



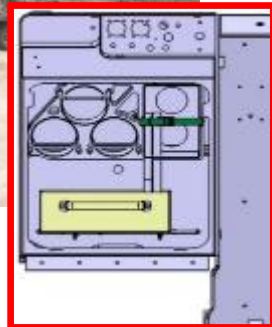
**MITIGATION OF FLAT 2-DIMENSIONAL SHOCKS TO
PREVENT SYMPATHETIC REACTIONS**

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› PLATFORM SAFETY

LIFE-CYCLE MUNITIONS - THREATS

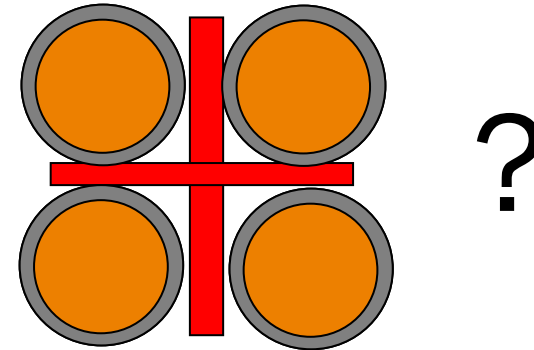


- › Fragments
- › Shaped charge jet
- › Bullets
- › Cook-off
- › Sympathetic reaction

› MUNITION RESPONSE MITIGATION

BULLET IMPACT AND SYMPATHETIC REACTION

- › MOD identified items of interest for testing
- › Some tested munition types showed violent response
 - › Ranging from type 1 (detonation) to type 3 (explosion)
- › Test programme at 't Harde to find mitigation solutions
 - › Latest series: 3 munition types available
 - › Unique solution for every munition type
- › This presentation: plastic explosive



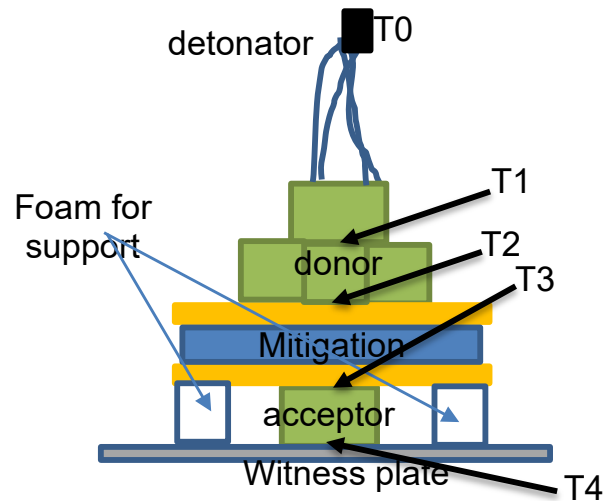
PLASTIC EXPLOSIVE WOODEN BOXES OF 25 KG



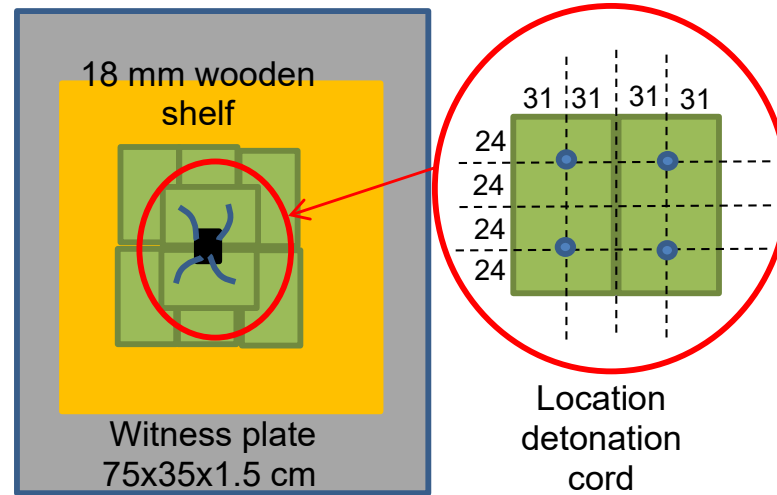
SYMPATHETIC REACTION TESTS DESIGN

- › Donor: product a large, flat detonation wave
 - › Wood - Mitigating material wood
- › Acceptor: just two blocks
- › Trigger wires to understand response mechanism
- › Steel witness plate to confirm detonation response

