-615-2050 September 17, 2014



SUPPLY CHAIN RISK MANAGEMEN'I



Demand-Driven Predictive Manufacturing