



# Advanced Fuzing Technology Sandia National Laboratories



*PRESENTED BY*

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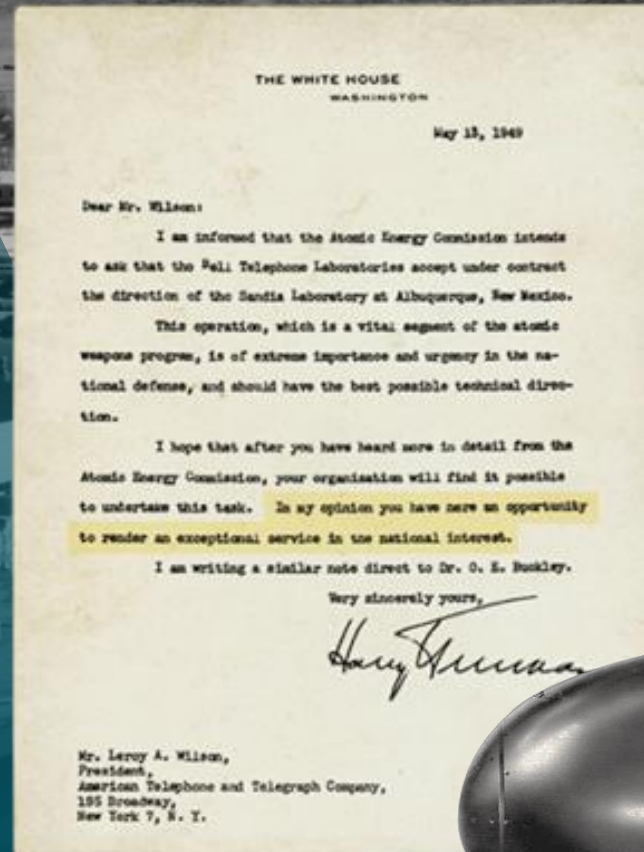


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# SANDIA'S HISTORY IS TRACED TO THE MANHATTAN PROJECT

*...In my opinion you have here an opportunity to render an exceptional service in the national interest.*

- July 1945  
Los Alamos creates Z Division
- Nonnuclear component engineering
- November 1, 1949  
Sandia Laboratory established
- AT&T: 1949–1993
- Martin Marietta: 1993–1995
- Lockheed Martin: 1995–2017
- Honeywell: 2017–present



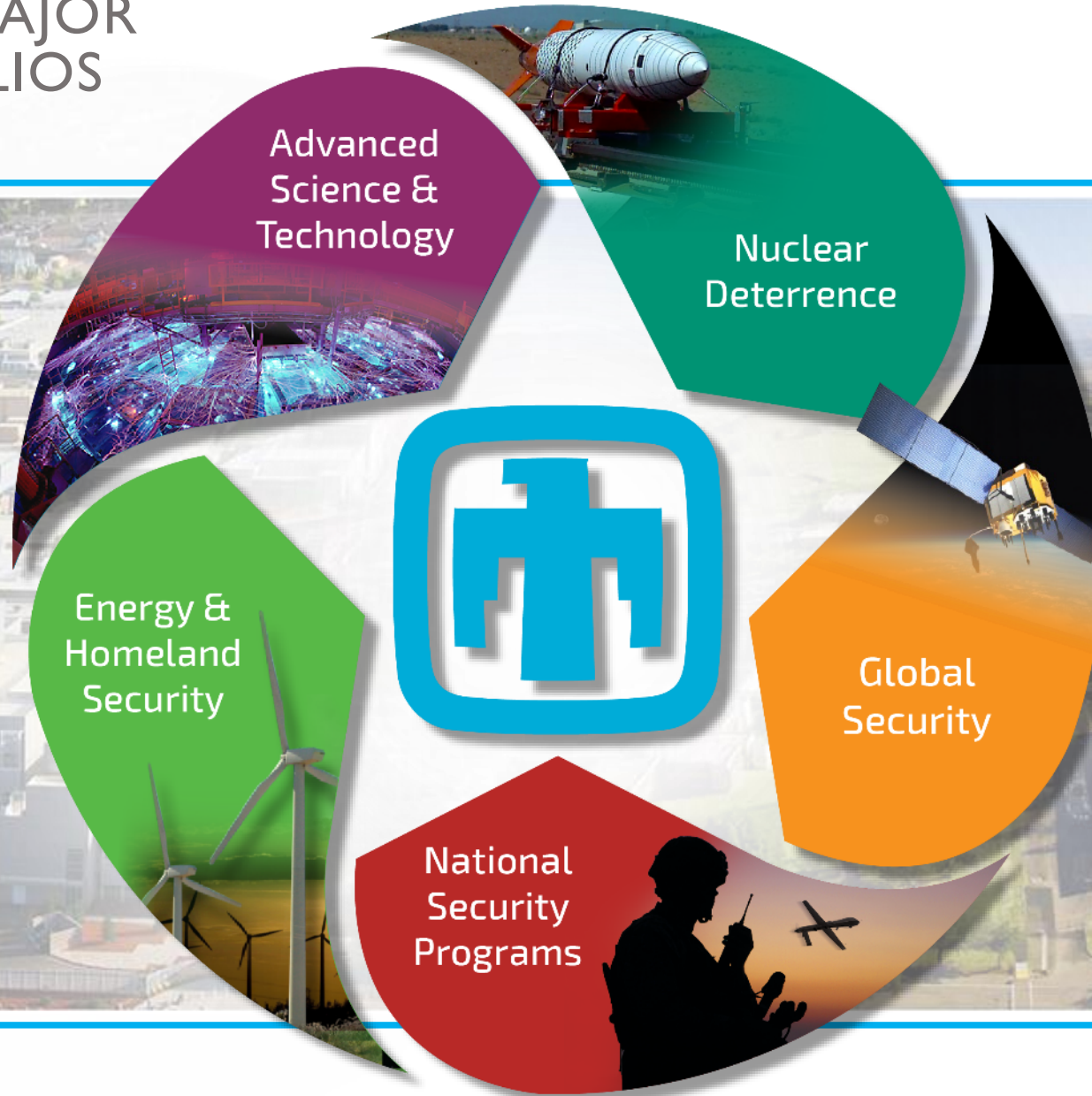
SANDIA IS A FEDERALLY FUNDED  
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National Technology & Engineering  
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operated