Plastic explosive block
 Length 95 mm
 Width 62 mm
 Height 58 mm
 v_D 7.35 mm/ μ s



Side view



Top view
 Distribution Unlimited

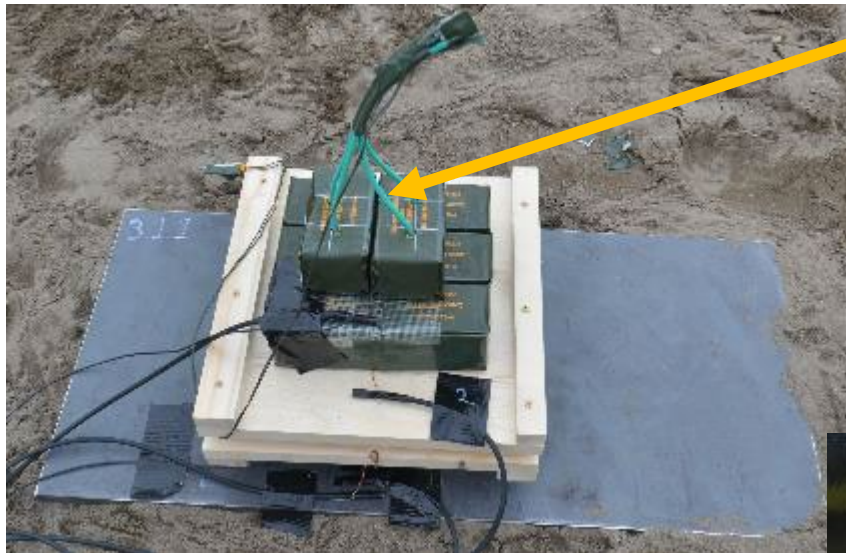


› SYMPATHETIC REACTION TESTS MITIGATING MATERIALS

- › Several types of mitigating materials:
 - › Air (with wooden spacers at edge)
 - › PIR foam with density of 0.3 kg/dm^3 (35 and 70 mm)
 - › Aerated concrete (35 and 70 mm)
 - › Aluminium-rubber layers (5 and 9 layers with 3 mm AL7075 and 4 mm NBR-Rubber)
- › 300x300x18 mm pine wood board to simulate box
- › However, tests did not go as planned
 - › Flat detonation wave more effective than anticipated!



SYMPATHETIC REACTION TESTS SET-UP (18 MM AIR GAP)



SYMPATHETIC REACTION TESTS

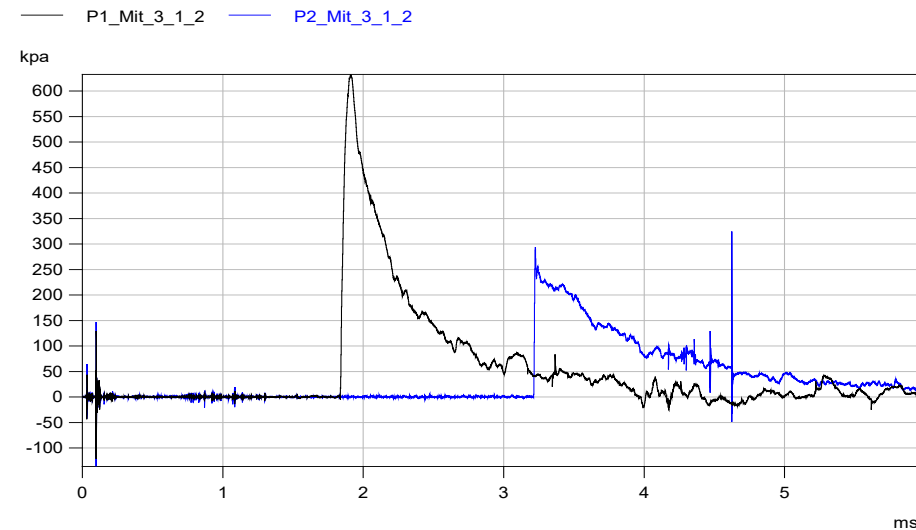
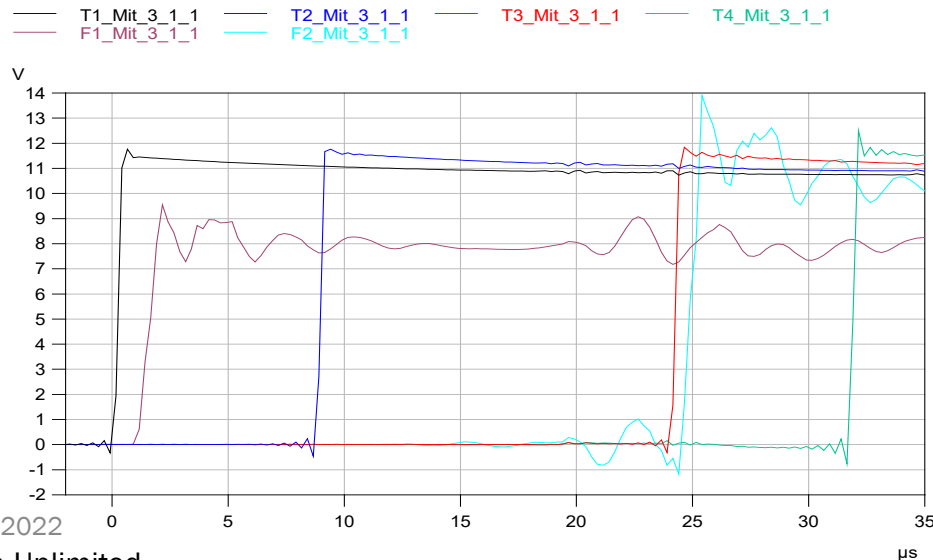
INTERPRETATION OF THE RESULTS (18 MM AIR GAP)

