

Integrating System Modeling with PLM Platform to Enable Enterprise MBSE Capabilities...

... to Develop the Right System Right, on Time and on Budget

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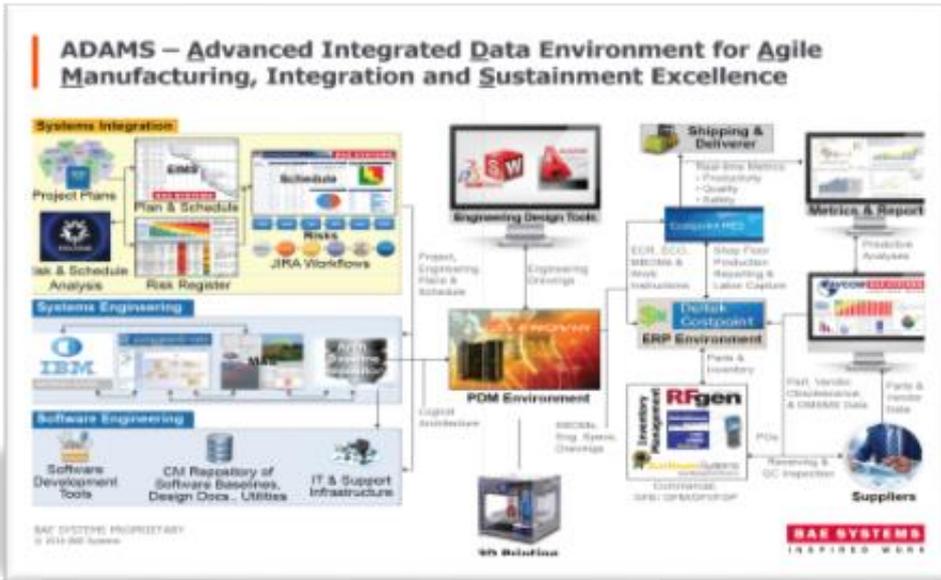
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22-25 October 2018

Outline

- BAE Systems MBSE Initiative
- An MBSE/MBE Integrated Data Environment (IDE)
- A Use Case: Visual Factory Development
- Selected Capabilities Demonstration:
 - RFLP Traceability: System Model (SysML) to eBOM (PLM) and Source Code
 - Automated Model Based Testing
- Conclusion & Future Work

MBSE Initiative at BAE Systems Intelligence & Security – Strategy to Drive Business Growth

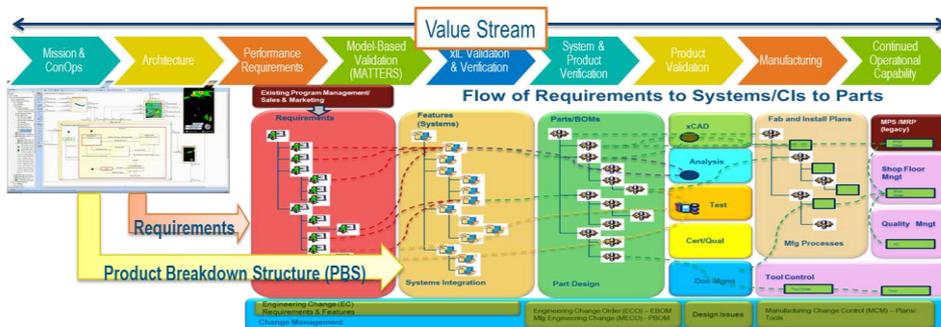


MBSE Strategy

- Digital enterprise for engineering services
 - Paperless environment
 - Digital thread with integrated and interconnected models to provide a “single, authoritative source of truth”
- Backbone for systems engineering & integration, system modernization
 - Owning the technical baseline and managing changes
 - Earlier system understanding, improve product quality, reduce cost and time-to-market, and improve productivity and competitiveness