# SANDIA HAS FIVE MAJOR PROGRAM PORTFOLIOS





# NUCLEAR DETERRENCE

## Responsibilities form a critical mandate

### Warhead systems engineering & integration



### Design agency for nonnuclear components

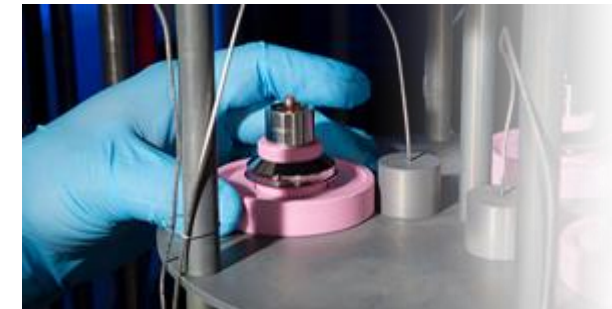
- Gas transfer systems
- Radar
- Safety systems
- Arming, fuzing & firing systems
- Neutron generators



### Multidisciplinary capabilities

Required for design, qualification, production, surveillance, computation/experimentation

- Major environmental test facilities & diagnostics
- Materials sciences
- Light-initiated high explosives
- Computational analytics



### Production agency

- Neutron generators
- Sandia external production
- Microelectronics
- Thermal battery backup