Plastic explosive block
 Length 95 mm
 Width 62 mm
 Height 58 mm
 v_D 7.35 mm/ μ s



T1-T2 = 8.73 μ s
 T2-T3 = 15.29 μ s
 T3-T4 = 7.69 μ s

SDT



OTHER TESTS WITH AIR GAPS 36 MM AND 210 MM



ALUMINIUM/RUBBER 5, 9 AND 13 LAYERS



› AERATED CONCRETE 70 AND 2X140 MM



› AERATED CONCRETE 210 MM AND 2X70 MM WITH 16 MM STEEL



No detonation



OTHER TESTS

CAN WE MAKE IT LIGHTER?



Aerated concrete/Rubber



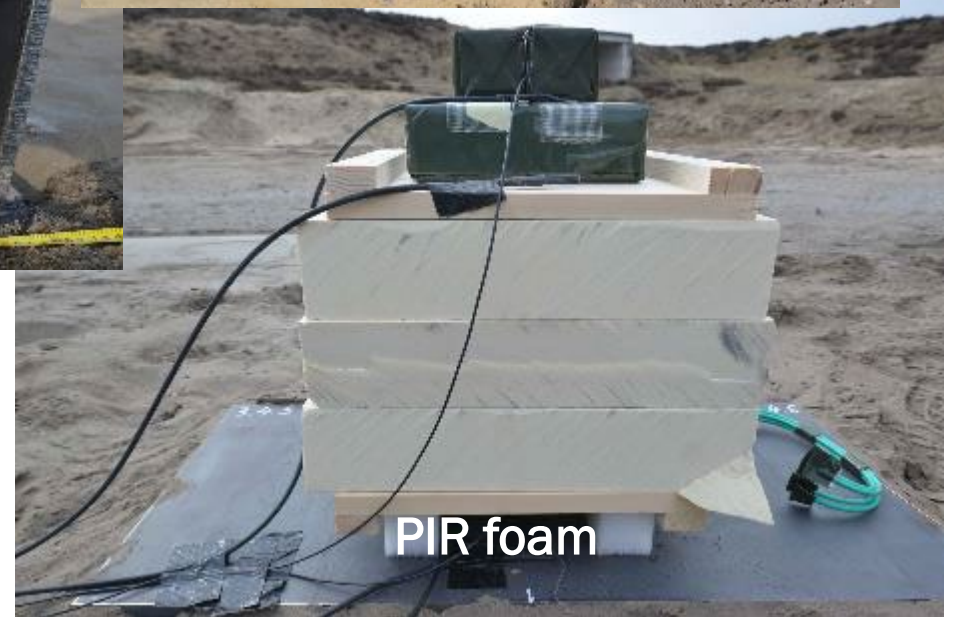
Wood



Aluminium/aerated concrete



Aluminium/air



PIR foam

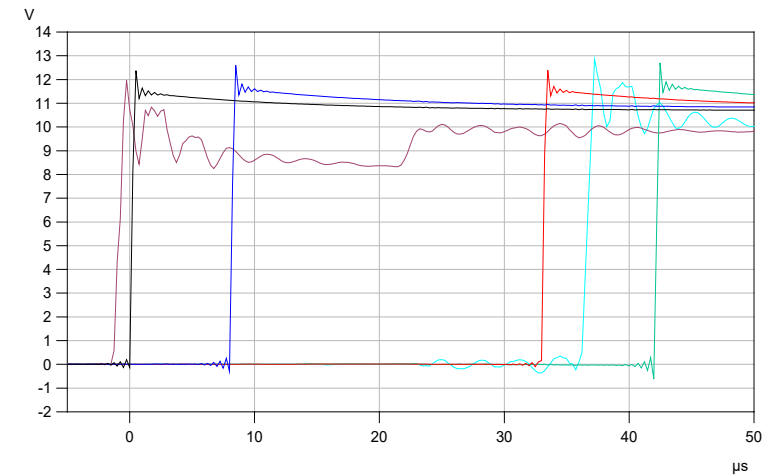
All detonations

OTHER TESTS

LESS IS BETTER?



— T1_Mit_3_2_4 — T2_Mit_3_2_4 — T3_Mit_3_2_4 — T4_Mit_3_2_4
— F1_Mit_3_2_4 — F2_Mit_3_2_4

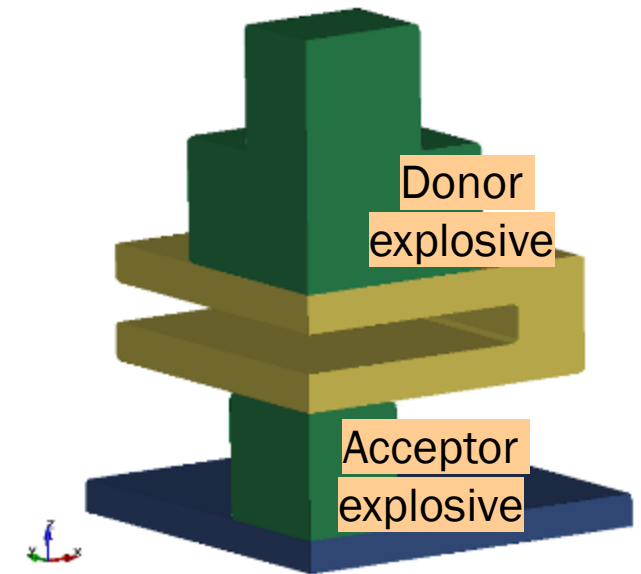
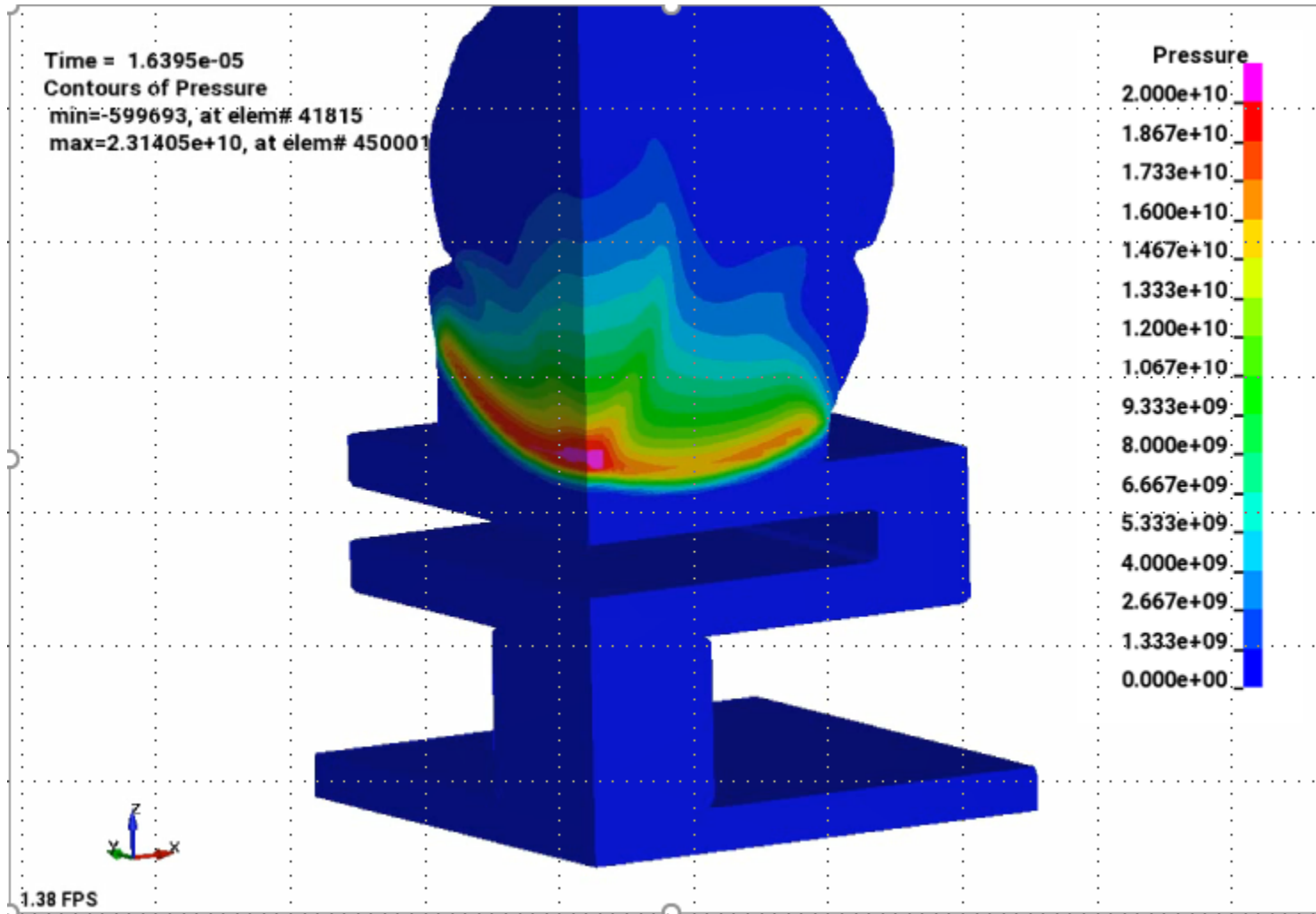