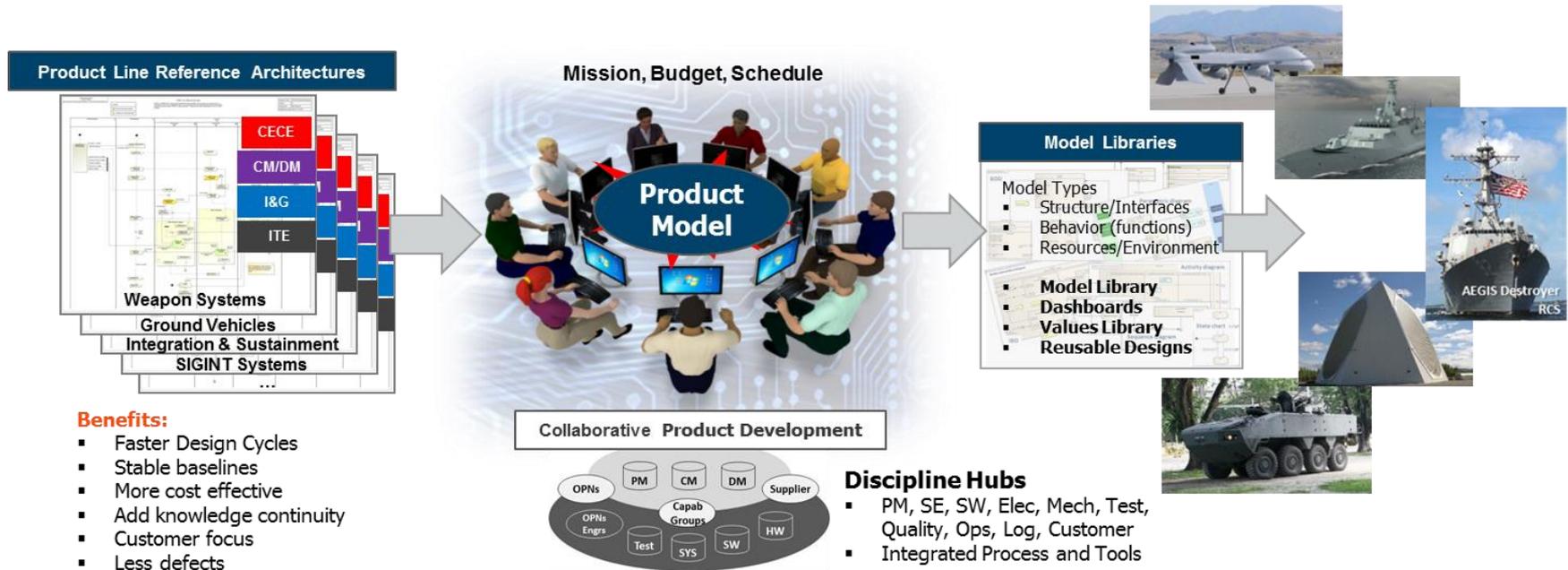
Targeted Capabilities:

- Integrated *Data Traceability*:
 - Reqt → Functional → Logical → Physical (eBOM) → Manufacturing (mBOM) → Procurement (supply chain)
- Integrated *Toolsuite*:
 - DOORS → Magic Draw → SolidWork 3D → ENOVIA → MES/VF → CostPoint
- System Modeling
 - Technical baseline & change management
- Multi-function *Collaboration*:
 - PM – Eng – Ops – Proc
 - External/customer collaborations



(C credit: Dassault Systemes)

MBSE "To-Be" State: Collaborative Product Development Based on Shared Reference Architecture and Model Libraries

