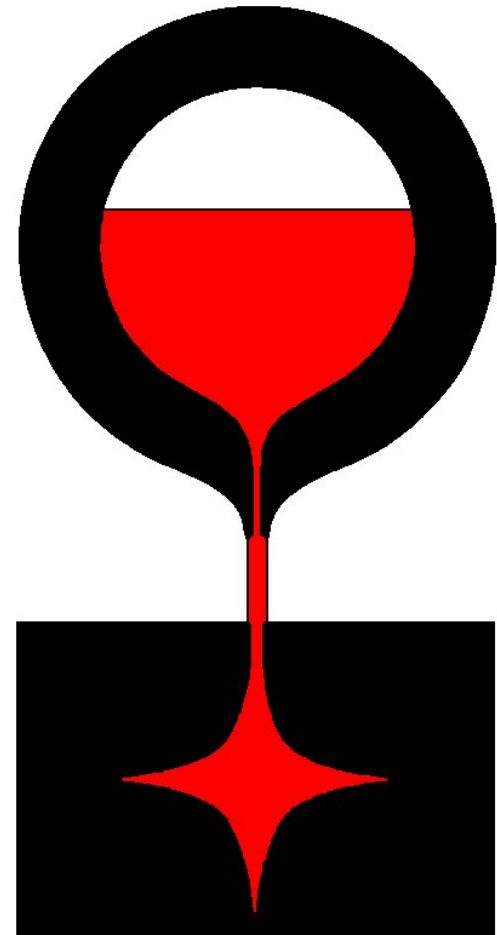


# Supply Chain Risk Solutions

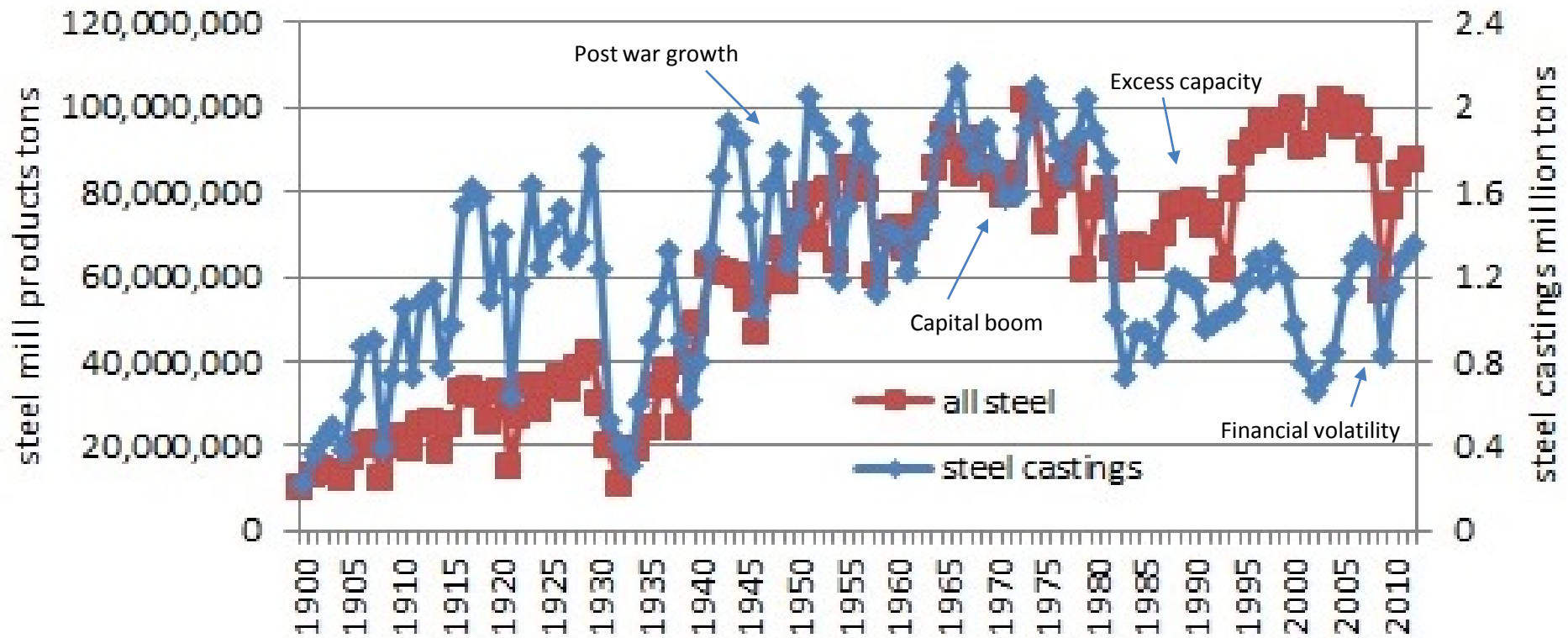
