



Development of a Soldier Wearable Power System (WPS)

2015 Joint Service Power Exposition

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CERDEC/CPI/Power/Power Sources

Aug 26th 2015



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Introduction

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Purpose

- Development of a Wearable Power System that provides power to all soldier borne equipment via Integrated Soldier Power & Data System.
- 1st Gen (2012)

Product Payoff

- Physical weight burden reduction (>4X) vs. batteries for dismounted soldier extended missions (72 h)
- Provides wearable power in a fightable footprint
- Provides power in a centralized power configuration
- Alternative to Conformal Wearable Battery



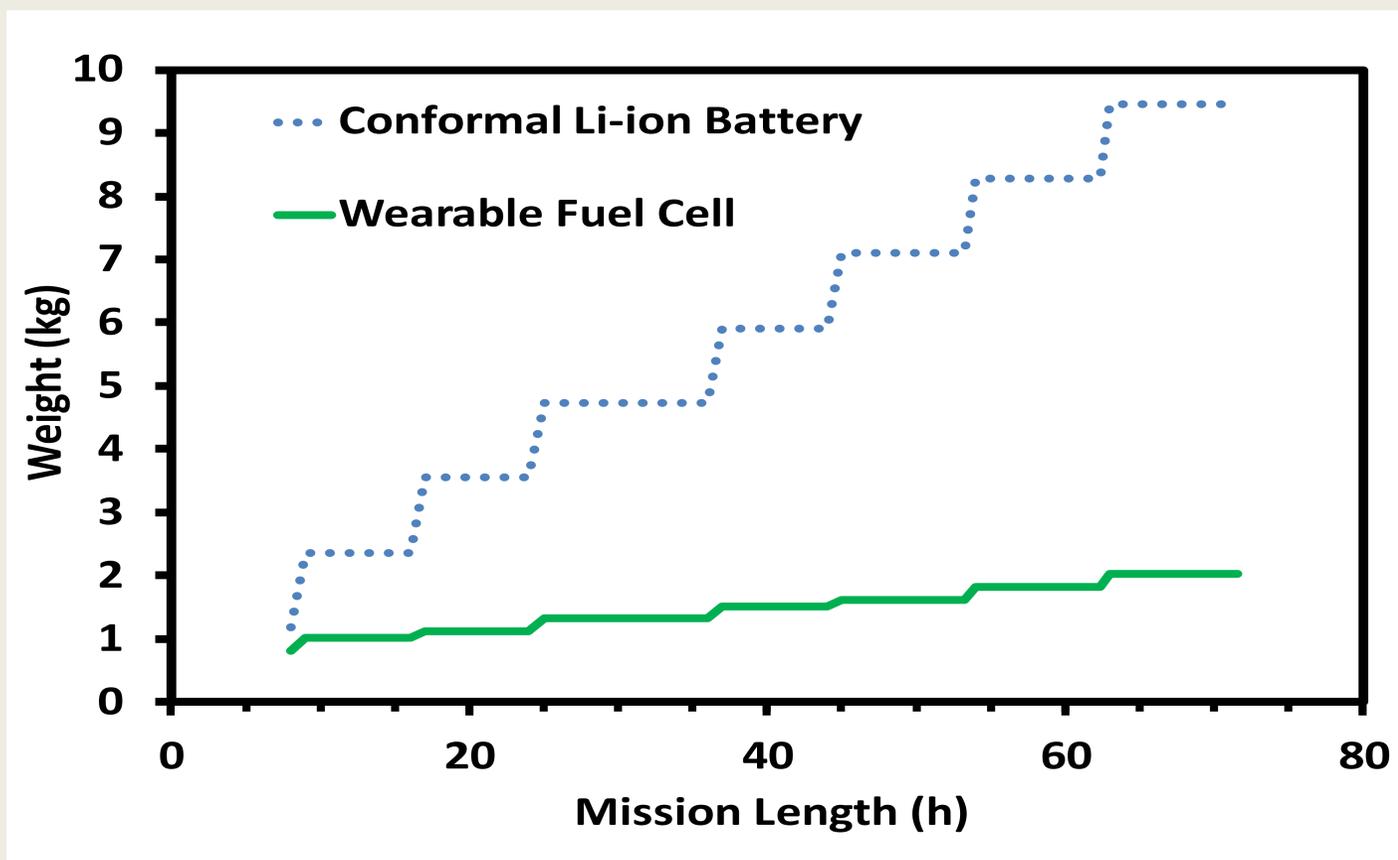
ISPDS



Conformal Battery



Wearable Fuel Cell

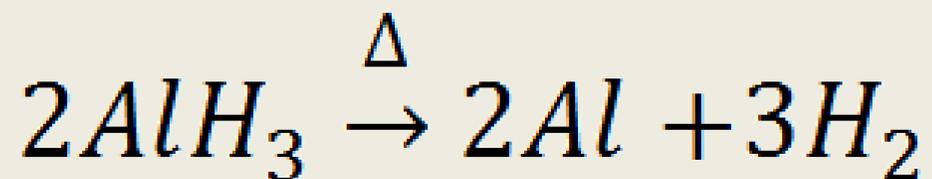




Why Alane ?