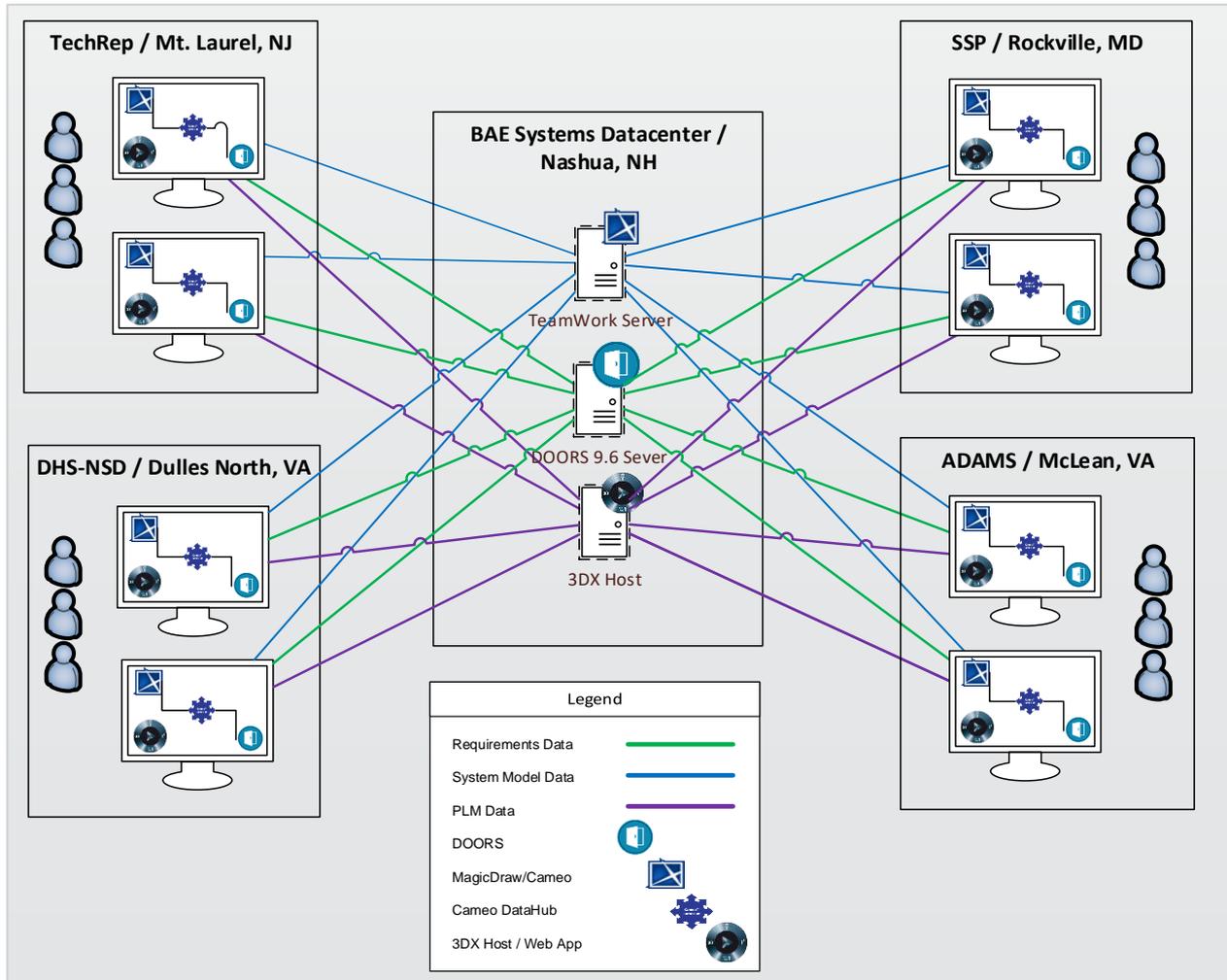


Cross-business Sharing of Vision, Process, Model Library, and Best Practices

Terminology Referenced

- **SysML** – General-purpose graphical modeling language for specifying, analyzing, designing, and verifying complex systems that may include hardware, software, information, personnel, procedures, and facilities, one of the most popular in the world
 - Developed by OMG and INCOSE
 - Adopted by OMG in May 2006 – OMG standard
 - ISO/IEC 19514:2017, OMG XML Metadata Interchange (XMI®) / ISO 10303-233
- **RFLP** – The acronym for **Requirements, Functional, Logical** and **Physical** architecture views – adopted since the 80s a known description of the core elements of Systems Engineering
 - Supported by MIL-STD 499B, “Military Standard – Systems Engineering” (first version 1974, draft revision 1994)
 - Then replaced by IEEE/1220 (first version: 1994, revised in 1999 and 2005), “Standard for Application and Management of the Systems Engineering Process”
- **Dassault RFLP** – a combination of framework, language, and method
- **Platform** – Dassault Systemes 3DEXPERIENCE (3DS)
- **MagicDraw®** / **Cameo Systems Modeler®** – UML/ SysML models authoring and management tools.
- **MagicGrid®** – SysML based model based systems engineering method and framework
- **Model execution** – Cameo Simulation Toolkit provides the **first in the industry** extendable model execution framework based on OMG fUML and W3C SCXML standards
 - Extends modeling to validate system behavior by executing, animating, and debugging in the context of system architecture and design
 - Conformed to standards: Activity execution (OMG™ fUML standard), State machine execution (W3C SCXML standard), SysML parametric execution (OMG SysML standard), Multiple action languages support (JSR223 standard), Pluggable engines and evaluators

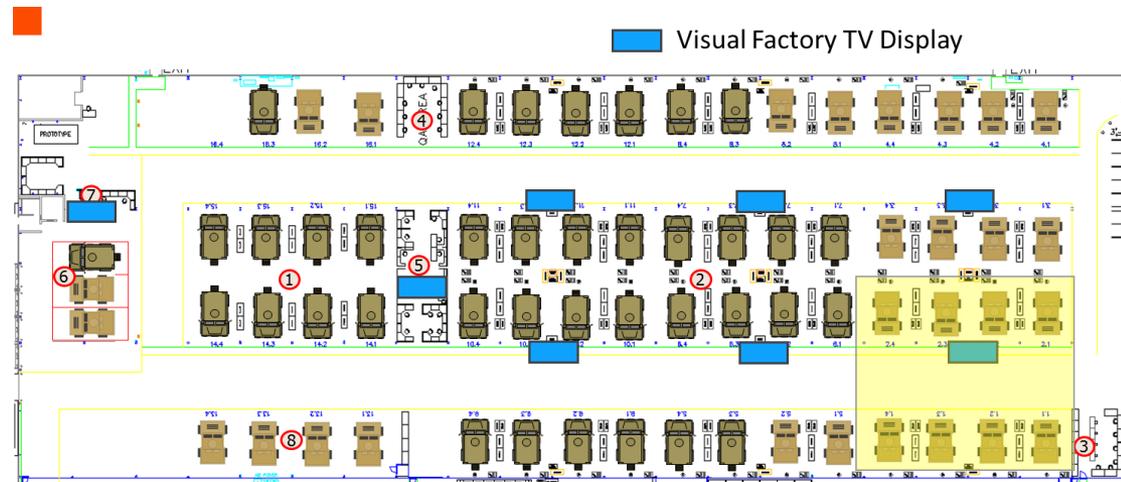
MBSE/MBE Integrated Data Environment (IDE) Deployment



- Multi-site, collaborative teams
- Collaborative development
- Central database & CM/admin
- Services hosted in corporate cloud / datacenter
 - Servers & databases
 - 3DExperience Sandbox

An MBSE Use Case: **Visual Factory** Development

- Visual Factory: a lean, scaled version of Production Execution System (MES)
 - *Office*: desktops
 - *Factory floor*: data kios, large screen displays
 - Digital shop floor
- Real-time, collaborative production execution management
 - Planning, scheduling & configuration
 - Real-time data entry, data collection, & production status
 - Multi-team, shop-floor management

