DE LA RECHERCHE À L'INDUSTRIE



### 61ST ANNUAL FUZE CONFERENCE SAN DIEGO, CA, USA, MAY 15-17, 2018

## EMBEDDED HIGH G SHOCK SENSOR BEHAVIOR ANALYSIS FOR SEVERE PERFORATION TESTS

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#### **OVERVIEW**

■ CEA Gramat is the French leader in research on the lethality of weapon systems

One field of investigation deals with fuze mechanical resistance to high-velocity

projectile impact (military penetration warhead)



Simulation: perforation of a concrete slab by ammunition

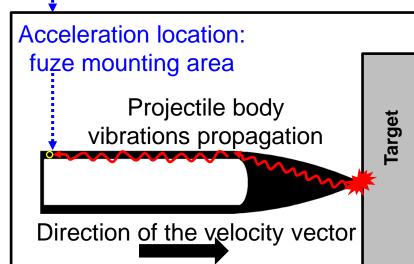
- Objective of CEA Gramat studies: characterize the mechanical shocks that can damage fuzes
  - Mechanical environnement can be used as input for Industry to design fuzes
- In order to characterize the mechanical environment, high-G PCB triaxial accelerometer is used
  - Measurement range of 60 000 g and resonance frequency around 160 000
     Hz
    - ► The sensor is limited in maximum range and bandwidth measurement
  - In our applications, we want to measure high acceleration ranges (> 60 000 g) at high frequencies (>160 000 Hz)



# ACCELERATION SIGNAL: SENSING PROPERTIES FOR FULL FREQUENCY CONTENT ACQUISITION

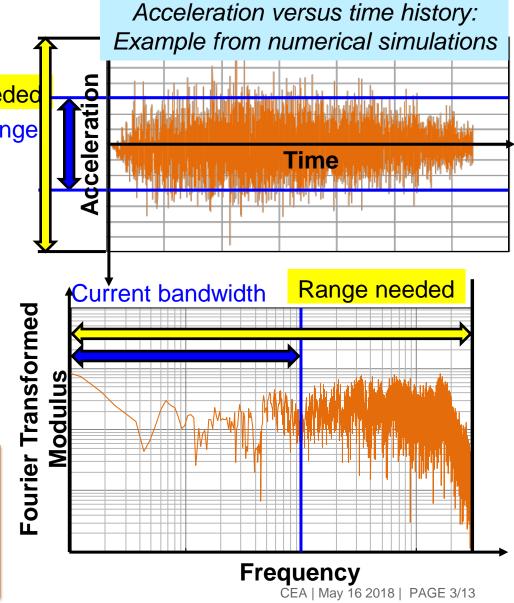
GOAL: characterize the mechanical environment transferred from the warhead body to the fuze body

Range needed
Current range



#### Numerical simulations show that:

- We need x2 Sensor Maximum Range
- We need x30 Sensor Maximum Bandwidth



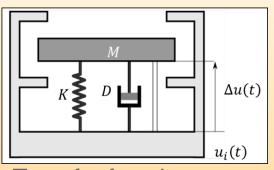
#### **SENSOR MODELLING / SIGNAL CONVOLUTION**

# Physical value $ig(m.\,s^{-2}ig)\ ec{\gamma}(t)$

#### Sensor response

$$(m. s^{-2} \rightarrow pC \ or \ mV)$$
  
 $S_{sensor}(t) = G(f) \otimes \gamma(t)$ 

## Acquisition $(pC \ or \ mV -> bits)$

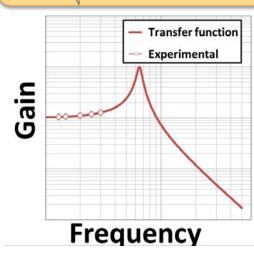


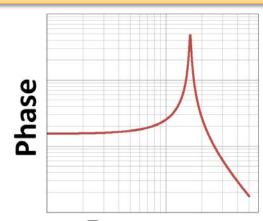
#### Displacement of M:

$$\ddot{u} + 2\omega\xi\dot{u} + \omega_0^2 u = \frac{\gamma_i}{m}$$
with  $\xi = \frac{D}{2\sqrt{KM}}$  et  $\omega_0^2 = \frac{K}{M}$ 