Different materials available for energy storage

Selected Alane (AlH₃) based on high energy density, high H₂ product purity and H₂ generation process



$$\Delta H = 6.6 \text{ kJ/mol } H_2$$

With commercial partner have developed AlH₃ systems that are promising

Technology	EDAB	NH3 Borane	Na Silicide	Na Borohydride
Fuel Energy Density (Wh/kg)	3697	6722	3025	7058
Cartridge (Wh/kg)	490	800	133	587
Comments	Pentaborane byproduct	Ammonia byproduct	Low energy density	Difficult reaction control

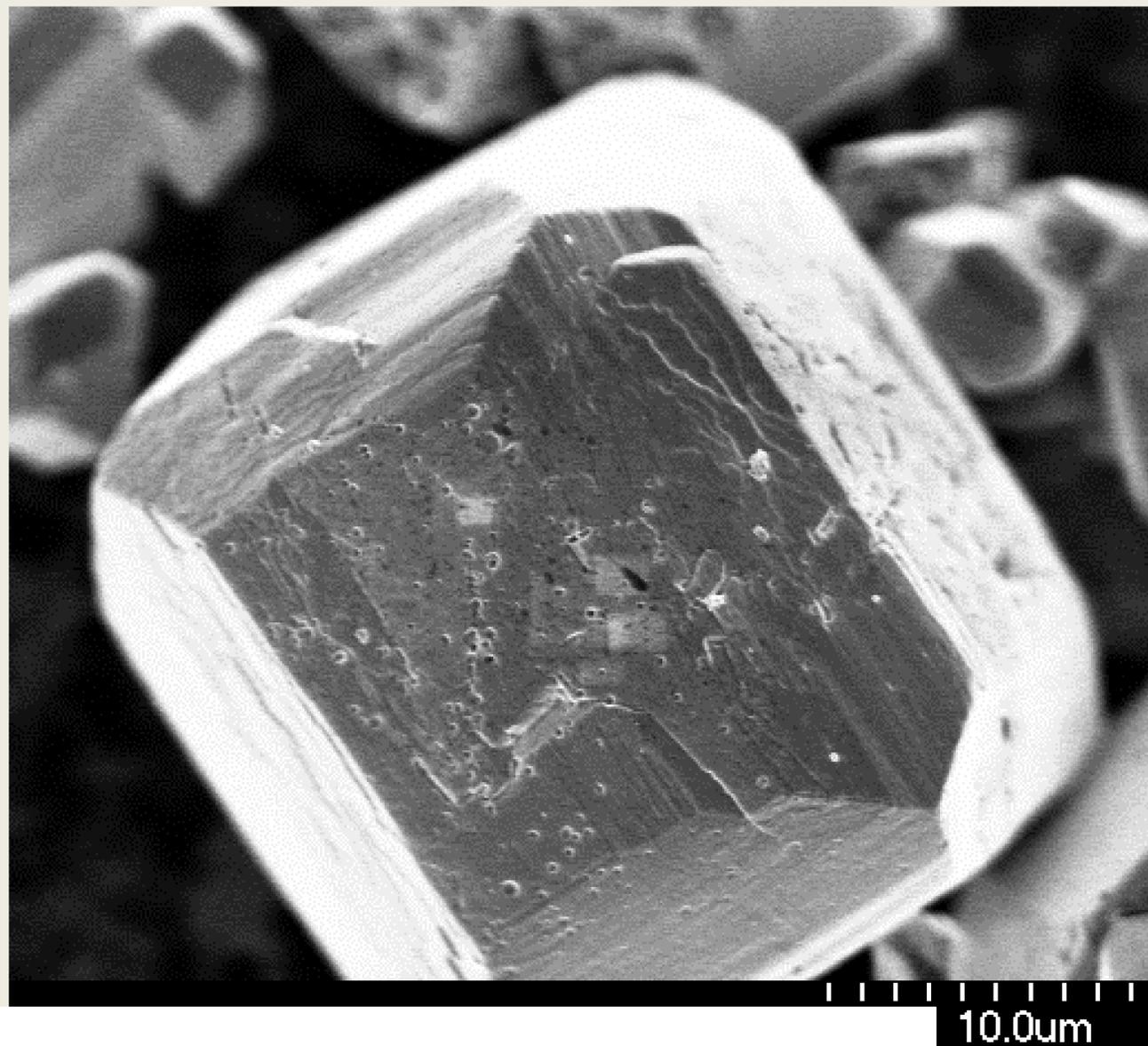
Technology	RMFC	DMFC	AlH3
Fuel Energy Density (Wh/kg)	2907	5538	3361
Cartridge Wh/kg	485	780	800
System Power Density (W/kg)	22	13	29
System Vol. Power Density (W/l)	23	11	32
TRL	TRL 8	TRL 8	TRL 6