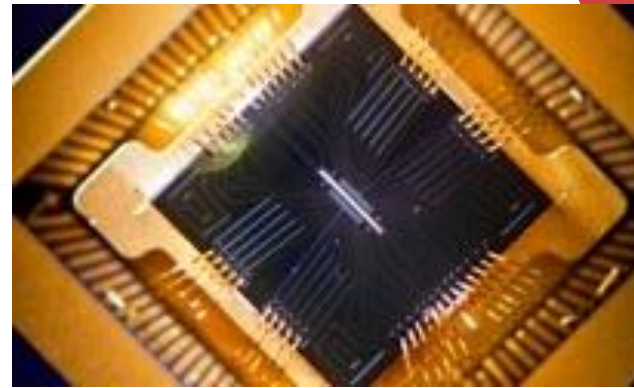
# NATIONAL SECURITY PROGRAMS

## Strengthens our nation's defenders

Surveillance & reconnaissance



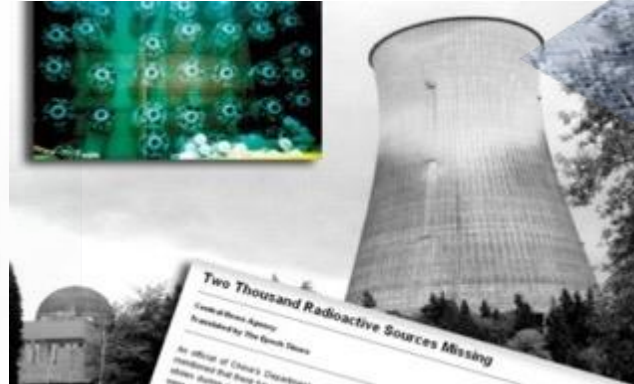
Information operations



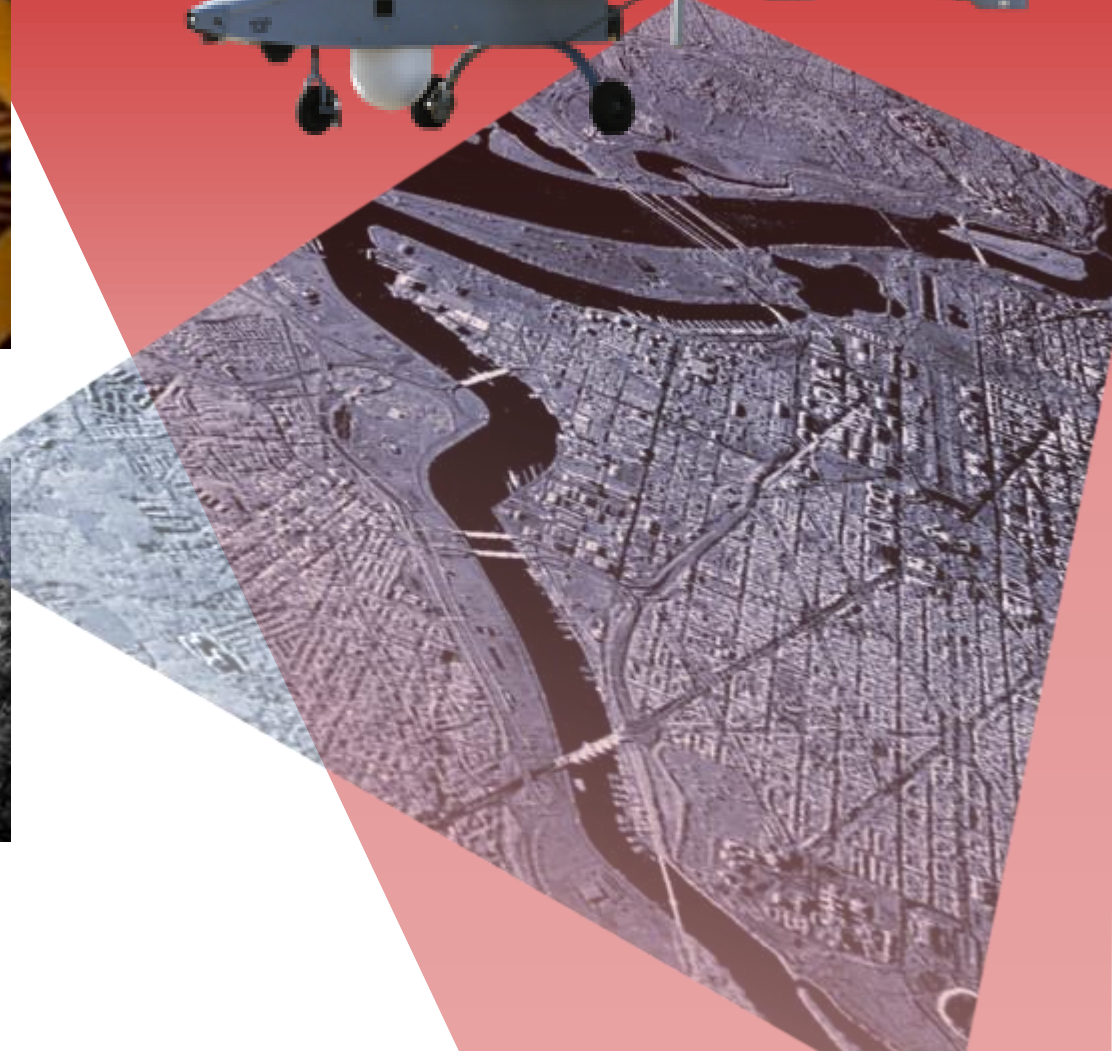
Science & technology products



Integrated military systems



Proliferation assessment



# Advanced Fuzing Technology Dept

Advanced Fuzing Technology seeks to develop fuzing and firing systems that are on the forefront of technology

- **Miniature** --- smallest in the world
- **Multipoint** --- with precise timing
- **Embedded** --- within the explosive system
- **Hardened** --- against mechanical shock
- **Understood** --- by state of the art simulation & experimentation
- **Safe** --- by military standards
- **Reliable** --- by proven demonstration & margin
- **Forward Looking** --- for emerging and future applications



Advanced Fuzing Technology is responsible for the design of fuzing devices for both the Nuclear Deterrence and National Security Programs missions at Sandia

*Unique understanding of both mission areas and customer needs*

## Customers/partnerships

DOE/NNSA

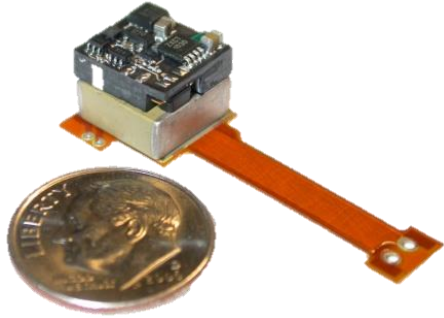
DoD - (AFRL, DTRA, Navy SSP, NSWC IHOEDTD, ARDEC, etc.)

Joint Fuzing Technology Program (JFTP)

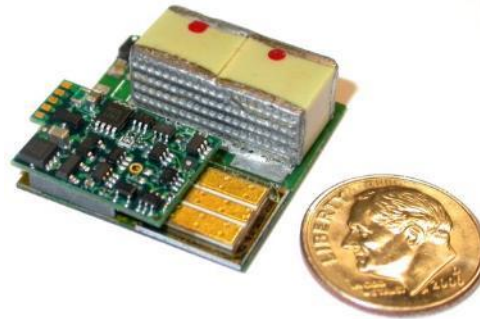
Joint Munitions Program (DOE/DoD)

Fuzing industry partners (Raytheon, etc.)

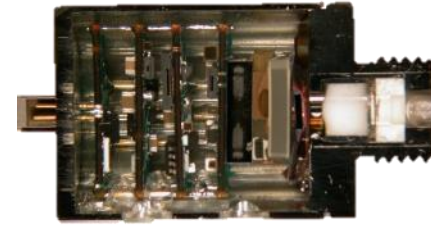
# Miniature & Multipoint *Small Firing Sets w/ Precise Timing*



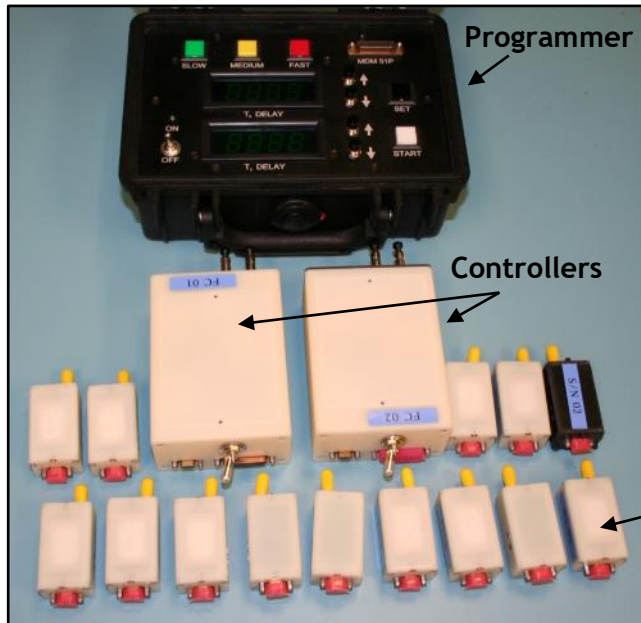
Miniature Electronic Safe-Arm Device



Miniature Electronic Safe-Arm Device



Hermetic, Miniature Firing System with Digital Logic

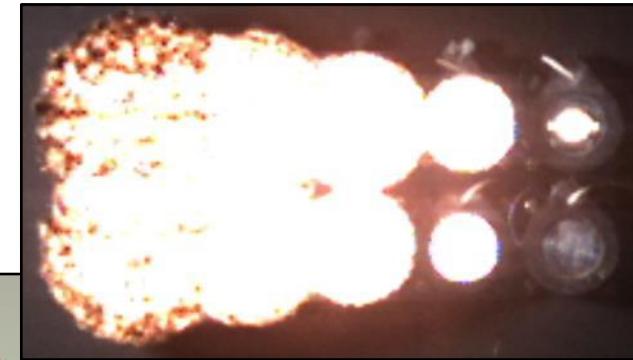
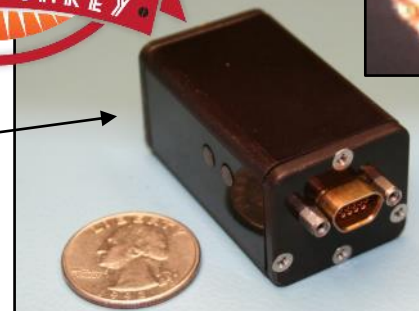