#### Transfer function

$$G(f) = \frac{G_0}{\sqrt{\left(1 - {\binom{f}{f_0}}^2\right)^2 + \left(2 {\binom{f}{f_0}}^2\right)^2}} \text{ and } \varphi(f) = -arc \tan \left(\frac{2\xi {\binom{f}{f_0}}}{1 - {\binom{f}{f_0}}^2}\right)^2}$$





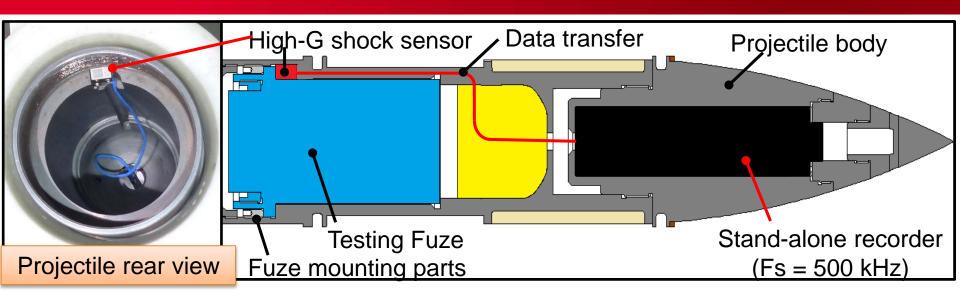
Frequency

#### Accelerometric sensors are springmass-damper systems

- Physical value is acceleration
- Acceleration is measured through displacement of mass M which modifies piezo-resistive gage resistance
- Mechanical sensor response is given by its transfer function.
- Usable frequency range: where gain is constant and equals to unity
- Knowledge of transfer function allows artificial increase bandwidth by inverse convolution

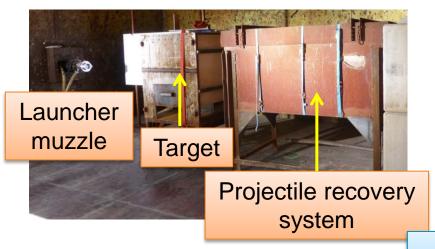


#### **EXPERIMENTAL SETUP – TERMINAL BALLISTICS**





Projectile before impact



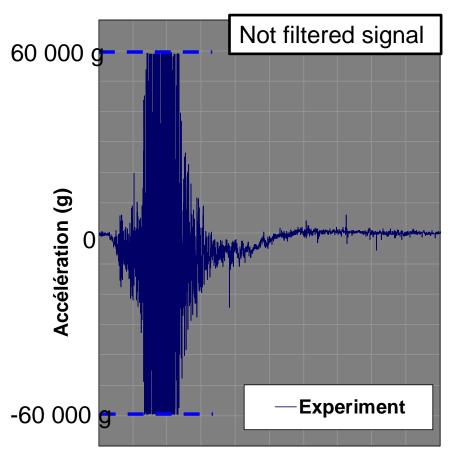


Projectile recovery after the test

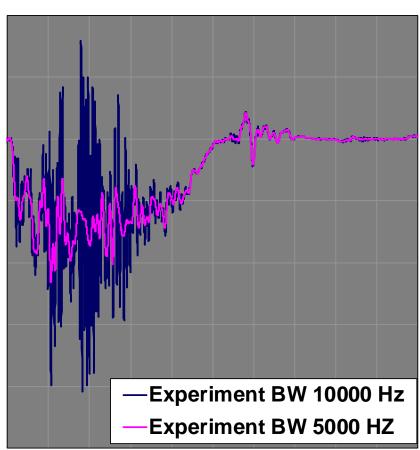
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#### **EXPERIMENTAL RESULTS**



Acceleration (g)



#### Time (ms)

Raw signal provided by the sensor

- Longitudinal acceleration
- The signal overruns 60 000 g
- The sensor keeps its full integrity

#### Time (ms)

Butterworth filter (Fc = 10 kHz and 5 kHz)



#### **NUMERICAL SIMULATIONS**

Purpose: evaluate the sensor response at the point of interest thanks to numerical simulation