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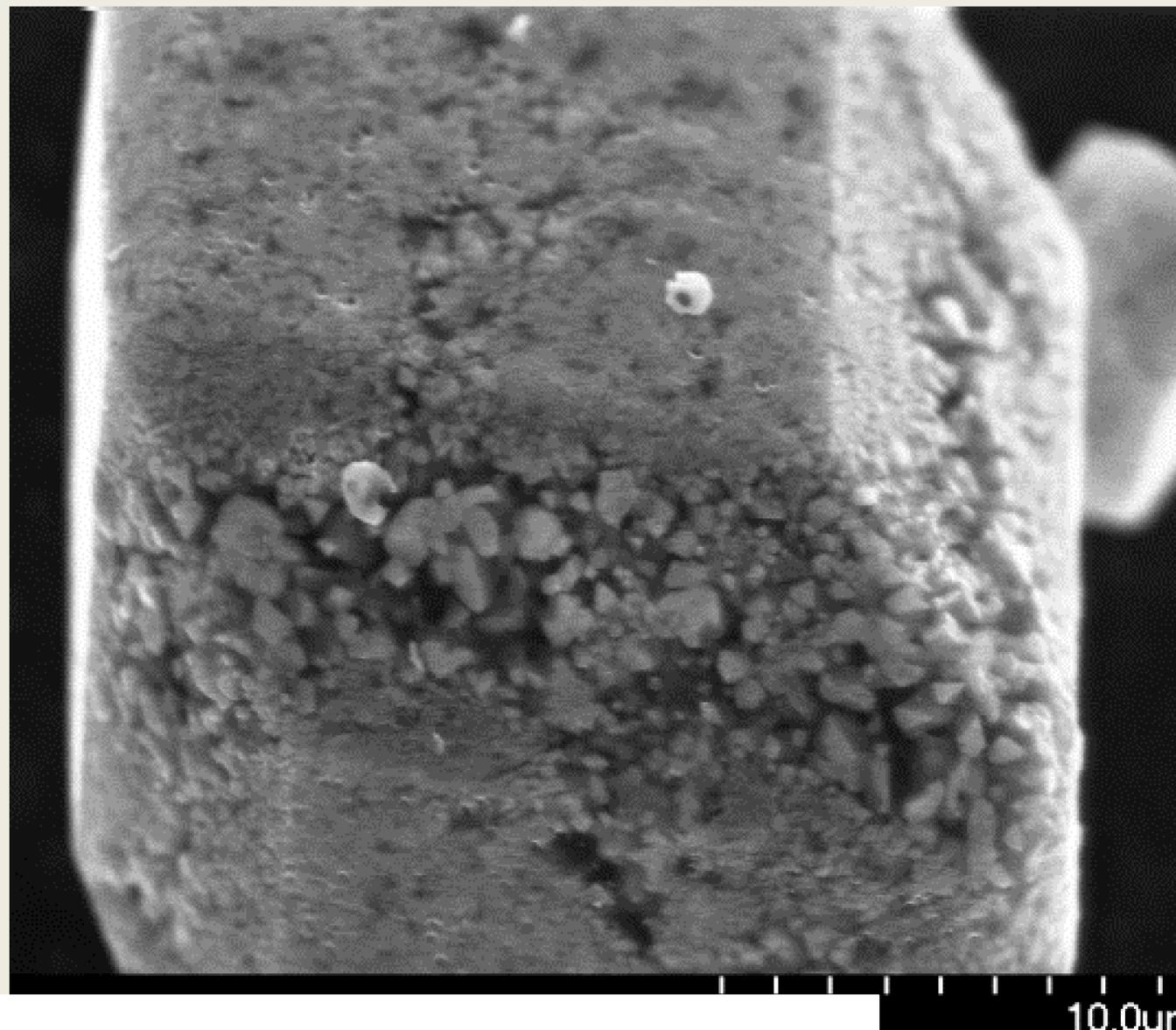
What is Alane ?

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Fresh Alane (AlH_3)



Spent Alane (Al)