Programmer

Controllers



Firing Node



High Speed Video Capture  
(sub- $\mu$ s timing)



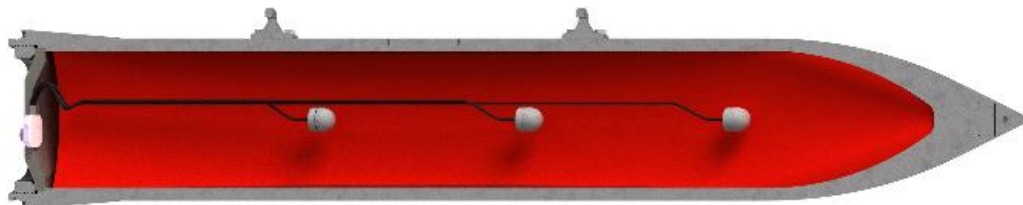
# Embedded

*Fuzing systems embedded in fill material for survivability*

## Traditional Fuzing Design



## Distributed Fuzing Design



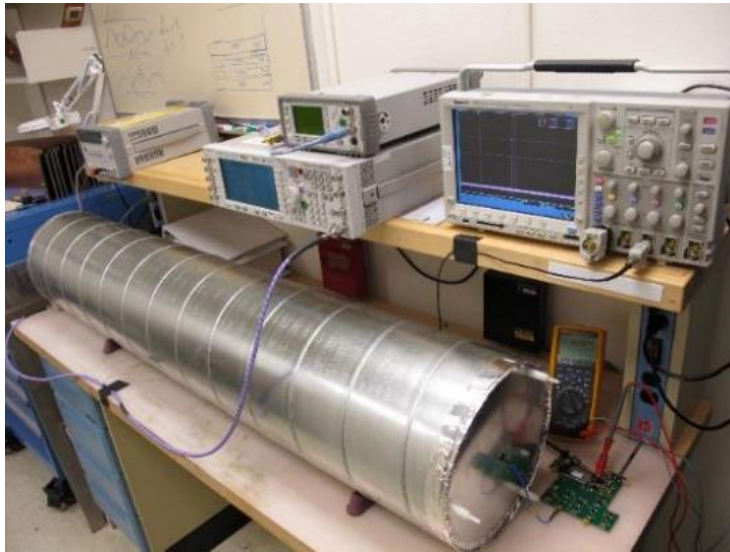
AFRL fuzing architecture design concepts



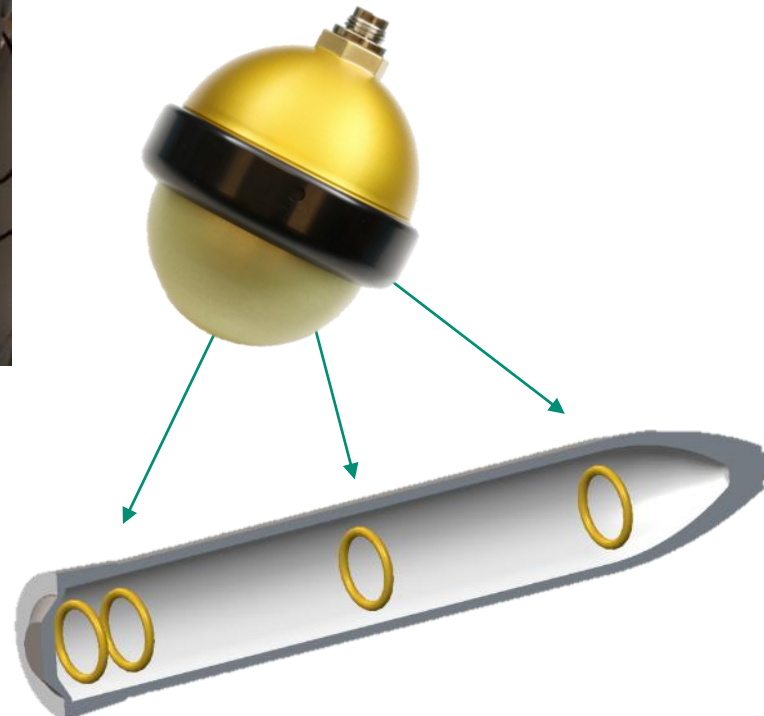
Embedded fuzes can enable survival in harsh system environments

# Embedded

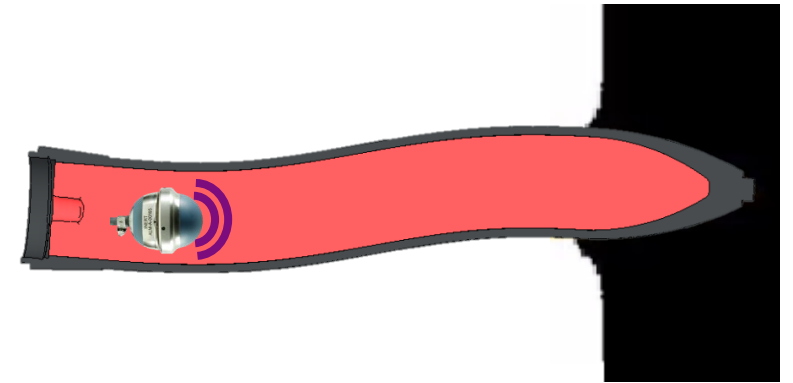
*Fuzing systems embedded in fill material for survivability*