Raymond Monroe

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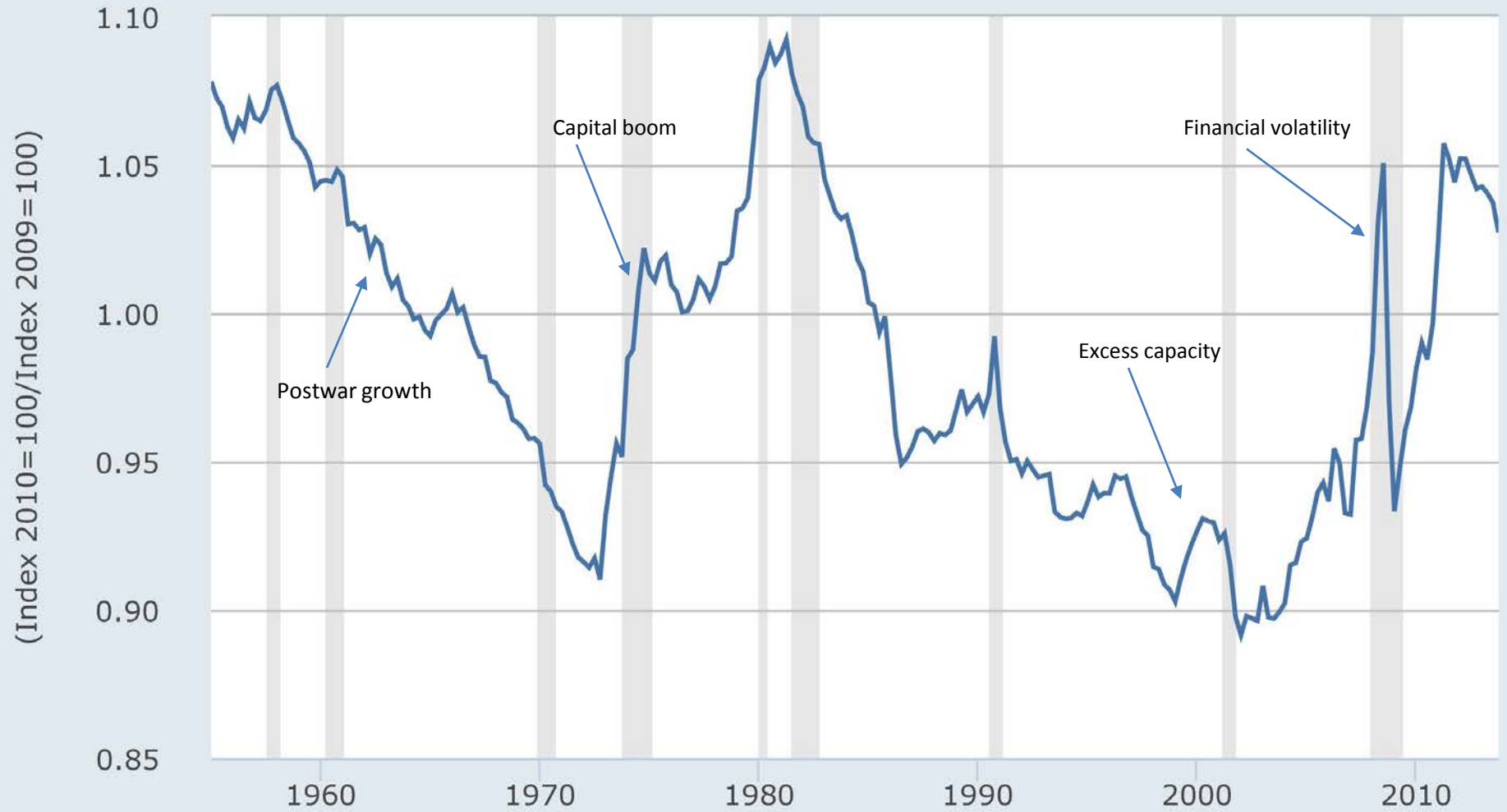