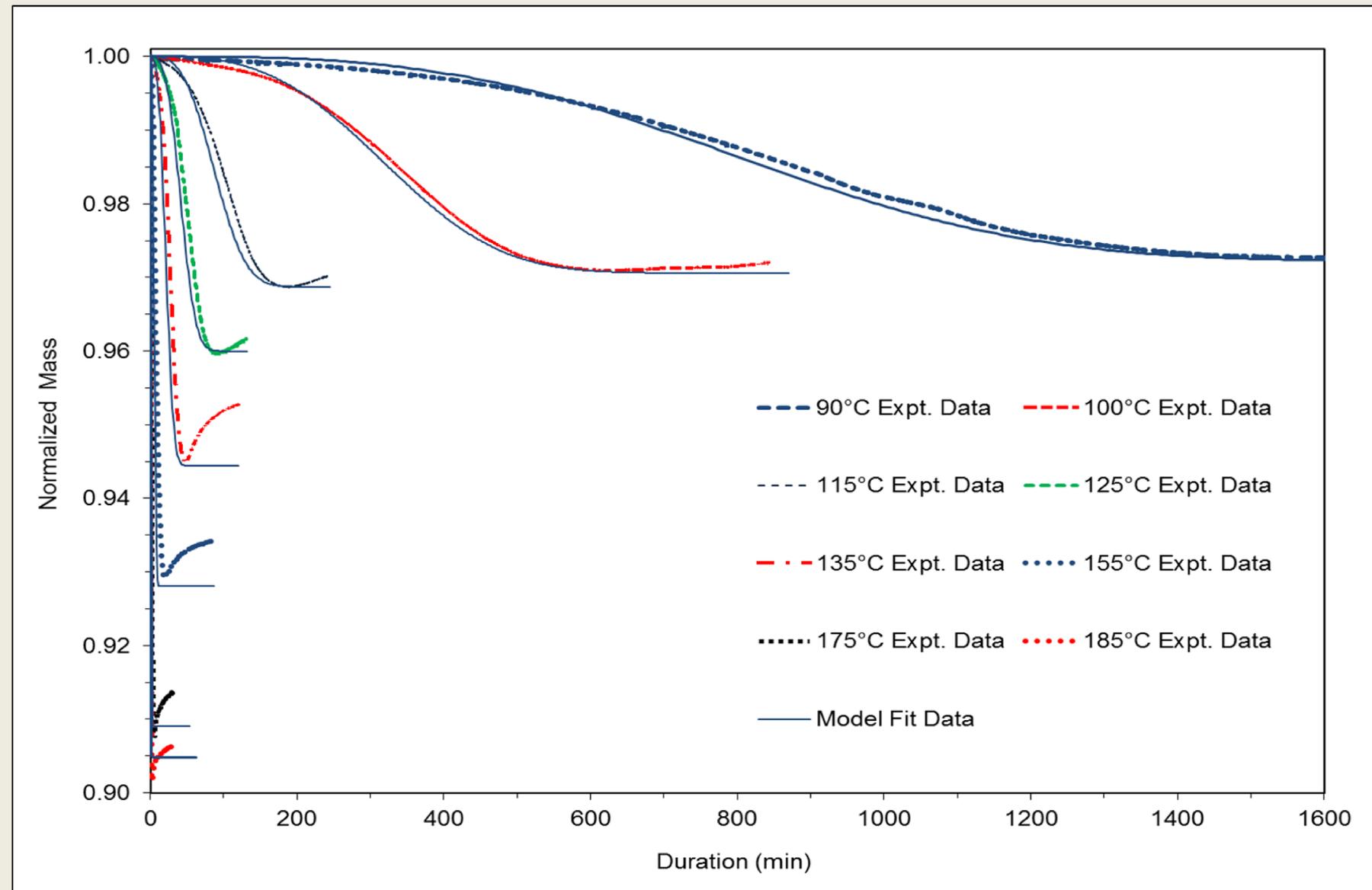
SEM imaging showing Alane ($\alpha\text{-AlH}_3$ phase) material

Spent material retains cubic shape but is porous due to H_2 release



H₂ production (Energy) from AlH₃ decomposition

With temperature
(heating) can control
H₂ production
following load
demand.



Isothermal desorption data at different temperatures as a function of time. Solid lines are model fits. (T. Thampan et al. 2015).



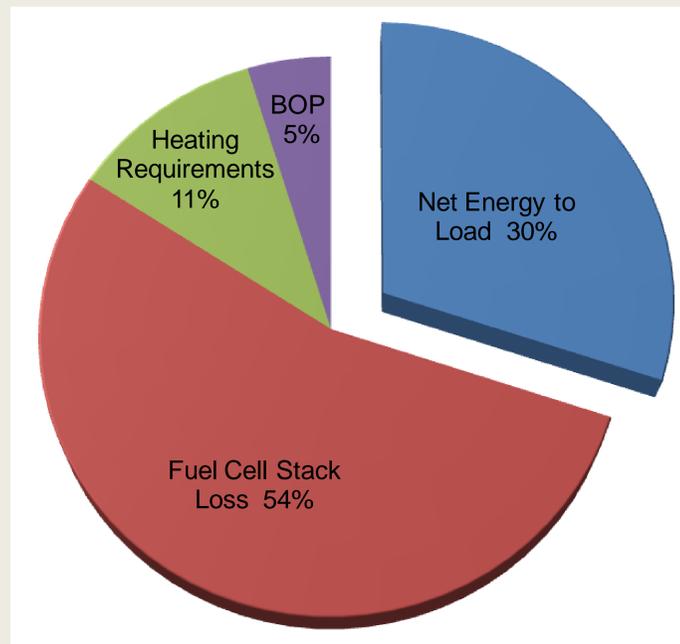
AlH₃ cartridge with PEM fuel cell system was instrumented with electrical, temperature sensors

Despite high internal temperature, external temperatures remain low

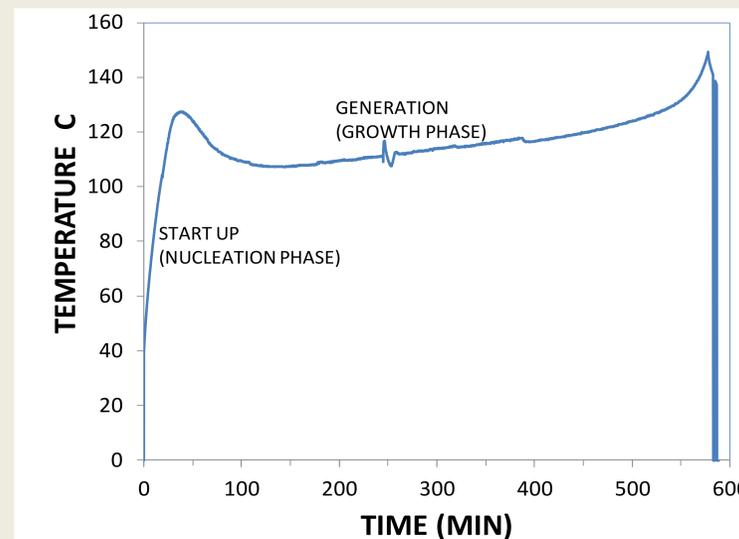
Although H₂ generation from Alane requires of heating ~ 30% net energy demonstrated