Benchtop test of power distribution scheme



Notional design for EM power distribution to embedded fuzing nodes



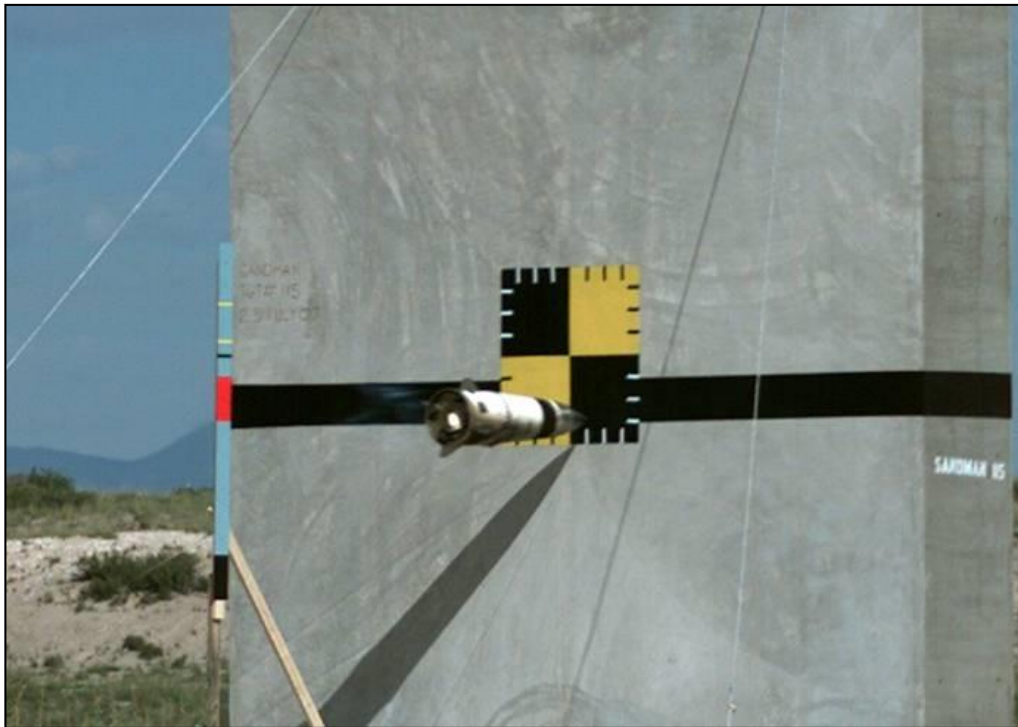
Research into enabling technologies for embedded fuzes in DoD JFTP

Working to provide solutions for embedded fuzes to operate internally without hard-wired connections, including all aspects of operation, such as:

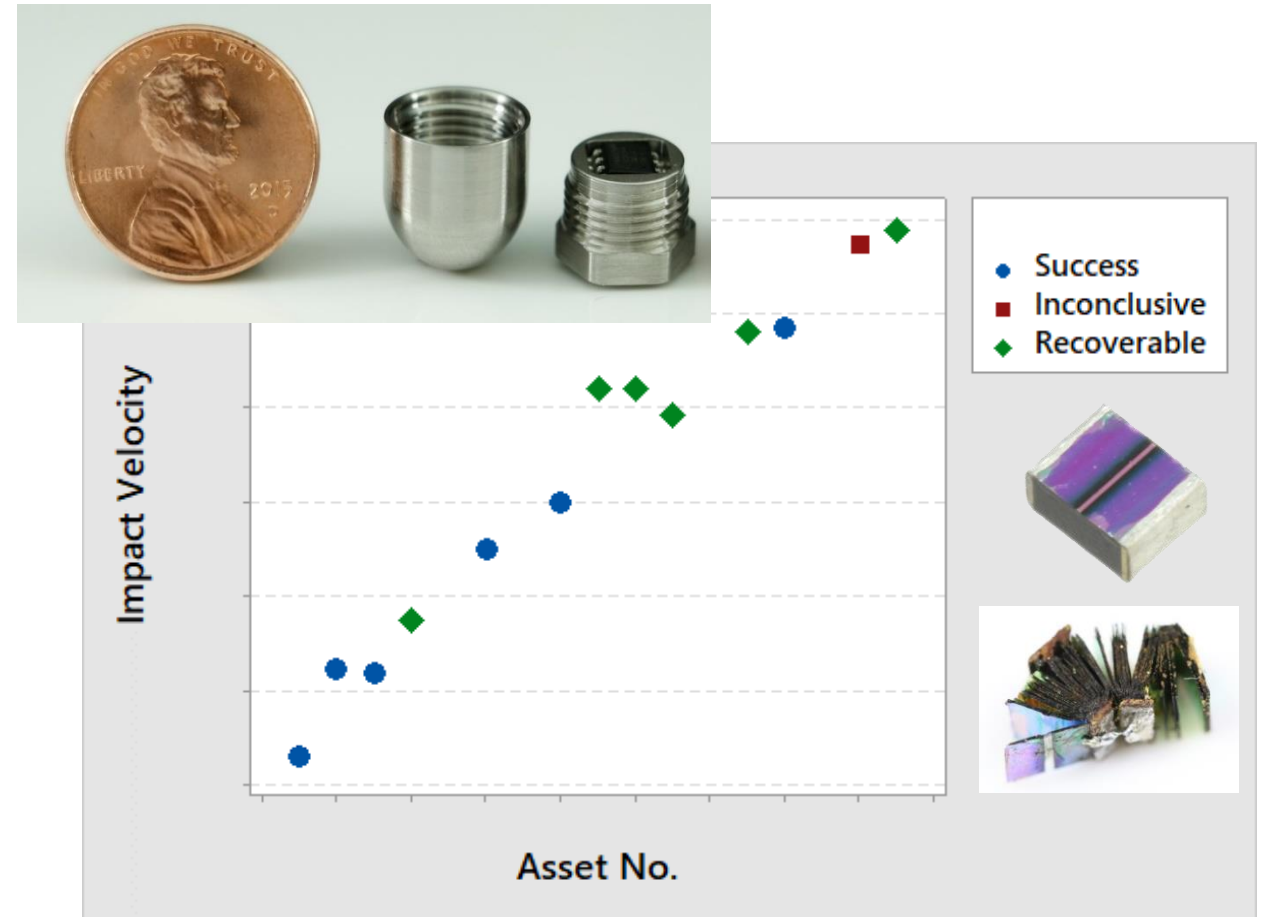
- Power distribution
- Safe/arm communication
- External environment detection