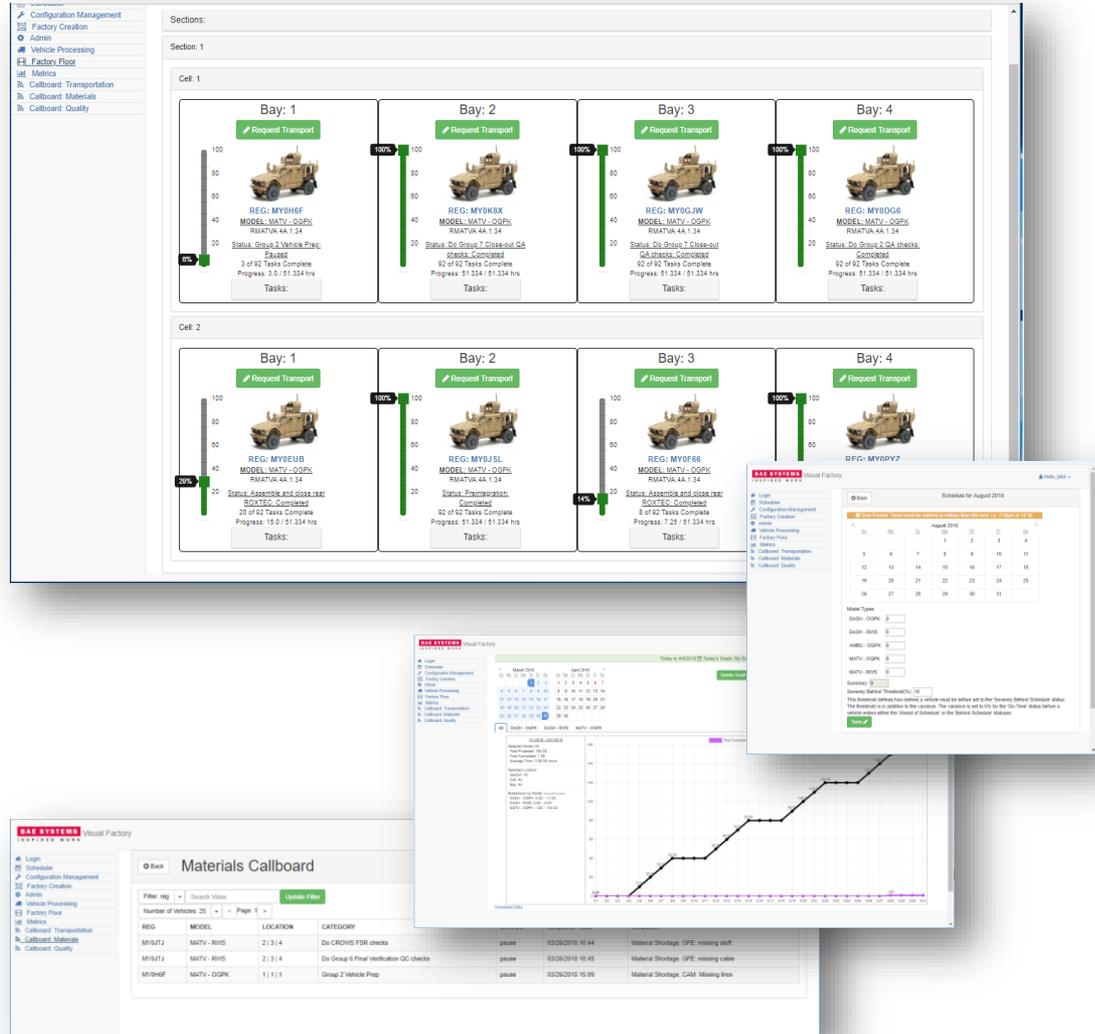


Production Teams:

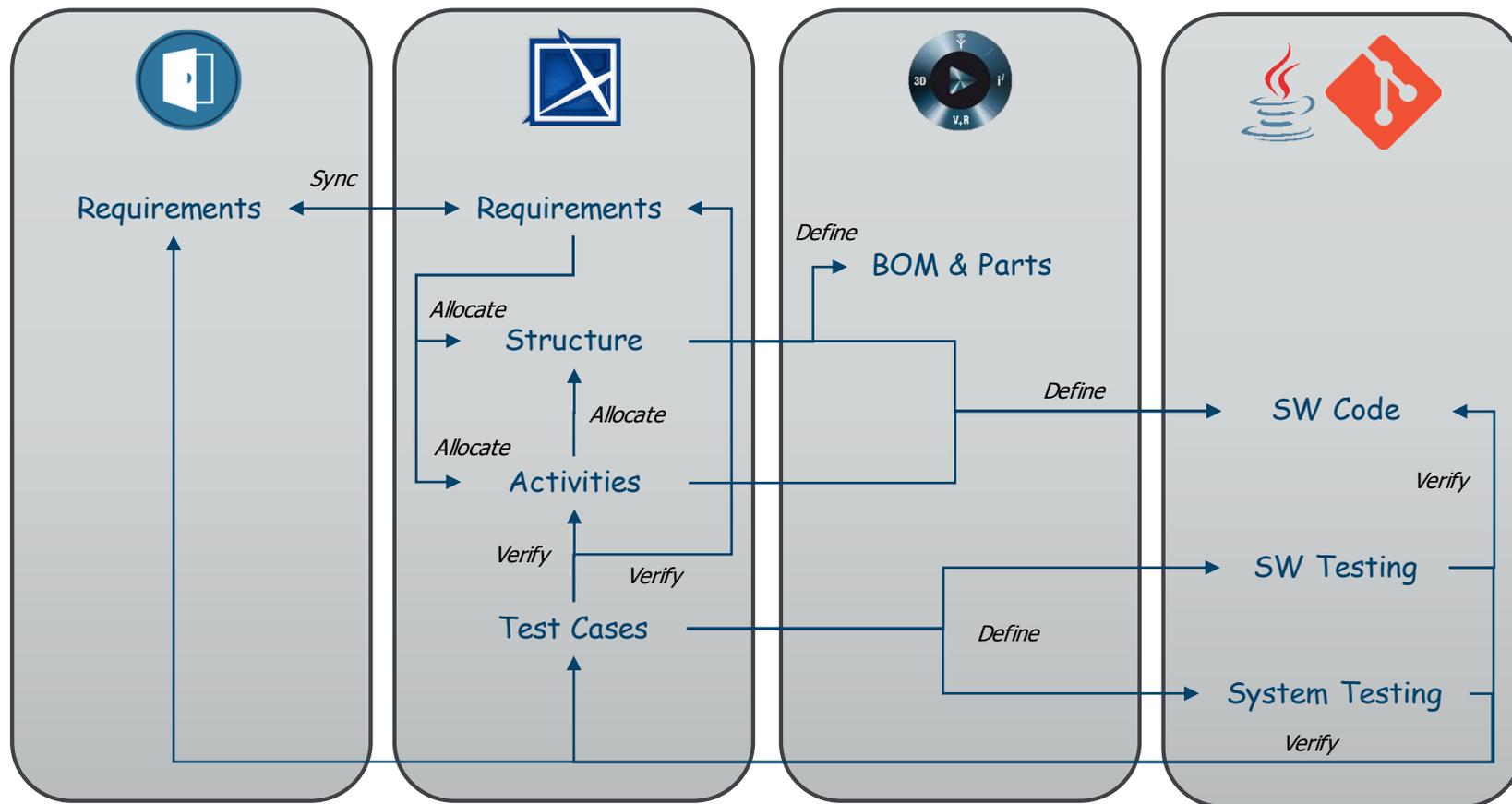
- | | |
|------------------------|--------------------------------|
| 1. Overhead Work | 5. Bullpen Area |
| 2. Vehicle Integration | 6. Heat Shrink Wrapping |
| 3. Quality Control | 7. Transportation Coordination |
| 4. Quality Assurance | 8. APO QA Area |

Visual Factory System & Application

- Hardware:
 - Server
 - Thin & thick clients
 - TV displays
 - Network
- Application Software:
 - A web application
 - Factory layout
 - Production scheduling
 - Vehicle/system configuration
 - Work initiation, work-in-progress tracking
 - Production floor status
 - Call-boarding and issue resolution (material, transport, quality, etc.)
 - User, team management
 - Data collection and analysis



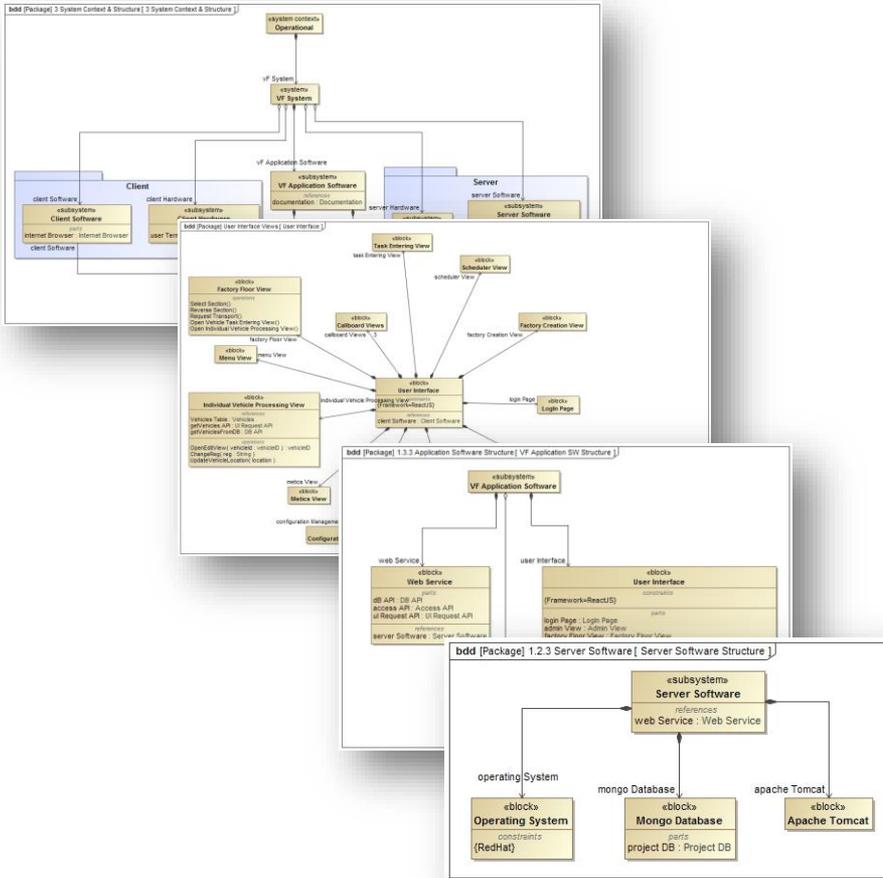
Visual Factory System Architecture Developed in the MBSE IDE to Establish End-to-End (RFLP-T) Architecture Traceability