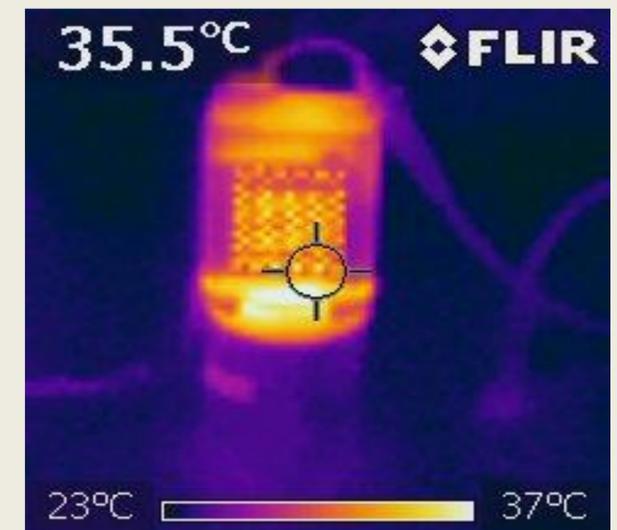
Prototype battery charger



System Energy Balance



Internal cartridge temperature



Surface temp. are touch safe



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Wearable System



With industrial partner developed 1st Gen wearable system

Parameter	Demonstrated
Power (W)	20
Peak Power and Duration	35 W for 10 min
Energy Density for 24 hr mission	385 Wh/kg
Dry Weight (kg)	0.698
Volume (mL)	622
Form Factor	Thickness of 3.8 cm
Environmental Operating Temperature Range	Up to 45°C
Orientation	Operation: any orientation

Cartridge energy remaining

Power output

AlH₃ cartridge compartment



Volume: 62 cm³
Weight: 68 g
ED: ~800Wh/kg

(T. Thampan et al. 2014).



Developed next gen. system based on feedback

AIH₃ cartridge compartment with one quarter turn to open / close

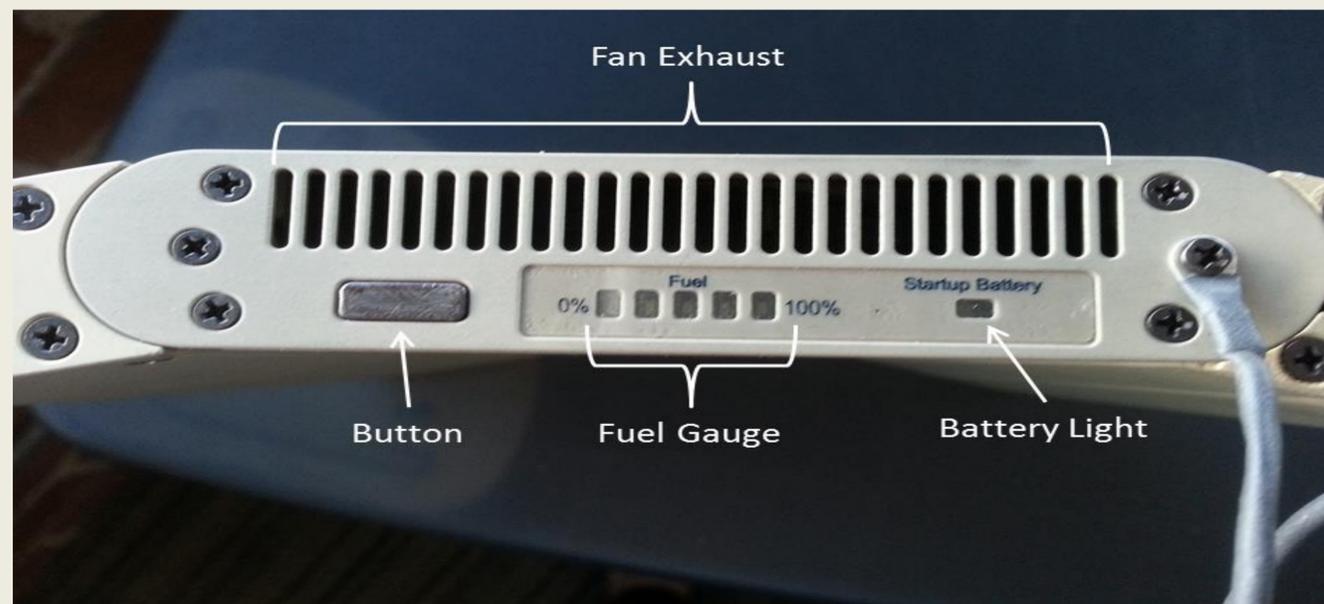


Battery Compartment - allows energy harvesting.