# Hardened

*Advancing the state of the art to ensure severe environment survivability*



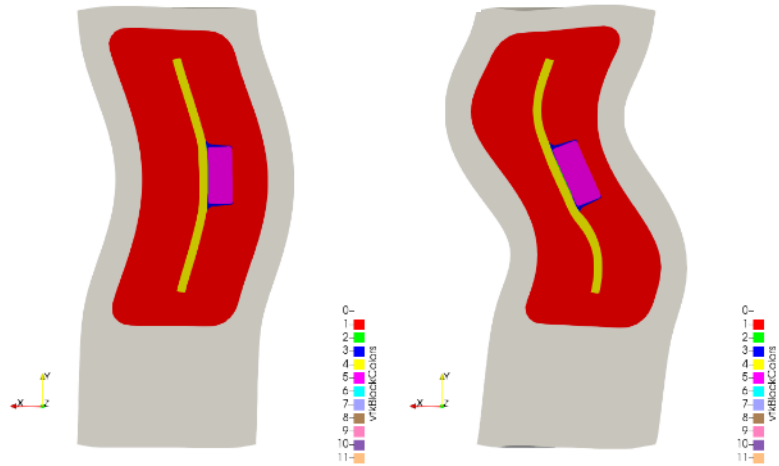
Full scale and sub-scale testing



Component/technology evaluation for high velocity impact survivability

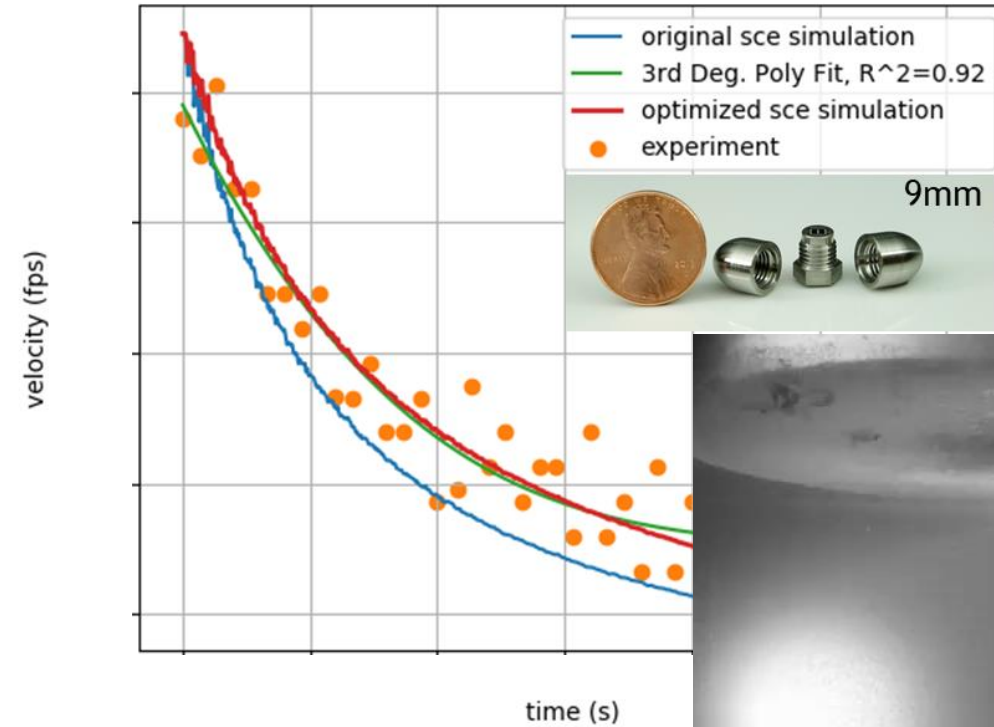
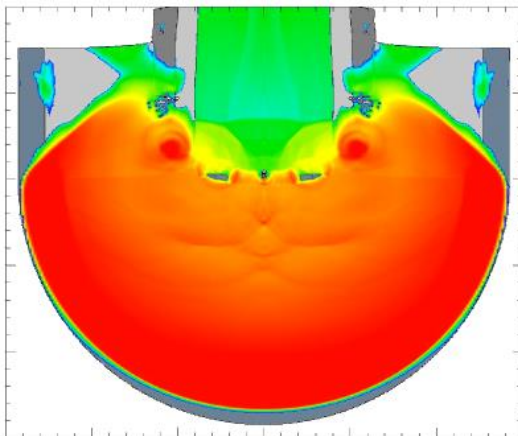
# Understood