Measurement of the acceleration signal at the block mounting parts

Physical value  $(m. s^{-2})$   $\vec{\gamma}(t)$ 

- Method:
- Penetration simulation with a 3D full description of projectile => output = acceleration time history values at the location of the deported sensor
- Convolution of the calculated value (cf. slide 'sensor modelling / signal convolution')
- Comparison with recorded signal of the deported sensor

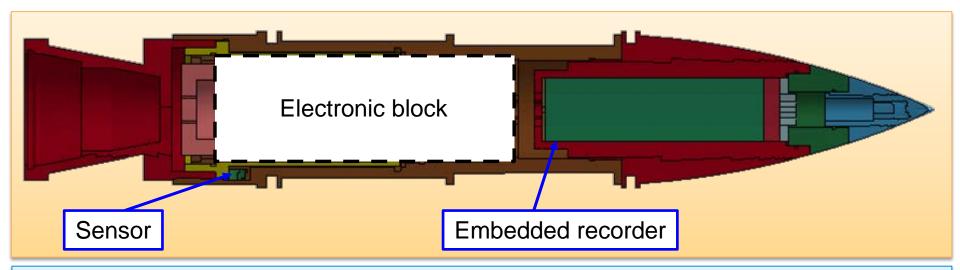
Sensor response  $(m. s^{-2} \rightarrow pC \ or \ mV)$  $S_{sensor}(t) = G(f) \otimes \gamma(t)$ 

Comparison between sensor response 'from simulation' / sensor

response from the experiment



#### **NUMERICAL MODEL DESCRIPTION**



#### Finite element model

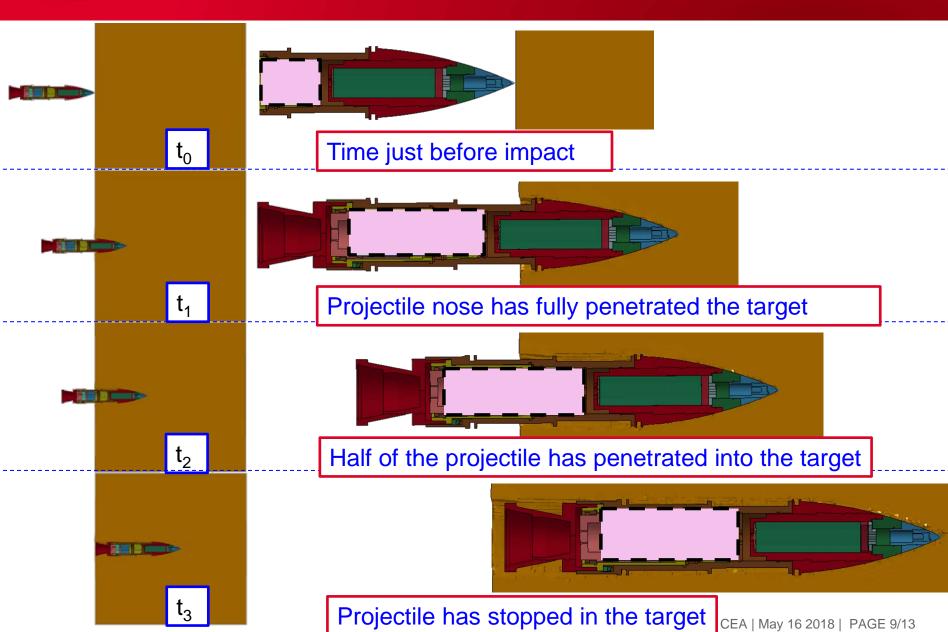
- Total mass: 12.6 kg
- 325 000 brick elements
- Target: 3.3 M brick elements

#### Simplified assumptions

- No preload, only tied interfaces between components: sensor is tied to the steel confinement
- Finite elements erosion is enabled to allow the projectile to progress through the target
- Target : Elastic and plastic behavior in Ls-Dyna combined with MAT\_ADD\_EROSION
- No gravitational loads are applied