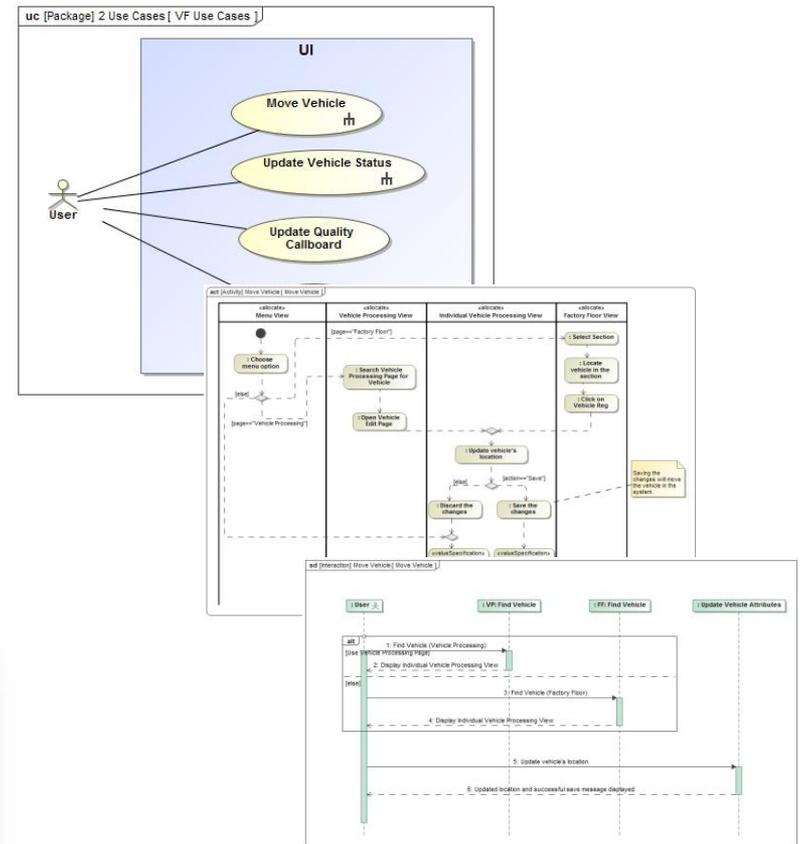
Integrated System Modeling & PLM/ALM Environment Ensures RFLP-T Traceability in Design

System Modeling: Structure, Use Cases, Activities in SysML

System, HW & SW Components:

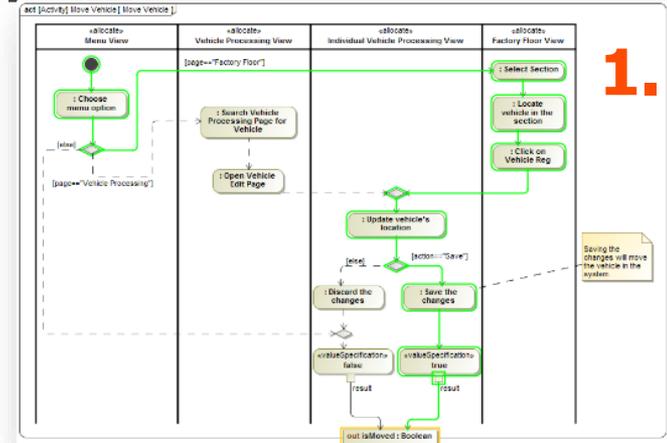


Functions, Workflows:



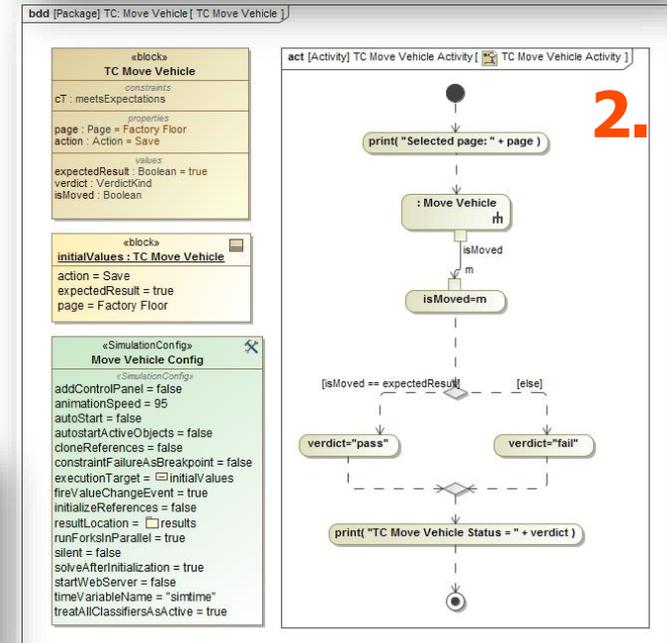
Model-Based Testing for Early Verification

- Goal
 - Automatic architecture and design model verification
- Process:
 - **Step 1:** Specify operational scenarios and system functions
 - **Step 2:** Specify or record tests cases
 - **Step 3:** Execute testing
 - **Step 4:** Setup automated regression / continuous testing



1.