*Leveraging capability to fully characterize fuze design space*

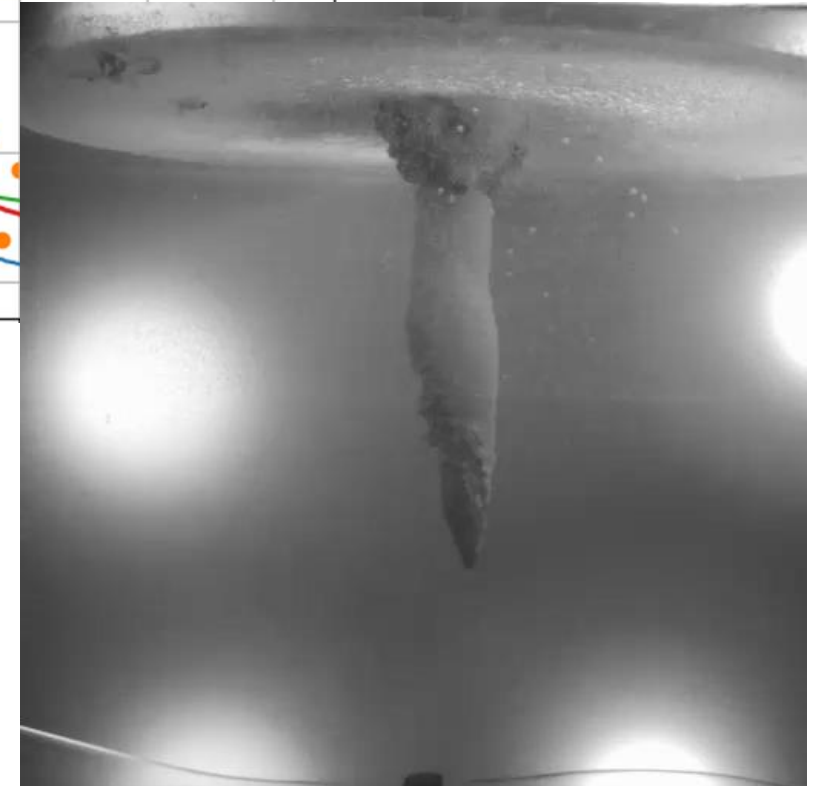


FEA studies of component designs

Modeling explosives interface for design basis trade studies



Modeling of relevant environments



# Understood

*Conducting novel experimentation to verify designs*

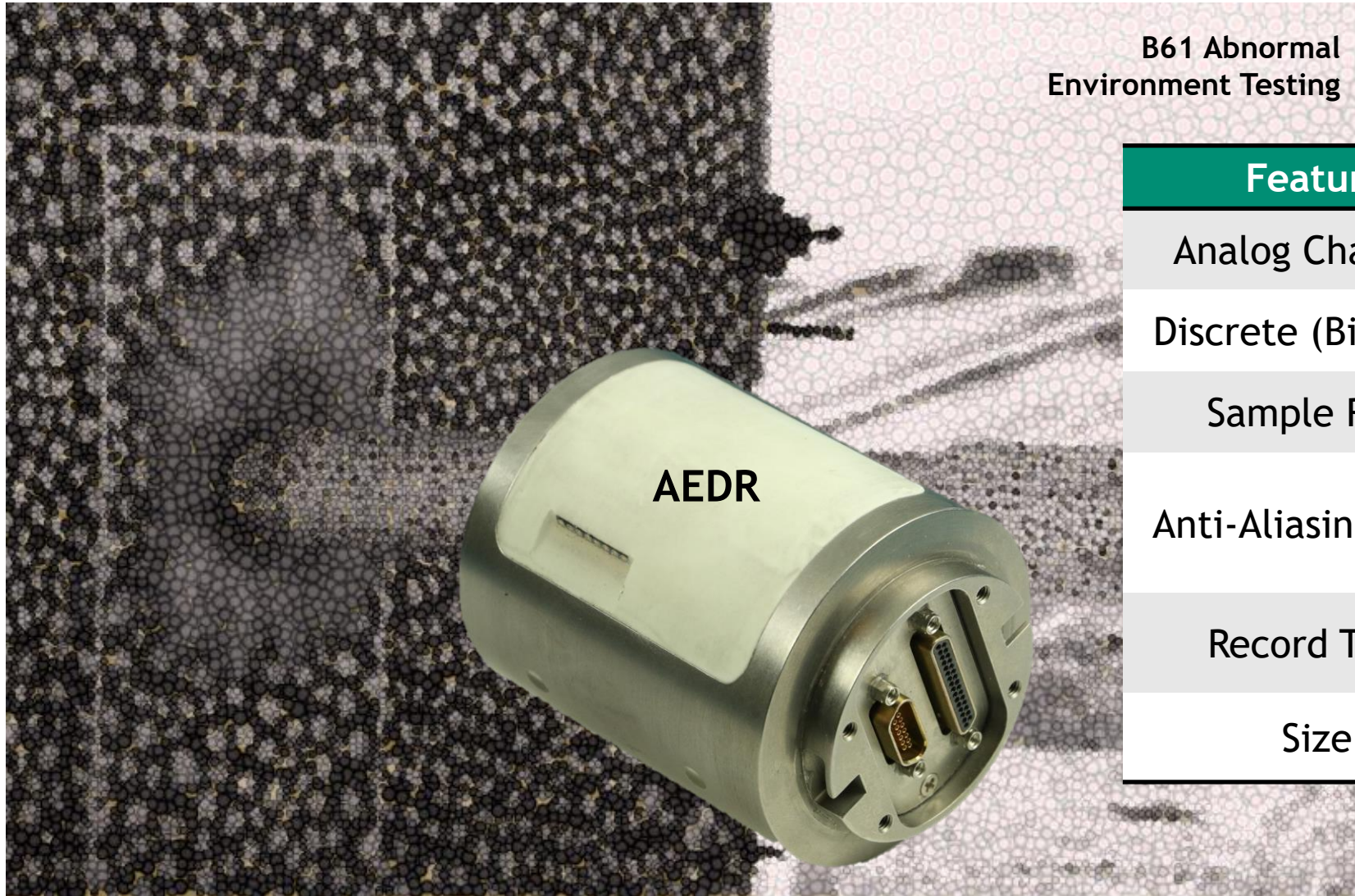
EMRTC water  
impact testing



# Understood

*Developing state-of-the-art instrumentation to record harsh environments*

B61 Abnormal  
Environment Testing



Feature	Value
Analog Channels	4
Discrete (Bi-Level)	2
Sample Rate	250 ksps
Anti-Aliasing Filter	50 kHz Bandpass, 7-Pole Butterworth
Record Time	213 seconds, with 75 ms pre-trigger
Size	1.4 lbs Ø2.35" x 3.0"

## Safe & Reliable

*Designs proven through demonstration and designed to safety standards*



AFRL Design Verification SPEAR test of SNL embedded fuze.

# Leveraged Capabilities

*Working across SNL, DoD and DOE*

## Materials and Component Research

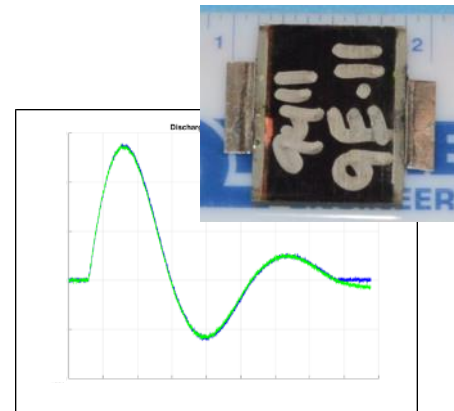
- High Voltage Capacitors
- Additive Manufactured Transformers
- High Voltage Switches