# All Steel and Steel Casting Production in US



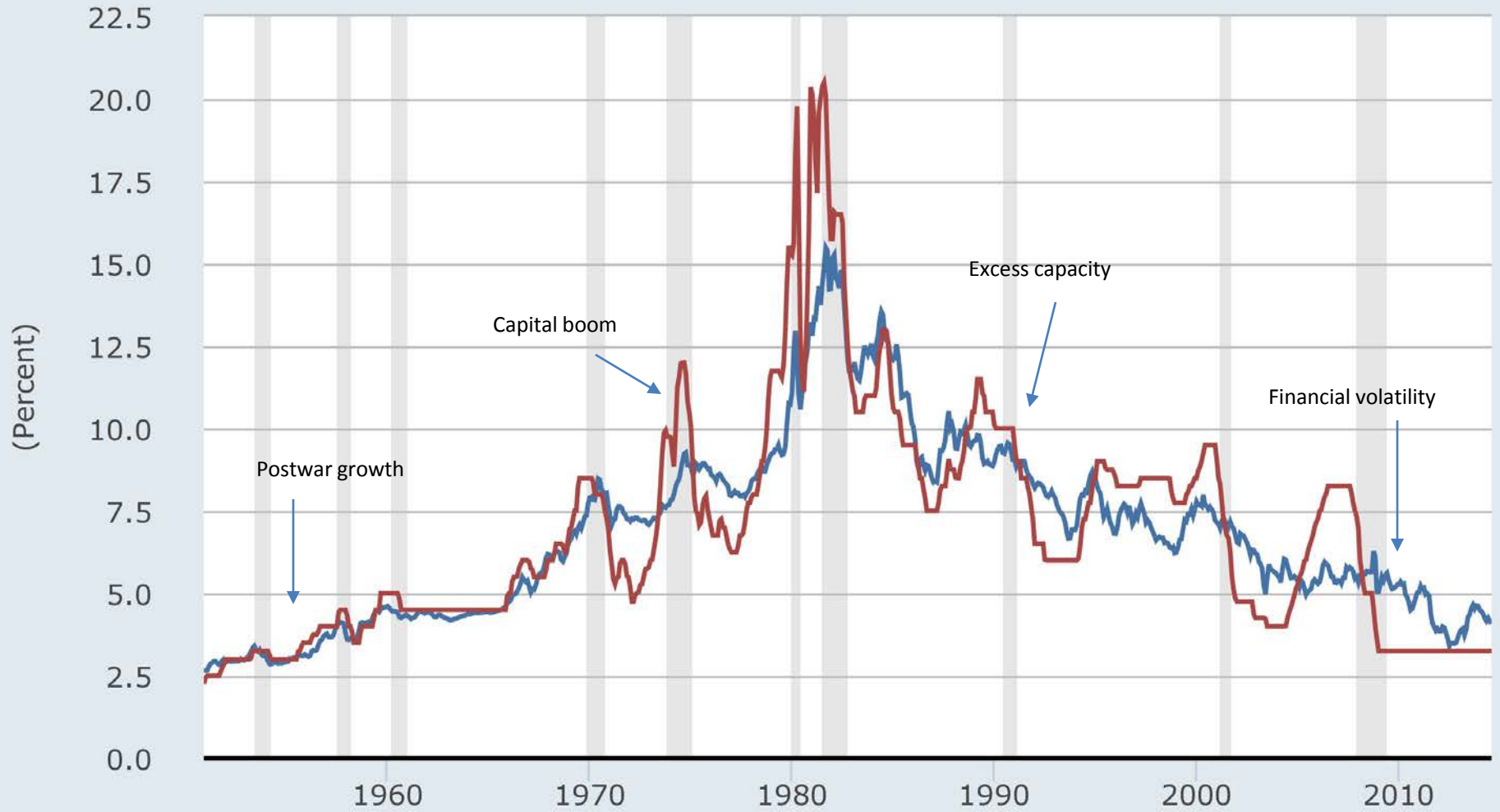


# Domestic Producer Prices Index: Manufacturing for the United States© / Gross Domestic Product: Implicit Price Deflator



Shaded areas indicate US recessions - 2014 research.stlouisfed.org

— **Moody's Seasoned Aaa Corporate Bond Yield**©  
— **Bank Prime Loan Rate**



Shaded areas indicate US recessions - 2014 research.stlouisfed.org

# Supply Chain Risks and Solutions

- Risks

- Workforce

- Cultural bias
- Generational change

- Consolidation

- Globalization
- Economic pressure

- Expertise

- Supplier dependence
- Management systems

- Solutions

- Workforce

- Meaning
- Belonging

- Consolidation

- Developing
- Rewarding

- Expertise

- Connecting
- Staffing

Thanks!  
Questions?

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