#	Name	page : Page	action : Action	expectedResult : Boolean	isMoved : Boolean	verdict : VerdictKind
1	tc move vehicle at 2018.08.01 14.32	Vehicle Processing	Save	<input checked="" type="checkbox"/> true	<input checked="" type="checkbox"/> true	pass
2	tc move vehicle at 2018.08.01 14.34	Log In	Cancel	<input type="checkbox"/> false	<input type="checkbox"/> false	pass
3	tc move vehicle at 2018.08.01 14.35	Factory Floor	Cancel	<input type="checkbox"/> false	<input type="checkbox"/> false	pass
4	tc move vehicle at 2018.08.01 14.35	Factory Floor	Save	<input checked="" type="checkbox"/> true	<input checked="" type="checkbox"/> true	pass
5	tc move vehicle at 2018.08.06 13.04	Log In	Cancel	<input type="checkbox"/> false	<input type="checkbox"/> false	pass
6	tc move vehicle at 2018.09.27 18.07	Factory Creation	Cancel	<input type="checkbox"/> false	<input type="checkbox"/> false	pass
7	tc move vehicle at 2018.09.27 18.09	Vehicle Processing	Save	<input checked="" type="checkbox"/> true	<input checked="" type="checkbox"/> true	pass
8	tc move vehicle at 2018.10.11 12.45	Factory Floor	Save	<input checked="" type="checkbox"/> true	<input checked="" type="checkbox"/> true	pass
9	tc move vehicle at 2018.10.11 12.46	Factory Floor	Cancel	<input type="checkbox"/> false	<input type="checkbox"/> false	pass
10	tc move vehicle at 2018.10.11 12.48	Log In				



2.

3.

Package	Duration	Fail	(diff) Skip	(diff) Pass	(diff) Total	(diff)
com.nomagic.magicdraw.simulation	1 min 27 sec	1	-1	0	1	+1
					2	

4.



Conducting Model-Based Testing (Video)

Cameo Enterprise Architecture 19.0 - VisualFactory_20181012.mdzip [C:\Orange\Solution Architecture\AVIC\2018 10 MBSE workshop\Virtual Factory]

File Edit View Layout Diagrams Options Tools Analyze Collaborate Window Help

Creation Diagram Test Case

VF Use Cases X TC Move Vehicle TC Move Vehicle Results TC Category Status Updat... TC: Category Status Upda... Instance Table

Containment Diagrams Struct...

Visual Factory v2.0

- Relations
- 1.4 Traceability
- 1.5 Data Structure Library
- DataHub_Data_VF2.0 Deploy
- 1.0 VF System
- 1.1 Client Subsystem
- 1.2 Server Subsystem
- 1.3 VF Application Software
 - 1.3.1 Application Software
 - 1.3.2 Functions
 - 1.3.3 Application Software
 - 1.3.4 Test Cases
- Constraints
- TC: Category Status
- TC: Move Vehicle
 - Relations
 - Configurations
 - TC Move Ve...
 - tc move vehi...
 - tc move vehi...
 - tc move vehi...
 - tc move vehi...
 - tc move vehi...

Selection

Tools

- Common
- Note
- Com...
- Probl...
- Ratio...
- Use Case...
- Actor
- Ac...
- Use ...
- Pa...
- Requirem...
- RI Req...
- Ex...
- Satisfy
- Derive

uc [Package] 2 Use Cases [VF Use Cases]

UI

Move Vehicle

Update Vehicle Status

Update Quality Callboard

Update Transportation Callboard

User

Simulation

Simulation

Trigger: Animation speed:

Sessions Variables

Console

```

>> Console
00:00:00,000 : **** Diagram VF Use_Cases is started! ****
00:00:02,733 : **** Diagram VF Use_Cases execution is terminated. ****
>>
  
```

Ready 9 E 1933M of 2718M (max 5068M)

Connecting System Model (MagicDraw) to Physical Product Definition (3DS) – Extending the RFLP Traceability

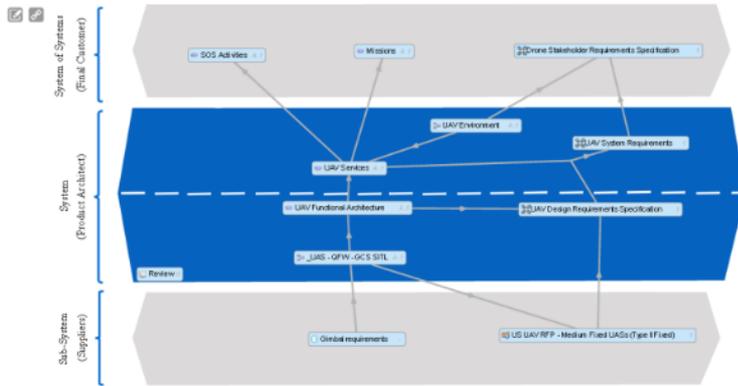
- Goal
 - Establish RFLP traceability across platforms and perform change impact in a multi-domain, integrated ecosystem
- Process:
 - **Step 1:** Publish SysML model to 3DS using MagicDraw-3DS Connector
 - Publishing maintains all SysML connections in 3DS
 - **Step 2:** Create additional connections between relevant system model elements and eBOM elements in 3DS using *3DS System Synthesis*
 - To complete the RFLP traceability
 - **Step 3:** Repeat publishing from MagicDraw to 3DS to sync the changes only
 - 3DS Platform tracks the changes
 - Established traceability is maintained
- *Note: Capabilities shown are not yet published and for demonstration purpose Only*

SysML to RFLP Traceability with **3DS System Synthesis** – Enabling Change Impact Analysis (Video)

The screenshot displays the MagicDraw 19.0 software interface. The main workspace shows a SysML diagram titled "Visual Factory Version 2.0". Two callout boxes are present: one with a detailed description of the application and another with a prompt to explore the model. The left sidebar shows a project tree with various SysML elements. The bottom status bar shows "No symbol at (923, 416)".