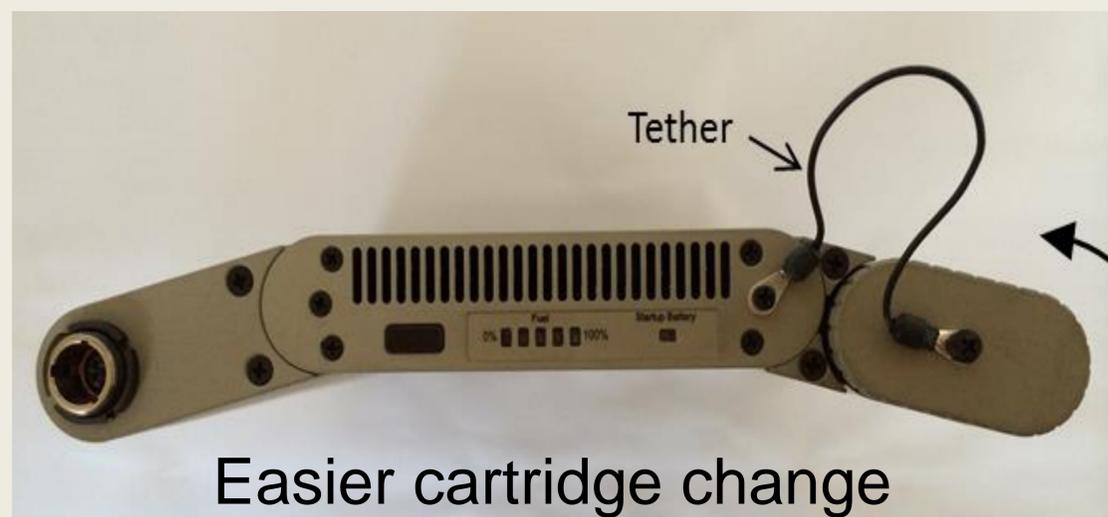


Larger Fuel Cartridge

Flexible form factor

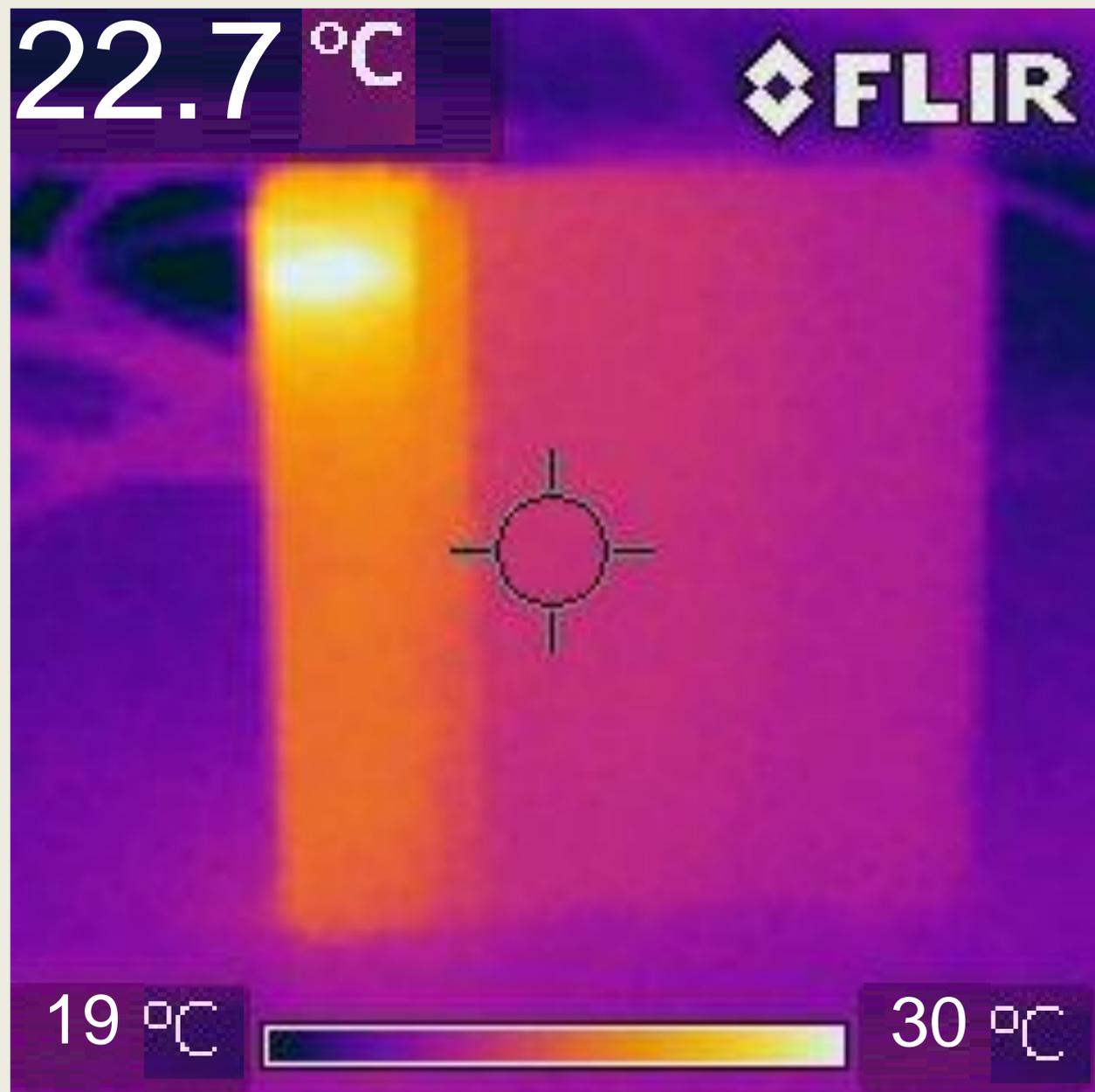


Smaller thickness profile

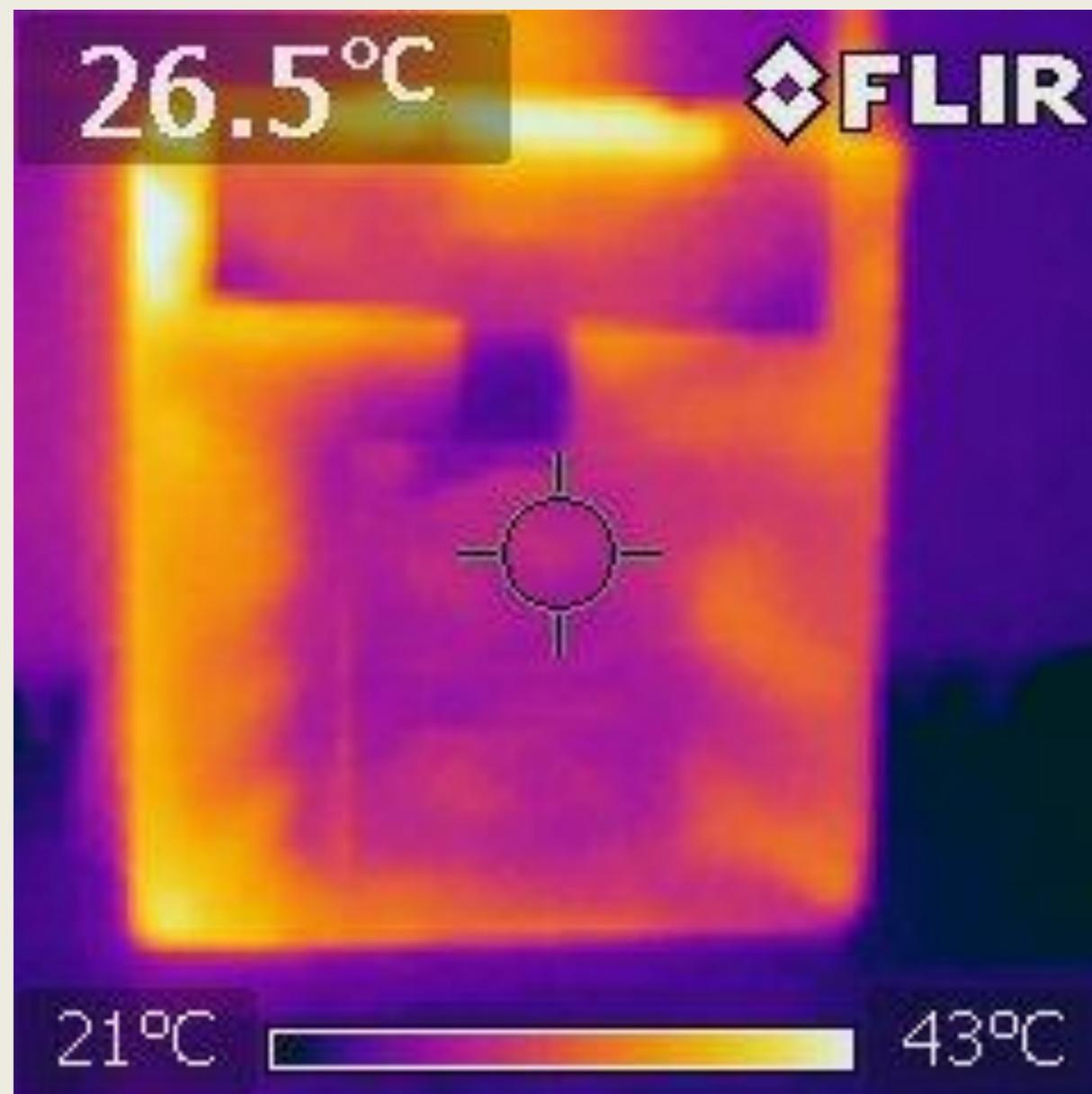


Easier cartridge change

One quarter turn to open/close



System Operating



System Operating in pouch

Hottest temp is 43 C /109 F in pouch due to limited cooling, still safe to touch



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Performance Data

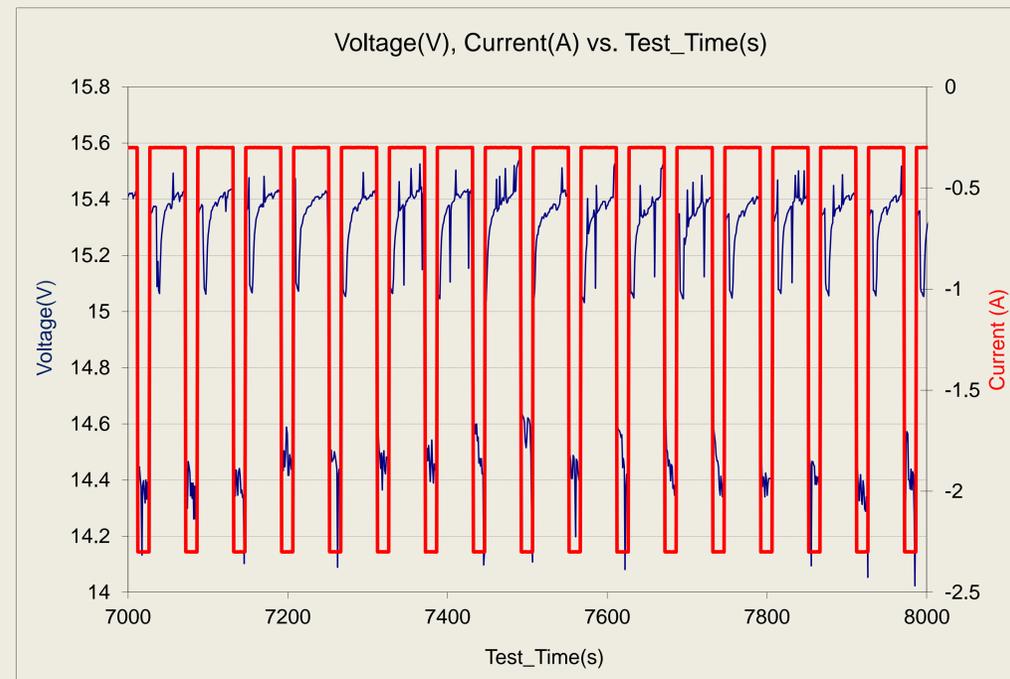


Tests included:

Constant load

In pouch + Constant load

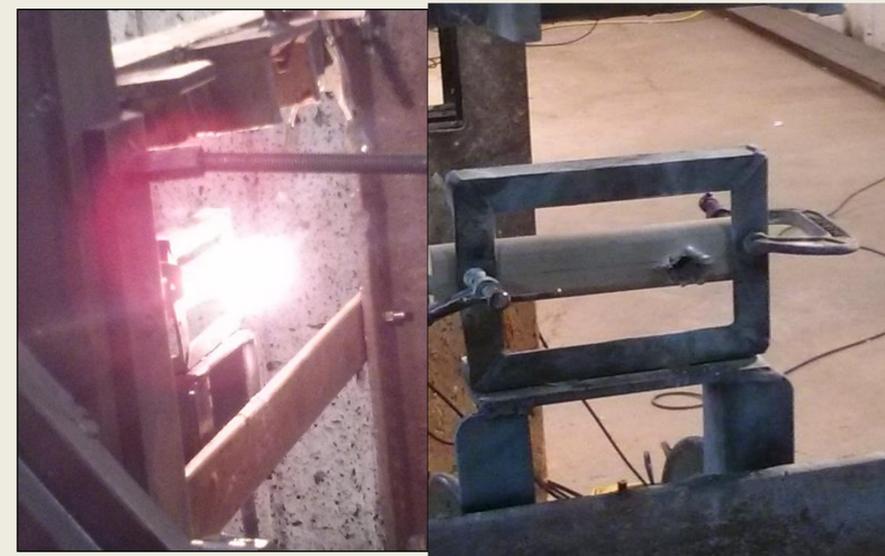
In pouch + Cycle load



Cartridge energy is ~ 600 Wh/kg (measured) vs. 800 Wh/kg (rigid systems)

Test	Current (A)	Average Voltage (V)	Power (W)	Cartridge Energy (Wh)	H2 yield
Constant Load	1.3	14.4	18.72	61 / 64	77%
Constant - Load / Pouch	1.3	14.5	18.85	56 / 66	81%