## Explosives and Initiation Devices

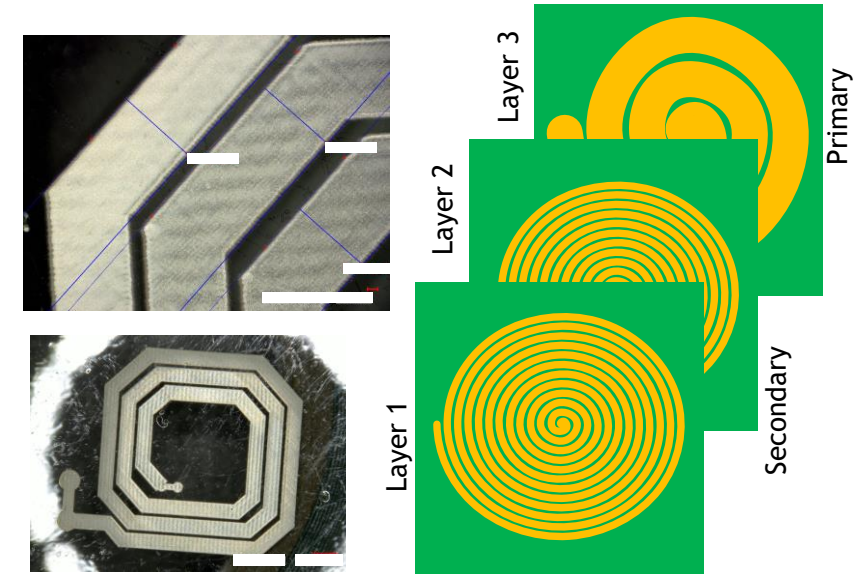
- Direct Header Deposition
- High-g survivable detonators

## Survivable Electronics Research

- Shock Isolation Systems
- Encapsulants and Potting Materials development



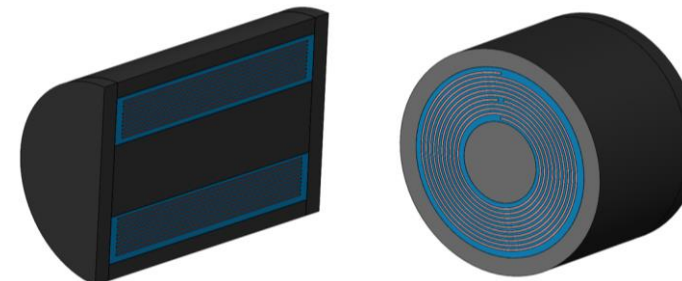
High Voltage Capacitor Development



Coreless Transformer and Direct Write Printing



Low Complexity Spryton

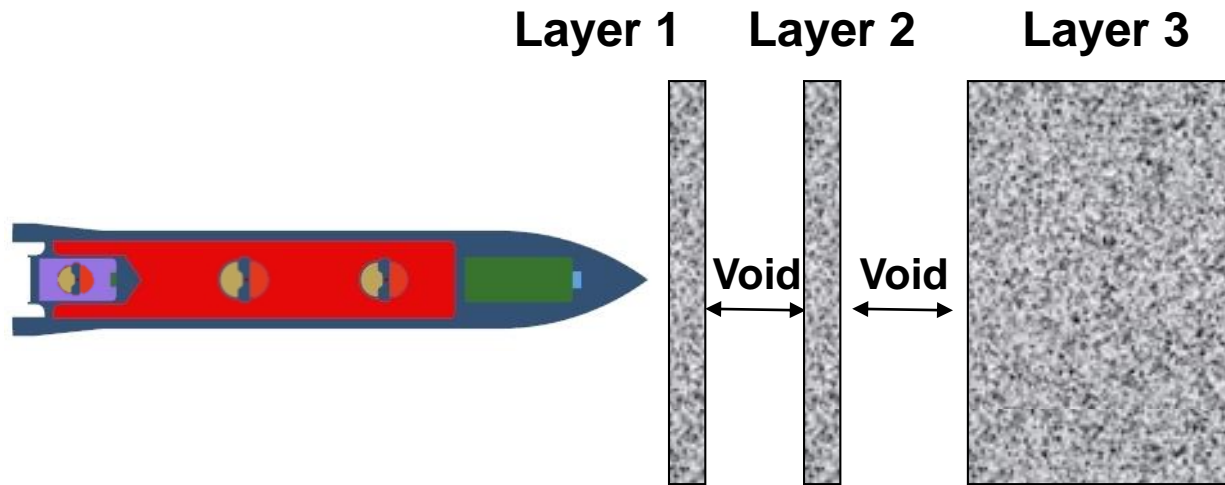


Advanced Manufactured Jellyroll Transformer

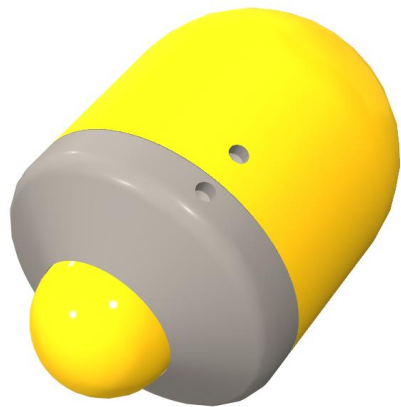


# Forward Looking

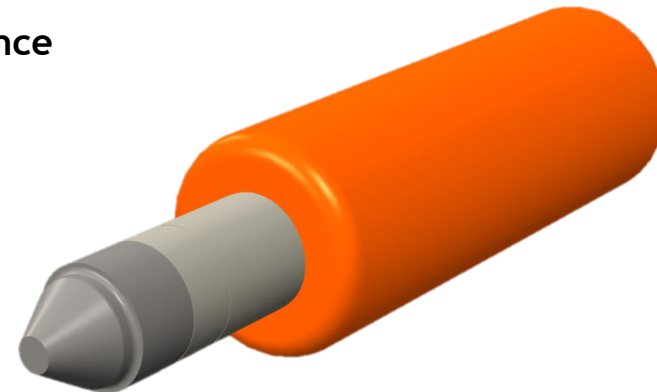
*Advancing technologies for future applications through basic research*



Development of algorithms to enable smart fuze intelligence



Conceptual designs to survive new environment regimes



Developing recoverable data recorder design concepts



Research into applicability of alternate component technologies for hard target applications

## Current R&D Efforts

- 3D Printed Fuzing Components
- Wireless Safe, Arm & Fire Communication System
- RF Signature Detection for Smart Fuzing Applications
- Polymer Multi Layer Capattery
- Explosive Model Development



# Exceptional Service in the National Interest

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