3DS System Synthesis: 3DS App for SysML/PLM Connectivity

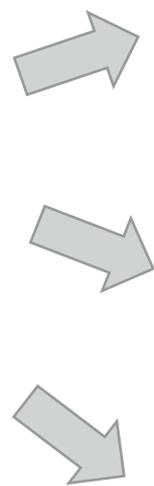
Scope



Connectors

Office	DOORS	Simulink	FMU	Reqify	ReqIF	MagicDraw

Software Development Kit (SDK) available for specific connector



Navigation & preview

Traceability & impact

Review

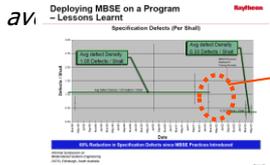
Conclusion

- **RFLP architecture traceability** through model integration is becoming a reality
 - System Models – BOM – Source Code – Testing
 - **3DS System Synthesis** – unique integration framework which delivers connection between UML / SysML models and other data sources on 3DS platform
- **Automated model-based testing** using formally interpreted standard model – SysML is the critical linchpin which verifies system architecture through model execution
 - Speeds up testing process
 - Enables test automation (with model execution & Monte Carlo Simulation)
 - Improved test rigor – minimizes errors, reduces defects – that improves quality

Key Business Benefits: Digital Transformation for Better Systems and Empowered Engineering Teams

Cost Reduction / Take-out

- Reduced defect rates & cost of poor quality

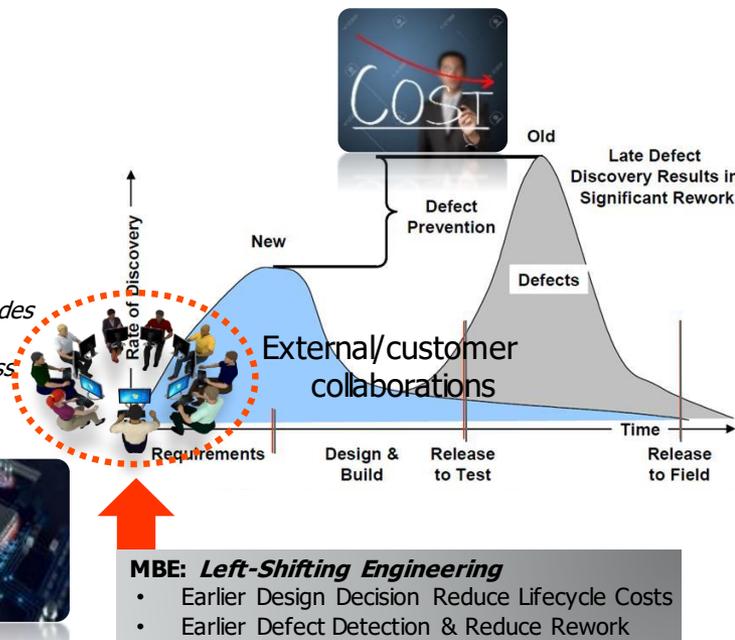


Specification Defects Reduced 68%

- Systematic design reuse and architecture trades
- Reduction of transactional costs
- Lean engineering, productivity & effectiveness

Cycle Time Reduction

- Systematic design reuse
- Competitive engineering solutions enabling Business Winning
- Rapid engineering change responses
- Early architecture decisions



MBE: Left-Shifting Engineering

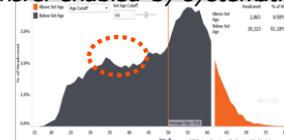
- Earlier Design Decision Reduce Lifecycle Costs
- Earlier Defect Detection & Reduce Rework

New Business Winning

- Competitive technical solutions & discriminators
- Rapid engineering change responses
- Early architecture decisions, time to market
- Expertise and authority

Knowledge Transfer

- Expedited knowledge transfer enabled by systematic knowledge management
- From "grey beard" to codification of corporate knowledge
- Institutionalization of IP, trade secret & product know-how



Employee Morale and Retention

- Engineering workforce empowered by advanced engineering tools
- Changed work style from transactional to transformational
- Inspired Millennial generation by state-of-the-art technology and capabilities



Inspired Work – Competitiveness - Improved Bottom Line

Progress & Future Work

- **Current progress:**
 - SysML model visualization & interaction (including diagrams) through 3DS Platform web app interface
- **Future work:**
 - Future development will allow publish SysML elements to **native** 3DS metamodel (RFLP) elements
 - Traceability to cross-platform data sources, including DOORS requirements, Simulink model, BOM, Code; Collaborate, documentation, track change impact, etc.

■ Thank You

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