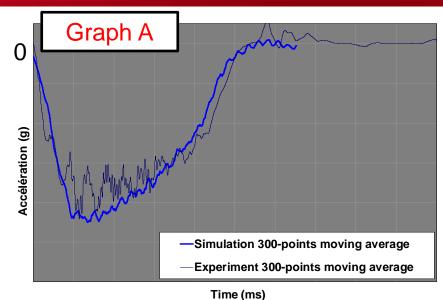
#### **NUMERICAL SIMULATIONS: RESULTS**

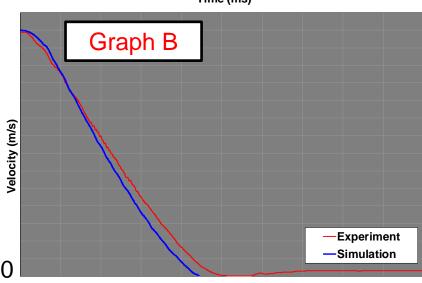




#### **NUMERICAL SIMULATIONS: RESULTS**

- Graph A: acceleration vs time signals comparison experiment / simulation at low frequencies range (curves are smoothed with a 300-pt moving average ≈ low pass filter)
- Good agreement between simulation and experimental acceleration signals
  - Peak acceleration is the same, duration of penetration in the target is the same
- Good agreement between simulation and experimental velocity time histories (Graph B)
- Simulation results match experimental data
- ► At low frequencies range (Graph A): calculated acceleration time history matches the experimental data => same duration and amplitude of accelerations

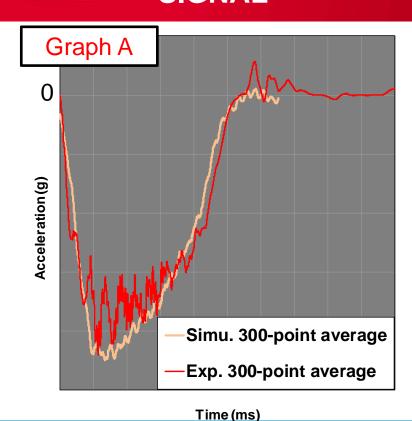


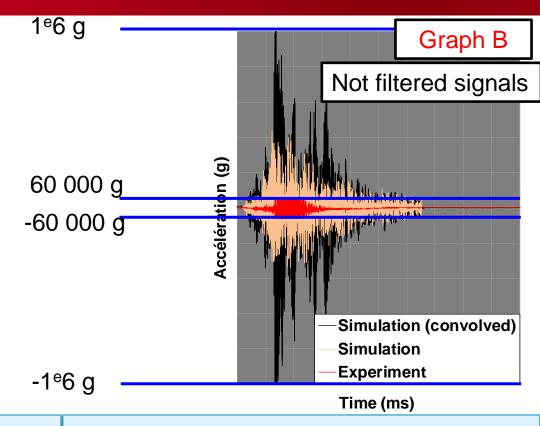


Time (ms)



# SENSOR BEHAVIOUR APPLIED TO NUMERICAL SIGNAL





#### Calculated averaged signal of acceleration

 Low frequencies validated by experiment as it has previously been shown

#### Extended bandwidth signal

- \_ 0 300 000 Hz
- The highest acceleration amplitudes are due to sensor resonant frequency

Graph B: Simulated sensor response is significantly different from the experiment for the high frequencies range

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#### CONCLUSION

- The mechanical environnement can be used as input for Industry to design fuzes: it has to be characterized
- The 60 000 g sensor used in our experimental setups has several limitations:
  - acceleration range is too low
  - frequency range, where gain is constant, is lower than our requirements
  - resonant frequency can disturb measurement
- The study shows an approach that gives a more accurate fuze mechanical environment focused on high frequencies
  - Based on high performance numerical simulation (evaluation of the physical acceleration signal that is to be to measured)
  - Simulation combines ideal sensor behavior at high frequencies without mechanical stops
  - In practice, sensor bandwidth has been increased
- Observations & Future Works
  - Resonant frequency is preponderant and provides the highest, non-physical acceleration amplitude
  - Sensors need to be improved to collect more physical information:
    - Increase maximum range
    - Increase maximum bandwidth



# Thank you for your attention Questions?

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