Cycle Load Pouch	0.3 / 2.3	14.8	4.5 / 34	53 / 66	88%

Preliminary cartridge ballistic testing was done. Test results provided confidence in a safe wearable system.





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Soldier Evaluation



- Form factor was acceptable and lightweight
- Could be mounted in various vest locations and orientations
- Operated all end items through the use of a power manager and also battery eliminator
- “Relatively” quiet operation
- Cartridge change out was preferred vs battery change out



System can be worn under other equipment



Flexible, thin system

System worn in gap formed from normal arm position



Rigid system



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System Meas. Vs Obj.



Parameter	Objective	WPS Achieved Performance*
Power (W)	≥ 20	20
Peak Power and Duration	35 W for 10 min	35 W for 10 min
Dry Weight Target (kg)	≤ 0.5	0.912 kg
Volume (mL)	≤ 650	743
Form Factor	Thickness < 0.7 "	Thickness 0.81" (L-7",W-8")
Environmental Operating Temperature Range	-20°C to +55°C	Up to 45°C
Orientation	Transportation: any orientation, Operation: any orientation	Operation: any orientation

* Performance of initial, conservative prototype to prove form-factor. Follow-on effort underway to harden system and restore specified performance



Summary:

- Passed objective targets for nominal power, peak power, start up time
- Passed threshold requirements for weight, volume, thickness
- System is able to load follow while maintaining H₂ fuel control
- System can operate in a Molle pouch with an external temperature that is safe for wearable application

Follow On

- Cartridge energy density to be improved
- Improved prototype systems to be delivered 2015 Q4