Indentation of the plastic explosive!

T1-T2 = 10.27 μ s
 T2-T3 = 37.99 μ s
 T3-T4 = 122.89 μ s
No detonation!

› SIMULATIONS TO SUPPORT INVESTIGATIONS

PRELIMINARY RESULTS



› NEW TEST SERIES

FOCUS ON BREAKING UP THE SHOCK WAVE

Spoilers:

› Several types of mitigating materials:

- › Aerated concrete to determine minimum thickness
- › Aerated concrete with 13 mm holes (40 mm spacing)
- › Aerated concrete with 13 mm holes (40 mm spacing), staggered
- › Aerated concrete with 8 mm holes (30 mm spacing)

190 mm



› Additionally, ceramic blocks



← These did not work

› AERATED CONCRETE WITH HOLES 13 MM, 40 MM SPACING



In-line

Staggered

› AERATED CONCRETE WITH HOLES 13 MM, 40 MM SPACING, STAGGERED

190 mm



170 mm



› AERATED CONCRETE WITH HOLES 8 MM, 30 MM SPACING

120 mm



100 mm



› AERATED CONCRETE WITH HOLES

8 MM, 30 MM SPACING

120 mm



100 mm



› CONCLUSIONS

MITIGATION OF PLASTIC EXPLOSIVE SYMPATHIC REACTION

› Flat detonation waves are challenging to mitigate!

› Ineffective

- › Air gap (210 mm)
- › Aluminium/rubber (46 mm)
- › PIR foam (210 mm)
- › Wood (210 mm)
- › Ceramic blocks (175 mm)

› Effective

- › Aerated concrete 190 mm
- › Aerated concrete with 13 mm holes 170/190 mm (in-line/staggered)
- › Aerated concrete with 8 mm holes 120 mm

› **THANK YOU FOR
YOUR TIME**

343.5

343.5

343.5

343.5

TNO innovation
for life

Distribution Unlimited